

BOUNDS	GRINDS	REV MAT'L	OLD MAT'L	CUSTOMER	GRINDING
4	4	885	507	MFG. INSTR.	
36	1.2	8205	22		
70	1.2	8210	25		
8	.2	6822	1124		
?		BY 40	EE 40		
?		BB 10	BB 10		
4	1/2	(1960)	(5094)	WT./SAL T. 7.92	WSS. 20-25H 475 deg. F
4	1/2	(5120)	(1254)	GRIND <u>SH 1-54</u>	WSS. ON 11.000
66	10	(151)	(5027)	OUTPUT 100	DI 1-17-54
11	1 1/2	(902)	(1250)	WFS. LOSS 25	DEPT. <u>DBT</u> PKG.
162	21	(1521)	(2)	STOR. LOSS	WHL Ball LINING
98	13	(3613)	(6107)	SOLIDS	RATE/W. LABEL ANALYSIS
9	1 1/4	(942)	(1237)	PARALLELS	FLASH PT. 1000F LABEL NO RED, REDD
9	1	(346)	(3044)	No	ROYALTY: YES ☐ NO ☐ X ☐ W ☐
321	2 1/4	(151)	(5037)	REASON FOR REVISION	Regrinding (142)
				with (151)	
* Grind 2hrs					
GR 100 & 200					
GR 1000				FORMULATION	240

N16291

TO MATCH		REX. NO. <u>757</u>	<u>Handbook 3334</u>
APPLICATION: SURFACE <u>Wood Shingle</u>		CARD NO. <u>26</u>	<u>Trade Sales</u>
NO. COATS <u>1 & 2</u>		DATE <u>2-8-51</u>	<u>Quality Control</u>
UNDERCOATER USED <u>Self</u>		PRIMER	SERIAL NO.
METHOD 1 <u>Brush or Dip</u>		<u>Primer</u>	AMOUNT
REDUCTION: AMOUNT	REDUCER USED	<u>Primer</u>	
METHOD 2		<u>Primer</u>	
REDUCTION: AMOUNT	REDUCER USED	<u>Primer</u>	
DRYING TIME: TOUCH <u>18hrs</u>	RECOAT <u>2-7 days</u>	EXEC. COST DEPT.	
HARD	SAND	CLEVELAND	
TACK FREE	RUB	KENSINGTON	
BAKING TIME AND TEMP.	WRAP	PAINT RESEARCH	
GLOSS <u>Low Oil</u>	FILM	KENS. TECH. SERV.	
SPECIAL TESTS		KENS. LACQUER	
		NEWARK	
		OAKLAND	
		M. SENOUR	
		DETROIT	
		LOS ANGELES	
		DALLAS	
		DAYTON	
		GIBBSBORO	
		EXEC. MFG.	
		CUBA	
		MONTREAL	
		BUENOS AIRES	
		BRASIL	
		RES ADM	
		MEXICO	

Resip - Feb

0007-SWP-062706

FORMULA RECORD

13

3A135

CONTROL LAB Cleveland T. S. DATE 4-28-52

REX. NO. 757

NAME Shingle Stain Thatch Brown

CARD NO. 25

POUNDS	GALLONS	MATERIAL NO.	CUSTOMER
4	.4	547	TO MATCH
36	1.2	22	
8	.2	6802 or 1124	REASON FOR REVISION
70	2.6	25	Voiding (2511) and bringing formula up to date.
?		BY 40	
?		BB 10	
4	1/2	(5094)	VISCOSITY 20-25" 375°F AT
4	1/2	(12) W	HRS. AFTER GRIND
67	10	(141)	VISCOSITY ON #1 cup AT
11	1 1/2	(4230)	HRS. AFTER GRIND
161	21	(2)	% SOLIDS (RUN)
98	13	(6107)	ROYALTY YES ☐ NO ☐ ☐ ☐
8 1/2	1 1/4	(4231)	LABEL ANALYSIS CHECKED
9	1	(3044)	LABEL NO. REDE; REDE
330	49 1/4	(141)	NEW STD. SAMPLE REQUIRED
	* Grind 2hrs		DATE REC'D
	** Add & Run 1 hr.		EST. MFG. LOSS 2%
	*** Thindown		DEPARTMENT
			PACKAGE
			PARALLEL NO.'S
			No Parallel
			APPROVED
			FORMULATOR
			SUPT.

