

S.V. 243 (244) (AUTOMATED)

DATE PRINTED: 6/25/82

CG 03

CODE KY-787-D PKG

PROCESSES APPROVED BY
() KY-787-D (T) FWP 06/25/82

JUL 22 1982

(DATE)

62168

(LOT)

3404#

(EST WGT)

COMTYP JOB NAME: 03KY787DMT

LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL USE LBS
		678-11		1000		XX.XX				
		14558		300		XX.XX				
						XX.XX				
						XX.XX				
						XX.XX				

NON-BLEEDING

EQUIP	NAME : "KROLOR" YELLOW-MEDIUM	USE LBS	N-CODE	ACCT LBS
203 & 205	"BEFORE USING SV, MAKE SURE THAT N-28-D LINE IF ANY IS BLANKED OFF." 1 RUN 60" (990 G) WATER IN V-203. SET AGITATOR ON HIGH SPEED. 2 WEIGH IN DRUM & POUR IN 3 DUMP IN AND STIR 5 MIN RECORD: START 1:PM 62-B-11 FIN 1:35 PM 14558 4 ADJUST TO 75" (1275 G) *NOTE: VOLUMES HIGHER THAN 75" MAY CAUSE DUSTING IN EXHAUST HOOD. 5 WITH AGITATOR ON LOW SPEED PUMP V-203 THRU HOMOG AT 2400-2600 PSI INTO V-205 6 WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN OF HOT WATER AT 2400-2600 PSI INTO V-205 7 RECORD: V-205 VOL " & ADJ TO 60" (2100 G) 8 INSPECT HOMOG STRAINER & CLEAN IF NECESSARY	250	32-D	250
205	1 RUN 10" (514 G) WATER INTO V-205 & START AGITATOR 2 PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV RECORD: TIME START 8:00 A TOTAL MINUTES 120 3 NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205 4 WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV	50X50	YC-2-B	2500
SV	12 SP STEP 01 - SET FORMULA SELECTOR TO POSITION 2 (V-243) OR POSITION 7 (V-244) 13 PRESS SV CAM RESET PB - SET 22 TC IN AUTO 14 REMOTE (TEMP IS SET AT 190-194°F) 3 RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS: A 11LG 39% PRESET #1 32 GAL 115-D 168 B 13LG 32% PRESET #6 141 GAL 20-A 141 15 SET STRIKE FLOW CONTROLLERS AS FOLLOWS: 3FC10 (N-27-D CONTROLLER) IN MANUAL 0.64 GPM 27-D 213 3FC20 (N-27-D WATER) IN MANUAL LOCAL 8.36 GPM 3FR10 (N-27-D/WATER) RATIO 1.31 3FC10 (N-32-D CONTROLLER) IN MANUAL .84 GPM 32-D 1425 3FC20 (N-32-D WATER) IN MANUAL LOCAL 7.40 GPM 3FR20 (N-32-D WATER) IN REMOTE 3FR10 (N-32-D/WATER) RATIO 1.76			

JUL 27 1982

N32744

LOT= COMTYP JOB NAME = 03KY787DMT PAGE 02 DATE PRINTED: 2/25/82

EQUIP PAGE 2 CG 03 KY-787-DV-244 USE N- USE
MENTI LBS CODE LBS

118 OPERATOR STEP PB
320 117 RECORD LEVEL 2LG 88% IF BELOW 35% FOLLOW SOL'N
SV MAKE-UP PROCEDURE FOR N-27-D
SP 118 ADJUST SV TO 48" (2470 G)
CP 119 RECORD PH 10.4. ADJ TO 11.1-11.3 WITH N-7-D AT
5% (10 PARTS WATER TO 1 PART N-7-D)
4 120 SIPHON INTO SV. RECORD: PH 11.3 ASSUME 50% 36 7-D 18
120 OPERATOR STEP PB

