d. Wear approved burning goggles. Use at least a No. 3 filter, with a plastic cover plate on both sides of the filter.
e. Never leave a torch in a vessel, tank, or other closed container because of the potential leak hazard.
f. Never use oxygen to operate pneumatic tools, pressurize a container, blow out lines, or as a substitute for compressed air or other gases.
g. Place cylinders and hoses where they are not exposed to sparks and slag from a burning operation.
h. Raise cylinders to upper levels with approved rigging gear. Do not lift them with slings or by the protective cap.
i. Do not strike an arc on cylinders, or use them as rollers.
j. Bleed down hoses when not using the system.

J. Compressed Air

1. Use only hoses and couplings designed to handle compressed air, and inspect them before each use.
2. Never crimp, couple, or uncouple pressurized hose. First, shut off the valve and bleed down the hose.
3. Do not use compressed gases to remove dust from clothing or body. Line or nozzle pressure for job cleaning must not exceed 30 psi.
4. Do not support hoses from conduit, process lines, or fire lines.

K. Melting Pots and Kettle

Must be approved for use by the Contract Administrator who will provide safety rules governing their use.

L. Mobile Power Equipment

Vehicles and mobile equipment are not allowed on site without approval from the Contract Administrator, and are to be driven by trained Authorized Operators only.

1. The driver is responsible for the safety of all passengers and the stability of material being hauled or handled by his equipment.
2. All speed limit and other regulatory signs must be obeyed. Give pedestrians the right of way.
3. Do not stop or park on Site roads without approval of the Contract Administrator.
4. Shut off engine before refueling.
5. Shut off engine, unless a running engine is required for a power take-off and set brakes before leaving operator's cab. A wheel adequately chocked on the downhill side is required when parked and unattended—adequate is intended to mean sized appropriately for the vehicle and load; and unattended is defined as not in the cab or in a position as to have complete control over vehicular motion. Excavating or lifting equipment may use other appropriate methods of motion control (chocking) such as hydraulic leveling pads or lowering the bucket or blade on to the earth in such a way as to prevent movement.
Note: Compliance by delivery trucks is the responsibility of the contractor requesting delivery.

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