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TECHNICAL BULLETIN FR-O (T)

THERMINOL®
FR-O
FIRE-RESISTANT
HEAT TRANSFER
FLUID

Therminol FR-O liquid phase heat transfer fluid with low temperature pumpability.

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Organic Division/800 N. Lindbergh Blvd./St. Louis, Missouri 63166

FUNCTIONAL FLUIDS Monsanto

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TOWOLDMON0031336

Introducing Therminol FR-O...

Newest member of the growing line of Monsanto heat transfer fluids. Therminol FR-O was formulated specifically to eliminate freeze-up during cold weather shut down for in-transit heating of sulfur, pitch, asphalt, naphthalene, bunker "C" fuel oil, and high melting resin materials. Therminol FR-O eliminates the need for high temperature reheating in order to pump out the material at its destination. Low temperature pumpability makes it ideally suited for space heating applications, outdoor plants in Northern climates, or in any application where good fluidity at low temperatures is a prerequisite.

Fire-Resistance...

Therminol FR-O permits installation of a non-pressurized system operating with a liquid that has no fire point, and will not support combustion ... so fire-resistant, Therminol fluids have achieved recognition by Underwriters' Laboratory, Factory Mutual, and Factory Insurance Association. Because of this extreme fire-resistance and its listing by insurance companies, important savings can be made in designing a process heating system around Therminol FR-O fluid.

Chemically Speaking...

Therminol FR-O fluid is a chlorinated biphenyl, manufactured under exacting process control to rigid specifications for long term thermal stability, specific heat, thermal conductivity, vapor pressure and viscosity. The liquid is an oily, clear, nearly colorless, fluid with a pour point of −15°F and a minimum pumpable temperature of −5°F.

Therminol FR-O fluid is recommended for use up to 500°F and will not show measurable change after years of exposure to such temperatures. The fluid is non-corrosive with all common metals used in heat transfer system designs.

TYPICAL PROPERTIES OF THERMINOL FR-O

	Temperature, °F								
Property	**−5**	**+10**	**40**	**100**	**200**	**300**	**400**	**500**	**600**
Kinematic Viscosity, cs.	4545	1007	92.55	8.10	1.70*	0.95	—	—	—
Saybolt Viscosity, SSU	20850	4640	429	52.43	7.99*	4.54	—	—	—
Vapor Pressure, mm Hg	—	—	—	—	1.35	13.00	76.0	315	915
Specific Heat, BTU/lb.[b]	—	—	—	0.27	0.29	0.31	0.33	0.35	0.36
Thermal Conductivity, BTU/°F-Ft.-Hr.[b]	—	—	—	0.061	0.060	0.059	0.058	0.057	0.056
Density, g/cc	—	1.45	1.43	1.40	1.34	1.28	1.23	1.17	1.11
Density, lbs./gal.	—	12.10	11.92	11.70	11.19	10.69	10.27	9.76	9.27

*Viscosity at 210°F
[b]Calculated values

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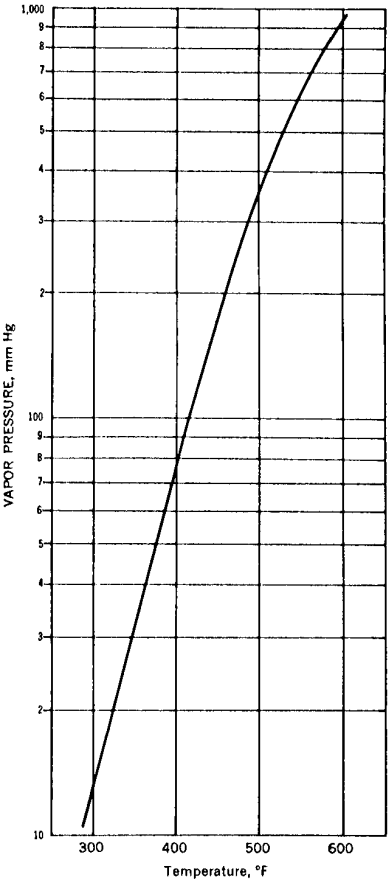
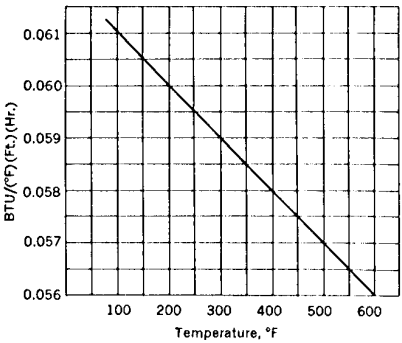
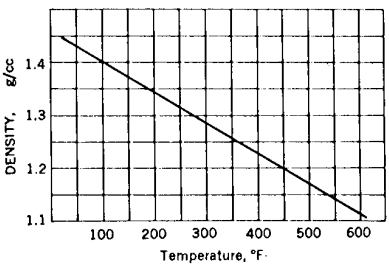
VAPOR PRESSURE



THERMAL CONDUCTIVITY
(calculated)



DENSITY



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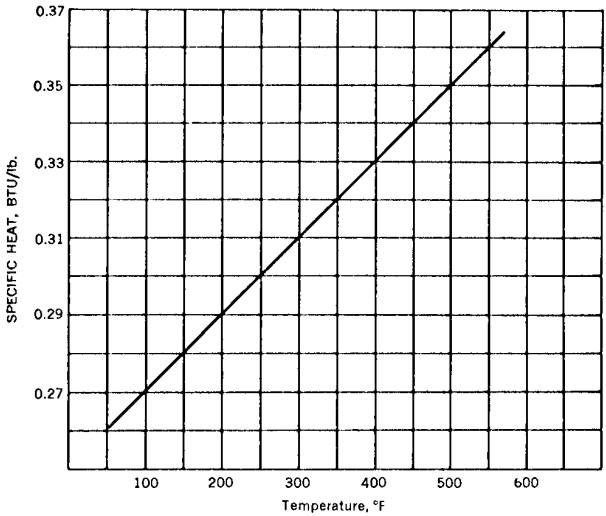
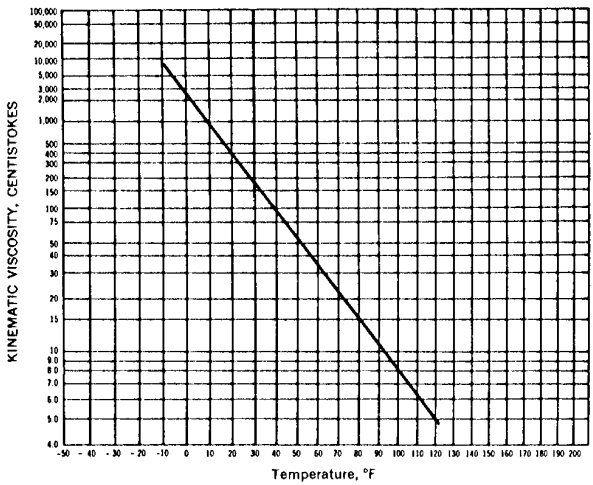
SPECIFIC HEAT



KINEMATIC VISCOSITIES



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