



Interoffice Communication

To : Vinyl Shift Supervisors
From : M. P. Blackwell
Date : February 11, 1982
Subject : SHIFT PERFORMANCE FOR January

Listed below is each shift's performance for each standard during the month of January, 1982.

	<u>A</u>	<u>B</u>	<u>C</u>	<u>D</u>
Charges Per Shift	8.3 ¹	9.1 ¹	7.6 ¹	8.4 ¹
M Pounds Dried Per Shift	341.0 ¹	347.2 ¹	329.7 ¹	339.5 ¹
Moisture Resamples (Missed)	6	22	0	3
Coarse Batches	5	0	0	5
Slurries Above 1000 ppm (Blends)	2	2	3	5
Blowdown Samples Above 10 ppm	3	2	0	5
Absenteeism, %	4.0	10.0 ²	12.4 ³	7.1 ⁴
Bagging Rates, Lbs./Manhour	3500	3886	4050	3973
Bag Weights	0	0	0	0
Spills	2	3	5	5
VCM Releases	0	1	0	0
Safety Performance	0	0	0	1

(1) Charge and dryer rates hampered by freezing weather shutdowns.

(2) D. W. Clark sick leave = 10.0%

(3) A. C. Pettus sick leave = 10.9%

(4) C. Brown sick leave = 6.5%

M. P. Blackwell
Acting Operations Supervisor

c: PEM

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