

S.V. 213 ONLY

C.V.

D.V.

DATE PRINTED: 12/04/81

CG 20 CODE BT-449-D PKG

SEP 27 1982

K2131

PROCESSES
() BT-449-D (H)APPROVED BY
BBK 11/20/81

(DATE)

(LOT NUMBER)

MODIFIED

PROCESS

TYPED BY: DB

EST. WT. ~~2500~~ LBS, 2560

STANDARD HRS.

TIME 7 A.M.

NOTE: PRESS IMMEDIATELY- DO NOT GO BEYOND S 4
UNLESS PRESS AVAILABLE

EQUIP MENT	NAME: "MONASTRAL" BLUE B	2 PAGES	USE LBS	N-CODE	ACCT LBS																																																							
SV 1	1 RUN 3" (+ OR - 300 G) WATER INTO V-243 V-180 & INSTALL TEMP CHART																																																											
	2 USE STATION # 2, PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES. USING NODE 4, PUMP IN + OR - 3000# 100% GALS OF WATER SEQUENCER STEPS			8500-A																																																								
	<table border="1"> <thead> <tr> <th>LOT</th> <th>6</th> <th>11</th> <th>16</th> <th>#100%</th> <th>%</th> <th></th> </tr> </thead> <tbody> <tr> <td>X012C</td> <td></td> <td></td> <td></td> <td>1007</td> <td>24.1</td> <td>2520</td> </tr> <tr> <td>X021</td> <td></td> <td></td> <td></td> <td>483</td> <td>19.3</td> <td>2500</td> </tr> <tr> <td>X022B</td> <td></td> <td></td> <td></td> <td>238</td> <td>10.6</td> <td>2248</td> </tr> <tr> <td>X022A</td> <td></td> <td></td> <td></td> <td>227</td> <td>11.6</td> <td>2540</td> </tr> <tr> <td>X014-B</td> <td>25</td> <td>25</td> <td>50</td> <td>538</td> <td>21.5</td> <td>2546</td> </tr> <tr> <td>X022-D</td> <td>25</td> <td>5</td> <td>70</td> <td>711</td> <td>28.3</td> <td>2514</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>2844</td> <td>#100% TOTAL</td> <td></td> </tr> </tbody> </table>	LOT	6	11	16	#100%	%		X012C				1007	24.1	2520	X021				483	19.3	2500	X022B				238	10.6	2248	X022A				227	11.6	2540	X014-B	25	25	50	538	21.5	2546	X022-D	25	5	70	711	28.3	2514					2844	#100% TOTAL			8500-A	2844
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	NOTE: IF N-8500-A IS IN DRUMS, SLURRY IN ALM # WITH + OR - 2000# WATER PER SETUP & PUMP TO SV RECORD: NO. OF STEPS																																																											
	3 AFTER LAST TOTE PUMPED, RUN IN 100 GALS WATER & PUMP TO CLEAN SYSTEM TO SV																																																											
	4 ADJ TO 43" (4261 G)																																																											
	5 STIR 5 MIN & RECORD: PH 7.6 (8.0-11.0)			27-D	125																																																							
	6 RUN IN FROM V-386 M 76.11 %																																																											
	7 STIR 5 MIN & RECORD: PH 7.6 (0.9-1.5)																																																											
	8 IF NECESSARY ADJ TO PH 0.8-1.5 & RECORD: PH 1.5 ASSUME 77%		10	27-D	8																																																							
	9 ADD		20	186-D/E	20																																																							
	10 HEAT TO 145-155 DEG F A F A P																																																											
	11 STIR 30 MIN WITHOUT STEAM RECORD: START																																																											
	12 FLOOD TO 84" (8324 G) & RECORD: PH 1.5 (0.6-1.2)																																																											
	13 DO NOT STOP AGITATOR																																																											
MISC 2	14 CALC EST WGT & RECORD ON MAKE & PROCESS CARDS: 2844 #100% N-8500-A X 0.90 = 2560 # EST. WGT. START 1:00 AM FINISH 7:00 AM OPTR 301 3:00 PM 3:45 PM 3:30																																																											

EQUIP MENT		PAGE 02 OF 02 CG 20 CODE BT-449-D (H)	USE LBS	N-CODE	ACCT LBS
		WHEN REQUESTED BY PR, MAKE N-3-A WASH SOL'N AS FOLLOWS:			
300	1	1 RUN 69" (2380 G) WATER INTO V-300			
	2	2 TURN ON STEAM & AGITATOR & ADD	350	3-A	350
	3	3 HEAT TO 145-155 DEG F & STIR TO DISSOLVE			
	4	4 ADVISE PR WHEN COMPLETE			
		START FINISH OPTR			
		1:43 PM 2:13 PM 4:07			