0007-SWP-062707

MANUFACTURING INSTRUCTIONS:

Rex 757

1950-51 10624

APPLICATION: SURFACE Wood shingle

NO. COATS 1 or 2

UNDERCOATER USED

METHOD 1 Brush or Dip

REDUCTION: AMOUNT

REDUCER USED

METHOD 2

REDUCTION: AMOUNT

REDUCER USED

DRYING TIME: TOUCH 18 hr RECOAT 2-7 days

HARD

SAND

HANDLE

TACK FREE

RUB

WRAP

BAKING TIME AND TEMP.

GLOSS Low Oil

FILM

SPECIAL TESTS

DATE	SLIP NO.	AMOUNT
10/10/51	10624	5/15/52
10/10/51	10624	"
10/10/51	10624	"
10/10/51	10624	"
10/10/51	10624	"
10/10/51	10624	"
10/10/51	10624	"
10/10/51	10624	"
10/10/51	10624	"
10/10/51	10624	"
FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.	"	
CLEVELAND A	"	
KENSINGTON C	"	5/15/52
ALLIED RESEARCH	"	
KENS. TECH. SERV.	"	
KENS. LACQUER	"	
NEWARK N	"	5/15/52
OAKLAND O	"	
H. SENOUR H	"	5/15/52
DETROIT D	"	
LOS ANGELES P	"	
DALLAS T	"	
DAYTON L	"	
GIBBSBORO F	"	
EXEC. MFG.	"	
CUBA H	"	
MONTREAL G	"	
BUENOS AIRES Z	"	
BRAZIL S	"	
RES ADM	"	
MEXICO	"	

0007-SWF-062708

CONTROL LAB			FORMULA RECORD 13		REV. NO. 757
Cleveland T. S.			DATE 10-15-51	CARD NO. 24	NAME Shingle Stain Thatch Brown
POUNDS	GALLONS	MATERIAL NO.	CUSTOMER Sherwin-Williams Co. <i>in</i>		
1	1/4	517	TO MATCH Standard		
36	1.2	22	REASON FOR REVISION To bring Raw Material		
8	1.2	1125 or 1124	up to date, and show 6828 dry as		
70	2.8	25	All. for 1124 dry		
?		BY 40			
?		BR 10			
1	1/2	(5094)	VISCOSITY 20-25" 3750		
1	1/2	(12) W	VISCOSITY 10" 1200		
67	10	(141)	% SOLIDS (RUN) 7.92		
11	1 1/2	(1230)	BALANCE 100		
162	21	(2)	STD. OF FINENESS 3H		
98	13	(6107)	EST. MFG. LOSS 3%		
8 1/2	1 1/4	(1231)	DEPARTMENT		
9	1	(3044) or (2511)	PACKAGE		
330	1.9 1/4	(141)	PARALLEL NO.'S No Parallel		
* Grind 2hrs			APPROVED <i>B. Thompson</i>		
** Add 2 Run 1 hr.			FORMULATOR		
*** Thindown			SUPT. <i>876</i>		

[illegible]

