

MINE YEAR

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METALS AND

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Sillimanite deposits occur in Assam. The minimum reserves were estimated at 250,000 tons. Sillimanite brick sold for US\$50.30 per hundred.

TABLE 3.—Production of sillimanite in India, 1952–56, in short tons¹

Year	Short tons	Year	Short tons
1952.....	5,685	1955.....	2,714
1953.....	6,150	1956.....	5,000
1954.....	3,434		

¹ Bureau of Mines, Mineral Trade Notes: Vol. 46, No. 4, April 1958, Spec. Suppl. 52, p. 8.

Kenya.—During the first part of 1957 reorganization of Kenya Kyanite, Ltd., was begun by the new owner, G. F. K. Refractories, Ltd., a subsidiary of New Consolidated Goldfields, Ltd. Kenya Kyanite, Ltd., which had been in technical difficulties for several years, went into receivership in July 1955.⁴

Union of South Africa.—The Pella corundum-sillimanite, an important reserve of refractory material with high alumina content, had been utilized since 1954 for manufacturing furnace linings in West Germany.⁵

The Pella West deposits lie between the Bushmanland Plateau in the south and the highly dissected valley of the Orange River, which passes about 8 miles to the north, on a flat, low-lying, partly sand-covered terrace in the southwestern corner of the Pella Mission Farm. The farm is in the Namaqualand district about 90 miles from Springbok and about 108 miles from the railroad at Kakamas, in the North-western Cape Province of the Union of South Africa.

The available reserves of the Pella deposits totaled approximately 400,000 short tons at the end of June 1955, equivalent to 33 years' production, at the rate of 1,000 tons a month.

The average chemical composition is: SiO₂, 19.68; Al₂O₃, 74.65; Fe₂O₃, 1.63; TiO₂, 2.49; and ignition loss, 1.28 percent.

TECHNOLOGY

The new Willis Mountain plant of Kyanite Mining Corp. near Dillwyn, Buckingham County, Va., was completed and began operating full scale. Potential plant capacity may double the output of kyanite concentrate by the company. Mining was by open pit, and the ore was concentrated by froth flotation. Byproducts were sand and pyrites.

Chas. Taylor Sons Co. rebuilt its batching and grinding system and its screening system, with installation of controlled batching, at the Taylor, Ky., plant. These new facilities made it possible to produce mullite brick and shapes and special mullite refractories, including high-temperature cements and ramming mixtures, using fused mullite, sintered bauxite (domestic and imported), and calcined Indian kyanite in any desired proportions. The company was preparing to produce sintered mullite from Bayer alumina and other aluminous and siliceous raw materials.⁶

⁴ Bureau of Mines, Mineral Trade Notes: Vol. 46, No. 1, July 1957, p. 20.

⁵ Bureau of Mines, Mineral Trade Notes: Vol. 44, No. 2, February 1957, pp. 23–24.

⁶ Chas. Taylor Sons Co., Letter to the Bureau of Mines, Apr. 7, 1958.

Lead

By O. M. Bishop¹ and Edith E.



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CONTINUED supply in excess of impending cutback in United States of lead, and increasing industry stocks both the United States and the foreign lead.

Lead supply in the United States was more than in 1956, and 211,000 tons. Domestic mine production and secondary declined about 4 percent, but total imports 14 percent from 459,000 to 522,000 tons. consumers' stocks of lead increased 54,000 tons of foreign lead acquired through barter to the Government supplemental stockpile.

Other lead acquisitions to the Government public, but on August 1 the Office of Domestic Affairs announced that at the then current rate of consumption (and zinc) would be met. In late April the Commodity Credit Corporation announced that no further lead and zinc barter program had been evaluated. I negotiations were again authorized, the restrictive terms that sharply delimited the British Government announced it would lead (and 27,000 tons of zinc) from its stocks of these announcements, growing stock consumption, the price of lead dropped

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² Statistical assistant.

a price that had prevailed since January 13, 1956—to 15.5 cents on May 9, 1957, 15.0 cents on May 16, 14.0 cents on June 11, 13.5 cents on October 14, and 13.0 cents on December 2. Zinc prices between May 6 and July 1 were dropped from 13.0 to 10.0 cents a pound. Almost at once domestic mining companies began to curtail operations or shut down mines, and output of recoverable lead in the last quarter of 1957 was down 13 percent from that of the first quarter. Production of 534,000 tons refined lead from domestic and foreign ores was the second greatest quantity refined since 1942.

LEGISLATION AND GOVERNMENT PROGRAMS

Government programs affecting lead chiefly related to stockpiling and mineral exploration or to mobilization plans. Under the Provisions of the Defense Production Act of 1950, as amended, exploration continued to be carried out by the Defense Minerals Exploration Administration (DMEA), and the procurement for the national stockpile was continued by the General Services Administration (GSA) while the Office of Minerals Mobilization (OMM) continued evaluation of metal and mineral supply versus requirements and the development of mobilization programs. Lead was also acquired by the Federal Government through the barter program authorized under the Agricultural Trade Development and Assistance Act of 1954.

DEFENSE MINERALS EXPLORATION ADMINISTRATION

The DMEA program to encourage exploration and increase domestic reserves of strategic and critical minerals and metals was continued throughout 1957. DMEA provided 50 percent of the approved cost of exploration contracts for lead and zinc.

During 1957, 15 new contracts were executed for exploration, altogether costing \$2,150,000. Amendments to existing lead-zinc

TABLE 1.—Salient statistics of the lead industry in the United States, 1948–52 (average) and 1953–57, in short tons

	1948-52 (average)	1953	1954	1955	1956	1957
Production of refined primary lead:						
From domestic ores and base bullion.....	377,734	328,012	322,271	321,132	349,188	347,676
From foreign ores and base bullion.....	78,844	139,879	164,441	158,025	103,120	185,858
Total.....	456,578	467,891	486,712	479,157	452,308	533,533
Recovery of secondary lead.....	476,787	486,737	480,025	502,051	506,755	489,229
Imports (general):						
Lead in pigs, bars, and old.....	347,792	300,510	281,941	284,729	283,392	333,626
Lead in base bullion.....	3,143	869	41	31	31	84
Lead in ores and matte.....	83,971	160,899	161,261	177,479	196,452	197,831
Exports of refined pig lead.....	1,432	803	596	403	4,628	4,339
Consumption of primary and secondary lead.....	1,129,028	1,201,604	1,094,871	1,212,044	1,209,717	1,138,115
Prices (cents per pound):						
New York:						
Average for period.....	16.13	13.48	14.05	15.14	16.01	14.66
Quotation at end of period.....	16.72	13.50	15.00	15.54	16.00	13.00
London average for period.....	16.89	11.48	12.08	13.19	14.62	12.05
Mine production of recoverable lead ¹	401,907	342,644	325,419	338,025	352,826	338,216
World smelter production of lead.....	1,780,000	2,080,000	2,200,000	2,220,000	2,370,000	2,490,000

¹Includes Alaska.

²Revised figure.

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exploration contracts made during the \$1,095,000, or a total of \$3,245,000 for the program in 1951, 257 contracts in executed, which authorized Government million and combined Government and million. Ore discoveries were certified explored; discoveries ranged from several lead ore to one of more than 35 million Tennessee. A list of DMEA contracts in 1957, as in previous years, is given volume.

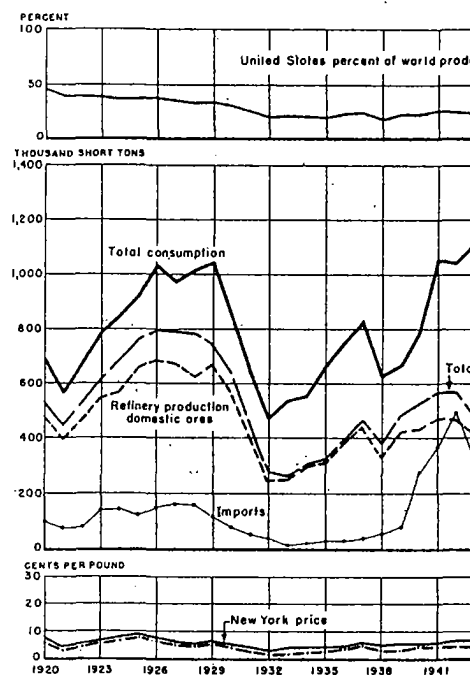


FIGURE 1.—Trends in the lead industry in the United States, 1920-1941. Total consumption includes primary refined, antimony, and tin pigments made directly from ore. Imports include refined lead, refined pigments, and refined lead in pigs, bars, base bullion, and scrap.

GOVERNMENT BARTER

Under authority of Public Law 480 (1955), the Department of Agriculture, through the Commodity Credit Corporation, can exchange surplus agricultural products for zinc and lead. In 1957 the CCC contracted for 10,000 tons in 1956) to be added to the Government

On April 30 the Department of Agriculture ceased making new barter agreements, pending an evaluation of its program. On May 28 the program was resumed under restrictions to assure that agricultural commodities traded were in addition to marketings that would otherwise have taken place. Relatively few barter contracts were made after April 30 under the modified program.

GENERAL SERVICES ADMINISTRATION

The General Services Administration (GSA) continued to be responsible for stockpile procurement and administration, procurement under foreign-aid programs as agent of the International Co-operation Administration (ICA), and for administration of Defense Production Act programs, including domestic purchase programs. Purchases of lead produced from domestic ores were made against the long-term stockpile objective for lead throughout 1957. The quantities purchased were not made public.

Foreign lead received at GSA warehouses under barter agreements during the year totaled 100,075 tons (29,899 tons in 1956). This lead was credited to the "supplemental" stockpile and cannot be released except by an act of Congress.

DOMESTIC PRODUCTION

Lead output is compiled on both a mine and smelter-refinery basis. Mine output is the sum of the lead recovered from all domestic lead ores, concentrates, mill tailings, and smelter residues or slags. The recovery at smelters, refineries, and other processing plants in the United States in 1957 averaged 97.8 percent of the lead content of the lead-bearing primary material processed.

Pig-lead output, as reported by smelters and refineries, represents actual lead recovered. Smelter and refinery output from domestic ores usually differs from the mine-production figure, because there is a lag between mine shipments and smelter treatment of ore and concentrate and because 3,000 to 5,000 tons of lead concentrate is used directly in manufacturing pigment.

MINE PRODUCTION

Mines in the United States produced 338,200 tons of recoverable lead in 1957—4 percent less than in 1956. The average monthly production rate through April, when lead sold at 16.0 cents a pound, was 4 percent above the monthly rate of 1956. Monthly production declined thereafter in response to drops in price; by December output was 26,000 tons or only 82 percent of that in April. Missouri for the 51st year ranked first as a lead-producing State. For the same years Idaho ranked second and Utah third (except from 1925-27, when Utah was second and Idaho third). Together these 3 States produced 72 percent of the domestic mine production of lead in 1957 and 67 percent in 1956.

Western States.—Mines of the Western States produced 56 percent of the total domestic mine output, the same proportion as in 1956. Sharp declines in Montana, California, New Mexico, Utah, and Nevada were not wholly offset by increases in Idaho, Washington,

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TABLE 2.—Ores yielding lead and zinc in the United States in 1957, in short tons

State	Lead ore			Zinc ore			Lead-zinc ore			Copper-lead, copper-zinc, and copper-lead-zinc ores			Total		
	Gross weight	Lead	Zinc	Gross weight	Lead	Zinc	Gross weight	Lead	Zinc	Gross weight	Lead	Zinc	Ore, gross weight	Lead	Zinc
Western States and Alaska	55	0	122	7,072	1,464	23,542	10,497	2,961	8,754	91,059	195	55	479,305	9	33,892
Alaska	9,792	1,722	336	2	62	2,961	3,042	2,961	8,754	499,562	8,525	12,254	66,762	12,414	2,963
Arizona	1,609	2,559	47	785	9	33,437	61,270	33,437	13,254	22	4	20,707	948,892	20,707	47,000
California	25,935	2,825	148	114	43,574	1,841	1,157,200	1,841	1,841	499,562	8,525	12,254	1,213,125	64,907	48,889
Colorado	55,897	7,003	926	114	32,964	1,841	60,438	1,841	1,841	33	2	45,329	612,554	12,473	45,329
Idaho	7,003	3,666	303	114	43,574	1,841	60,438	1,841	1,841	33	2	45,329	612,554	12,473	45,329
Montana	23,655	3,666	303	114	43,574	1,841	60,438	1,841	1,841	33	2	45,329	612,554	12,473	45,329
Nevada	23,655	3,666	303	114	43,574	1,841	60,438	1,841	1,841	33	2	45,329	612,554	12,473	45,329
New Mexico	34,660	2,897	259	20	22,705	3,076	39,844	3,076	3,076	44	1	43,743	578,321	43,743	39,117
Utah	110	72	1,017	988,968	11,383	67,914	145,131	187,236	8,726	22,016	5,647,116	179,114	1,189,688	12,730	22,443
Washington	159,008	13,874	1,017	988,968	11,383	67,914	145,131	187,236	8,726	22,016	5,647,116	179,114	1,189,688	12,730	22,443
Total	338,200	48,000	2,430	772,495	2,244	15,988	1,401,738	2,886	5,845	354,764	6,751	15,988	938,569	4,257	15,989
West Central States:	2,407	48	2,006	531,008	1,522	10,012	399,864	2,886	5,845	354,764	6,751	15,988	938,569	4,257	15,989
Kansas	7,265,023	107,275	2,006	531,008	1,522	10,012	399,864	2,886	5,845	354,764	6,751	15,988	938,569	4,257	15,989
Missouri	92,407	1,480	422	238,587	722	5,246	588,719	12,236	9,861	4,354,764	6,751	15,988	8,145,692	126,253	2,951
Oklahoma	7,360,237	108,905	2,430	772,495	2,244	15,988	1,401,738	2,886	5,845	354,764	6,751	15,988	938,569	4,257	15,989
Total	7,360,237	108,905	2,430	772,495	2,244	15,988	1,401,738	2,886	5,845	354,764	6,751	15,988	938,569	4,257	15,989

Colorado, and Arizona; the group as a whole produced 7,400 tons less than in 1956.

Lead output in Idaho increased to 71,600 tons, the highest level since 1953. Increased output was reported by most of the principal operators. The Bunker Hill mine of the Bunker Hill Co. and the Page mine owned by American Smelting & Refining Co., recorded the largest gains. However, the decline in lead prices during the latter half of the year caused production cutbacks and closures. Idaho mines shut down in 1957 included the Hull lease on the Frisco mine, the Nabob Silver Lead mine, and the Triumph Mining Co. operation. In mid-December the Bunker Hill Co. announced curtailment of its production in the Coeur d'Alene region.

Output of recoverable lead in Utah declined 10 percent, to 44,500 tons, because of the closing of the Eagle-Blue Bell, Chief No. 1, the Plutus mines in June, and the Mayflower-Park Galena (New Park) mines in September. The United States and Lark mine unit continued to be the largest producer in the State. Other important producers in 1957 were United Park City, Mayflower-Park Galena, Calumet, Ophir, and Eagle-Blue Bell mines.

TABLE 3.—Mine production of recoverable lead in the United States, 1948-52 (average) and 1953-57, by States, in short tons

	1948-52 (average)	1953	1954	1955	1956	1957
Western States and Alaska:						
Alaska.....	110	0		1	1	0
Arizona.....	24,753	9,428	8,385	9,817	11,009	12,441
California.....	12,085	8,664	2,671	8,266	9,296	3,458
Colorado.....	27,881	21,764	17,823	15,805	19,856	21,003
Idaho.....	83,690	74,610	69,302	64,163	64,321	71,637
Montana.....	19,721	19,949	14,820	17,028	18,642	13,300
Nevada.....	8,750	4,371	3,041	3,291	6,384	5,970
New Mexico.....	6,864	2,943	887	3,296	6,042	5,204
Oregon.....	8	5	5	3	6	5
South Dakota.....	5	10				
Texas.....	106					
Utah.....	50,887	41,622	44,072	50,452	49,555	44,471
Washington.....	8,720	11,064	9,938	10,340	11,657	12,734
Wyoming.....						
Total.....	242,659	104,329	171,844	182,461	197,758	190,331
West Central States:						
Arkansas.....	14					
Kansas.....	8,502	3,347	4,033	5,498	7,635	4,257
Missouri.....	123,476	125,895	125,250	125,412	123,783	126,345
Oklahoma.....	17,842	9,304	14,204	14,126	12,350	7,183
Total.....	149,834	138,546	143,487	145,030	143,768	137,785
States east of the Mississippi River:						
Illinois.....	3,634	3,391	3,232	4,544	3,832	2,070
Kentucky.....	127	52	80		228	411
New York.....	1,331	1,435	1,187	1,037	1,608	1,667
Tennessee.....	80	9			5	
Virginia.....	3,314	2,788	4,324	2,900	3,045	3,152
Wisconsin.....	1,128	2,094	1,265	1,048	2,582	1,000
Total.....	9,614	9,709	10,088	10,528	11,300	10,100
Grand total.....	401,007	342,644	325,419	338,025	352,820	338,216

¹ Includes 4 tons from North Carolina in 1954, 2 tons in 1955, 10 tons in 1956, and 0 tons in 1957.

