

0-C

1.35 +
1.69 +
1.29 +
1.12 +
1.60 +
1.70 +
1.20 +
1.74 +
1.86 +
1.62 +
1.79 +
1.57 +
1.91 +
1.85 +
1.80 +
1.55 +
1.97 +
0.09 +

018

27.70

PRODUCT NAME = "BON" RED DARK

NON-BLEEDING

CG 36 CODE RT-695-D PKG

PROCESSES APPROVED BY
RT-695-D (D) EWK 1277/91

LOT L2J26

NOV 4 1987

TYPED BY KLV

EST. WT. 2608* LBS.

18

MAKING NOTES

JOB NAME: 36RT695DPN

INSTRUCTIONS

= PRESSING =

RECORD

VAT 1107
DATE 11-5-87
TIME 12:30
RELEASED BY CS
PRESS 32 33 36 38 39
NO. OF Cakes 60 60 60 60 60
PRESS WITHOUT AGITATION
WASH TO 250 M MHOS WITH 35-75F WATER
TEST AFTER 16 HOURS
LOAD ON 12 CARS

1ST	2ND	3RD	4TH	5TH
PRESSLOAD				
STARTED	12:30			
CAKES USED	60			
WATER ON	11:30 am			
HRS. WASHED	16			
M MHOS	232			
HRS. WASHED				
M MHOS				
HRS. WASHED				
M MHOS				
CAKE CONDITION				
NO CARS LOADED	2 + 4 + 2 + 1			
EXPLAIN LOSSES				

SAMPLES JAR
DELIVER TO CTL FOR COLOR

SAMPLED BY
RELEASED BY

= DRYING =

DRY 24 HOURS AT 180°F

LUMP: - OK - WET - SALTS - CONTAMINATED

MN COLOR

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES
DELIVER TO

NO CARS PULLED
SAMPLED BY
RELEASED BY

NO DRUMS 16
LUMP WGT 2830

= GRINDING =

MILL 5 HSP 1/8" RF SCREEN 3500 RPM
MAX. TEMP. 140 F
MN COLOR
IF FOLLOWING RT-531-D/RT-539-D CLEAN
MILL THOROUGHLY; CHANGE BAG & HOSE
DOWN EXHAUST SYSTEM. NAPHTHANIL
CAUSES BAD TOLUOL BLEED.
INERT MILL WITH CO2 WHEN GRINDING
PER D.P. & O.F. 0043
SAMPLE WITHOUT MIXING
SAMPLES: 1 ENVELOPE & 2 PINT CANS
DELIVER TO CTL

SCREEN RPM
MAX. TEMP. F
EXPLAIN LOSSES
DATE MIXED
SAMPLED BY
RELEASED BY

200 12-2-82

26
51
116

0.00 *

2.02 ✓

0.14 -

2.05 ✓

0.14 +

1.99 ✓

0.14 -

2.00 ✓

0.14 -

2.01 ✓

0.14 +

2.05 ✓

0.14 -

2.13 ✓

0.14 -

2.03 ✓

0.14 -

2.06 ✓

0.14 -

1.42 ✓

0.14 -

18.92 *

26
124
51

1.59 ✓

0.14 -

0.86 ✓

0.14 -

26.13 +

28.30 *

26
51
127

116

0.00 *

2.08 ✓

0.14 -

2.06 ✓

0.14 -

2.00 ✓

0.14 -

1.63 ✓

0.14 -

18.92 +

26.13 *