CONTROL LAB			FORMULA RECORD 13		REX NO. 757	
NAME			DATE		CARD NO.	
Cleveland T. S.			2-15-51		23	
Shingle Stain Thatch Brown			CUSTOMER Sherwin-Williams Co. <i>ln</i>			
POUNDS	GALLONS	MATERIAL NO.	TO MATCH Standard			
4	.4	547				
36	1.2	22				
8	.2	1425 or 1424	REASON FOR REVISION To Change (36lb) to			
70	2.6	25	(6107)			
?		BY 40	10-15-51			
?		BB 10				
4	1/2	(5094)	VISCOSITY 20-25" @ 75°F AT HRS. AFTER GRIND			
4	1/2	(12) W	VISCOSITY on #1 cup AT HRS. AFTER GRIND			
67	10	(141)	% SOLIDS (UND) ROYALTY: YES ☒ ; NO ☐ ; X ☐ ; W ☐			
11	1 1/2	(201) or (500)	LABEL ANALYSIS CHECKED			
161	21	(2)	BAUME 1.92			
98	13	(6107)	STD. OF FIN. 100			
8 1/2	1 1/4	(241) or (240)	DATE REC'D			
9	1	(304) or (251)	EST. MFG. LOSS 2%			
330	49 1/4	(141)	DEPARTMENT			
* Grind 2hrs.			PACKAGE			
** Add & Run 1 hr.			PARALLEL NO.'S			
*** Thindown			No Parallel			
			SURT.			

0007-SWP-062711

MANUFACTURING INSTRUCTIONS:			Rex 757		
			DATE	SIP NO.	AMOUNT
			<i>May 1957</i>	<i>2-20-57</i>	
			<i>May 1957</i>	<i>1</i>	
			<i>May 1957</i>	<i>1</i>	
			<i>May 1957</i>	<i>1</i>	
			<i>May 1957</i>	<i>1</i>	
APPLICATION: SURFACE <u>Wood Shingle</u>			<i>May 1957</i>	<i>1</i>	
			<i>May 1957</i>	<i>1</i>	
NO. COATS <u>1</u> OF <u>2</u>			<i>May 1957</i>	<i>1</i>	
UNDERCOATER USED			FACTORY	FORMULA	SPEC. CARD
METHOD 1 <u>Brush or dip</u>			ENGL. COAT. DEPT.	<i>1</i>	
REDUCTION: AMOUNT			CLEVELAND	<i>1</i>	
REDUCER USED			KENNINGTON	<i>1</i>	<i>2-20-57</i>
METHOD 2			ALLIED RESEARCH	<i>1</i>	
REDUCTION: AMOUNT			ENGL. TECH. SERV.	<i>1</i>	
REDUCER USED			KENG. LACQUER	<i>1</i>	
			NEWARK	<i>1</i>	<i>2-20-57</i>
DRYING TIME: TOUCH <u>18 hrs</u>			CANLAND	<i>1</i>	
DIP COAT <u>2-7 days</u>			M. SENGUR	<i>1</i>	<i>2-20-57</i>
STENCIL			DETROIT	<i>1</i>	
HARD			LOS ANGELES	<i>1</i>	
SAND			DALLAS	<i>1</i>	
HANDLE			SAINTON	<i>1</i>	
TACK FREE			CONSIDOR	<i>1</i>	
RUB			EXEC. MFG.	<i>1</i>	
WEAR			CUBA	<i>1</i>	
BAKING TIME AND TEMP.			MONTREAL	<i>1</i>	
GLOSS <u>Low Oil</u>			BUT. 100 AMES.	<i>1</i>	
FILM			STACH	<i>1</i>	
SPECIAL TESTS			REG. ADH.	<i>1</i>	