² Includes 4 tons from Iowa.

Colorado output of lead increased 6 percent to 21,000 tons in 1957. The Idarado Mining Co. mine group continued to be the largest pro-

ducer in the State. Other important producers were the New Jersey Zinc Co. (Eagle-Blue Bell mine of the American Smelting & Refining Co.), and the Mines closed after price declines included the Rico group of Rico Argentine Mining Co., and the mine of Rensselaire Mining Co.

Montana mine production of lead totaled less than in 1956 and was the smallest since 1953. The mine closed several of its lead-zinc mines in the Butte County) in the second half of 1957 and postponed its expansion program. Production from other mines, principally the Jack Waite and Hand (Maulden) mines, was essentially the same rate as in 1956.

Lead output in Washington increased 9 percent to the largest production on record. The principal producer, the Pend Oreille Mines & Metals Co. lead-zinc mine in Pend Oreille County. Other mines that produced considerable quantities of lead were the Grand Lead & Smelting Co. in Pend Oreille County (American Smelting & Refining Co.). The Vashon mine in early July 1957.

Although several Arizona mines closed during 1957, lead output increased 4 percent to 12,400 tons. The Iron King mine, operated continuously. Other producers, the San Xavier mine suspended operations in July, and the Trenholm mine in July.

California production dropped from 9,300 tons in 1957. The Anaconda Co. Darwin and Shasta mines, the State's only large lead producers, suspended operations in July, pending higher metal prices.

In Nevada Combined Metals Reduction Co. Pioche in August, contributing to a 6-percent increase in lead output. New Mexico mines recorded a decrease in lead output. The State's principal lead producer, the Ground Hog mine of American Smelting & Refining Co., pending higher metal prices.

West Central States.—Kansas, Missouri, yielded 137,800 tons of recoverable lead in 1957, less than the United States domestic total. All production in the West Central States came from the southeast Missouri lead district of Kansas, Oklahoma, and southwestern Missouri.

Mines in southeast Missouri produced 37,000 tons of domestic mine output of lead in 1957—essentially the same as in 1956. The St. Joseph Lead Co., the largest lead producer in the Nation on a mine basis, maintained steady production in the Terre, Desloge, Federal, and Leadwood mine-mill complexes in Madison County and the Indian Creek mine and mill in Madison County. The Mine La Motte Co. and the National Lead Co. each operated a mine group and mill in the National Lead Co. also yielded byproduct copper.

Output of recoverable lead in the Tri-State zinc district from 20,400 tons in 1956 to 11,500 tons in 1957. The service was initiated in the 1870's. Nearly a

were closed, following the sharp declines in lead and zinc prices. The Nellie B mine of the American Zinc, Lead & Smelting Co. was closed in May, and the Eagle-Picher Co. operated its mines and central custom mill only intermittently. The National Lead Co., second largest producer in the district, operated its Ballard-mine group and mill throughout the year.

States East of the Mississippi River.—Lead was recovered from ores in Illinois, Wisconsin, Kentucky, New York, and Virginia in 1957; but production was 11 percent less than in 1956, owing to cutbacks and closures in the Illinois-Wisconsin district. American Zinc, Lead & Smelting Co. closed its Vinegar Hill Division mines and mill in Wisconsin; Eagle-Picher Co. closed the Linden mine and mill and curtailed activity elsewhere in the district. Tri-State Zinc, Inc., 1 of the 3 leading producers, maintained a fairly high production. Lead-bearing zinc ores of New York and Virginia yielded 4,800 tons of lead in 1957. St. Joseph Lead Co. operated its Balmat mine steadily

TABLE 4.—Mine production of recoverable lead in the United States, 1948-52 (average) and 1953-57, by districts or regions that produced 1,000 tons or more during any year, 1953-57, in short tons

District or region	State	1948-52 (average)	1953	1954	1955	1956	1957
Southeastern Missouri region	Missouri	121, 173	125, 273	126, 173	126, 367	123, 306	120, 323
Coeur d'Alene region	Idaho	77, 807	60, 886	64, 812	59, 820	60, 221	67, 125
West Mountain (Bingham)	Utah	30, 838	20, 311	20, 071	31, 712	32, 801	20, 490
Metalline	Washington	5, 173	8, 604	(¹)	(¹)	9, 440	11, 071
Tri-State (Joplin region)	Kansas, southwestern Missouri, Oklahoma	28, 641	13, 273	18, 314	19, 679	20, 373	11, 462
Summit Valley (Butte)	Montana	14, 634	16, 767	11, 516	14, 331	14, 089	9, 617
Park City region	Utah	9, 601	4, 735	5, 432	9, 054	9, 147	9, 421
Upper San Miguel	Colorado	6, 507	7, 440	6, 574	5, 008	(¹)	7, 721
Red Cliff	do	2, 617	2, 500	2, 588	3, 171	(¹)	4, 477
California (Leadville)	do	5, 567	3, 072	1, 935	1, 404	1, 660	3, 604
Upper Mississippi Valley	Iowa, northern Illinois, Wisconsin	2, 222	3, 688	3, 229	3, 800	4, 306	3, 691
Central	New Mexico	3, 231	1, 460	5	2, 604	4, 682	3, 519
Austinville	Virginia	3, 314	2, 788	4, 320	2, 997	3, 035	3, 143
Oreode	Colorado	1, 143	1, 696	2, 178	1, 192	1, 268	2, 231
Rush Valley & Smelter (Tooele County)	Utah	2, 760	2, 753	2, 464	1, 607	2, 629	1, 977
Tintic	do	5, 800	3, 500	5, 926	5, 017	3, 061	1, 775
St. Lawrence County	New York	1, 330	1, 435	1, 187	1, 037	1, 608	1, 667
Kentucky-Southern Illinois	Kentucky-southern Illinois	2, 624	1, 849	1, 348	2, 683	2, 336	1, 690
Ophir	Utah	908	1, 157	1, 159	(¹)	(¹)	1, 418
Bayhorse	Idaho	1, 491	1, 484	1, 372	1, 367	1, 607	1, 351
Warm Springs	do	2, 506	2, 583	2, 415	2, 388	1, 804	1, 293
Magdalena	New Mexico	1, 393	47	05	088	1, 214	1, 214
Tyndall	Arizona	86	234	202	856	894	1, 162
Las Vegas	Nevada				856	2, 698	868
Pima (Sierrita, Papago, Twin Buttes)	Arizona	3, 169		1	1, 105	1, 810	760
Northport (Aladdin)	Washington	837	2, 165	1, 275	2, 212	2, 085	722
Anlmas	Colorado	3, 063	1, 212				508
Hansonberg	New Mexico	460	1, 031	800	517	413	465
Breckenridge	Colorado	309	1, 056	1, 000	474	553	272
Big Bug	Arizona	3, 707	4, 339	4, 336	4, 612	5, 770	(¹)
Eureka	Nevada	18		(¹)	828	(¹)	(¹)
Coso (Darwin)	California	0, 805	8, 200	(¹)	(¹)	(¹)	(¹)
Harshaw	Arizona	1, 813	2, 104	2, 136	(¹)	(¹)	(¹)
Eagle	Montana	819	1, 179	(¹)	706	1, 207	(¹)
Pioche	Nevada	5, 677	3, 306	(¹)	(¹)	(¹)	(¹)
Elk Mountain	Colorado	104		(¹)	(¹)	(¹)	(¹)
Resting Springs	California	(¹)		(¹)	22	(¹)	(¹)
Pioneer (Rico)	Colorado	1, 883	1, 871	2, 177	(¹)	(¹)	(¹)
Snodgrass	do	905	1, 307	1, 113	634	625	

¹ Figure not shown to avoid disclosure of individual company operations.
² The following districts or regions are not listed in order of 1957 output.

TABLE 5.—Twenty-five leading lead-producing mines in the United States in 1957, in order of output

Rank	Mine	District or region	State	Operator	Type of ore
1	Federal	Southeastern Missouri	Missouri	St. Joseph Lead Co.	Lead
2	Bunker Hill	Coeur d'Alene	Idaho	The Bunker Hill Co.	Lead-zinc
3	United States & Lark	West Mountain (Bingham)	Utah	U. S. Smelting, Refining & Mining Co.	Do.
4	Leadwood	Southeastern Missouri	Missouri	St. Joseph Lead Co.	Lead
5	Indian Creek	do	do	do	Do.
6	Delege	do	do	do	Do.
7	Butte Mines	Summit Valley	Montana	The Anaconda Co.	Lead-zinc
8	Pend Oreille	Metalline	Washington	Pend Oreille Mines & Metals Co.	Do.
9	Pend Oreille	Southeastern Missouri	Missouri	St. Joseph Lead Co.	Lead
10	Treasury Tunnel-Black Bear-Smug-ger Union	Upper San Miguel	Colorado	Idarado Mining Co.	Copper-lead-zinc
11	Star King	Coeur d'Alene	Idaho	The Bunker Hill Co.	Lead-zinc
12	Page	Big Bug	Idaho	Shattuck-Dean Mining Co.	Do.
13	Mine La Motte	Coeur d'Alene	Idaho	American Smelting & Refining Co.	Do.
14	Madison	Southeastern Missouri	Missouri	St. Joseph Lead Co.	Lead
15	Madison	do	do	National Lead Co.	Lead-copper
16	United Park City	Utah	Utah	United Park City Mines Co.	Lead-zinc
17	Eagle	Red Cliff (Battle Mountain)	Colorado	The New Jersey Zinc Co.	Copper, lead-zinc
18	Lucky Friday	Coeur d'Alene	Idaho	Lucky Friday Silver-Lead Mines, Inc.	Lead-zinc
19	Austinville	Austinville	Virginia	The New Jersey Zinc Co.	Zinc-lead
20	Grandview	Metalline	Washington	American Zinc, Lead & Smelting Co.	Lead-zinc
21	Maryflower	Blue Ledge	Utah	New Park Mining Co.	Do.
22	Darwin (Coso)	Darwin	California	The Anaconda Co.	Do.

The 25 leading lead-producing mines in the United States in 1957 yielded 79 percent of the total domestic output—the 10 leading mines, 59 percent, and the 4 largest mines, 43 percent.

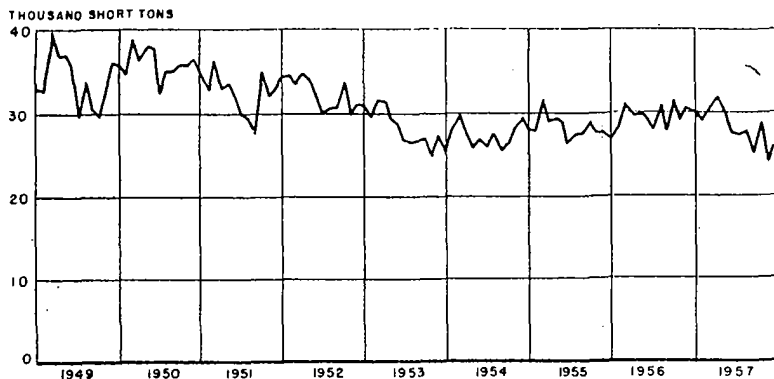


FIGURE 2.—Mine production of recoverable lead in the United States, 1949-57,
by months.

TABLE 6.—Mine production of recoverable lead in the United States,¹ 1956-57,
by months, in short tons

Month	1956	1957	Month	1956	1957
January	26,813	30,218	August	30,727	27,806
February	28,221	29,681	September	27,781	28,008
March	30,865	30,962	October	31,603	28,663
April	29,450	31,700	November	29,277	24,042
May	29,892	30,104	December	30,480	25,182
June	20,480	27,366			
July	28,242	27,300	Total	362,826	338,216

¹ Includes Alaska.

SMELTER AND REFINERY PRODUCTION

LEAD

The 5 smelters, 6 combination smelterseries treating ore, base bullion, and other are listed below:

Smelters:

Arkansas Valley, American Smelting & Refining Co.
East Helena, American Smelting & Refining Co.
El Paso, American Smelting & Refining Co.
Midvale, United States Smelting, Refining & Transporting Co.
Tooele, International Smelting & Refining Co.

Smelter-Refineries:

Selby, American Smelting & Refining Co., So.
Bunker Hill, Bunker Hill Co., Bradley, Idaho
Federal, American Smelting & Refining Co.,
Herculanoum, St. Joseph Lead Co., Herculan
Galena, Eagle-Picher Co., Galena, Kans.
Perth Amboy, American Smelting & Refining

Refineries:

East Chicago, U. S. S. Lead Refinery, Inc., E
Omaha, American Smelting & Refining Co.

In addition to primary plants operating plants smelted lead scrap, and 58 foundries and cast or otherwise directly used lead scrap lead. These firms variously produced soft alloys in pig or other commercial shapes incomplete list of major secondary smelting follows:

American Smelting & Refining Co. (including Plants: Los Angeles, San Francisco, and Selby, Nebr.; Newark and Perth Amboy, N. J.; Houbers & Co., Inc., Philadelphia, Pa.
The Bunker Hill Co., Seattle, Wash.
Continental Smelting & Refining Co., McCook, Ill.
Detroit Lead Corp., Detroit, Mich.
Eastern Smelting & Refining Co., Los Angeles, Cal.
Electric Storage Battery Co., Philadelphia, Pa.
Goldsmith Bros. Smelting & Refining Co., Chicago.
Gopher Smelting & Refining Co., St. Paul, Minn.
Imperial Type Metals Co. Plants: Chicago, Ill., Inland Metals Refining Co., Chicago, Ill.
Nassau Smelting & Refining Co., Inc., Tottenville, N. Y.
National Lead Co. (including Magnus Metal Division and Master Metals, Inc.). Plants: Los Angeles, Cal.; Chicago and Granite City, Ill.; Indianapolis, Ind.; Boston and Fitchburg, Mass.; St. Louis, Mo.; Omaha, Nebr.; Perth Amboy, N. J.; Albany, N. Y.; Cleveland, Ohio; Portland, Oreg.; Philadelphia, Pa.; Dallas and Houston, Tex.; Milwaukee, Wis.
National Metal & Smelting Co., Fort Worth, Tex.
North American Smelting Co., Wilmington, Del.
Pennsylvania Smelting & Refining Co., Philadelphia, Pa.
Price Battery Corp., Hamburg, Pa.
Revere Smelting & Refining Co., Newark, N. J.
Schuyllkill Products Co., Baton Rouge, La.
Thos. F. Seitzinger's Sons, Inc., Atlanta, Ga.
Southern Lead Co., Dallas, Tex.
U. S. S. Lead Refinery, Inc., East Chicago, Ind.
Hyman Viener & Sons, Richmond, Va.
Western Lead Products Co., Los Angeles, Calif.
Willard Smelting Co., Inc., Charlotte, N. C.

