

CG 16 CODE RT-233-D PKG

PROCESSES

APPROVED BY:

11/16/82

L2K30

1265

LBS.

() RT-233-D (B)

BBK 11/10/81

(DATE)

(LOT)

(EST WT)

COMTYP JOB NAME: 16RT233DMB

STANDARD HRS. 3.7

TIME 3 P M

USE N-7127-A

LOT

D 486

2006

LBS.

3 totes

DRUMS

LOT

LBS.

DRUMS

PREPARATION NOTES:

Pump from totes ± 400# 100% to
 Alon & Heat then pump to 24

EQUIP MENT	NAME: "MONASTRAL" RED B	2 PAGES	USE LBS	N-CODE	ACCT LBS
PREP 1	PREPARE N-7-D SOL'N FOR USE IN SET-UPS 1 THRU 5 BY DILUTING 12# "AS IS" N-7-D IN DRUM WITH 120# WATER. NOTE: ADD N-7-D SOL'N IN SMALL AMOUNTS WHEN ADJUSTING N-7127-A SLURRY PH PRIOR TO N399A ADDITION		12	7-D	6
ALM 2	2 PLUG ALM # 3 OUTLET & RUN IN 400# WATER 3 START AGITATOR AT HIGH SPEED & DUMP & RINSE WITH MINIMUM WATER DRUMS LOT Totes D 486 244 1639			7127-A 7127-A	1406 XXXXX
	NOTE: STUMP AS NECESSARY TO OBTAIN EXACTLY 400# 100% N-7127-A				
	4 ADJ TO 50" (500G) AT HIGH SPEED & STIR 5 MIN TO A SMOOTH SLURRY				
	5 RECORD: PH 7.0 (4.7-5.0) IF BELOW 4.7, ADJ TO PH 4.7-5.0 BY ADDING IN SMALL AMOUNTS N-7-D FROM S1. RECORD: PH 5.3				
	NOTE: IF PH ABOVE 4.5, DO NOT ADJ DOWNWARD				
	6 WEIGH USING POSTAL SCALE, ADD & STIR 10 MIN		4	399-A	4
	7 WEIGH USING POSTAL SCALE, SIFT IN & STIR 10 MIN.		4	947-B	4
SV 3	8 PUMP ALM WITHOUT AGITATION THRU 20 MESH VIBRATING SCREEN INTO V-280 9 REPEAT S2 THRU 8 FOR 4 ADDITIONAL SET-UPS SET-UP DRUMS LOT #2 1015 D 486 244 1639			7127-A 7127-A	400 XXXXX
	RECORD PH 3.9 "AS IS" 5.3 ADJUSTED		4 4	399-A 947-B	4 4
	SET UP DRUMS LOT #3 1015 D 486 244 1639			7127-A 7127-A	400 XXXXX
	RECORD PH 3.9 "AS IS" 5.2 ADJUSTED		4 4	399-A 947-B	4 4

NOV 18 1982

11/17

EQUIP MENT	PAGE 2 OF 2 CG 16 CODE RT-233-D (B)				USE LBS	N-CODE	ACCT LBS
SV 3 CONT.	SET UP	DRUMS	LOT	%			
	44	10105	486	24.4	1639	7127-A	400
	RECORD PH	2.4	"AS IS"	4.6		7127-A	XXXXX
					4	399-A	4
					4	947-B	4
	SET UP	DRUMS	LOT	%			
	45	10105	486	24.4		7127-A	400
	RECORD PH	2.5	"AS IS"	5.1		7127-A	XXXXX
					4	399-A	4
					4	947-B	4
10	WASH IN ALM & PUMP IN						
11	DRAIN LINES INTO DRUM & POUR IN						
12	STIR 10 MIN & RECORD PH 6.7 (4.5-5.2)						
13	STOP AGITATOR						
	STAR	FIN	OPTR				
	11:00P	7:00 AM	3:22				