FORMULA RECORD 13

CONTROL LAB Cleveland T. S. DATE 1-19-51

REX. NO. 757

NAME Shingle Stain Thatch Brown

CARD NO. 22

POUNDS	GALLONS	MATERIAL NO.	CUSTOMER
4	.4	547	Sherwin-Williams Co.
36	1.2	22	TO MATCH Standard
8	.2	1425 or 1424	REASON FOR REVISION To conserve Cobalt.
70	2.6	25	And show Tallate Driers.
?		BY 40	
?		BB 10	
4	1/2	(5094)	VISCOSITY 20-25" 27.5 Cts. AT 100 HRS. AFTER GRIND
4	1/2	(12) W	VISCOSITY on #1 cup AT 100 HRS. AFTER GRIND
67	10	(141)	% SOLIDS (RUN) ROYALTY: YES ☐ NO ☐ X ☐ Y ☐
11	1 1/2	(901) or (900)	WT./GAL T 7.92 LABEL ANALYSIS CHECKED
161	21	(2)	BAUME LABEL: NO RED ☐ RED ☐
98	13	(3644) (EX 47)	NEW STD. SAMPLE REQUIRED
8 1/2	1 1/4	(941) or (940)	DATE REC'D
9	1	(3044) or (2511)	MILL BALL MILL BLEED?
330	49 1/4	(141)	DEPARTMENT LBS. OR GALS. PER HOUR
* Grind 2hrs.	** Add & Run		PACKAGE APPROVED
1 hr.	*** Thindown		PARALLEL NO.'S FORMULATED
			No Parallel
			SUPT.

0007-SWP-062713

MANUFACTURING INSTRUCTIONS: _____

APPLICATION: SURFACE **Wood Shingle**

_____ NO. COATS **1 or 2**

CLIP NO.

NO. COATS 1 or 2

METHOD: Brush or dip

METHOD 2.

DRYING TIME: TOUCH 18 hr RECOAT 2-7days PENCIL

TACK FREE _____ RUB _____ WRAP _____

GLASS Low Oil FILM

SPECIAL TESTS

Backmen	CLAR NO.	AMOUNT
Hiram	1-26-57	
Beyle	"	
F. J.	"	
Robert	"	
Schultz	"	
Carlson	"	
E. Hunt	"	
D. Ryan	"	
Domiguit	"	
FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.	"	
CLEVELAND A	"	
KENSINGTON C	"	1-26-57
ALLIED RESEARCH	"	
KENS. TECH. SERV.	"	
KENS. LACQUER		
NEWARK N	"	1-26-57
OAKLAND O	"	
M. SENOUR M	"	1-26-57
DETROIT D	"	
LOS ANGELES P	"	
DALLAS T	"	
DAYTON I	"	
GIBBSBORO F	"	
EXEC. MFG.	"	
CUBA H	"	
MONTREAL G	"	
BUENOS AIRES Z	"	
BRAZIL S	"	
RES ADM	"	
MEXICO	"	

FORMULA RECORD 13			
CONTROLLING		Cleveland T. S.	DATE 1-14-50
NAME		Shingle Stain Thatch Brown	REX. NO. 757
			CARD NO. 21
POUNDS	GALLONS	MATERIAL NO.	CUSTOMER Sherwin-Williams Co.
4	.4	547	TO MATCH Standard
36	1.2	22	
8	.2	1425 or 1424	REASON FOR REVISION To simplify raw materials.
70	2.6	25	
?		BY 40	
?		BB 10	
4	1/2	(5094)	VISCOSITY 20-25" 375 deg. F
4	1/2	(12) W	VISCOSITY on #1 cup
67	10	(141)	% SOLIDS (UN)
11	1 1/2	(4230) (90)	ROYALTY: YES ☐ ; NO ☐ ; X B.W. ☐
161	21	(2)	ANALYSIS CHECKED
98	13	(3644)	LABEL NO. RED ☐ ; RED ☐
8 1/2	1 1/4	142-117 (94)	NEW STD. SAMPLE REQUIRED
2 1/2	1/2	(4232)	DATE REC'D
9	1	(3044) or (2511)	MILL Ball Mill BLEED?
330	49 1/4	(141)	LBS. OR GALS. PER HOUR
* Grind 2hrs.	**Add & run		APPROVED
1 hr.	***Thindown.		FORMULATED
			SUPT.