In summation, secondary lead recovery in 1957 totaled 489,000 short tons, a decrease from 507,000 tons reclaimed in 1956. The lead from the Utah mine production (338,000 tons) for 1957 was considerably less than the 598,000 tons of antimonial lead produced at primary smelters and supported primary materials. The more than 400 refiners and remelters recovered 405,200 tons of secondary lead recovered; primary lead smelters recovered 85 percent, and secondary copper plants

TABLE 10.—Stocks and consumption of new and old lead scrap in the United States in 1957, gross weight in short tons

Class of consumers and type of scrap	Stocks beginning of year ¹	Receipts	Consumption			Stocks end of year
			New scrap	Old scrap	Total	
Smelters and refiners:						
Soft lead.....	3,448	48,812		40,307	40,307	2,803
Hard lead.....	2,344	10,821		20,250	20,250	1,906
Cable lead.....	3,781	20,492		27,000	27,000	3,273
Battery-lead plates.....	26,142	376,604		385,149	385,149	17,497
Mixed common babbitt.....	1,183	10,550		10,083	10,083	1,660
Solder and tinny lead.....	306	10,222		10,303	10,303	315
Type metals.....	898	22,888		22,225	22,225	1,661
Drosses and residues.....	21,825	74,949	74,402		74,402	22,372
Total.....	60,017	690,238	74,402	624,410	698,818	61,437
Foundries and other manufacturers:						
Soft lead.....	232	987	0	1,118	1,124	96
Hard lead.....	2	281	2	174	176	107
Cable lead.....	96	466		519	519	43
Battery-lead plates.....	12					12
Mixed common babbitt.....	281	9,262		9,431	9,431	112
Solder and tinny lead.....	98	975	971	47	1,018	56
Type metals.....						
Drosses and residues.....	307		3		3	304
Total.....	1,088	11,971	982	11,280	12,271	788
Grand total:						
Soft lead.....	3,680	49,799	0	50,515	50,521	2,958
Hard lead.....	2,346	20,102	2	20,433	20,435	2,013
Cable lead.....	3,877	20,958		27,519	27,510	3,316
Battery-lead plates.....	20,154	376,604		385,149	385,149	17,609
Mixed common babbitt.....	1,404	19,812		19,514	19,514	1,762
Solder and tinny lead.....	404	11,197	971	10,350	11,321	370
Type metals.....	898	22,888		22,225	22,225	1,661
Drosses and residues.....	22,192	74,949	74,405		74,405	22,736
Total.....	61,105	602,209	75,384	535,705	611,089	52,225

¹ Revised.TABLE 11.—Secondary metal recovered¹ from lead and tin scrap in the United States in 1957, by type of products, gross weight in short tons

Products	Lead	Tin	Anti-mony	Other	Total
Refined pig lead.....	109,480				109,480
Remelt lead.....	16,889				16,889
Lead foil.....	193				193
Total.....	126,571				126,571
Refined pig tin.....		3,610			3,610
Remelt tin.....		350			350
Total.....		3,960			3,960
Lead and tin alloys:					
Antimonial lead.....	240,151	549	15,722	216	256,638
Common babbitt.....	18,212	1,200	2,005	340	21,766
Genuine babbitt.....	96	311	35	15	467
Solder.....	23,610	5,793	372	721	30,406
Type metals.....	20,962	1,904	4,110	58	33,034
Cable lead.....	25,660	11	258	4	25,933
Miscellaneous alloys.....	1,715	788	35	136	2,674
Total.....	336,306	10,616	22,635	1,499	370,056
Composition foil.....	461	150	30		641
Tin content of chemical products.....		627			627
Grand total.....	463,338	15,363	22,665	1,499	502,755

¹ Most of the figures herein represent actual reported recovery of metal from scrap rather than secondary metal content of shipments as in years before 1950.

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TABLE 12.—Secondary lead recovered in the United States in 1957, in short tons

	1948-52 (average)	1953	1957
As refined metal:			
At primary plants.....	8,120	4,211	
At other plants.....	136,452	122,363	
Total.....	144,572	126,574	
In antimonial lead:			
At primary plants.....	38,012	36,749	
At other plants.....	180,958	199,808	
Total.....	218,970	236,555	
In other alloys.....	113,246	123,608	
Grand total:			
Short tons.....	476,787	486,737	
Value.....	\$154,102,445	\$127,625,094	\$131,000,000

TABLE 13.—Lead recovered from scrap processing in the United States in 1957, by type of scrap and form of recovery, in short tons

Kind of scrap	1956	1957	1958
New:			
Lead-base.....	54,435	51,536	As soft
Copper-base.....	6,205	5,487	At
Tin-base.....	599	823	At
Total.....	61,239	57,846	
Old:			
Battery-lead plates.....	280,757	255,208	In ant
All other lead-base.....	181,439	146,265	In oth
Copper-base.....	23,313	30,404	In cop
Tin-base.....	7	6	In tin
Total.....	445,516	431,883	
Grand total.....	506,755	489,229	

¹ Included 40,821 tons of lead recovered in antimonial lead in 1956 and 44,862 tons in 1957.

Lead Pigments

The principal lead pigments marketed in 1957 were red lead, basic lead sulfate, and leaded white. These were manufactured chiefly from metal, in ore and concentrate was converted directly to pigments production is reviewed in the Zinc Salts chapter of this volume.

CONSUMPTION AND

Domestic consumers used 1.14 million short tons of lead in 1957, less than in 1956. Of the total consumed, 50,900 tons was soft lead, both secondary and primary. The remainder was in antimonial lead; 50,900 tons (4 percent) recovered from ore in production of other pigments.

Approximately 71 percent of all lead was consumed in metal products (including storage batteries), 10 percent in pigments, 16 percent in chemicals, and 3 percent in miscellaneous and unclassified uses, including lead used for molding rubber, making lead powder, supplying AEC requirements, and that added to steel. Storage batteries alone took 32 percent of all lead consumed in 1957, tetraethyl fluid 16 percent, and cable covering 10 percent—a total of 58 percent and about 51,000 tons less than was required for these 3 products in 1956. October was the month of highest consumption (105,300 tons) and December the lowest (79,300 tons).

The Association of American Battery Manufacturers, Inc.,³ reported shipments of 25.9 million units of replacement batteries in 1957, compared with 25 million (revised) in 1956 and 25.4 million in 1955.

New Jersey was again the largest lead-consuming State with 15 percent of total consumption (excluding that going directly from scrap

TABLE 14.—Consumption of lead in the United States in 1956–57, by products, in short tons

	1956	1957		1956	1957
Metal products:			Pigments:		
Ammunition.....	44,438	42,500	White lead.....	16,051	15,701
Bearing metals.....	28,321	20,997	Red lead and litharge.....	79,190	78,323
Brass and bronze.....	27,063	24,491	Pigment colors.....	13,866	12,449
Cable covering.....	134,339	108,225	Other ¹	10,354	8,888
Calking lead.....	64,970	65,634	Total.....	120,370	115,361
Casting metals.....	12,032	12,672	Chemicals:		
Collapsible tubos.....	10,046	10,316	Tetraethyl lead.....	101,000	177,001
Foil.....	4,603	4,839	Miscellaneous chemicals.....	3,146	3,556
Pipes, traps, and bonds.....	28,028	24,739	Total.....	105,146	180,557
Sheet lead.....	30,249	27,474	Miscellaneous uses:		
Solder.....	76,290	70,684	Annealing.....	6,899	5,317
Termo metal.....	1,709	1,642	Galvanizing.....	1,658	1,354
Type metal.....	26,700	28,726	Lead plating.....	916	670
Total.....	489,586	448,948	Weights and ballast.....	7,250	7,526
Storage batteries:			Total.....	15,723	14,807
Antimonial lead.....	191,668	185,617	Other, unclassified uses.....	18,131	17,367
Lead oxides.....	179,203	175,398	Grand total.....	1,200,717	1,138,116
Total.....	370,771	301,016			

¹ Includes lead content of leaded zinc oxide and other nonspecified pigments.

² Includes lead which went directly from scrap to fabricated products.

TABLE 15.—Consumption of lead in the United States, 1956–57, by months, in short tons¹

Month	1956	1957	Month	1956	1957
January.....	110,562	102,952	August.....	107,711	103,442
February.....	100,201	95,788	September.....	96,676	95,700
March.....	97,755	98,822	October.....	112,179	105,337
April.....	97,836	96,180	November.....	102,408	86,385
May.....	104,418	90,443	December.....	91,175	79,298
June.....	100,571	92,100	Total.....	1,200,717	1,138,116
July.....	88,325	85,669			

¹ Includes lead content of leaded zinc oxide and other nonspecified pigments and lead which went directly from scrap to fabricated products.

² American Metal Market, vol. 65, No. 25, Feb. 5, 1958, p. 6.

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and ore to end products). Illinois followed with 9 percent, Indiana 7, Pennsylvania 6, Michigan and Louisiana and Texas together 13 percent, and consumed in the 9 States.

TABLE 16.—Consumption of lead in the United States by product and types of material

	Soft lead	Lead
Metal products.....	228,503	
Storage batteries.....	175,398	
Pigments.....	106,805	
Chemicals.....	180,524	
Miscellaneous.....	0,802	
Unclassified.....	14,266	
Total.....	715,288	

¹ Excludes 42,056 tons of lead that went directly from scrap to fabricated products contained in leaded-zinc oxide and other nonspecified pigments.

TABLE 17.—Lead consumption, by State

State	Refined lead
California.....	60,000
Colorado.....	1,000
Connecticut.....	14,000
District of Columbia.....	1,000
Florida.....	1,000
Illinois.....	87,000
Indiana.....	46,000
Kansas.....	5,000
Kentucky.....	16,000
Maryland.....	16,000
Massachusetts.....	10,000
Michigan.....	10,000
Missouri.....	49,000
Nebraska.....	10,000
New Jersey.....	114,000
New York.....	31,000
Ohio.....	21,000
Pennsylvania.....	38,000
Rhode Island.....	4,000
Tennessee.....	1,000
Virginia.....	1,000
Washington.....	8,000
West Virginia.....	14,000
Wisconsin.....	22,000
Alabama and Georgia.....	8,000
Iowa and Minnesota.....	2,000
Montana and Idaho.....	2,000
New Hampshire, Maine, and Delaware.....	2,000
Arkansas and Oklahoma.....	131,000
Hawaii and Oregon.....	
North and South Carolina.....	
Louisiana and Texas.....	
Utah, Nevada, and Arizona.....	
Undistributed.....	715,000
Total.....	715,000

¹ Excludes 42,056 tons of lead, which went directly from scrap to fabricated products contained in leaded-zinc oxides and other nonspecified pigments.

² The following States are grouped to avoid disclosure of confidential data.

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TABLE 19.—Consumer stocks of lead in the United States, 1937-40,
by type of material, in short tons

Year	Refined soft lead	Antimonial lead	Unmelted white scrap	L C
1953.....	75,801	14,867	3,607	
1954.....	82,039	17,573	3,199	
1955.....	73,480	23,081	2,914	
1956.....	73,673	40,226		
1957.....	80,708	39,376		

¹ Beginning 1956, consumer stocks of scrap were added to secondary metal stocks. Smelter metal stocks were included with consumer metal stocks.

The quoted New York price for cotton was 13.0 cents per pound through most of 1956 and the first 6 months of 1957. However, reduced cotton stocks and inventories, and announced cutbacks in China, resulted in a downward movement in May, which continued to the end of the year. The first reduction was followed by an additional $\frac{1}{2}$ cent on May 1, 1957, followed by an additional $\frac{1}{2}$ cent on October 14, and another $\frac{1}{2}$ cent on November 13.0 cents, held through the remainder of the year.

large quot

TABLE 20.—Average monthly and yearly qu
York, and London, 1956-57, i

Month	1955			S Lo
	St. Louis	New York	Lon- don ¹	
January	14.80	15.00	12.94	15
February	14.80	15.00	12.88	15
March	14.80	15.00	12.96	15
April	14.80	15.00	13.04	15
May	14.80	15.00	12.88	15
June	14.80	15.00	12.80	15
July	14.80	15.00	13.17	15
August	14.80	15.00	13.25	15
September	14.02	15.12	13.38	15
October	15.30	15.60	13.32	15
November	15.20	15.50	13.53	15
December	15.34	15.54	14.18	15
Average	14.94	15.14	13.10	15

¹ St. Louis: Metal Statistics, 1958, p. 513. New York: Metal and Mineral Markets.

¹ St. Louis: Metal Statistics, 1958, p. 513. New York: Metal and Mineral Markets.

Conversion of English quotations into American money
Federal Reserve Board.

FOREIGN TRADE^a

Imports.—General imports of primary lead totaled 522,200 tons in 1957—an increase of 14 percent over imports in 1956 and the largest quantity of primary lead imported since 1953. Lead in pigs and bars was 62 percent of the total and lead in ore and concentrate 38 percent. Of the pigs and bars, Mexico supplied 32 percent, Australia 29 percent, Yugoslavia 12 percent, Peru 11 percent, Canada 9 percent, and all other countries 7 percent. Of the lead in ore and concentrate, 28 percent came from Peru, 22 percent from Union of South Africa, 19 percent from Australia, 13 percent from Canada, 9 percent from Bolivia, and the remaining 9 percent from all other countries.

Exports.—Lead exported in 1957 consisted of 4,300 tons of pigs and bars, 900 tons in ore, matte, and bullion, and 900 tons in scrap, a total of 6,100 tons.

TABLE 21.—Total lead imported into the United States in ore, matte, base bullion, pigs, bars, and reclaimed, by countries, 1948-52 (average) and 1953-57, in short tons, in terms of lead content¹

[Bureau of the Census]

Country	1948-52 (average)	1953	1954	1955	1956	1957
Ore, flue dust, and matte:						
North America:						
Canada-Newfoundland and Labrador	9,473	39,242	40,503	33,090	30,602	25,103
Guatemala	2,213	5,391	2,680	5,208	0,904	8,023
Honduras	383	1,090	1,636	2,757	2,960	2,965
Mexico	3,792	3,443	2,167	2,201	3,860	3,835
Other North America	360		(?)	3	8	113
Total	16,221	40,106	47,082	43,250	44,439	40,719
South America:						
Argentina	0				6	974
Bolivia	18,205	18,984	14,946	13,812	17,177	18,310
Chile	2,162	3,341	173	409	118	36
Colombia	25	255	356	546	1,440	(?)
Peru	10,938	32,842	38,734	44,223	55,174	55,450
Other South America	289	90	110	82	178	106
Total	38,628	55,512	54,319	59,072	74,093	74,883
Europe:	109		696		24	264
Asia:						
Korea ¹	165				422	246
Philippines	895	2,980	2,160	2,635	2,222	783
Other Asia	172	92				
Total	1,233	3,072	2,160	2,635	2,644	1,029
Africa:						
Morocco	1,837	4,633				
Union of South Africa	17,043	29,777	35,507	41,575	44,208	43,916
Other Africa	32	63	19			25
Total	18,912	32,473	35,526	41,575	44,208	43,941
Oceania:						
Australia	8,835	20,670	21,478	30,938	31,044	30,905
Other Oceania	33					
Total	8,868	20,670	21,478	30,938	31,044	30,905
Total ore, flue dust, and matte	83,971	160,809	161,261	177,479	196,452	197,831

See footnotes at end of table.

^a Figures on imports and exports compiled by Mae B. Price and Elsie D. Jackson, Division of Foreign Activities, Bureau of Mines, from records of the U. S. Department of Commerce, Bureau of the Census.

LEAD

TABLE 21.—Total lead imported into the United States in ore, matte, base bullion, pigs, bars, and reclaimed, by countries, 1948-52 (average) and 1953-57, in short tons, in terms of lead content¹—Continued

Country	1948-52 (average)	1953-57
Base bullion:		
North America:		
Canada		
Guatemala	100	
Mexico	1,206	
Total	1,306	
South America:		
Bolivia	192	
Europe	(?)	
Asia	200	
Africa	6	
Oceania: Australia	1,349	
Total base bullion	3,143	
Pigs and bars:		
North America:		
Canada-Newfoundland and Labrador	75,914	49,140
Mexico	136,297	140,140
Other North America	18	
Total	212,229	189,280
South America:		
Bolivia	127	
Peru	32,774	52,140
Other South America	(?)	
Total	32,901	52,140
Europe:		
Belgium-Luxembourg	2,281	2,140
Germany	4,763	4,140
Italy	4,964	4,140
Netherlands	1,055	1,140
Spain	1,520	1,140
United Kingdom	1,066	1,140
Yugoslavia	32,098	51,140
Other Europe	202	1,140
Total	47,929	62,140
Asia:		
Burma	752	
Japan	1,684	
Other Asia	299	
Total	2,615	
Africa:		
Morocco	1,790	4,140
Other Africa	101	
Total	1,891	4,140
Oceania: Australia	33,214	70,140
Total pigs and bars	330,779	385,280
Reclaimed, scrap, etc.:		
North America:		
Canada-Newfoundland and Labrador	4,527	
Mexico	1,277	
Other North America	1,202	
Total	7,006	1,140
South America:		
Peru	91	
Venezuela	106	
Other South America	44	
Total	331	

See footnotes at end of table.

