Goods Endurance Tint Base — Formula No. 7-1004-1

Consistency Liquid — Date 3-12-47 — Laboratory No.

For Use on — Cost Classification

Code Number	One Gallon Batch Pints	One Gallon Batch Lbs.	One Gallon Batch Ozs.	Gallon Batch Gals.	Gallon Batch Lbs.	Gallon Batch Ozs.	Gallon Batch Gals.	Gallon Batch Lbs.	Gallon Batch Ozs.	Manufacturing Specification
W-104		4	11					375		Grind 1-2
W-33		4	10					370		Kind of Mill [illegible]
W-69		2						160		Strainer
W-16		1						80		Weight per Gallon 15.8#
W-11		1						80		Light Baume Temp.
										Heavy Baume Temp.
0-5	1						10			Viscosity 85-90 Temp.
0-1	1 9/16						15 5/8			Viscosimeter
0-286	2 1/2						25			Flash Point 119
V-15	9/16						5 5/8			Is Agitator Required
S-43	1 1/8						18 3/4			Remarks Hay [illegible]
S-148	1/2						6			
61-T-9			12 oz				5/8			
				Formula changed to conserve [illegible]						
	Use 7-1804-10 [illegible]									
Yield										

N12040

Characteristics and Method of Using		Cost Data			Customers
Type of Goods					
Color					
Luster					
Match for					
Kind of Reducer					
Amount of Reduction for:		Pigment	64.1	%	
Brushing		Vehicle	35.9		
Spraying	Pressure		100.0	%	
Dipping	Drip Time	Analysis			
Flocoing	Drip Time	Pigment			
Tumbling		Basic Carbonate White		Lead	35.21 %
Air dry to recoat		Zinc Oxide			34.10
To Sand or Rub		Litharge			15.02
Bake Time	Temp.	Silica			6.31
Rub with		Magnesium Silicate			1.21
Polish with					100.00 %
Schedule		Vehicle			
		Raw Linseed Oil			33.1 %
		Boiled Linseed Oil			33.1
		Liquid Drier			6.1
		Mineral Spirits			26.0

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