0007-SWP-062715

MANUFACTURING INSTRUCTIONS:

APPLICATION: SURFACE Wood ShingleNO. COATS 1 or 2

UNDERCOATER USED

METHOD 1 Brush or Dip

REDUCTION: AMOUNT _____ REDUCER USED _____

METHOD 2

REDUCTION: AMOUNT _____ REDUCER USED _____

DRYING TIME: TOUCH 18hrs RECOAT 2-7days STENCIL

HARD _____ SAND _____ HANDLE _____

TACK FREE _____ RUB _____ WRAP _____

BAKING TIME AND TEMP. _____

GLOSS Low Oil FILM _____

SPECIAL TESTS _____

A. B. ⁷⁵⁷ Chicago

DATE	SLIP NO.	AMOUNT
<u>11/24/52</u>	<u>11/24/52</u>	
<u>11/24/52</u>	<u>11/24/52</u>	
<u>11/24/52</u>	<u>11/24/52</u>	
<u>11/24/52</u>	<u>11/24/52</u>	
<u>11/24/52</u>	<u>11/24/52</u>	
<u>11/24/52</u>	<u>11/24/52</u>	
<u>11/24/52</u>	<u>11/24/52</u>	
<u>11/24/52</u>	<u>11/24/52</u>	
<u>11/24/52</u>	<u>11/24/52</u>	
FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.	<u>11</u>	
CLEVELAND A	<u>11</u>	
KENSINGTON C	<u>11</u>	<u>11/24/52</u>
ALLIED RESEARCH	<u>11</u>	
KENS. TECH. SERV.	<u>11</u>	
KENS. LACQUER		
NEWARK N	<u>11</u>	<u>11/24/52</u>
OAKLAND O	<u>11</u>	
M. SENOUR M	<u>11</u>	<u>11/24/52</u>
DETROIT D	<u>11</u>	
LOS ANGELES P	<u>11</u>	
DALLAS T	<u>11</u>	
DAYTON I	<u>11</u>	
GIBBS-CRO F	<u>11</u>	
EXEC. MFG.	<u>11</u>	
CUBA H	<u>11</u>	
MONTREAL G	<u>11</u>	
BUENOS AIRES Z	<u>11</u>	
BRAZIL S	<u>11</u>	
RES ADM	<u>11</u>	
MEXICO		

0007-SWP-062716

FORMULA RECORD 13

CONTROL LAB. Cleveland T. S. DATE 9-27-50

REF. NO. 757

NAME Shingle Stein Thatch Brown

CARD NO. 20

POUNDS	GALLONS	MATERIAL NO.	CUSTOMER
4	.4	547	Sherwin-Williams Co.
36	1.2	22	TO MATCH Std.
8	.2	1425 or 1424	REASON FOR REVISION To show (3644)
70	2.6	25	replacing (6107)
?		RY 40	
?		BR 10	
4	1/2	(5094)	VISCOSITY 20-25" 375
4	1/2	(12) W	VISCOSITY 21 cup
67	10	(141)	% SOLIDS (RUN)
11	1 1/2	(4230)	ROYALTY YES; NO
161	21	(4230) (3014)	WT. 7.02
98	13	(3644)	LABEL ANALYSIS CHECKED DATE
5	3/4	(4231)	LABEL NO. REVISED
3 1/2	1/2	(4232)	NEW STD. SAMPLE REQUIRED
9	1	(3044) or (2511)	DATE REC'D
330	49 1/4	(141)	EST. MFG. LOSS 2%
			MILB 11/11/50
			DEPARTMENT
			LBS. OR GALS. PER HOUR
			PACKAGE
			APPROVED
			PARALLEL NO.'S
			FORMULA
			SUPT.
*Grind 2 hrs.	** Add & Run	No Parallel	
1 hr.	*** Thindown.		