TABLE 21.—Total lead imported into the United States in ore, matte, base bullion, pigs, bars, and reclaimed, by countries, 1948-52 (average) and 1953-57, in short tons, in terms of lead content ¹—Continued

Country	1948-52 (average)	1953	1954	1955	1956	1957
Reclaimed, scrap, etc.—Continued						
Europe:						
Belgium-Luxembourg.....	266	202		576	117	
Denmark.....	21	14		282	1,000	84
Germany ¹	191		60	3	348	108
Italy.....	530					
Netherlands.....	707	502		112	167	
Spain.....				431		
Yugoslavia.....	190	103	110			
Other Europe.....	417	442	103	136	179	32
Total.....	2,331	1,253	260	1,540	1,801	284
Asia:						
Japan.....	3,670	21	13		4	
Other Asia.....	1,259		47	26	1	
Total.....	4,929	21	60	26	5	
Africa.....	165	17				
Oceania:						
Australia.....	2,104	2,066		2,000	1,255	3,070
Other Oceania.....	87	97				
Total.....	2,251	2,763		2,000	1,255	3,070
Total reclaimed, scrap, etc.....	17,013	5,439	5,655	20,580	20,738	0,247
Grand total.....	434,900	552,278	443,243	462,208	479,875	531,441

¹ Data are "general imports," that is, include lead imported for immediate consumption plus material entering the country under bond.

² Less than 1 ton.

³ Republic of Korea, effective Jan. 1, 1952.

⁴ Morocco.

⁵ West Germany, effective Jan. 1, 1952.

TABLE 22.—Lead imported for consumption in the United States, 1948-52 (average) and 1953-57, by classes ¹

[Bureau of the Census]

Year	Lead in ores, fluo dust or fume, and mattes, n. s. p. f.		Lead in base bullion		Pigs and bars		Sheets, pipe, and shot		Not other- wise speci- fied (value)	Total value
	Short tons	Value	Short tons	Value	Short tons	Value	Short tons	Value		
1948-52 (average).....	77,968	\$20,085,486	3,231	\$980,052	328,250	\$98,822,519	166	\$82,307	\$108,024	\$125,304,085
1953.....	67,030	15,214,084	742	204,008	370,119	95,285,223	178	58,201	212,925	111,019,688
1954.....	106,054	447,067,259	41	10,149	274,286	168,419,607	397	128,812	149,208	118,125,081
1955.....	158,433	138,142,741			263,077	73,032,055	2,048	531,031	1167,010	115,804,005
1956.....	191,302	60,821,200	31	11,311	282,204	77,718,626	7,654	2,017,086	1184,107	135,820,762
1957.....	228,783	60,459,319	25	7,657	327,236	86,937,198	6,917	1,377,249	1360,109	160,787,201

¹ In addition to quantities shown (value included in total value), "reclaimed, scrap, etc.," imported as follows—1948-52 (average): 16,975 tons, \$4,310,607; 1953: 3,000 tons, \$824,907; 1954: 7,217 tons, \$1,450,036; 1955: 18,044 tons, \$3,030,608; 1956: 20,461 tons, \$5,208,423; 1957: 7,010 tons, \$1,046,700.

² Owing to changes in tabulating procedures by the Bureau of the Census, data are not comparable with years before 1954.

TABLE 23.—Miscellaneous products containing lead in the United States, 1948-52

[Bureau of the Census]

Year	Babbitt metal, solder, wire, and other combinations containing lead	
	Gross weight (short tons)	Lead content (short tons)
1948-52 (average).....	1,592	1,008
1953.....	2,375	1,343
1954.....	2,309	1,572
1955.....	2,286	1,283
1956.....	4,106	2,526
1957.....	3,602	2,100

¹ Owing to changes in tabulating procedures by the Bureau of the Census, data are not comparable with years before 1954.

Tariff.—The duties on pig lead and concentrate remained at 1½ cents and 1 cent throughout 1957.

In May Secretary Seaton, United States Department of the Interior, presented to Congress a program for support to the domestic mining industry. A graduated excise tax on entries of foreign lead on a scale adjustment was designed to discontinue to permit unhampered entry of the foreign lead to supplement the domestic supply. The program was adjourned without decisive action on September 1, 1957.

In September the Emergency Lead Act was passed, authorizing the Secretary of the Interior, in consultation with the Federal Reserve Board, to regulate the production and distribution of lead in the United States under the Trade Agreements Act of 1940. Formal hearings were held by the Federal Reserve Commission in November, and a study was completed by the end of the year.

TABLE 24.—Total lead exported from the United States in ore, matte, base bullion, pigs, bars, anodes and scrap, by destination, 1948-52 (average) and 1953-57, in short tons¹

(Bureau of the Census)						
Destination	1948-52 (average)	1953	1954	1955	1956	1957
Ore, matte, base bullion (lead content):						
North America:						
Canada.....	630	1,038	18	12	6	64
Mexico.....				1,322	1,049	861
Total.....	630	1,038	18	1,334	1,055	905
Europe: Belgium-Luxembourg.....	(?)					
Asia.....			84			1
Total ore, matte, base bullion.....	630	1,038	102	1,334	1,055	906
Pigs, bars, anodes:						
North America:						
Canada.....	101	32	18	13	38	266
Cuba.....	54	28	23	36	44	62
Mexico.....	6	8	34	10	2	18
Other North America.....	88	135	89	26	53	130
Total.....	249	203	164	60	137	482
South America.....	691	161	202	167	306	104
Europe:						
Belgium-Luxembourg.....	23				2,128	660
Other Europe.....	49	2	2	13		
Total.....	72	2	2	13	2,128	660
Asia:						
India.....	28			5	644	
Japan.....	5	12		1,170	2,305	
Nansai and Nanpo.....				5	10	
Philippines.....	91	405	192	90	180	451
Other Asia.....	289	13	34	27	46	330
Total.....	413	430	226	133	2,051	3,102
Africa.....	(?)	7	2		6	1
Oceania.....	(?)	1				
Total pigs, bars, anodes.....	1,432	803	596	403	4,628	4,339
Scrap:						
North America:						
Canada.....	(?)	27		1	11	
Mexico.....	(?)		370			
Total.....	(?)	27	370	1	11	
South America.....	(?)		(?)			
Europe:						
Belgium-Luxembourg.....	(?)		103	764	20	
Germany.....	(?)	39	29	406	663	264
Netherlands.....	(?)			148	788	304
United Kingdom.....	(?)	2,000	1,060	880	554	125
Other Europe.....	(?)		318	219	14	55
Total.....	(?)	2,039	1,610	2,496	1,039	748
Asia:						
Japan.....	(?)	640	2,014	486	180	137
Lebanon.....	(?)					
Total.....	(?)	640	2,014	486	180	137
Total scrap.....	(?)	2,706	3,894	2,983	2,136	886
Grand total.....		4,547	4,502	4,720	7,819	6,130

In addition, foreign lead was reexported as follows: Ore, matte, base bullion, 1948-52 (average): less than 1 ton; 1953-54: none; 1955: 3 tons; 1956: 6 tons; 1957: 4 tons. Pigs, bars, anodes, 1948-52 (average): 28 tons; 1953: 709 tons; 1954-55: none; 1956: 50 tons; 1957: 300 tons. Scrap: 1948-52 (average): less than 1 ton; 1953: none; 1954: 121 tons; 1955-57: none.

¹ Less than 1 ton.
² 1948 not separately classified—1940—Belgium-Luxembourg, 362 tons; Canada, 95 tons; Lebanon, 11 tons; United Kingdom, 279 tons; total scrap, 747 tons. 1950—Canada, 41 tons; United Kingdom, 1,271 tons; Germany, 264 tons; total scrap, 1,570 tons. 1951—Canada, 203 tons; Belgium-Luxembourg, 31 tons; Germany, 145 tons; United Kingdom, 20 tons; Japan, 195 tons; total scrap, 694 tons. 1952—Canada, 20 tons; United Kingdom, 45 tons; total scrap, 78 tons.
³ West Germany.

LEAD

WORLD REVIEW

World mine production of lead in successive year to 2.54 million tons in 1956. Of the larger producers, A U. S. S. R., Morocco, Mexico, and P Canada and the United States each produced more than 100,000 tons in 1957. In Canada, United States less by 4, 2, and 3 percent, respectively Mexico, U. S. S. R., and West Germany substantial 18 percent. Smelter production 71 percent of total output.

Smelter production also increased from tons in 1957. In Canada, United States less by 4, 2, and 3 percent, respectively Mexico, U. S. S. R., and West Germany substantial 18 percent. Smelter production 71 percent of total output.

Total world consumption of lead is based on available information, estimated that consumer requirements were of the tons less than supply. In the United imports of lead exceeded consumption.

TABLE 25.—World mine production of lead and 1953-57 in short tons

(Compiled by Augusta W. Jann and

Country	1948-52 (average)	1953-57 (average)
North America:		
Canada.....	163,969	103,000
Cuba.....	22	
Greenland.....		
Guatemala.....	3,385	7,000
Honduras.....	411	
Mexico.....	247,723	244,000
Salvador.....	400	
United States.....	401,907	342,000
Total.....	817,807	789,000
South America:		
Argentina.....	21,821	17,000
Bolivia (exports).....	31,673	26,000
Brazil.....	3,241	3,000
Chile.....	5,811	3,000
Ecuador.....	225	
Peru.....	78,073	126,000
Total.....	140,844	177,000
Europe:		
Austria.....	4,844	5,000
Bulgaria.....	10,400	11,000
Czechoslovakia.....	1,100	1,000
Finland.....	171	
France.....	11,785	13,000
Germany:		
East.....	2,690	3,000
West.....	46,040	69,000
Greece.....	3,980	6,000
Ireland.....	7,949	1,000
Italy.....	40,741	44,000
Norway.....	358	
Poland.....	20,000	23,000
Portugal.....	1,375	
Rumania.....	8,500	11,000
Spain.....	39,430	59,000
Sweden.....	24,348	28,000
U. S. S. R.....	123,200	202,000

See footnotes at end of table.

Lead and Zinc Pigments

By Arnold M. Lansche ¹ and E



PRODUCTION of lead and zinc pigments was adequate for all demands, and the zinc, their ores and scrap—were in surplus. Pigments declined despite increased activity. The major consumers, but shipments increased.

TABLE 1.—Salient statistics of the lead ¹ and zinc States, 1948-52 (average) and 1953 and 1954

	1948-52 (average)	1953	1954
Shipment of principal pigments:			
White lead (dry and in oil).....short tons.....	36, 136	26, 217	25, 136
Red lead.....do.....	31, 401	31, 333	27, 136
Litharge.....do.....	149, 807	164, 518	139, 136
Black oxide ²do.....	71, 306	81, 831	79, 136
Zinc oxide.....do.....	142, 369	148, 627	140, 136
Leaded zinc oxide.....do.....	50, 074	39, 712	33, 136
Lithopone.....do.....	97, 737	82, 439	44, 136
Value of products:			
All lead pigments.....	\$78, 168, 000	\$64, 303, 000	\$61, 755, 000
All zinc pigments.....	63, 714, 000	66, 475, 000	60, 438, 000
Total.....	141, 882, 000	120, 778, 000	112, 194, 000
Value per ton received by producers:			
White lead (dry).....	373	378	378
Red lead.....	364	312	312
Litharge.....	346	286	286
Zinc oxide.....	266	264	264
Leaded zinc oxide.....	272	269	269
Lithopone.....	125	132	132
Foreign trade:			
Lead pigments:			
Value of exports.....	908, 800	790, 000	872, 000
Value of imports ³	673, 600	16, 000	140, 000
Zinc pigments:			
Value of exports.....	4, 397, 200	1, 468, 000	1, 351, 000
Value of imports.....	470, 800	287, 000	615, 000
Export balance.....	4, 251, 600	1, 064, 000	1, 550, 000

¹ Excludes basic lead sulfate; figure withheld to avoid disclosing individual company confidential information.

² Production by battery manufacturers.

³ Figure withheld to avoid disclosing individual company confidential information.

⁴ Excludes lithopone value; figure withheld to avoid disclosing individual company confidential information.

⁵ Revised figure.

⁶ Includes "other lead pigments."

¹ Commodity specialist.
² Statistical assistant.

DOMESTIC PRODUCTION

The value of reported shipments of lead and zinc pigments in 1957 excluding basic lead sulfate and zinc sulfide was \$102 million. Of the total value, lead pigments comprised 54 percent and zinc pigments, 46 percent.

Lead and zinc pigments and zinc salts manufacturers, their plants and products, were listed in Minerals Yearbook, volume 1, 1953, and subsequent changes have been noted annually in the Yearbooks.

LEAD PIGMENTS

Total shipments of lead pigments in 1957 declined about 13 percent to 161,000 tons worth \$55.4 million.

The quantity of dry white lead shipped was down 15 percent from that of 1956, but the "in oil" variety increased 5 percent. The total 1957 white lead shipments declined 8 percent below those in 1956 and were 15 percent of the total lead pigments shipped compared with 14 percent in 1956.

Shipments of red lead and litharge declined 34 and 16 percent, respectively.

In addition to these pigments (production and shipments are shown in table 2), 128,000 tons of black or gray suboxide of lead was manufactured by battery makers for their own use in 1957. The suboxide, sometimes called a leady litharge, is used in place of litharge. Suboxide production required 124,000 tons of pig lead in 1957.

White lead, red lead, litharge, and the suboxide were made directly or indirectly from refined lead and constituted 98 percent of all lead used in pigments. The lead content of leaded zinc oxide made up the remaining 2 percent. Basic lead sulfate is not reported herein, except as it enters leaded zinc oxide; lead silicate is included with white lead.

TABLE 2.—Production and shipments of lead pigments¹ in the United States, 1956-57

Pigment	1956				1957			
	Production (short tons)	Shipments			Production (short tons)	Shipments		
		Short tons	Value ¹			Short tons	Value ²	
			Total	Average			Total	Average
White lead:								
Dry.....	17,248	17,448	\$7,200,068	\$413	15,280	14,898	\$6,103,671	\$416
In oil ³	7,203	8,250	4,133,509	501	7,404	8,076	4,072,920	469
Red lead.....	28,612	27,075	*10,193,102	364	27,004	26,998	9,566,000	354
Litharge.....	132,669	131,525	45,571,080	346	110,303	110,779	35,597,816	321
Black oxide.....	106,956				127,583			

¹ Except for basic lead sulfate and orange mineral; figures withheld to avoid disclosing individual company confidential data.

² At plant, exclusive of container.

³ Weight of white lead only, but value of paste.

⁴ Corrected figure.

LEAD AND ZINC PIGMENTS

TABLE 3.—Lead pigments¹ shipped by manufacturers, 1948-52 (average) and 1953-57

Year	White lead		
	Dry	In oil	Total
1948-52 (average).....	21,083	14,153	35,236
1953.....	19,784	9,433	29,217
1954.....	17,235	8,336	25,571
1955.....	17,858	7,717	25,575
1956.....	17,448	8,250	25,698
1957.....	14,808	8,076	22,884

¹ Excludes basic lead sulfate and orange mineral; figures withheld to avoid disclosing individual company confidential data.

² Production by battery manufacturers.

TABLE 4.—Lead content of lead and zinc pigments manufactured, by sources, 1956

Pigment	1956			Total lead pig- men
	Lead in pigments produced from—			
	Ore		Pig lead	
	Domestic	Foreign		
White lead.....			19, 680	19, 680
Red lead.....			25, 937	25, 937
Litharge.....			123, 373	123, 373
Black oxide.....			102, 494	102, 494
Leaded zinc oxide.....	4, 332	2, 063		6, 395
Total.....	4, 332	2, 063	271, 364	277, 754

¹ Excludes lead in basic lead sulfate and orange mineral; figures withheld to avoid disclosing individual company confidential data.

