

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-975

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-978
and TEX-979.

FORMULA

<u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Asbestos SG210	Fiber Filler	13	1.50	120.0
Gendriv 492S	Thickener	223	.50	40.0
Dowicil 100	Fungicide	126	.15	12.0
Celvatol 6000	Adhesive	126	1.60	128.0
Attagel 40	Fiber Filler	9	2.50	200.0
Mica p80-H	Anti-cracking agent	11	9.00	720.0
Land Plaster TEX-25	Filler		84.75	6780.0
			100.00	8000.0

WORKING CONSISTENCY
Specifications:

- Refer to Plant Testing Procedure No. 32

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
62	58	60

WORKING PROPERTIES
Specifications

- Refer to Plant Testing Procedure No. 33
- Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse gritty or undispersed particles.

COLOR

Specifications

- White
- Dried compound shall match color of standard sample.

NOTE:

A wet mix of the filler shall be prepared according to Formula TEX-979 at least twice a day or with every sixth or seventh batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. TEX-979.

WNG:elz

PLAINTIFF'S EXHIBIT

GP-2270

Lehnert 10.3.01-45

SGP 0017806

September 5, 1973
Supersedes: Formula TEX-975
Dated 8/22/73

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Gendriv 492S	Thickener	223	.50	40.0 1.0
-/ Dowicil 75	Fungicide	126	.20	16.0 .4
Gelvato1 6000	Adhesive	126	1.60	128.0 3.2
Attagel 40	Fiber Filler	9	2.50	200.0 5.0
Mica p80-H	Anti-cracking agent	11	9.00	720.0 18.0
Land Plaster TEX-25	Filler		84.70	6776.0 169.4
			100.00	8000.0 200

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-/ indicates change

Lehnert 10.3.01-46

SGP 0017807