CG 18 CODE GC-1-A PKG. ____

→ NOV 21 80 37957

EST. WGT. 2166 LBS.

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESS	APPROVED BY
(C) GC-1-A	AJC 1-10-78
	DCG 1-13-78
TYPED BY	
NSA 3-14-78	

MAKING NOTES

REMARKS

NAME: MONASTRAL® GREEN G NON-BLEEDING

	INSTRUCTIONS	-PRESSING- RECORD					
VAT	213	PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE	1-22-80	STARTED	3:45pm				
TIME	2pm	CAKES USED	44				
RELEASED BY	QA	WATER ON	5pm				
PRESS	31	HRS. WASHED	2				
NO. OF CAKES	44	OHMS	3000				
PRESS with	AGITATION	HRS. WASHED					
WASH TO 3000	OHMS 135-145°F water	OHMS					
TEST AFTER 20	HOURS	HRS. WASHED					
LOAD in metal drums at 360# net wgt.		OHMS					
NOTE: 1. Request making reheat SV to 178-182°F once per shift		CAKE CONDITION					
2. Air-blow presscake when 3000 ohms reached for 15 min at 40 PSI		NO. CARS LOADED					
		EXPLAIN LOSSES					
SAMPLES Thief sample per SOP +1gt							
DELIVER TO CTL		SAMPLED BY		RELEASED BY			

-DRYING-

DO NOT DRY	LUMP: - OK - WET - SALTS - CONTAMINATE
	ADDITIONAL DRYING HOURS REQUIRED
	NO. DRUMS
SAMPLES	NO. CARS PULLED LUMP WGT.
DELIVER TO	SAMPLED BY RELEASED BY

-GRINDING-

MILL SCREEN RPM	SCREEN RPM
MAX. TEMP. °F	MAX. TEMP. °F
	EXPLAIN LOSSES
SAMPLE AFTER / WITHOUT MIXING	DATE MIXED
SAMPLES	
DELIVER TO CTL	SAMPLED BY RELEASED BY

3/213

CG 18 CODE GC-1-A PKG.

→ 1588 NOV 28 80 38003

EST. WGT. ~~2100~~, LBS.

Note Stump Batch
32 cakes
E.C.

PROCESSING INSTRUCTIONS; BATCH UNIT

PROCESS	APPROVED BY
(C) GC-1-A	AJC 1-10-78
	DCG 1-13-78
TYPED BY	
NSA 3-14-78	

MAKING NOTES

REMARKS

NAME: MONASTRAL® GREEN G NON-BLEEDING

INSTRUCTIONS		-PRESSING- RECORD					
VAT	[redacted]	213		PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE	[redacted]	11-26-80 (RM)		STARTED	1200 MM				
TIME	[redacted]	10:550		CAKES USED	9				
RELEASED BY	[redacted]	K. A.		WATER ON					
PRESS	31			HRS. WASHED	2				
NO. OF CAKES	32			OHMS	4000				
PRESS with		AGITATION		HRS. WASHED					
WASH TO 3000		OHMS 135-145°F water		OHMS					
TEST AFTER 20		HOURS		HRS. WASHED					
LOAD in metal drumsat 360# net wgt.				OHMS					
NOTE: 1. Request making reheat SV to 178-182°F once per shift				CAKE CONDITION					
				NO. CARS LOADED					
2. Air-blow presscake when 3000 ohms reached for 15 min at 40 PSI				EXPLAIN LOSSES					
SAMPLES Thief sample per SOP +1qt.									
DELIVER TO CTL				SAMPLED BY		RELEASED BY			

-DRYING-

DO NOT DRY	LUMP: - OK - WET - SALTS - CONTAMINATE
	ADDITIONAL DRYING HOURS REQUIRED
	NO. DRUMS
SAMPLES	NO. CARS PULLED LUMP WGT.
DELIVER TO	SAMPLED BY RELEASED BY

-GRINDING-

MILL SCREEN RPM	SCREEN RPM
MAX. TEMP. °F	MAX. TEMP. °F
	EXPLAIN LOSSES
SAMPLE AFTER / WITHOUT MIXING	DATE MIXED
SAMPLES	
DELIVER TO. CTL	SAMPLED BY RELEASED BY

DUP050041668