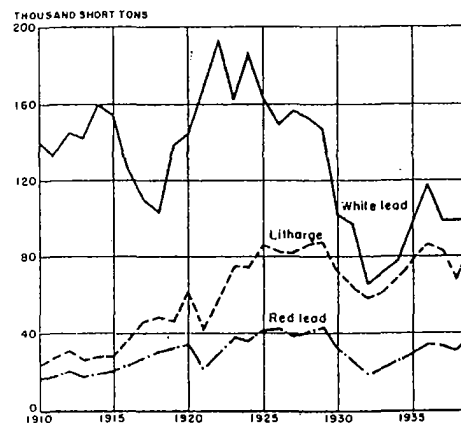


FIGURE 1.—Trends in shipments of

ZINC PIGMENTS AND SALTS

Combined shipments of the reported zinc pigments totaled about 175,000 pounds in 1957. Shipments of zinc oxide and leaded zinc oxide declined 2 and 11 percent, respectively. Shipments of zinc chloride and zinc sulfate increased 10 and 4 percent, respectively.

A mixed trend was displayed in the average values of the zinc pigments and salts as reported by producers in 1957 compared with the general advance in values in 1956 over those of 1955. Compared with 1956 values, zinc oxide remained unchanged at \$271 per ton, leaded zinc oxide declined \$33 to \$249, zinc chloride (50° B.) was up \$3 to \$127, and zinc sulfate increased \$7 to \$160.

Zinc ore, refined metal, and secondary materials—scrap metal, residues, drosses, skimmings, and zinc ashes—serve as source materials for manufacturing zinc pigments and salts.

Lead-free zinc oxide was made by several processes; 24 percent was produced from metal by the French process, 67 percent from ores and residues by the American process, and 9 percent by "Other" processes from scrap residues and scrap materials. Zinc sulfate was made from ores and scrap; leaded zinc oxide was made from ores only. Zinc oxide production derived from metal and scrap was 34 percent in 1957 compared with 31 percent in 1956.

Zinc Oxide.—About 151,000 tons of lead-free zinc oxide was shipped—2 percent less than in 1956.

Leaded Zinc Oxide.—Four grades of leaded zinc oxide classified according to lead content were produced in the United States. The 5- to 35-percent grade constituted the bulk of production; smaller quantities were produced as less than 5-percent grade, over 35- to 50-percent grade, and over 50-percent grade. Total shipments of leaded zinc oxide were 24,000 tons, down 11 percent from 1956. Output in 1957 (comparison with 1956 in parentheses) for the 35-percent

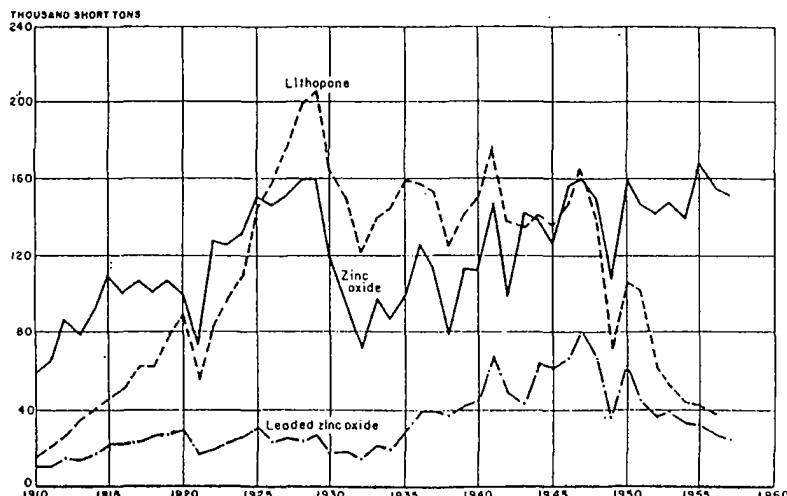


FIGURE 2.—Trends in shipments of zinc pigments, 1910-57.

LEAD AND ZINC PIGMENTS

lead and under was 24,800 (24,100) tons over 35-percent lead.

Lithopone.—Both ordinary lithopone and leaded lithopone were made in 1957.

TABLE 5.—Production and shipments of zinc pigments and salts, 1956-57

Pigment or salt	1956			
	Production (short tons)	Shipments		
		Short tons	Value ¹	
			Total	Average
Zinc oxide ²	158,982	154,955	\$41,960,858	\$271
Leaded zinc oxide ³	20,219	27,164	7,647,169	282
Lithopone.....	30,039	38,434	5,630,991	147
Zinc chloride, 50° B.....	54,803	53,201	6,500,815	122
Zinc sulfate.....	32,861	32,200	4,917,073	153

¹ Value at plant, exclusive of container.

² Zinc oxide containing 5 percent or more lead is classified as leaded zinc oxide. A small quantity containing less than 5 percent lead was included.

³ Figure withheld to avoid disclosing individual company data.

TABLE 6.—Zinc pigments and salts ¹ shipped, 1948-52 (average) and 1956-57

Year	Zinc oxide	Leaded zinc oxide
1948-52 (average).....	142,369	28,219
1953.....	148,627	27,164
1954.....	140,285	28,219
1955.....	108,541	27,164
1956.....	154,955	27,164
1957.....	151,267	24,800

¹ Excludes zinc sulfide; figures withheld to avoid disclosing individual company data.

² Figure withheld to avoid disclosing individual company data.

TABLE 7.—Zinc content of zinc pigments ¹ and salts, by sources, 1956

Pigment or salt	1956				Total zinc in pigments and salts
	Zinc in pigments and salts produced from—				
	Ore		Slab zinc	Secondary material ²	
	Domestic	Foreign			
Zinc oxide.....	57,320	20,881	18,804	21,083	127,128
Leaded zinc oxide.....	9,535	5,862			14,897
Lithopone.....	(¹)	(¹)		(¹)	18,839
Total pigments.....			18,804		160,864
Zinc chloride.....				12,133	12,132
Zinc sulfate.....	(¹)	(¹)		(¹)	(¹)

¹ Excludes zinc sulfide; figures withheld to avoid disclosing individual company data.

² These figures are higher than those shown in the report on zinc because they include zinc recovered from byproduct sludges, residues, etc., which was not included in the report on zinc.

³ Figure withheld to avoid disclosing individual company data.

⁴ Includes zinc sulfate production.

CONSUMPTION AND USES

Shipments of all lead and zinc pigments to consumers declined despite greater activity in the industries that use large quantities of pigments. This divergence of pigment shipments from the upward trend in activity of the consuming industries was attributed to reduction in consumer stocks and to increasing use of substitutes. Among the major pigment-consuming industries there were increases in the production of automobiles, trucks, and paint; the consumption of natural and synthetic rubber; and in the value of public and private construction.

The paint industry, the principal consumer received 82, 59, and 99 percent of white lead, red lead, and leaded zinc oxide, respectively; it ranked second in quantity (22 percent) of zinc oxide used and received only 6 percent of litharge (chrome pigments and in varnish) shipments. Of the total quantity of lead and zinc pigments shipped, the paint industry received 99,000 tons in 1957 compared with 101,000 tons in 1956, a decline of 2 percent (for comparability lithopone shipments are not included in the 1956 figure, which totaled 129,000 tons with it).

Titanium pigments continued to furnish the chief competition to lead and zinc pigments in paintmaking. Production and shipments of titanium pigments, based on the titanium dioxide content, decreased about 7 and 10 percent, respectively, from the high in 1956. The use of titanium pigments in paint has about doubled over the past 12 years.

Shipments of replacement automotive batteries increased 4 percent to 25.9 million units.

The rubber industry was in first place for shipments of lead-free zinc oxide, taking 54 percent of the total. The rubber industry also took about 1,900 tons of litharge and a small quantity of leaded zinc oxide. The quantity of natural and synthetic rubber consumed for all purposes increased 2 percent.

The ceramics industry received 3 percent of the white lead, 16 percent of the litharge, and 6 percent of the lead-free zinc oxide shipped. A small quantity of red lead went to the ceramics industry.

LEAD PIGMENTS

White Lead.—Paintmaking required 82 percent of the white lead shipments in 1957 compared with 79 percent of the total in 1956. Shipments to ceramics makers furnished 3 percent of total distribution

TABLE 8.—Distribution of white lead (dry and in oil) shipments,¹ by industries, 1948-52 (average) and 1953-57, in short tons

Industry	1948-52 (average)	1953	1954	1955	1956	1957
Paints.....	30,808	21,030	20,929	19,825	21,288	19,253
Ceramics.....	1,341	785	487	484	633	607
Other.....	3,987	4,402	4,155	5,266	4,777	3,654
Total.....	36,136	26,217	25,571	25,575	26,698	23,474

¹ Excludes basic lead sulfate; figures withheld to avoid disclosing individual company confidential data.

² Includes the following tonnages for plasticizers and stabilizers: 1952-980; 1953-1,089; 1954-1,133; 1956-1,355.

³ Figures for plasticizers and stabilizers withheld to avoid disclosing individual company confidential data.

LEAD AND ZINC PIGMENTS

in 1957. Other uses for the pigment base for dry colors, and unspecified the unspecified category belongs pro

Basic Lead Sulfate.—Substantially used as an intermediate product in r

Red Lead.—The paint industry r shipped in 1957 compared with 5 The "Other" classification, consisting rubber, and unspecified uses, compo

TABLE 9.—Distribution of red-lead shipments, 1948-52 (average) and 1953-57, in short tons

Industry	1948-52 (average)
Paints.....	12,408
Storage batteries.....	15,003
Ceramics.....	818
Other.....	3,084
Total.....	31,401

¹ Included with "Other."

Orange Mineral.—This pigment w ink.

Litharge.—Battery makers continue shipped to industry. The ceramic chrome pigment manufacturers 4 p rubber obtained 3, 3, and 2 percent classification, composed of storage ings, driers, friction materials, lead received 72 percent. Total shipments percent.

Battery makers produced 128,000 termed black or gray suboxide, for m interstices of battery plates.

TABLE 10.—Distribution of litharge shipments, 1948-52 (average) and 1953-57, in short tons

Industry	1948-52 (average)
Storage batteries.....	95,017
Ceramics.....	19,964
Varnish.....	4,843
Chrome pigments.....	9,106
Oil refining.....	5,921
Insecticides.....	6,090
Rubber.....	2,408
Floor coverings.....	599
Other.....	5,872
Total.....	140,807

¹ Included with "Other."

ZINC PIGMENTS

Zinc Oxide.—The zinc oxide required the leading user of this pigment, inc

to 82,000 tons. The rubber industry took 54 percent of the total zinc oxide shipped. The quantity of zinc oxide shipped to the paint industry rose less than 1 percent in 1957.

Shipments to the ceramic, coated-fabric, and floor-covering industries declined 17, 57, and 13 percent, respectively, in 1957. Shipments to the petroleum, agriculture, chemical, and printing industries and to dealers, who resell and export, increased 7 percent above 1956; this category received 16 percent of the zinc oxide shipped. The total zinc oxide distributed was 2 percent less than in 1956.

TABLE 11.—Distribution of zinc oxide shipments, by industries, 1948-52 (average) and 1953-57, in short tons

Industry	1948-52 (average)	1953	1954	1955	1956	1957
Rubber.....	73,723	78,430	71,058	86,677	80,450	81,745
Paints.....	31,408	31,020	31,157	33,032	32,485	32,605
Ceramics.....	10,015	8,802	8,990	10,617	10,160	8,459
Coated fabrics and textiles.....	6,901	8,718	6,322	11,263	8,447	3,623
Floor coverings.....	3,360	2,234	1,740	2,281	1,436	1,240
Other.....	10,002	18,464	21,009	23,771	21,008	23,580
Total.....	142,369	148,027	140,285	168,541	154,955	151,267

¹ Includes the following tonnages for rayon: 1953-7,388; 1954-5,003; 1955-4,584; 1956-7,721; 1957-2,838

Leaded Zinc Oxide.—Paint manufacturing used 99 percent of the leaded zinc oxide. Rubber and miscellaneous minor uses required the remainder.

TABLE 12.—Distribution of leaded zinc oxide shipments, by industries, 1948-52 (average) and 1953-57, in short tons

Industry	1948-52 (average)	1953	1954	1955	1956	1957
Paints.....	49,027	39,276	33,600	32,178	26,825	23,904
Rubber.....	136	41	7			
Other.....	912	395	275	483	330	209
Total.....	50,074	39,712	33,972	32,661	27,154	24,203

TABLE 13.—Distribution of lithopone shipments, by industries, 1948-52 (average) and 1953-57, in short tons

Industry	1948-52 (average)	1953	1954	1955	1956	1957
Paint, varnish, and lacquers.....	72,129	37,462	32,177	30,522	28,238	
Coated fabrics and textiles.....	6,609	5,806	3,095	4,242	(¹)	
Floor coverings.....	6,340	2,575	2,351	2,378	1,600	
Rubber.....	3,260	1,723	1,701	2,163	(²)	
Paper.....	4,112	2,096	1,841	1,970	(²)	
Printing ink.....		716	195			
Other.....	5,182	2,071	1,751	1,570	8,590	
Total.....	97,737	62,439	44,011	42,845	38,434	

¹ Includes a small quantity, not separable, used for printing ink, except in 1950, 1951, and 1952.

² Included with "Other."

³ Figure withheld to avoid disclosing individual company confidential data.

LEAD AND ZINC PIGMENT

Lithopone.—Lithopone was used in industry and in coated fabrics, rubber printing inks.

Zinc Chloride.—Statistics on end-uses are not available. The principal uses are in tinning fluxes, battery making, preserving wood, refining oil, and fun

Zinc Sulfate.—Rayon and agriculture, the zinc sulfate, receiving 60 and 28 percent, respectively. The remainder is used in vanishing, dyeing and printing, paint, and miscellaneous uses.

TABLE 14.—Distribution of zinc sulfate (average) and 1953-57, in short tons

Industry	1948-52 (average)	1953	1954
	Gross weight	Gross weight	Dry basis
Rayon.....	9,993	9,008	7,612
Agriculture.....	5,236	6,773	5,894
Chemicals.....	1,871	2,539	2,105
Other.....	476	601	501
Electroplating.....	278	337	228
Flotation reagents.....	1,037	736	648
Paint and varnish processing.....	236	106	70
Textile dyeing and printing.....	405	155	138
Other.....	2,139	1,965	1,452
Total.....	21,720	22,220	18,412

¹ Included with "Other."

PRICES

Total and average values received for pigments and zinc salts are shown in table 15. The value of dry white lead increased \$3 per ton and the in-oil variety of white lead decreased \$3 per ton, respectively. The average quoted price of white lead in New York declined from 16 cents per pound to 14.3 cents in 1956 and 15.7 cents in 1956 and 14.9 cents in 1957.

The average value of zinc oxide did not change in 1956. Leaded zinc oxide per ton was \$11.6 in 1956. The average price per ton of zinc sulfate increased \$3 and \$7, respectively, in 1956. The average quoted price of Prime Western zinc decreased from 10 cents to 10 cents. The average weighted price was 11.6 cents a pound compared with

MINERALS YEARBOOK, 1957

TABLE 15.—Range of quotations on lead pigments, and zinc pigments and salts at New York (or delivered in the East), 1953-57, in cents per pound

[Oil, Paint and Drug Reporter]

Product	1953	1954	1955	1956	1957
Lead (basic lead carbonate), dry, lots, bags.....	16.25-17.25	16.00-17.50	17.50-18.00	18.00-19.00	17.50-19.50
Lead sulfate (sublimed lead), less than carlots, bags.....	16.00-16.75	15.75-16.75	16.75-17.25	17.25-18.60	18.25
Lead, dry, 95 percent or less, less than carlots, barrels.....	15.75-18.50	15.50-18.00	18.00-18.50	18.50-20.00	16.25-20.00
Large mineral, American, less than carlots, barrels.....	18.10-20.85	17.85-20.60	20.35-21.10	21.10-22.35	18.60-22.35
Large, commercial, powdered, less than carlots, barrels.....	14.75-17.50	14.50-17.00	17.00-17.50	17.50-19.00	15.75-19.00
Oxide:					
American process, lead-free, bags, carlots.....	13.50-14.25	13.50	13.50-14.00	14.00-14.50	14.50
American process, 5 to 35 percent lead, bags, carlots.....	14.00-14.40	14.00-14.25	14.25-14.63	14.63-15.50	15.50
French process, red seal, bags, carlots.....	14.75-15.50	14.75	14.75-15.25	15.25	15.25
French process, green seal, bags, carlots.....	15.25-16.00	15.25	15.25-15.75	15.75	15.75
French process, white seal, bags, carlots.....	15.75-16.50	15.75	15.75-16.25	16.25	16.25
Opote, ordinary, less than carlots, bags.....	8.25-8.50	8.25-8.50	8.25-8.50	8.50-8.75	8.75-9.13
Sulfide, less than carlots, bags, barrels.....	25.30-26.30	25.30	25.30	25.30	25.30
Chloride, works:					
Solution, tanks.....	4.10-4.85	4.85	4.85	4.85-5.15	5.15
Fused, drums.....	9.85-10.85	10.10-10.85	10.10	10.10-10.70	10.70
Sulfate, crystals, less than carlots, barrels.....	8.10-10.30	7.90-8.60	8.60-10.60	8.60-9.75	9.75

Includes granulated.

