

CO 40 CODE RT-539-D PKG.

→ DEC -4 80 38118

EST. WGT. 486 LBS.

STD. HRS. TIME

C.V. 260

RUN N-3 THAN WEST PR
Don
4-0-0-303-4-1-2
DINE
22

AS PROCESSES	APPROVED BY
() RT-539-D (N)	ENK 10-25-77
() RC-15-A ()	DCG 10-25-77
() ()	MTW 10-31-77
() ()	
TYPED BY	
11C 11-14-77	

**CLEAN UP
AS YOU GO ALONG**

LEAVE ONE STUMP ONLY

NON-BLEEDING

EQUIPMENT	NAME: NAPHTHANIL® RED DARK	USE LBS.	N CODE	ACCT. LBS.
Misc 1	1 Obtain for S 6		24-C	
	2 Obtain for S 31		151-C	
	3 Clean, dress, close 24" clarif press - 15 frames WEST			
DV 2	4 Run 12" (398 G) water into V- 303			60
	5 Run in from V-324 M 12	176	28-D	22
	6 Dump in from S 1 LOT #100%	324	24-C	163
	7 Add & stir 15 min to wet LOT		395-D	
	8 Add to 21" (710 G) at 28-32°F	330	57-A	192
	9 Siphon in in 8-12 min M 13		725-A	69
	10 Stir 5 min & Record: CR (+); KI (+)			
	Note: (1) If CR-, KI-, add 20# "as is" increments Assume 32%		28-D	
	Record: CR (+); KI (+)			
	(2) If CR+, KI-, add 10# "as is" increments Assume 33%		725-A	
	Record: CR (+); KI (+)			
	11 Stir 30 min at 28-32°F maintaining +CR, +KI for S 17			
	Record: Time Start 5:30			
Misc 3	12 Slurry in 40 Gal water in drum & precoat clarif press with	5	777-A	5
302 or 314 4	13 Run 5" (60 G) water into V- 314			
	14 Pour in Assume 50%	78	7-D	39
	15 Pour in & stir 3 min Assume 78%	77	30-D	58
	16 Record: pH 5.2 (6.5-7.5) & if necessary Assume 78%		30-D	
	adj to pH 6.5-7.5 Record: pH 7.0 Assume 50%	4	7-D	2
DV 5	17 When S 11 stir complete, test DV & Record:			
	CR (+); KI (+); Temp: 28-32°F		57-A	
	Note: (1) If CR-, KI-, add 20# "as is" increments Assume 32%		28-D	
	Record: CR (+); KI (+)			
	(2) If CR+, KI-, add 10# "as is" increments Assume 38%		725-A	
	Record: CR (+); KI (+)			
	18 Weigh in rubber bucket & wash into DV	5	395-D	5
	19 Stir 5 min & Record: KI (-)			
	20 If necessary, add to -KI & Record: KI (-)	12	395-D	12
	21 Dump in	25	113-A	25
	22 Dump in & stir 15 min	10	777-A	10
	23 Pump DV thru clarif press into V- 322 maintaining temp at 28-32°F Record: Time Start 5:30 Total min 70	2 x 330	57-A	660

EQUIPMENT	PAGE	CG	CODE	RT-539-D (N)	EST. WGT.	LBS.	USE	N	ACCT
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