0007-SWP-062717

MANUFACTURING INSTRUCTIONS:

Box 757

MANUFACTURING INSTRUCTIONS:			DATE	SLIP NO.	AMOUNT
			<i>Wm</i>	<i>9-28-50</i>	
			<i>Boyle</i>	<i>"</i>	
			<i>T. P.</i>	<i>"</i>	
			<i>Schmidt</i>	<i>"</i>	
			<i>P. Lee</i>	<i>"</i>	
			<i>DD</i>	<i>"</i>	
			<i>Edout</i>	<i>"</i>	
			<i>Edman</i>	<i>"</i>	
			<i>Blomquist</i>	<i>"</i>	
APPLICATION: SURFACE <u>Wood Shingle</u>			FACTORY	FORMULA	SPEC. CARD
NO. COATS <u>1 or 2</u>			EXEC. COST DEPT.	<i>"</i>	
UNDERCOATER USED			CLEVELAND	<i>"</i>	
METHOD 1 <u>Brush or Dip</u>			KENSINGTON	<i>"</i>	<i>9-28-50</i>
REDUCTION: AMOUNT _____ REDUCER USED _____			ALLIED RESEARCH	<i>"</i>	
METHOD 2 _____			KENS. TECH. SERV.	<i>"</i>	
REDUCTION: AMOUNT _____ REDUCER USED _____			KENS. LACQUER	<i>"</i>	
			NEWARK	<i>"</i>	<i>9-28-50</i>
DRYING TIME: TOUCH <u>16hrs</u> RECOAT <u>2-7days</u> STENCIL _____			OAKLAND	<i>"</i>	
HARD _____ SAND _____ HANDLE _____			M. SENCUR	<i>"</i>	<i>9-28-50</i>
TACK FREE _____ RUB _____ WRAP _____			DETROIT	<i>"</i>	
			LOS ANGELES	<i>"</i>	
			DALLAS	<i>"</i>	
BAKING TIME AND TEMP. _____			DAYTON	<i>"</i>	
GLOSS <u>Low Oil</u> FILM _____			GIBBSBORO	<i>"</i>	
SPECIAL TESTS _____			EXEC. MFG.	<i>"</i>	
			CUBA	<i>"</i>	
			MONTREAL	<i>"</i>	
			BUENOS AIRES	<i>"</i>	
			BRASIL	<i>"</i>	
			RES ADH	<i>"</i>	
			MEXICO	<i>"</i>	

0007-SWP-062718

415

DATE 6-23-50

REX. NO. 753

CARD NO. 19

#G:ind 2hr:##Add:Run 1hr:***Thindown

0007-SWP-062719

MANUFACTURING INSTRUCTIONS:

Box 757

DATE		SLIP NO.	AMOUNT
Merrill		6-2832	
Ryder		"	
T-S		"	
T-S		"	
Schantz		"	
D.D.		"	
F. W. W. W.		"	
Blum		"	
FACTORY		FORMULA	SPEC. CARD
EXEC. COST DEPT.		"	
CLEVELAND		"	
KENSINGTON		"	6/28/62
ALLIED RESEARCH		"	
KENS. TECH. SERV.		"	
KENS. LACQUER		"	
NEWARK		"	6/28/62
OAKLAND		"	
M. SENOUR		"	6/28/62
DETROIT		"	
LOS ANGELES		"	
DALLAS		"	
DAYTON		"	
GIBBSBORO		"	
EXEC. MFG.		"	
CUBA		"	
MONTREAL		"	
BUENOS AIRES		"	
BRAZIL		"	
RES ADM.		"	
MEXICO		"	