FOREIGN TRADE ³

Imports of lead and zinc pigments and salts in 1957 increased in value and quantity 21 and 33 percent, respectively, over 1956. The value of imports was \$3.2 million compared with \$2.7 million in 1956. The value of major classes of exports was \$2.8 million, an increase of less than 1 percent over 1956.

Imports of litharge rose to 8,000 tons, about 51 percent over 1956.

1957 litharge supplied 95 percent of the lead pigments and salts received. Lead products imported in 1957 increased 46 percent above 1956.

About 5,000 tons of zinc oxide was imported in 1957, a 43-percent increase over 1956. Total imports of all the zinc pigments and salts imported was about 7,000 tons, a 20-percent increase over 1956. Other components of the total were about 60 tons of lithopone, 340 tons of zinc sulfide, 600 tons of zinc chloride, and 700 tons of zinc sulfate. The total value of these imports increased almost 17 percent.

Litharge exports advanced to 2,500 tons, rising 25 percent over 1956. Total exports of the lead pigments and salts were nearly 4,600 tons, an increase of 6 percent.

¹ Figures on imports and exports compiled by Mae B. Price and Elsie D. Jackson, Division of Foreign Activities, Bureau of Mines, from records of the U. S. Department of Commerce, Bureau of the Census.

LEAD AND ZINC PIGMENTS AND SALTS

Exports of zinc oxide increased nearly about 3,000 tons. Those of lithopone decreased (about 10 percent) to almost 1,000 tons. The quantity exported was the same as in 1956, but the value was higher.

TABLE 16.—Value of foreign trade of the United States and salts, 1955-57¹

[Bureau of the Census]

	Imports for consumption	
	1955	1956
Lead pigments:		
White lead.....		\$5,980
Red lead.....	\$923	30,700
Litharge.....	174,896	1,388,733
Other lead pigments.....	18,708	39,241
Total.....	194,526	1,464,660
Zinc pigments:		
Zinc oxide.....	685,180	770,158
Zinc sulfide.....	83,732	150,675
Lithopone.....	4,355	19,921
Total.....	773,273	940,754
Lead and zinc salts:		
Lead arsenate.....		85,610
Other lead compounds.....	72,089	2,570
Zinc arsenate.....	1,780	112,702
Zinc chloride.....	72,369	84,058
Zinc sulfate.....	56,301	
Total.....	202,519	264,940
Grand total.....	1,170,318	2,678,362

¹ Owing to changes in tabulating procedures by the Bureau of the Census, figures for 1957 are comparable to earlier years.

² Revised figure.

³ Data not available.

TABLE 17.—Lead pigments and salts imported States, 1948-52 (average) and 1957

[Bureau of the Census]

Year	Short tons				
	White lead (basic carbonate)	Red lead	Litharge	Lead suboxide	Lead pigments
1948-52 (average).....	855	111	720	44	
1953.....	(¹)	(¹)	60	1	
1954.....		2	596	23	
1955.....		3	751	24	
1956.....	20	113	5,371	78	
1957.....	92	258	8,118	33	

¹ Less than 1 ton.

² Owing to changes in tabulating procedures by the Bureau of the Census, figures for 1957 are comparable with earlier years.

TABLE 18.—Zinc pigments and salts imported for consumption in the United States, 1948-52 (average) and 1953-57

[Bureau of the Census]

Year	Short tons							Total value
	Zinc oxide		Litho- pone	Zinc sulfide	Zinc chloride	Zinc arsenate	Zinc sulfate	
	Dry	In oil						
1948-52 (average)	1,461	2	404	7	243	(¹)	146	\$543,461
1953	1,157	29	30	23	179	(¹)	40	310,604
1954	2,348	-----	65	106	260	-----	399	\$ 581,832
1955	3,320	-----	30	265	600	(¹)	634	903,703
1956	3,667	-----	143	610	632	17	824	\$ 1,146,092
1957	6,246	-----	57	342	601	-----	722	1,336,891

¹ Less than 1 ton.² Owing to changes in tabulating procedures by the Bureau of the Census, data known to be not comparable with earlier years.

TABLE 19.—Lead pigments and salts exported from the United States, 1948-52 (average) and 1953-57

[Bureau of the Census]

Year	Short tons					Total value
	White lead	Red lead	Litharge	Lead arsenate	Other lead compounds	
1948-52 (average).....	724	713	1,177	482	(¹)	\$1,227,488
1953.....	818	417	1,238	152	12	892,004
1954.....	951	336	1,284	355	31	1,056,764
1955.....	957	325	1,459	540	33	1,212,731
1956.....	664	352	2,000	1,282	28	\$ 1,704,742
1957.....	812	622	2,502	608	17	1,663,942

¹ Classification established 1949; quantity and value not included in averages.² In addition, lead acetate and sugar of lead exported as follows: 1949-108,633 pounds, \$39,505; 1950-64,136 pounds, \$19,973; 1951-140,427 pounds, \$46,191.³ Revised figure.

TABLE 20.—Zinc pigments exported from the United States, 1948-52 (average) and 1953-57

[Bureau of the Census]

Year	Short tons		Total value	Year	Short tons		Total value
	Zinc oxide	Lithopone			Zinc oxide	Lithopone	
1948-52 (average).....	6,657	16,058	\$4,397,271	1955.....	2,649	1,892	\$1,072,581
1953.....	2,971	3,927	1,468,100	1956.....	2,748	1,387	1,086,775
1954.....	3,111	3,013	1,351,626	1957.....	3,144	991	1,163,216

TECHNO

In 1957 the E. & E. Maier Solu Nuremberg, West Germany, was rep red-lead plant with a capacity of 1, used an electrothermal process and red lead directly from metallic lead high temperature required for evapo with oxygen to form red lead. Preci sation produced the desired flaky for

Japanese scientists tested various find which types protect metal again and can be easily stripped for decon dry film of oil paint pigmented with was higher on scratch hardness, was displayed considerable flaking. The to give the metal good protection. ing white lead subjected to the san increased in the scratch hardness test or bending test; vinyl chloride pain both pigmented with white lead, d test; there was some tendency tow chlorinated rubber paint, and neith bending test.

⁴ Torai, Ichiro, Damage to Various Films by Gamma No. 2, Jan. 23, 1958, pp. 6, 7, 9.

Titanium

By John W. Stamper



THE RAPID growth since 1948 of the titanium industry in the United States halted abruptly to sharp cutbacks in military requirements. The metal industry, as a whole, was operating at an estimated 28,000-ton-per-year capacity by 1957. In spite of this, sponge production for the entire year reached a peak of 17,000 short tons. Ingot production was 10,000 short tons, the same as in the preceding year, and producers increased civilian applications of the metal.

Other segments of the domestic titanium industry. Rutile production was slightly lower than in 1956, and shipments of titanium pigments decreased respectively.

Ilmenite production increased 11 percent in 1957. Titanium pigments, the principal market for ilmenite.

The United States continued to be the principal producer and consumer of ilmenite and was also the principal producer of rutile. Australia, Canada, and India still produced titanium concentrates imported into the United States.

LEGISLATION AND GOVERNMENT

In September 1957 the Business and Defense Administration (BDSA), United States Department of Commerce, issued Amendment 2 to BDSA Order M-107. This required the acceptance of defense-rated or defense-rated or 90 percent of scheduled production to 75 percent of scheduled production. In September titanium sponge was designated as a Group II material in the War Relocation and Critical Materials for Stockpiling. Materials were acquired principally through transfer of materials from the War Relocation and Critical Materials for Stockpiling, pursuant to section 6 (a) of Public Law 85-624 and were not under procurement.

DOMESTIC PRODUCTION

Concentrates.—Ilmenite production increased to a new peak of 757,000 short tons, but sales were down 5 percent. Production came from the following: Cyanamid Co., Piney River, Va.; E. I. du Pont de Nemours & Co., Inc., Starke and Lawtey, Fla.; Marine Minerals Co., National Lead Co., Tabawus, N. Y.; Rutile

¹ Commodity specialist.

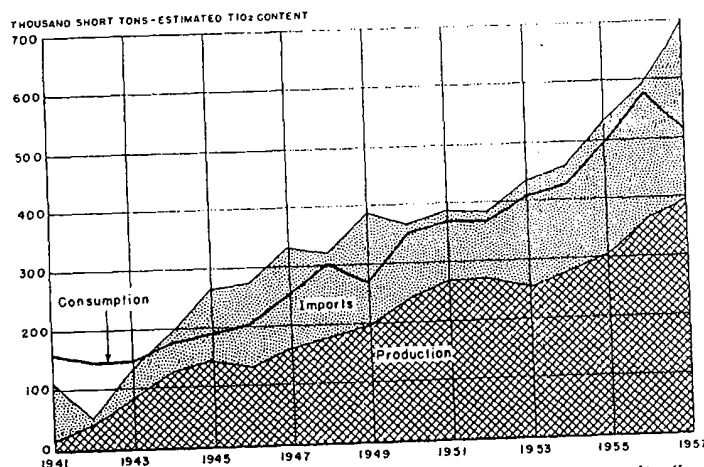


FIGURE 1.—Domestic production, imports, and consumption of ilmenite (includes titanium slag and a mixed product), 1941-57, in short tons.

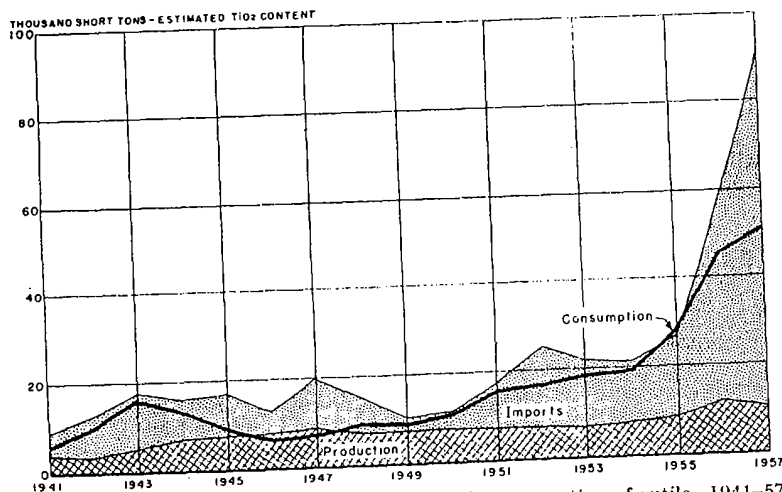


FIGURE 2.—Domestic production, imports, and consumption of rutile, 1941-57, in short tons.

Jacksonville, Fla.; Metal & Thermit Corp., Beaver Dam, Va.; and The Florida Minerals Co., Wabasso, Fla. Included in shipments was 28,400 short tons of ilmenite from stockpiles at Boise, Idaho.

Rutile production decreased 11 percent below the output of 1956, and shipments decreased 12 percent. A total production of 10,700 short tons of rutile was reported from the following companies: The Florida Minerals Co., Wabasso, Fla.; Marine Minerals, Inc., Bath,

TITANIUM

S. C.; Metal & Thermit Corp., Beaver Dam, Va.; and The Florida Minerals Co. of Florida, Jacksonville, Fla.

TABLE 1.—Production and mine shipments of domestic ores in the United States, 1948-52 (in thousands of short tons)

Year	Production (gross weight)
ILMENITE ¹	
1948-52 (average)	464
1953	513
1954	547
1955	583
1956	684
1957	757
RUTILE	
1948-52 (average)	7
1953	6
1954	7
1955	8
1956	11
1957	10

¹ Includes a mixed product containing rutile, leucosene, and al

Metal & Thermit Corp. began mining ilmenite at its plant at Beaver Dam, Va., at the plant, scheduled to be 5,000 tons per year.

In April, Union Carbide & Carbon Corp. Electro Metallurgical Co., a titanium-sponge producer, plans to mine a deposit of titanium minerals on the northeast coast of Florida. The company has leased the island and planned to begin mining by the end of 1958.³

Discovery of ilmenite-containing sand in central New Jersey was reported by the Geological Survey.⁴ Several firms engaged in manufacturing have reportedly conducted preliminary studies.

Metal.—The United States continued to be a major producer of titanium sponge, with a new record in 1957. Sponge consumption in the preceding year. Much of the excess sponge was purchased by the General Services Administration (GSA) under contract. In 1957 deliveries to GSA for a cumulative total of 19,821 short tons.

Commercial producers of titanium sponge include Cramet, Inc., Chattanooga, Tenn.; Dow Chemical Co., Midland, Mich.; Electro Metallurgical Co., Ashtabula, Ohio;

³ Engineering and Mining Journal, Virginia Heavy Minerals Project, pp. 94-96.

⁴ Mining Congress Journal, Union Carbide to Mine Titanium in New Jersey, pp. 10-11.

⁵ Markowicz, F. J., Parrillo, D. G., and Johnson, M. E., The Titanium Industry, Soc. Min. Eng., AIME, 13 pp. (pres. at the annual meeting, 1956).

⁶ Engineering and Mining Journal, Ilmenite in New Jersey: V

TABLE 3.—Consumption of titanium concentrates in the United States, 1948-52 (average), 1953-55 total, and 1956-57, by products, in short tons

Product	Ilmenite ¹		Titanium slag		Rutile	
	Gross weight	Estimated TiO ₂ content	Gross weight	Estimated TiO ₂ content	Gross weight	Estimated TiO ₂ content
1948-52 (average) ²	630,068	328,972	24,230	16,740	13,432	12,881
1953.....	687,076	354,470	73,828	52,511	20,170	19,033
1954.....	679,903	353,146	100,825	71,102	20,663	19,431
1955.....	741,450	401,140	134,053	94,622	28,702	27,192
1956						
Pigments (mfg. TiO ₂) ⁴	854,874	458,814	160,228	113,538	29,800	28,407
Titanium metal.....	(⁵)	(⁵)	(⁵)	(⁵)	13,110	12,303
Welding-rod coatings.....	907	689	1,397	1,010	1,105	1,138
Alloys and carbide.....	9,204	4,679	(⁵)	(⁵)	381	357
Ceramics.....	27	17			1,100	1,065
Fiberglass.....	10	10	800	594	1,258	1,183
Miscellaneous ⁷						
Total.....	805,211	464,009	162,434	115,148	46,853	44,463
1957						
Pigments (mfg. TiO ₂) ⁴	832,350	429,019	114,168	80,806	36,048	34,488
Titanium metal.....	(⁵)	(⁵)	(⁵)	(⁵)	14,400	13,054
Welding-rod coatings.....	1,051	614	1,460	1,066	604	578
Alloys and carbide.....	7,280	4,423	(⁵)	(⁵)	353	330
Ceramics.....	22	12			1,122	1,091
Fiberglass.....	16	9	837	613	776	729
Miscellaneous ⁷						
Total.....	840,719	434,077	116,465	82,645	53,303	50,870

¹ Includes a mixed product containing rutile, leucoceno, and altered ilmenite used to make pigments and metal.

² Revised figures.

³ 1952 only.

⁴ "Pigments" include all manufactured titanium dioxide.

⁵ Included with pigments to prevent disclosing individual company confidential data.

⁶ Included in "Miscellaneous" to prevent disclosing individual company confidential data.

