

ITEM	CAT.	PATT. NO.	DWG.	MAT'L	DESCRIPTION	REQ.	ORD.
Dea. Unit Inner Flg. Stud	NH30068 Pt. 25	** Req.	NH 30068	46M7CLA NI. CU.	1/2" Dia. x 1-15/16" lg. & 1/8 (13 Thd, NC3&5)	12	
Dea. Unit Outer Flg. Stud	NH30068 Pt. 25	** Req.	NH 30068	46M7CLA NI. CU.	1/2" Dia. x 1-15/16" lg. & 1/8 (13 Thd, NC3&5)	12	
Piston Stud Lockwasher						4	
Fork Bolt Lockwasher	NH30068 Pt. 26	*** Req.	NH 30068	Bronze	FABRICATE FROM SCRAP OF PART # 84	2	
Dea. Unit Bolt Lockwasher						24	
Inner Flg. Stud Lockwasher	NH30068 Pt. 27	*** Req.	NH 30068	Bronze	1 1/2" WIDE x 3/64" TH. x 7 1/2" LG. MAKES 43 FCS (NOTE)	12	
Outer Flg. Stud Lockwasher						12	
Inner Flg. Gasket	NH30068 Pt. 28	*** Req.	NH 30068	-89 R.A.	13" O.D. x 10-1/2" I.D. x 1/16" Th. Sub. for 33P13	1	
Outer Flg. Gasket	NH30068 Pt. 29	*** Req.	NH 30068	-89 R.A.	15-1/2" O.D. x 12-1/2" I.D. x 1/16" Th. Sub. for 33P13	1	
Check Valve Stem Nut	NH30068 Pt. 48	*** Req.	NH 30068	46B15CLA Br. Mang.	5/8" 11 Thd. NC3 Semi-Fin. Jam Nut 1" Hex.	2	
Inner Flange Stud Nut	NH30068 Pt. 52	** Req.	NH 30068	46B15CLA Br. Mang.	1/2" 13 Thd. NC 3 Semi-Fin. 13/16" Hex.	12	
Outer Flange Stud Nut	NH30068 Pt. 52	** Req.	NH 30068	46B15CLA Br. Mang.	1/2" 13 Thd. NC3 Semi-Fin. 13/16" Hex.	12	
Check Valve Oper. Shaft	NH30068 Pt. 30		NH 30068		Consists of the following	1	
Inner Shaft	NH30068 Pt. 30A	* Req.	NH 30068	46M7f Ni. Cu.	1" Dia. x 216-1/2" lg. & 1/8"	1	
Outer Shaft	NH30068 Pt. 30B	* Req.	NH 30068	46M7f Ni. Cu.	1" Dia. x 20-1/4" lg. & 1/8"	1	
Inner Shaft Hub	NH30068 Pt. 30C	* Req.	NH 30068	46M7f Ni. Cu.	2" Dia. x 2-31/32" lg. & 1/4"	1	
Outer Shaft Hub	NH30068 Pt. 30D	* Req.	NH 30068	46M7f Ni. Cu.	2" Dia. x 2-31/32" lg. & 1/4"	1	
Center Block	NH30068 Pt. 30E	* Req.	NH 30068	46M7f Ni. Cu.	1-1/4" Dia. x 1" lg. & 3/16"	1	
Large Pivot Pin	NH30068 Pt. 30F	* Req.	NH 30068	46M7f Ni. Cu.	5/8" Dia. x 2" lg. & 1/8"	1	
Small Pivot Pin	NH30068 Pt. 30G	* Req.	NH 30068	-29 M.M.	3/8" Dia. x 2-1/8" lg. & 1/8"	1	
Hub Pin	NH30068 Pt. 30G	* Req.	NH 30068	-29 M.M.	3/8" Dia. x 2-1/8" lg. & 1/8"	2	
Lever Stuffing Box	NH30068 Pt. 31	1550H	NH 30068	46B8g Valve Bz.		1	
Stuffing Box Gland	NH30068 Pt. 32	669H	NH 30068	46B8g Valve Bz.		1	

CAT. NO. 30066-66 RH 246,500#/Hr. Deaerating Feed Tank

S.O.

OUTLINE NH30066 Forward Unit

QUANTITY

TEST PRESS Federal Shipbuilding & Dry Dock Company

DATE

RECORD E-108139 A. to A. Incl.

W.O.