

(AUTOMATED)

S.V. 243 (244)

C.V.

MAKING INSTRUCTIONS: BATCH UNIT
D.V.CG 03 CODE KY-795-D PKG
LOT

DEC--8 80 38184

PROCESSES

APPROVED BY

() KY-795-D (H) FWP 11/20/80
() () (XOB-17: 3/4
() () N-32-D & 240
() () MIN STRIKE)
() ()

STANDARD HRS. 8.2 TIME M

JOB NAME: XOB17:795H

COMPONENT CONSUMPTION									
CG	CODE	LOT	PQ	LBS	CG	CODE	LOT	PQ	LBS
14	YC002B	13176	93	3100	14	YC002B		93	
14	YC002B	13371	93	400	14	YC002B		93	
14	YC002B		93		14	YC002B		93	

NOTE- Volume STEP 18
Not changed to 984
NON-BLEEDING

TOTAL EST'D WGT 4380

EQUIP	NAME : "KROLOR" YELLOW MEDIUM	USE LBS	N- CODE	ACCT LBS
203 & 205	1 RUN 60" (990 G) WATER IN V-203. SET AGITATOR ON HIGH SPEED.			
	2 WEIGH IN DRUM & POUR IN	485	983-D	485
	3 DUMP IN AND STIR 5 MIN	70X50	YC-2-B	3500
	RECORD: START	13176		
	FIN	13371		
	4 ADJUST TO 75" (1275 G)			
	5 WITH AGITATOR ON LOW SPEED PUMP V-203 THRU HOMOG AT 2400-2600 PSI INTO V-205			
	6 WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN OF HOT WATER AT 2400-2600 PSI INTO V-205			
	7 RECORD: V-205 VOL 5.6" & ADJ TO 60" (2100 G)			
	8 INSPECT HOMOG STRAINER & CLEAN IF NECESSARY			
205	9 RUN 10" (514 G) WATER INTO V-205 & START AGITATOR			
SV	10 PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV.			
	RECORD: TIME START 10:30 TOTAL MINUTES 150			
2	NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205			
11	WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV			
SP & CP	12 SP STEP 01 - SET FORMULA SELECTOR TO POSITION 5 (V-243) OR POSITION 10 (V-244)			
	13 PRESS SV CAM RESET PB - SET 22 TC IN AUTO REMOTE (TEMP IS SET AT 190-194°F)			
3	14 RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS: A. 11LG 3.2% PRESET #1 104 GAL		15-A	208
	15 SET STRIKE FLOW CONTROLLERS AS FOLLOWS: 3FC10 (N-27-D CONTROLLER) IN MANUAL 0.56 GPM 3FC20 (N-27-D WATER) IN MANUAL LOCAL 5.8 GPM 3ER10 (N-27-D/WATER) RATIO 1.04 3FD10 (N-32-D CONTROLLER) IN MANUAL 0.69 GPM 3FC20 (N-32-D WATER) IN MANUAL LOCAL 5.5 GPM 3FR10 (N-32-D/WATER) RATIO 1.59		27-D	296
			983-D	1925

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