⁷ Includes consumption for chemicals and experimental purposes.

TABLE 4.—Distribution of titanium-pigment shipments, by industries, 1948-52 (average) and 1953-57, percent of total

Industry	1948-52 (average)	1953	1954	1955	1956	1957
Distribution by gross weight:						
Paints, varnishes, and lacquers.....	73.9	67.1	64.3	65.3	65.3	64.0
Paper.....	6.2	9.7	10.1	10.1	10.3	10.9
Floor coverings (linoleum and felt base).....	4.5	4.8	4.5	4.6	4.2	4.1
Rubber.....	2.8	3.4	3.1	3.4	3.4	3.6
Coated fabrics and textiles (oilcloth, shade cloth, artificial leather, etc.).....	1.8	2.0	2.4	2.7	2.8	3.2
Printing ink.....	1.0	1.2	1.2	1.3	1.3	1.4
Other.....	0.8	11.8	14.4	12.6	12.7	11.9
Total.....	100.0	100.0	100.0	100.0	100.0	100.0
Distribution by titanium dioxide content:						
Paints, varnishes, and lacquers.....	66.4	58.8	65.4	68.4	68.3	67.7
Paper.....	9.1	14.1	14.1	13.6	13.6	14.2
Floor coverings (linoleum and felt base).....	5.6	6.4	6.2	6.2	4.9	5.0
Rubber.....	3.6	4.6	4.0	4.4	4.4	4.6
Coated fabrics and textiles (oilcloth, shade cloth, artificial leather, etc.).....	2.4	2.6	3.2	3.4	3.6	4.1
Printing ink.....	1.6	1.6	1.6	1.7	1.8	1.9
Other.....	11.4	13.0	16.6	13.4	13.4	12.6
Total.....	100.0	100.0	100.0	100.0	100.0	100.0

Metal.—The consumption of titanium pigments as a gage, was 5,700 short tons in 1956. Most of the titanium went into defense applications, particularly titanium compressor rotors for jet engines to be used ⁷ and other titanium aircraft slat tracks,⁸ gained wider acceptance by

Civilian applications of titanium metal in 1957 owing to increasing familiarity with it and development of titanium alloys with heat-treating properties. Cast-titanium metal was tested for use in the chemical industry in an order for nearly 7 miles of titanium tubing in process equipment for treating cobalt.

Two experimental high-speed centrifuges, an alloy of titanium containing 6 percent vanadium. The machines can operate at less-steel machines for the same work, owing to titanium's low density, which is of steel.¹¹

Titanium mill shapes were used in work on workracks in the chromic acid and

Titanium was used by one firm fabricating highly corrosive acid solution of ferric titanium pump reportedly paid for its operation.¹³

STOCKS

Stocks of ilmenite, rutile, and titanium in 1957. The largest increase was noted in 120 percent over the 1956 total. Ilmenite, and stocks of titanium slag increased rate of consumption the stocks of ilmenite (titanium dioxide content), represented

Year-end stocks of titanium sponge totaled 2,800 short tons, a slight decrease at the beginning of the year. An additional revolving-fund stockpile. Industry stock supply at 1957 consumption rates.

Stocks of titanium scrap held by melters at the beginning of the year to 3,600

⁷ SAE Journal, Alloy Titanium in J-57 Turbojet Engine.

⁸ American Metal Market, Sees Major Rise for Titanium B.

⁹ Materials and Methods, Titanium Used in Jet Slat Tru.

¹⁰ May 1957, pp. 172-173.

¹¹ American Metal Market, T. M. C. Books Large Order for

¹² Sept. 4, 1957, pp. 1, 7.

¹³ Chemical Engineering, You Can Capitalize on Ti's Strength

1957, p. 37.

¹⁴ American Metal Market, Titanium Aids Processing of

1958, p. 7.

TABLE 5.—Stocks of titanium concentrates in the United States at the end of the year, 1956-57, in short tons

Stocks	Ilmenite		Titanium slag		Rutile	
	Gross weight	Estimated TiO ₂ content	Gross weight	Estimated TiO ₂ content	Gross weight	Estimated TiO ₂ content
1956						
Mine.....	64,553	29,736			26	24
Distributors.....	134	79			1,673	1,598
Consumers.....	534,940	281,395	112,047	79,367	26,048	23,878
Total stocks.....	599,627	311,210	112,047	79,367	26,746	25,497
1957						
Mine.....	38,758	18,062			83	78
Distributors.....	195	116			3,680	3,512
Consumers.....	695,794	301,475	180,314	127,620	65,205	62,599
Total stocks.....	734,747	379,653	180,314	127,620	68,968	66,189

¹ Revised figure.

PRICES

Concentrates.—Oversupply of rutile in 1957 was reflected in price reductions during the year. Nominal prices for rutile (94 percent TiO₂, f. o. b. Atlantic seaboard), as quoted by E&MJ Metal and Mineral Markets, decreased from \$190 to \$230 per short ton in January 1957 to \$120 to \$125 per short ton at the end of the year. Prices of ilmenite remained unchanged throughout the year at \$26.25 to \$30 per gross ton (59.5 percent TiO₂, f. o. b. Atlantic seaboard), according to E&MJ Metal and Mineral Markets.

Manufactured Titanium Dioxide.—On February 18, 1957, the prices of rutile and anatase grades of manufactured titanium dioxide were advanced \$0.01 per pound. The following prices were quoted in the Oil, Paint and Drug Reporter throughout the remainder of the year:

	Per pound
Anatase, chalk-resistant, regular and ceramic, carlots, delivered.....	\$0.25½
Less than carlots, delivered.....	.26¼
Rutile, nonchalking, bags, carlots, delivered East.....	.27½
Less than carlots, delivered East.....	.28½
Titanium pigment, calcium-rutile base, bags, carlots, delivered.....	.09½
Less than carlots, delivered.....	.09¾

Metal.—In 1957 only one price change occurred for titanium-sponge metal and mill products. On June 3, 1957, sponge-metal producers lowered the price of Grade A-1 sponge 18 percent and Grade A-2 sponge 20 percent. Price of titanium mill products was reduced about 10 percent at the same time. Prices per pound quoted for titanium sponge and mill products in 1957 were as follows:

Titanium sponge, Grade A-1.....
Titanium sponge, Grade A-2.....
Sheet.....

Strip.....

Plate.....

Wire.....

Forging billets.....

Hot-rolled bars.....

¹ Maximum iron content of 0.20 percent, with a Brinell hardness of 100.

² Maximum iron content of 0.45 percent, with a Brinell hardness of 100.

³ F. o. b. mill, commercially pure grades, in lots of 10,000 lb.

Ferrotitanium.—In 1957 the price of ferrotitanium was quoted in E&MJ Metal and Mineral Markets. The price of high-carbon and medium-carbon ferrotitanium on April 4, 1957. Nominal prices quoted in E&MJ Metal and Mineral Markets in 1957 were as follows:

Low-carbon:¹

Titanium, 40 percent; carbon, 0.10 percent

Titanium, 25 percent; carbon, 0.10 percent

Medium-carbon:² Titanium, 17 to 21 percent

to 5 percent.

High-carbon:³ Titanium, 15 to 19 percent

to 8 percent.

¹ Price per pound in 1-ton lots or more, lump (¾ inch, or larger).

² Price per net ton, carload lots, lump, packed; f. o. b. United States.

³ Price per net ton, carload lots, lump, packed; f. o. b. United States.

FOREIGN TRADE

Imports.—The 460,000 short tons of titanium for consumption in 1957 was a new record over 1956. Over 99 percent of imports came from India. Material from Canada was valued at an average of 70 percent TiO₂. Ilmenite concentrate from sand deposits in Malaya were less than 1 percent TiO₂. Imports of rutile concentrate increased to a new peak of 84,800 short tons, almost double the 1956 level. Imports for consumption of titanium sponge metal and mill products were 3,532 short tons, valued at \$17 million. The barter contract with Japan and the United Kingdom supplied 67 tons.

¹ Figures on imports and exports compiled by Mae B. Activities, Bureau of Mines, from records of the U. S. Department of Commerce.

TABLE 6.—Titanium concentrates¹ imported for consumption in the United States, 1948-52 (average) and 1953-57, by countries, in short tons

[Bureau of the Census]

Country of origin	1948-52 (average)	1953	1954	1955	1956	1957
ILMENITE						
North America: Canada.....	2 0,720	139,585	107,521	166,307	106,000	217,702
South America: Brazil.....	1,742					
Europe:						
France.....	(⁴)					
Norway.....	20,312					33
United Kingdom.....					40	
Total.....	20,312				40	33
Asia:						
Ceylon.....	(⁴)					
India.....	198,618	147,005	167,484	187,044	133,520	240,279
Malaya.....	678				28,864	2,279
Total.....	199,196	147,005	167,484	187,044	162,384	242,558
Africa: Egypt.....	144					
Oceania: Australia.....	42	54			107	
Grand total.....	231,165	286,644	275,005	353,351	359,281	460,353
Value.....	\$1,847,506	\$5,463,520	\$4,903,402	\$7,031,090	\$9,107,835	\$10,310,853
RUTILE						
North America: Mexico.....					50	
Europe:						
Norway.....	(⁴)					
Sweden.....					11	
Total.....	(⁴)				11	
Africa: French West.....						94
Oceania: Australia.....	9,140	16,098	14,905	19,526	48,845	84,743
Total as reported.....	9,140	16,098	14,905	19,526	48,906	84,837
Australia: In "zirconium ore" ³	619	84	05			
Grand total.....	9,659	16,182	15,000	19,526	48,906	84,837
Value of "as reported".....	\$827,676	\$1,791,494	\$1,323,183	\$1,984,431	\$7,147,827	\$11,843,295

¹ Classified as "ore" by Bureau of the Census.² Includes titanium slag.³ Chiefly all titanium slag averaging about 70 percent TiO₂.⁴ Less than 1 ton.⁵ Owing to changes in tabulating procedures by the Bureau of the Census, data known to be not comparable with other years.⁶ Rutile content of zirconium ore as reported to the Bureau of Mines by importers.

Exports.—In 1957 the United States exported 53,000 short tons of titanium dioxide and pigments, a decline of 18 percent below 1956. Canada, as in the past, the destination for most of the titanium-pigment exports, received 22,800 short tons in 1957. Other countries that received 1,000 tons or more were as follows: Argentina, 1,300; Australia, 1,600; Belgium and Luxembourg, 1,300; Colombia, 1,400; Cuba, 1,600; France, 4,100; Italy, 1,800; Mexico, 3,300; Netherlands, 3,900; Philippines, 2,100; and Venezuela, 1,600.

Of the 2,000 short tons of titanium concentrates shipped in 1957, 1,300 tons went to Canada. The remainder was exported as follows: Argentina, 11 tons; Chile, 3 tons; Hong Kong, 11 tons; Mexico, 25 tons; Philippines, 42 tons; United Kingdom, 56 tons; and West Germany, 112 tons.

Exports of titanium sponge and scrap increased considerably over 1956 but were still less than 100 tons. Canada and West Germany

received about 25 tons each, the United Kingdom and the remainder went to Sweden, Norway, and Portugal. Exports of titanium concentrates amounted to 779 short tons in 1957, a 25-percent increase over 1956. The United States received 774 tons, mostly as ingots. About 3 tons of mill shapes and about 1 ton of titanium products went to France, Sweden, Netherlands, West Germany, Japan, and Italy.

Canada received 266 short tons of titanium products imported in 1957. Italy received 90 tons of titanium products. Brazil, Sweden, Turkey, Thailand, and

TABLE 7.—Exports of titanium products from the United States, 1948-52 (average) and 1953-57, by country

[Bureau of the Census]

Year	Ore and concentrates		Metal and alloys in crude form and scrap ¹		Primary metal ²	
	Short tons	Value	Short tons	Value	Short tons	Value
1948-52 (average)	1,015	\$112,435	(³)	(³)	(³)	(³)
1953	1,368	109,878	2	\$11,858	31	
1954	603	85,896	48	1,107,582	171	
1955	1,143	103,762	10	30,353	25	
1956	1,838	312,285	14	59,002	559	
1957	2,019	278,472	71	77,629	779	

¹ Beginning Jan. 1, 1955, classified as sponge and scrap.² Beginning Jan. 1, 1955, classified as intermediate mill shapes.³ Not separately classified before 1952. 1952: 762 tons (\$3,000,000) of commercially pure titanium metal.⁴ Not separately classified before 1952. 1952: 3 tons (\$38,000).

WORLD REVIEW

Declining United States requirements for titanium metal resulted in an oversupply of titanium metal. Production of titanium metal increased 30 percent over 1956 to a new peak of 1.9 million short tons. The United States is the leading producer of ilmenite, supplying 39 percent of the world's requirements. The United States is the leading producer of rutile, supplying 39 percent of the world's requirements. The United States is the leading producer of titanium concentrate available for shipment.

The United States was the leading metal producer; its output was 17,200 short tons. The United Kingdom was 1,700 short tons.

Australia.—The estimated 147,000 short tons of titanium metal produced in Australia was a 36-percent increase over 1956. The metal was produced from sand deposits in Queensland and New South Wales, and Silver Valley Uranium and Silver Valley Titanium, both in New South Wales, began production in 1957.

TABLE 8.—World production of titanium concentrates (ilmenite and rutile), by countries, 1948-52 (average) and 1953-57, in short tons¹

(Compiled by Pearl J. Thompson and Berenice B. Mitchell)

Country	1948-52 (average)	1953	1954	1955	1956	1957
ILMENITE						
Australia (sales) ²	504		520	600	4,787	49,000
Brazil	1,885					
Canada ³	14,375	151,176	124,502	184,260	220,885	269,406
Egypt	1,063	2,787	2,900	2,694	4,647	4,400
Finland		3,405	55,765	93,668	113,444	116,568
Gambia (exports)			1,218			
India	268,630	241,091	209,375	280,867	376,321	331,521
Japan ⁴	681	3,199	2,638	5,097	9,634	9,086
Malaya (exports)	27,639	20,758	50,114	60,360	136,837	102,742
Norway	114,157	141,220	104,448	173,981	209,990	231,693
Portugal	384	740	553	866	679	335
Senegal	4,706	6,358	13,779	30,424	21,716	40,200
Spain	700	1,582	1,397	7,388	5,962	8,929
Thailand					385	385
Union of South Africa		10		1,917	1,855	3,118
United States ⁵	464,760	513,696	547,711	583,044	684,958	757,180
World total ilmenite (estimate) ¹	890,500	1,005,100	1,234,900	1,405,100	1,792,000	1,925,100
RUTILE						
Australia	20,794	42,604	50,018	60,787	107,880	146,600
Brazil	4		140	174	338	330
French Cameroon	310	58		110	168	60
French Equatorial Africa	2					
India	70	117	117	160	606	530
Norway	24	3		10	26	28
Senegal	10				660	116
United States	7,247	6,825	7,411	8,513	11,997	10,702
World total rutile (estimate) ¹	34,500	40,600	57,700	76,760	121,700	168,400

¹ This table incorporates a number of revisions of data published in previous Titanium chapters. Data do not add to totals shown owing to rounding where estimated figures are included in the detail.² Owing to high chromium content in the ore, sales are shown.³ Average for 1950-52 only; previous years are not available on sales basis.⁴ Estimate.⁵ Beginning 1950, includes Ti slag containing approximately 70 percent TiO₂.⁶ Represents titanium slag.⁷ Average for 1 year only, as 1952 was the first year of commercial production.⁸ Includes a mixed product containing ilmenite, leucosene, and rutile for 1949-57.⁹ Average for 1950-52.¹⁰ Average for 1951-52.**TABLE 9.—Exports of rutile concentrate from Australia, 1953-57, by countries of destination, in short tons¹**

(Compiled by Corra A. Barry)

Country	1953	1954	1955	1956	1957 ²
Belgium	521	1,519	2,700	4,797	(³)
France	2,106	3,852	3,486	4,599	(³)
Germany, West	2,144	4,397	4,573	4,042	(³)
Italy	1,981	2,289	2,154	3,433	(³)
Japan	460	1,370	2,118	2,335	(³)
Netherlands	3,504	5,190	8,687	9,968	(³)
Sweden	2,824	1,742	3,093	3,591	(³)
United Kingdom	9,701	11,078	13,702	13,993	10,214
United States	15,020	16,148	23,798	51,754	62,590
Other countries	2,148	2,162	2,639	2,161	33,887
Total	40,405	49,747	66,849	100,673	106,700

¹ Compiled from Customs Returns of Australia.² January through September only.³ Data not separately recorded.

