common practice.

For brakes we would pull the brake drum off, and then use the air hose to remove the wear dust from the backing plate, the brake shoes and actually from the hub itself before we started the rebuild operation.

Q And you are familiar with that procedure of doing that?

A Yes, I am.

Q Okay. How about grinding?

Have you ever ground or used a grinding machine on new brake products?

A Yes. The shop that I worked in had a grinding machine and when we turned the drums, that is, if we took a brake drum off the vehicle and it was scored inside, had ridges cut in it, then you go and you turn that drum and make it bigger to smooth it out and then you have to grind your new brake shoes to fit it properly, so you had to grind it.

Q Are you familiar with a term known as chamfering?