

CODE	NO. PKG	PACK. WGT	LOCATION	PQ
36111	1	7-	182	
280	1	7-	74	
STUMP 604125355-				
TOTAL-NET WT. 5360		PKG. N-CODE		
PROD. SPVR. JIP	DATE 6/23/80	WHSE. OPER.		

N32348

CG 04 CODE KO-909-D PKG.

EST. WGT. 1674 LBS.

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES
KO-909-D (C) APPROVED BY
EWK 1-27-78
DCG 1-30-78

TYPED BY
NSA 3-13-78
MAKING NOTES

REMARKS

TOTAL WGT. 5274 (Req)

NAME: KROLOR® ORANGE Y

NON-BLEEDING

INSTRUCTIONS

-PRESSING-

RECORD

VAT					245	PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE					6-17	STARTED	1AM				
TIME					1015	CAKES USED	48				
RELEASED BY					35	WATER ON	320				
PRESS	2	22	23	24		HRS. WASHED	5 1/2				
NO. OF CAKES	46	46	46	52		OHMS	4000				
PRESS with						HRS. WASHED					
WASH TO	2000					OHMS					
TEST AFTER						HRS. WASHED					
LOAD	on 6 cars					OHMS					
						CAKE CONDITION	7				
						NO. CARS LOADED					
						EXPLAIN LOSSES					

SAMPLES 1-8 oz
DELIVER TO CTI for color

SAMPLED BY

RELEASED BY JDS

-DRYING-

DRY 22 HOURS AT 180°F

LUMP: - OK - WET - SALTS - CONTAMINATED

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES
DELIVER TO

NO. CARS PULLED 7
SAMPLED BY

NO. DRUMS: 19 Xs
LUMP WGT. 5355
RELEASED BY JDS

-GRINDING-

MILL 938 HSP 1/8" RP SCREEN 3500 RPM
MAX. TEMP. 170°F

SCREEN RPM
MAX. TEMP. °F

EXPLAIN LOSSES

SAMPLE / WITHOUT MIXING
SAMPLES 1 ENV & 1 PT CAN
DELIVER TO CTI

DATE MIXED
SAMPLED BY

RELEASED BY

N32348.01

1997

DUP050457650