

PROCESS INSTRUCTIONS FOR

PROFAX 570 (Wet)

Form: Flexible Wet Blanket

Color of End Product: Light Gray

Weight per Gallon:

Dunk density: 0.20 g/cc.

MIXING INSTRUCTIONS:

This recipe must be slurried in RM 460 and not water.

1. Weigh out ingredients.
2. Pulp RM 267 in RM 460 using 30 lb. RM 460 for every 1 lb. of RM 267. Pulping time will be approximately 15 minutes.
3. Add other ingredients.
4. Bring up to desired level with remainder of RM 460 and mix for 1 minute. Slurry temperature should be 70 to 80°F..

5. Form to desired shape.
 6. Package in moisture proof airtight containers.
- NOTE: -
1. All filtrate must be recirculated.
 2. Do not dilute system with water.
 3. Forming concentration will be between 0.75 and 1.25%.
 4. Keep shape from freezing.

NOTE:

1. All filtrate must be recirculated.
2. Do not dilute system with water.
3. Forming concentration will be between 0.75 and 1.25%.
4. Keep shape from freezing.

DATE 5/10/09 JCC APPROVED

5/26/69 *16c*

DATE 1/10/60

FOR PROCESS INSTRUCTIONS SEE OTHER SIDE)

ROSCO, INC.

RECIP., DATCH WEIGHTS & MANUFACTURING INSTRUCTIONS FOR.

PROFAX 570 (Wet)

MAT. MATERIAL NO.	Z	BATCH WEIGHTS (LB.)
PART A:		
X-1785A	45.0	
X-2286	25.0	
• 267	15.0	
265A	15.0	
PART B:		
PART A	20.0	
460	80.0	
TOTAL	100	
SPECIAL ADDITIONS: SOLUTIONS, ETC.		
PROCEDURE FOR TAPPING WORK:		
1. Add 20 lb. of wet scrap blankets to each 100 lb. mix.		
2. Pulp for 10 seconds and stop pulper.		

FDS-00-0000001608

0655