

C O P Y

VICTOPAC QUALITY

April 29, 1968

Henry Dehr

I have forwarded to your attention 24 blanked gaskets of Victor number 1194M. Please review these and note the surface imperfections which are indicated by grease pencil. Any gaskets that have no surface imperfections are out of gauge tolerance.

We are running approximately 20% rejects at this stage of manufacture. Can you determine whether these defects are to be expected as a part of your normal production? If so, then we must incorporate them in our cost.

It had been our expectation that there would be less scrap if inspected after blanking instead of after square shearing because at this stage imperfections that fell within the combustion opening would not be effected.

W. J. Sheehan

WJS:cm

VPD-91-0001206