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**PLAINTIFF'S
EXHIBIT**

KRC-120

Please inform your people involved with this project. Good feedback from Dumbleton Chemicals Montath Spence Group on your performance.

CC: Jim Dumlal
Bill Spence

Subject: Vapor Recovery Systems

Today we had a meeting with the representatives of OST/Hvide (operators/owners) of the Seabulk America concerning the extension of our existing contract. During the meeting I inquired how the first loading with the vapor recovery system went, and whether they felt it would be necessary for a nitrogen blanket to be used on future liftings. They informed us that nitrogen blankets for future loadings would NOT be necessary. However, they did express their appreciation for our cooperation in providing nitrogen for the first loading with the new system. Evidently they had experiences that didn't go well on the west coast with major companies, which they felt had more time and experience in the vapor recovery area than Koch, and they were nervous about the first loading at Corpus.

Much more important were their comments concerning Koch's system, the engineering of it, and Koch's personnel attending the loading. OST/Hvide departed the loading extremely impressed, particularly with the engineers and materials handling personnel. They said we were very fortunate to have people with that level of professionalism and capability. They said that their west coast experiences could not begin to compare to their experience at Corpus.

Please extend our sincere appreciation to Neil Patterson, Len Dwyer and their people who worked on this project. Their efforts once again demonstrated to the industry that Koch is a first class operation.

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