121 SP STEP 06/39. AFTER HEAT-UP RECORD: PH 10.1
SV 122 SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO
SP 123 OPERATOR STEP PB
124 SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS
ARE IN LIMITS, SWITCH 3FC10 TO AUTO & PB
5 125 SP STEP 11/44. WHEN 3FC10 & 3FC20 FLOWS ARE IN
LIMITS, SWITCH 3FC20 TO REMOTE
126 OPERATOR STEP PB
127 DURING STRIKE RECORD:
SP STEP
V-243/V-244 PH RANGE TIME
13/46 (30 MIN) 9.7 9.0-10.0 12:30 PM
14/47 (60 MIN) 9.3 9.0-10.0 1:00
15/48 (2 HRS) 9.4 9.0-10.0 2:00
16/49 (2 HRS, 25 MIN) 9.3 9.0-10.0 2:25
17/50 (FINAL 3 HRS) 8.3 7.5-8.5 3:00 PM
NOTE: IF PH NOT IN RANGE, NOTIFY SUPV & NOTE
IN LOG. IF FINAL PH >8.5, ADJ TO 7.5-8.5.
& RECORD: PH ASSUME 77% 27-D

128 WHILE STRIKING RUN 30" (234 G) WATER INTO V-339
129 ADD IN 7-8 MIN. CHECK FOR DRAFT IN VENT STACK 365 530-A 365
BEFORE DUMPING.
339 130 ADJ TO 49" (382 G) AT 80-100°F
6 131 STIR 5 MIN & RECORD: PH 10.2 (9.5-10.5)
132 STIR 15 MIN OR LONGER FOR SP STEP 26
133 RECORD: VOL 49" & CALC 49" X 0.78 = 38.2 GAL
134 SET PRESET #8 TO 38.2 GAL FROM S 33

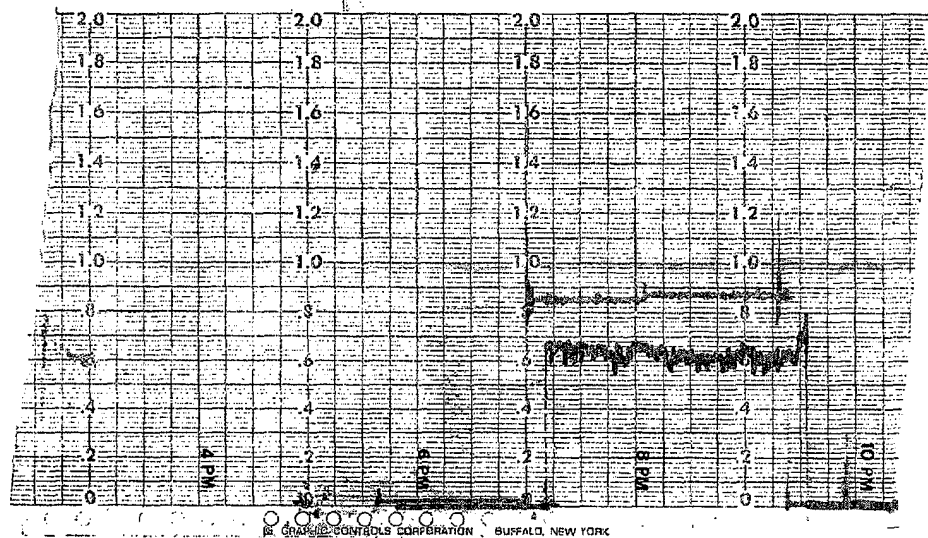
385 135 RUN 47" (360 G) WATER INTO V-385
7 136 ADD & STIR 2 MIN FOR S 40 ASSUME 50% 160 7-D 80

137 SP STEP 17/50 AFTER CHECKING PH, OPERATOR PB.
138 SIFT IN 110 128-A 110
SV 139 SP STEP 23/53. RECORD: PH 3.3 (3.7-4.2)
SP 140 RUN IN N-7-D FROM S 36 IN 10-12 MIN & STIR 5
MIN
8 141 RECORD: PH 8.6 (9.0-9.5). ADJ IF NECESSARY &
RECORD: PH 9.4 ASSUME 77% 27-D
(DILUTE 10 PARTS WATER TO 1 PART) ASSUME 50% 20 7-D 10
(SIPHON N-7-D INTO SV)
142 OPERATOR STEP PB
143 SP STEP 29/58. RECORD: PH 9.2 & TIME 4:15 PM
144 OPERATOR STEP PB
145 SP STEP 60. BATCH COMPLETE.

