CG 16 CODE RT-791-D PKG.

→ MAY -0.81-31266
EST. WGT. 2,33 LBS.

PROCESSES	APPROVED BY
RT-791-D (J)	BBK 12-28-7
	DCG 1-12-78
TYPED BY	
NSA 3-23-78	

MAKING NOTES

REMARKS

Pressroom Record: Vat Inches

Start
After 1st & 2nd P/L (17)
" 3rd & 4th P/L
" 5th & 6th P/L

NAME: MONASTRAL® VIOLET R NON-BLEEDING

EE

INSTRUCTIONS — PRESSING — RECORD

						PRESSLOAD	1st	2nd	3rd	4th	5th	6th
VAT	280					STARTED	5PM					
DATE	5/5/81					CAKES USED	60					
TIME	2PM					Hrs to fill	5					
RELEASED BY	C.S					HRS. WASHED						
PRESS	13/14	15/16	38	39		OHMS						
NO. OF CAKES	6 x 42	6 x 42	60	60		HRS. WASHED						
PRESS with AGITATION						OHMS						
DO NOT WASH						HRS. WASHED						
						OHMS						
LOAD on 6 cars						CAKE CONDITION						
						NO. CARS LOADED	9					
						EXPLAIN LOSSES						
SAMPLES												
DELIVER TO						SAMPLED BY		RELEASED BY				

DRYING

DRY 20 Hours at 220°F — °F

LUMP: — OK — WET — SALTS — CONTAMINAT

Dryer Sections Used:

ADDITIONAL DRYING HOURS REQUIRED

NO. DRUMS 15

SAMPLES
DELIVER TO

NO. CARS PULLED LUMP WGT 2111
SAMPLED BY RELEASED BY

GRINDING

MILL #1 HSP 0.066" RP SCREEN 3480 RPM

MAX. TEMP. 150 °F

SCREEN RPM
MAX. TEMP. °F

EXPLAIN LOSSES

SAMPLE / WITHOUT MIXING
SAMPLES 2 ENV.
DELIVER TO C T L

DATE MIXED 5-11-81
SAMPLED BY 389 RELEASED BY

1266
51
231

0.00 *

1.75 +
0.14 -
1.70 +
0.14 -
1.65 +
0.14 -
1.80 +
0.14 -
1.70 +
0.14 -
1.60 +
0.14 -
1.80 +
0.14 -
1.80 +
0.14 -
1.75 +
0.14 -
1.65 +
0.14 -
0.60 +
0.14 -
16.26 *

16.26 +
0.57 +
0.14 -
16.69 *

16.69 +
1.72 +
0.14 -
1.76 +
0.14 -
1.36 +
0.14 -
21.11

DUP050096805