APPLICATION: SURFACE Wood Shingle
NO. COATS 1 OF 2

UNDERCOATER USED _____

METHOD 1 Brush or dip
REDUCTION: AMOUNT _____ REDUCER USED _____

METHOD 2 _____
REDUCTION: AMOUNT _____ REDUCER USED _____

DRYING TIME: TOUCH 18hrs RECOAT 2-7 days STENCIL _____

HARD _____ SAND _____ HANDLE _____
TACK FREE _____ RUB _____ WRAP _____

BAKING TIME AND TEMP. _____

GLOSS Low Oil FILM _____

SPECIAL TESTS _____

0007-SWP-062720

FORMULA RECORD 13			CONTROL LAB	
Cleveland T.S.			DATE	4/10/50
NAME Shingle Stain Thatch Brown			REV. NO.	757
			CARD NO.	18
POUNDS	GALLONS	MATERIAL NO.	CUSTOMER Sherwin Williams Co. CX	
4	.4	547	TO MATCH Standard	
36	1.2	22		
8	.2	1425	REASON FOR REVISION Adding (5094) for	
70	2.6	25	package condition and placing on	
?		BY 40 *	pre-wet grind basis.	
?		BB 10		
4	1/2	(5094)	VISCOSITY 20-85" @ 75 deg. F. HRS. AFTER GRIND	
4	1/2	(12) W	VISCOSITY On #1 Cup AT HRS. AFTER GRIND	
67	10	(141)	% SOLIDS (GRIND)	
161	21	(1273) or (3014)	WT./GAL 7.92	
98	13	(6107)	BAUME	
11	1 1/2	(4230)	STD. OF FINENESS 3H	
3 1/2	1/2	(4231) ***	NORMAL OUTPUT 100	
335	50	(141)	EST. MFG. LOSS 2%	
9	1	(2511)	DEPARTMENT	
* Grind 2 hrs.			PACKAGE	
** Add & Run 1 hr.			PARALLEL NO.'S	
*** hindown			No parallel	
			APPROVED	
			FORMULATOR P. J. Thompson	
			Supt. J. B.	

0007-SWP-062721

MANUFACTURING INSTRUCTIONS:			757		
			DATE	SLIP NO.	AMOUNT
			<i>Wm</i>	<i>4/20/53</i>	
			<i>Boyer</i>	<i>"</i>	
			<i>F. S.</i>	<i>"</i>	
			<i>P. S.</i>	<i>"</i>	
			<i>Boyer</i>	<i>"</i>	
			<i>P. S.</i>	<i>"</i>	
APPLICATION: SURFACE <u>Wood Shingles</u>			<i>P. S.</i>	<i>"</i>	
NO. COATS <u>1 or 2</u>			<i>P. S.</i>	<i>"</i>	
UNDERCOATER USED			FACTORY	FORMULA	SPEC. CARD.
METHOD 1 <u>Brush or Dip</u>			EXEC. COST DEPT.	<i>"</i>	
REDUCTION: AMOUNT REDUCER USED			CLEVELAND	<i>"</i>	
METHOD 2			KENSINGTON	<i>"</i>	<i>4/20/53</i>
REDUCTION: AMOUNT REDUCER USED			ALLIED RESEARCH	<i>"</i>	
			KENS. TECH. SERV.	<i>"</i>	
			KENS. LACQUER	<i>"</i>	
			NEWARK	<i>"</i>	<i>4/20/53</i>
			OAKLAND	<i>"</i>	
			M. SENOUR	<i>"</i>	<i>4/20/53</i>
			DETROIT	<i>"</i>	
			LOS ANGELES	<i>"</i>	
			DALLAS	<i>"</i>	
			DAYTON	<i>"</i>	
			GIBBSBORO	<i>"</i>	
			EXEC. MFG.	<i>"</i>	
			CUBA	<i>"</i>	
			MONTREAL	<i>"</i>	
			BUENOS AIRES	<i>"</i>	
			BRAZIL	<i>"</i>	
			RES ADM	<i>"</i>	
			MEXICO	<i>"</i>	
DRYING TIME: TOUCH <u>18hrs</u> RECOAT <u>2-7 days</u> STENCIL					
HARD SAND HANDLE					
TACK FREE RUB WRAP					
BAKING TIME AND TEMP.					
GLOSS <u>Low Oil</u> FILM					
SPECIAL TESTS					

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