3:00 PM
TIME SP STEP
8:10 PM
7:00 AM

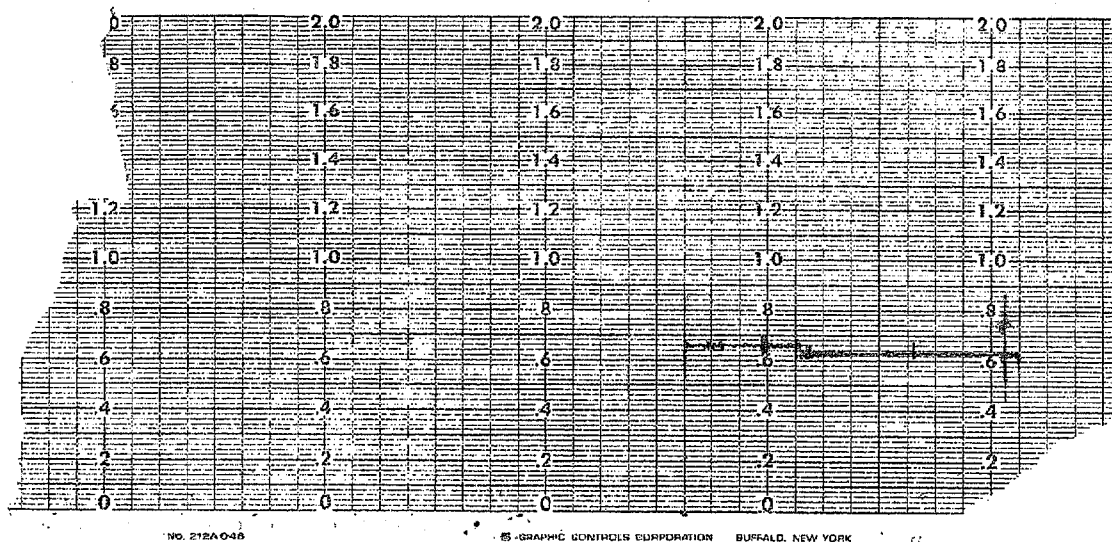
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TIME SP STEP
11:10 PM
3:00 PM

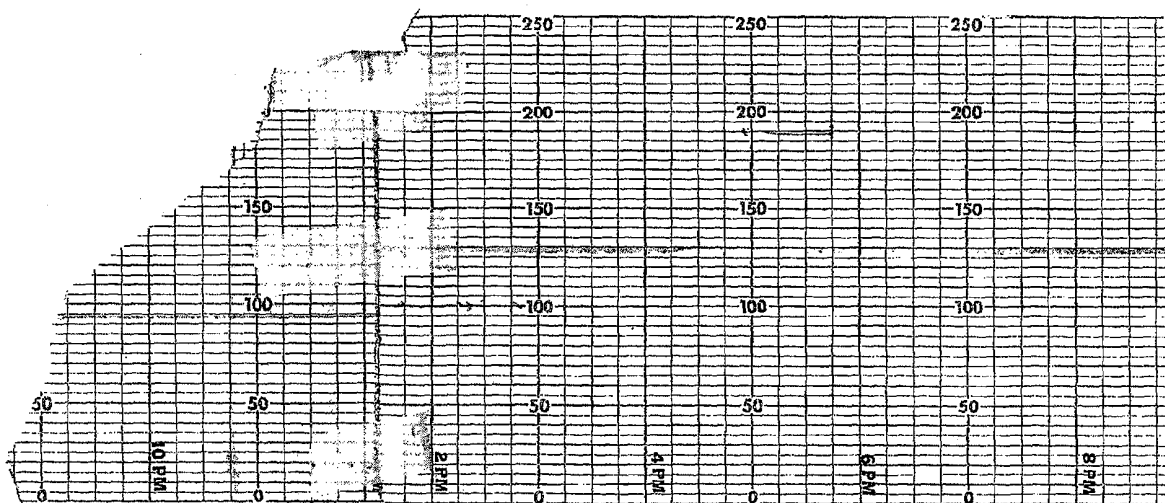
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