Ilmenite mining activity in Australia was reported that many companies have been exploring Australia's beaches, where sand is rich in titanium.

The combined estimated annual output of the N. L., Capel, and Cable, Ltd., Bunbury plant is 100,000 tons of ilmenite concentrate.¹⁶ Westralian Oilfield is a plant with a capacity of 100,000 tons per year in the Capel and Yoganup districts.

Canada.—The Quebec Iron & Titanium Corp. continued to increase its output of titanium concentrates to 258,900 short tons in 1957. The company began production from a new furnace, increasing the total number of furnaces to 6; 2 more are planned by the end of 1958.¹⁷

TABLE 10.—Quebec Iron & Titanium Corp., 1957, in short tons

Item	1953
Ore crushed	158,218
Ore smelted	(¹)
Titanium slag produced	141,883
Titanium slag shipped	146,402
Estimated TiO ₂ content of slag produced	99,318
Value of slag produced	\$4,208,490
Desulfurized iron produced	109,875
Desulfurized iron shipped	94,587

¹ Data not available.

A total of 10,500 short tons of ilmenite was produced in 1957 from the St. Urbain area, Quebec, by the Quebec Iron Co., Ltd., and Continental Iron Co., Ltd., and used as heavy aggregate for concrete in the United States and for manufacturing short tons valued at \$37,100 was shipped to the United States.¹⁸

The first titanium-pigment plant in Canada, National Titanium Pigments, subsidiary of National Titanium Corp., was officially opened at Varennes, Quebec. Plant capacity was rated at 18,000 tons per year. Titanium dioxide slag, crushed to about 70 percent titanium dioxide, was produced by the Iron & Titanium Corp. smelter about 10 miles from Varennes.¹⁹

Ceylon.—It was reported that the Ceylon Government is planning to develop the ilmenite sands at Pulmodi. The sands were reportedly obtained by the Government and lend technologic assistance.²⁰

Finland.—Further details on the titanium industry in Finland, owned and operated by the Gov-

¹⁶ Mine and Quarry Engineering, Western Australia Ilmenite Project.¹⁷ Industrial and Mining Standard, Tailings From the V.¹⁸ Kennecott Copper Corporation, Forty-Third Annual Report.¹⁹ Jones, T. H., Titanium in Canada, 1957: Canadian Department of Mines and Technical Surveys.²⁰ Jones, T. H., Titanium in Canada—1957: Canadian Department of Mines and Technical Surveys.²¹ Chemical Age (London), Ceylon Ilmenite Project: Vol.

lished during 1957.²¹ Through improved ore-dressing techniques, the Otanmaki Company was able to produce tonnages of ilmenite in excess of designed capacity. The mill began producing in 1954 after the processes involved had been extensively studied at the Mineral Dressing Laboratory of the State Institute for Technical Research in Helsinki.

Japan.—The output of titanium slag used for making titanium metal decreased slightly in 1957 from 9,600 short tons in 1956 to 9,000 tons. Output of the 4 major producers was as follows: Hokuetsu Electric Chemical Industrial Co., 2,716 short tons; Morioka Electric Chemical Co., 1,743 short tons; Nisso Steel Manufacturing Co., 2,622 short tons; and Osaka Titanium Co., Ltd., 1,916 short tons. The Tokyo Iron & Steel Co. produced 57 short tons in March and September.

The Nisso Steel Manufacturing Co. announced in July that production of titanium slag in its plant was halted because Osaka Titanium Co., its chief customer, was not accepting any more titanium slag or other titanium raw materials.²²

The titanium-sponge-metal industry increased output, but production rates at the end of 1957 were somewhat below capacity. Output during the year was 3,393 short tons—22.6 percent above the 1956 production.

TABLE 11.—Titanium-sponge production in Japan, 1952–57, in short tons

Company	1952	1953	1954	1955	1956	1957
Osaka Titanium Co., Ltd.	9	66	338	639	1,146	1,604
Toho Titanium Industry Co., Ltd.		5	263	608	1,439	1,659
Nippon Soda Co., Ltd.		6	37	115	183	170
Nippon Electric Metallurgical Co., Ltd.		(¹)	28	9		
Mitsui Mining & Smelting Co., Ltd.		(¹)	7	7		
Total	9	77	673	1,378	2,768	3,393

¹ Less than 1 ton.

Exports of titanium sponge in 1957 totaled 2,734 short tons, of which 2,689 short tons went to the United States and 45 tons to countries in Europe.

Production of titanium dioxide continued upward to 33,700 short tons, 33 percent over 1956. In July the Ishihara Industrial Co., Ltd., the leading titanium dioxide producer in Japan, completed an expansion program, which doubled its capacity from 1,000 tons to

TABLE 12.—Titanium dioxide production, exports, and stocks in Japan, 1953–57, in short tons

Year	Production	Exports	Stocks	Year	Production	Exports	Stocks
1953	6,793	530	592	1956	25,260	10,208	1,174
1954	13,820	5,218	882	1957	30,811	10,590	2,400
1955	19,068	8,677	538				

²¹ Mining World, How Otanmaki Floats Ilmenite From Finland's Titaniferous Magnetite: Vol. 19, No. 4, April 1957, pp. 49–55.

²² Metal Bulletin (London), Japanese Slag Output Stops: No. 4212, July 19, 1957, p. 25.

2,000 tons monthly.²³ The plant is at Yonago, southern Honshu and is designed to produce 2,000 tons monthly.

Malaya. Ilmenite exports from Malaya in 1957 were 2,000 tons, 100 percent compared with 1956. Ilmenite exports from tin dredging. Curtailment of tin operations is expected to reduce the quantity of ilmenite

TABLE 13.—Exports of ilmenite from Malaya, 1953–57, in short tons¹

[Compiled by Corra A. A.]

Country	1953
Australia	3,607
Belgium	2,570
France (including Corsica)	
Germany, West	
Italy (including Sardinia)	
Japan	10,627
Netherlands	1,456
United Kingdom	11,692
United States	
Other countries	
Total	29,768

¹ Compiled from Customs Returns of Malaya.

Union of South Africa.—The Anglo American Corporation (Anglo American Africa) announced that Umgababa Mines, a subsidiary of Anglo American Africa, would begin to produce titanium dioxide by mid-1958 from a mine at Umgababa. This mine was formerly operated on a small scale by Anglo American Africa Corp. of South Africa. Umgababa Mines planned to install additional facilities to raise capacity to 10,000 tons per year and to recover zircon and rutile at the same time. Part of the titanium dioxide-pigment plant is to be utilized by a titanium dioxide-pigment plant planned by the British Titan Products Ltd. Explosives & Chemical Industries, Ltd.

United Kingdom.—Imperial Chemical Industries, Ltd. (ICI), Wilton, Yorkshire, continued to be the leading producer of titanium-sponge metal in the United Kingdom. The annual capacity in 1957 of the Wilton plant was 10,000 short tons. The company melting and compressing titanium granules produced titanium tetrachloride into pellets or bars. The metal was to be melted in a furnace with nonconsumable electrodes. Construction of a rolling plant at Waunarlwydd, near St. Asaph, was expected to be completed by mid-1958. Witton were expected to cease as the Wilton plant was completed.

²³ Mining World, Asia: Vol. 19, No. 8, July 1957, p. 100.

²⁴ American Metal Market, Umgababa Will Start Ilmenite Production: Vol. 19, No. 1, 1957, pp. 1, 7.

pleted.²⁵ A 2,000-ton double-melting vacuum furnace, equipped with fully automatic, electronically controlled electrode feeder gears, and operated remotely, was being built in Hanau, West Germany, for the I. C. I. melting plant at Witton.²⁶

TECHNOLOGY

One of the most significant advances in titanium-metal technology in recent years was reported by the Federal Bureau of Mines in 1957.²⁷ A laboratory process was developed for preparing high-purity titanium from scrap and offgrade sponge. By electrorefining the metal in a fused-salt bath, titanium containing relatively large amounts of iron, nitrogen, and oxygen and having a Brinell hardness of 314 was refined to a metal with a Brinell hardness of 78.

An arc-melting technique was reported²⁸ for preparing 25- to 30-pound ingots of uncontaminated titanium, binary titanium-aluminum alloys, and various ternary additions to the titanium-aluminum base. Extensive chemical and mechanical tests showed a high degree of uniformity in the ingots prepared and confirmed reports by other investigators of the high impact-strength potential of certain titanium-aluminum alloys.

A constitution diagram for the system titanium-germanium up to 30 percent germanium was proposed.²⁹ Metallographic, X-ray, and resistivity studies indicated a eutectic composition of 19 percent germanium at 1,360° C. and a peritectic reaction at 905° C. with 4 percent germanium. Formation of a single compound, Ti_3Ge_2 was reported in the part of the system studied.

Corrosion rates of titanium and a variety of titanium alloys with manganese, chromium, iron, vanadium, and zirconium were studied in mineral acids, nitric acid, and chloride solutions by L. B. Golden and others.³⁰ Comparative tests were conducted on samples from arc-melted ingots and ingots prepared by powder-metallurgy techniques.

Thermodynamic values at 298.15° and 1,600° K. for several titanium-oxygen interstitial compounds were determined in a cooperative undertaking between the Federal Bureau of Mines and the Office of Naval Research.³¹ Theoretical considerations were reported and calculated partial molal free energy-composition isotherms for 800° and 1,600° C. are presented for the composition range 0 to 2 weight-percent oxygen.

Submarginal deposits of titanium minerals were investigated and a method proposed for separating columbium and iron from these ores by a fractional distillation process following chlorination.³²

²⁵ Metal Bulletin (London), Titanium Progress At Waunarlwydd: No. 4195, May 17, 1957, p. 23.

²⁶ Metallurgia, Titanium-Melting Plant Order: Vol. 56, No. 331, May 1957, p. 247.

²⁷ Nettle, J. R., Baker, D. H., Jr., and Wartman, F. S., Electrorefining Titanium Metal: Bureau of Mines Rept. of Investigations 5315, 1957, 43 pp.

²⁸ Huber, R. W., and Lane, I. H., Jr., Consumable-Electrode Arc Melting of Titanium and Its Alloys: Bureau of Mines Rept. of Investigations 5311, 1957, 36 pp.

²⁹ Peterson, V. O., and Huber, R. W., The Titanium-Germanium System From 0 to 30 Percent Germanium: Bureau of Mines Rept. of Investigations 5305, 1957, 20 pp.

³⁰ Golden, L. B., Ackerman, W. L., and Schlein, D., The Relative Corrosion Resistance of Titanium and Some of Its Alloys: Bureau of Mines Rept. of Investigations 5299, 1957, 26 pp.

³¹ Mah, A. D., and others, Thermodynamic Properties of Titanium-Oxygen Solutions and Compounds: Bureau of Mines Rept. of Investigations 5316, 1957, 33 pp.

³² Nieberlein, V. A., Low-Temperature Chlorination of Columbium-Bearing Titanium Minerals: Bureau of Mines Rept. of Investigations 5349, 1957, 16 pp.

A comprehensive study of the titanium to semifinished product was published.³³ geologic occurrence, prospecting, mining, titanium minerals as well as descriptions of manufacturing titanium metal, pigment, other miscellaneous products containing

A field method using simple, inexpensive evaluation of heavy-mineral-bearing sand found application in expediting the work sand deposits.³⁴

Gamma rays from radioactive cobalt research laboratory to determine the level arc melting furnace.³⁵ According to this melting was maintained automatically through the furnace walls and the ingot.

Comparative physical-property data for metals and a table of mediums in which corrosion resistance were made available production engineers interested in using

Chemical and physical data for a number of alloys were reported.³⁷

A literature survey was conducted³⁸ on the corrosion, and mechanical and corrosion properties of titanium.

Development of the iodide process of titanium was reviewed.³⁹

Sodium reduction of titanium tetrachloride

A laboratory process using ilmenite as a potassium chlorotitanate product, which was posed at 300° to 500° C. to titanium chloride, was reported in 1957.⁴¹ Production of titanium chloride is claimed.

Mellgren and Opie studied equilibrium between valent titanium in a fused sodium chloride at various temperatures and concentrations.

A method was patented for direct reduction of titanium metal by aluminum metal, followed by a leaching of metal to remove excess aluminum.⁴³

³³ Miller, J. A., Titanium, A Materials Survey: Bureau of Mines Rept. of Investigations 5311, 1957, 36 pp.

³⁴ Clemmons, B. H., Staoy, R. H., and Browning, J. S., Heavy Metals and Plant Operators: Bureau of Mines Rept. of Investigations 5311, 1957, 36 pp.

³⁵ American Metal Market, Titanium Furnace Is Controlled

Apr. 19, 1957, pp. 1, 7.

³⁶ Industrial and Engineering Chemistry, Part I, Titanium: McGraw-Hill, 1957, 185-188, 194.

³⁷ Ingels, N. F., Titanium Research and Development: Metallurgical Engineering, 1957, pp. 120-122.

³⁸ Bomberger, H. B., Titanium: Ind. Eng. Chem. pt. II, vol. 50, No. 331, May 1957, pp. 225-231.

³⁹ Shulton, R. A. J., The Development of the Iodide Process of Titanium: Ind. Eng. Chem. pt. II, vol. 50, No. 331, May 1957, pp. 225-231.

⁴⁰ Milton, John, Sodium Process Extracts Titanium in Commercial Plant: Ind. Eng. Chem. pt. II, vol. 50, No. 331, May 1957, pp. 225-231.

⁴¹ Chemical Engineering Progress, New Process for Titanium: Ind. Eng. Chem. pt. II, vol. 50, No. 331, May 1957, pp. 225-231.

⁴² Mellgren, S., and Opie, W., Equilibrium Between Titanium Trichloride in Molten Sodium Chloride-Strontium Chloride: Ind. Eng. Chem. pt. II, vol. 50, No. 331, May 1957, pp. 225-231.

⁴³ Mondolfo, L. F., (assigned to Illinois Institute of Technology) High-Melting-Point Metals and Their Alloys: U. S. Patent 2,800,000, 1958.

In another patented method for producing titanium, titanium-bearing material is reacted with calcium chloride and an alkali metal such as sodium.⁴⁴

A method of forming a porous titanium-metal diaphragm on a nickel-wire cloth placed between the anode and cathode in a fused salt bath was patented.⁴⁵

⁴⁴ Whaley, T. P. (assigned to Ethyl Corp.), Method of Producing Titanium: U. S. Patent 2,777,703, Jan. 15, 1957.

⁴⁵ Kittelberger, W. W. (assigned to New Jersey Zinc Co.), Production of Titanium: U. S. Patent 2,780,943, Apr. 23, 1957.

Tungsten

By R. W. Holliday¹ and

THE TUNGSTEN-MINING industry in December 1956 when the Government concentrate from domestic production and prices declined.

From a domestic output of 2,896,000 pounds in 1949, production had increased to 4,808,000 pounds in 1955 and nearly as much in 1956. During the same period consumption increased from 8,995,000 pounds to an estimated 77,520,000 pounds in 1956. Much of the increase, both in production and consumption, was due to the United States Government stockpile. Government consumption was relatively stable, averaging about 4,000,000 pounds per year from 1949-56. Virtually all Government stockpile was sold at above-market prices.

Therefore, after suspension of Government sources, the available supply greatly increased. The United States were capable of producing the amount required by industry; by the end of 1956 producers and consumers; additional stockpile for import; and large Government stockpile were available for emergency.

TABLE 1.—Salient statistics of tungsten ore and concentrates, 1948-52 (average) and 1953-57, in thousands of pounds

	1948-52 (average)
Mine production.....	4,808
Mine shipments.....	4,855
General imports ²	9,995
Consumption.....	8,090
Stocks:	
Producers.....	410
Consumers and dealers.....	4,297
Total.....	4,707

¹ Includes Alaska.

² Ore and concentrate received in the United States; the remainder entered bonded warehouses or Government stockpiles.

³ Commodity specialist.

⁴ Statistical clerk.