

V. 107/207 C.V. 107

D.V. 313/322

CG 36 CODE RT-565-D PKG.
JAKSI 34141
EST. WGT. 2017 LBS.
STD. HRS. 8.5 TIME 7A M 229

PROCESSES	APPROVED BY
() RT-565-D	() JJG 12-5-74
()	() DCG 12-9-74
()	()
()	()
TYPED BY	
NSA 12-9-74	

NON-BLEEDING

SHIPMENT	NAME	USE LBS.	N CODE	ACCT LBS.
Prep	BON Red Light			
1	1 If necessary, clean, dress Sparkler & pre-coat with 15#		777-A	
2	2 Obtain for S 7		740-C	
3	3 Obtain for S 19		82-C	
4	4 Install DV & CV Recorder & Controller Char's			
313	5 Run 35" (967 G) water into V-313			
2	6 Weigh in drum & pour in M 2 49.46 % 257		7-D	128
	7 Turn on agitator & steam & dump in from S 2		740-C	679
	Lot #100% % +			
	990 679 98.32			
	8 Dump In	13	113-A	13
	9 Dump In	5	777-A	5
	10 Heat to 212-214OF Watch Foam			
	11 Record: BY (+)			
	12 Stir 15 Min at 212-214OF, then shut off steam Watch Foam			
	13 Circulate 15 min or longer thru Sparkler until sol'n is clear			
	Maintain at 190-195OF for S 15 & Record: HT 72OF &			
	Recorder 195-97			
	Record: Start 8:30 AM Total Min 15 Clarity ch			
322	14 Run 1-2" (70 G) water into V-322			
3	15 When S 13 complete, pump in V-313 thru Sparkler			
	Maintain V-313 at 190-195OF			
	Record: Start 8:50 Total Min 25			
330	16 Weigh into V-330 for S 18 M 2 49.46 % 809		7-D	400
4	17 Run 21" (1989 G) water into V-107			
107	18 Run in V-330 from S 16			
	19 Dump in from S 3 Lot		82-C	596
	5628 46			
	5287 500			
	20 Adj to 70-80OF; stir to sol'n & Record: HT			
	Recorder OF			
	21 Dump In	100	65-A	100
	22 Dump in & stir 5 min or longer to dissolve	450	3-A	450
				320
313	23 When S 15 complete, close V-313 outlet & stop pump			
6	24 Run in 25" (372 G) water & heat to 180-190OF			
322	25 Pump V-313 thru Sparkler into V-322			
7	26 When MT blow out Sparkler into V-322			
	26A WEIGH ON POSTAL SCALE & DUMP IN Lot		584-C	2

ITEM		PAGE 2 CG 36 CODE RT-565-D (L) EST. WGT. 2017 LBS.	USE LBS.	N CODE	ACCT LBS.
lisc 8	27	Weigh into drums for S 31 M 2 33.67 %	653	725-A	220
322	28	When S 26 complete, heat V-322 to 165-170°F			
9	29	Run in from V-324 & stir 5 min M 31.76 %	1007	28-D	319
	30	Adj to 62" (2170 G) at 32-38°F (21x330) 8100		57-A	990.8
	31	Dump in N-725-A from S 27 30x330			
	32	Stir 5 min at 32-280°F & Record: KI + Must BE (+) M — % —		725-A	
107	33	Pump V-322 at 32-380°F thru undersurface distributor into V-107 in 25-30 min. Maintain V-107 at 70-80°F during diazo addition Record: Start 3:35 P Total Min 30			
10	34	Stir 5 min & Record: Base + (+). Diazo — (-). pH 7.4 (10.6-11.6)			
	35	Heat to 190-194°F in 70-75 min & Record: HT 190 OF & Recorder 190 OF			
322	36	During S 35, Run 44" (1540 G) water into V-322			
11	37	Turn on agitator & steam & dump in 1036		336-A	1036
	38	Heat to 140-160°F & stir 5 min or longer to dissolve & RECORD: 5.7 pH			
	39	Heat to 210-212°F in 5-10 min 27-D			
107	40	When S 39 complete, pump V-322 thru undersurface distributor into V-107 in 20-30 min. Maintain V-107 at 210-212°F during Strike Record: Start 6:00 P Total Min 22			
12	41	Stir 30 min at 210-212°F. Record: Start 6:20 PM			
	42	Flood to 180-190" (18240 G) & Record: pH 8.5 (7.5-8.5)			
START 7:00 PM 7:00 PM FIN 3:00 PM 7:30 PM OPTR 23.7 244					

