

~~TO:~~ ~~JOL:~~ ~~FGJ:~~ AC: AJO: RF

XF: None

TO: Distribution

FROM: T. G. Grumbles

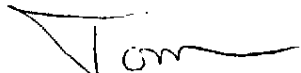
DATE: November 12, 1991

SUBJ: EO PERMEATION STUDY

Interoffice
Communication

VISTA

The attached report was done to evaluate breakthrough times for garments typically used for emergency response in EO environments. A vapor test and a splash test were run. A full publication of the work is being done, but for now the results table is available.


T. G. Grumbles

dlj
.335

Attachment

Distribution: Keith Fogg-LCCP, Robert Martin-Austin

VVV 000008088



CHEMICAL MANUFACTURERS ASSOCIATION

October 24, 1991

TO: EOIC Industrial Hygiene Task Group

RE: Completion and results of permeation study

Please find enclosed one copy of a summary table and individual test reports of the nine selected materials, against ethylene oxide.

I hope you find the material useful. If you have any questions or comments, please do not hesitate to contact me at (202)-887-1198.

Sincerely yours,

A handwritten signature in cursive script that reads "Robert R. Romano".

Robert R. Romano, Ph.D.
Associate Director CHEMSTAR
Manager, E.O.I.C.

Encl.

VVV 000008089



TRI/ENVIRONMENTAL, INC.

A Texas Research International Company

304-747-5352

August 26, 1991

Mr. Robert Romano
Chemical Manufacturers Association
2501 M. Street NW
Washington, DC 20037

Dear Mr. Romano:

We have completed the permeation study of the nine selected materials against ethylene oxide as specified in Amendment No. 2 to the CMA-TRI Contract No. EO-28.0-TRI. Attached are a summary table and individual test reports for each material tested.

We tested each of the nine material to ethylene oxide gas for 8 hours in accordance with ASTM F739. The North G-1510-R PVC coated glove originally specified is no longer produced. Instead we substituted their model number 3112 PVC coated glove which replaces the specified model. We tested Responder Seam twice, since in the initial test, we found one breakthrough within four minutes while in the other replicates there was no breakthrough. When we tested a different lot of Responder Seam, we saw breakthrough times all less than 4 minutes.

As instructed, we tested those materials demonstrating a breakthrough times greater than 60 minutes to liquid ethylene oxide splash exposures. The liquid splash was conducted for a period of 10 seconds and then removed from the test cell. This test was conducted for four of the materials: Ansell nitrile glove, 4H glove, Chemrel Max seam, and Responder seam. The Responder seam was included despite its inconsistent performance against ethylene oxide gas.

Please contact me if you have any questions.

Sincerely,

Jeffrey O. Stull
Division Manager
Barrier & Materials Technology

JOS:jmm

VVV 000008090

**PERMEATION SUMMARY RESULTS FOR
CHEMICAL MANUFACTURERS ASSOCIATION**

MATERIAL	CHEMICAL	EXPOSURE	PERMEATION BREAKTHROUGH TIME (minutes)			PERMEATION RATE ($\mu\text{g}/\text{cm}^2\text{-hr}$)			MINIMUM DETECTION LIMIT (ppm)
			CELL 1	CELL 2	CELL 3	CELL 1	CELL 2	CELL 3	
Ansell Edmont Nitrile Glove (Solvex 37-155)	Ethylene Oxide	Gas	60	68	84	47	42	57	.09
Ansell Edmont Nitrile Glove (Solvex 37-155)	Ethylene Oxide	Splash	<4	4	4	40	61	180	1
Chemrel Seam	Ethylene Oxide	Gas	<4	<4	<4	1.1	.21	.32	.2
Chemrel Max Seam	Ethylene Oxide	Gas	NO BT	NO BT	NO BT	N/A	N/A	N/A	.2
Chemrel Max Seam	Ethylene Oxide	Splash	NO BT	NO BT	NO BT	N/A	N/A	N/A	.1
4-H Glove Seam	Ethylene Oxide	Gas	NO BT	NO BT	NO BT	N/A	N/A	N/A	.3
4-H Glove Seam	Ethylene Oxide	Splash	NO BT	NO BT	NO BT	N/A	N/A	N/A	.6
North PVC Coated Glove (Model 3112)	Ethylene Oxide	Gas	8	8	4	120	120	130	.1
North 12 Mil Viton	Ethylene Oxide	Gas	28	20	24	77	72	73	.06
Pioneer Stanzoil/Milled Neoprene Gloves	Ethylene Oxide	Gas	36	28	38	70	55	90	.2
Responder Seam	Ethylene Oxide	Gas	NO BT	NO BT	<4	N/A	N/A	>6.2	.08
Responder Seam	Ethylene Oxide	Gas	<4	<4	<4	1.5	.04	.03	.08
Responder Seam	Ethylene Oxide	Splash	NO BT	NO BT	NO BT	N/A	N/A	N/A	.2
Silvershield Seam	Ethylene Oxide	Gas	<4	<4	<4	11	.37	2.3	.9

VVN 000008091

TRI/Environmental, Inc
9063 Bee Caves Road
Austin, TX 78733
Phone: (512) 263 2101

CHEMICAL MANUFACTURERS ASSOCIATION
2501 M. STREET, NW
WASHINGTON, DC 20037

Customer P.O. No. _____

Method Standard ASTM F739-85

Material Log No. 391-152-2

Test Date 08-01-91

Catherine R. Dolgen 8/23/91
Analyst QC Date

PERMEATION TEST REPORT

Material Name: ANSELL EDMONT NITRILE GLOVE (SOLVEX 37-155)

Test Temperature: 27° C

Prior Conditioning: NONE

Test Duration: 8 hours

Challenge Chemical: ETHYLENE OXIDE

Concentration: 100 %

Chemical Source LINDE

CAS No.: 75-21-8

TEST RESULTS	Units	Cell 1	Cell 2	Cell 3
Breakthrough Time	Minutes	60	68	84
Permeation Rate	$\mu\text{g}/\text{cm}^2\text{-min}$	47	42	57
Steady State				
Maximum				
Unit Area Weight	gms/cm^2	0.0540	0.0594	0.0515
Thickness	mils	16	16	13

Modifications of Method: 1" CELLS

Analytical Technique: CONTINUOUS PHOTOIONIZATION

Sampling Frequency: 4 MINUTES

Chemical State: GAS

Type of Contact: CONTINUOUS

Collection Medium: NITROGEN

Minimum Detection Limit: .09 ppm

Minimum Detectable Rate: .003 $\mu\text{g}/\text{cm}^2\text{*min}$

Comments:

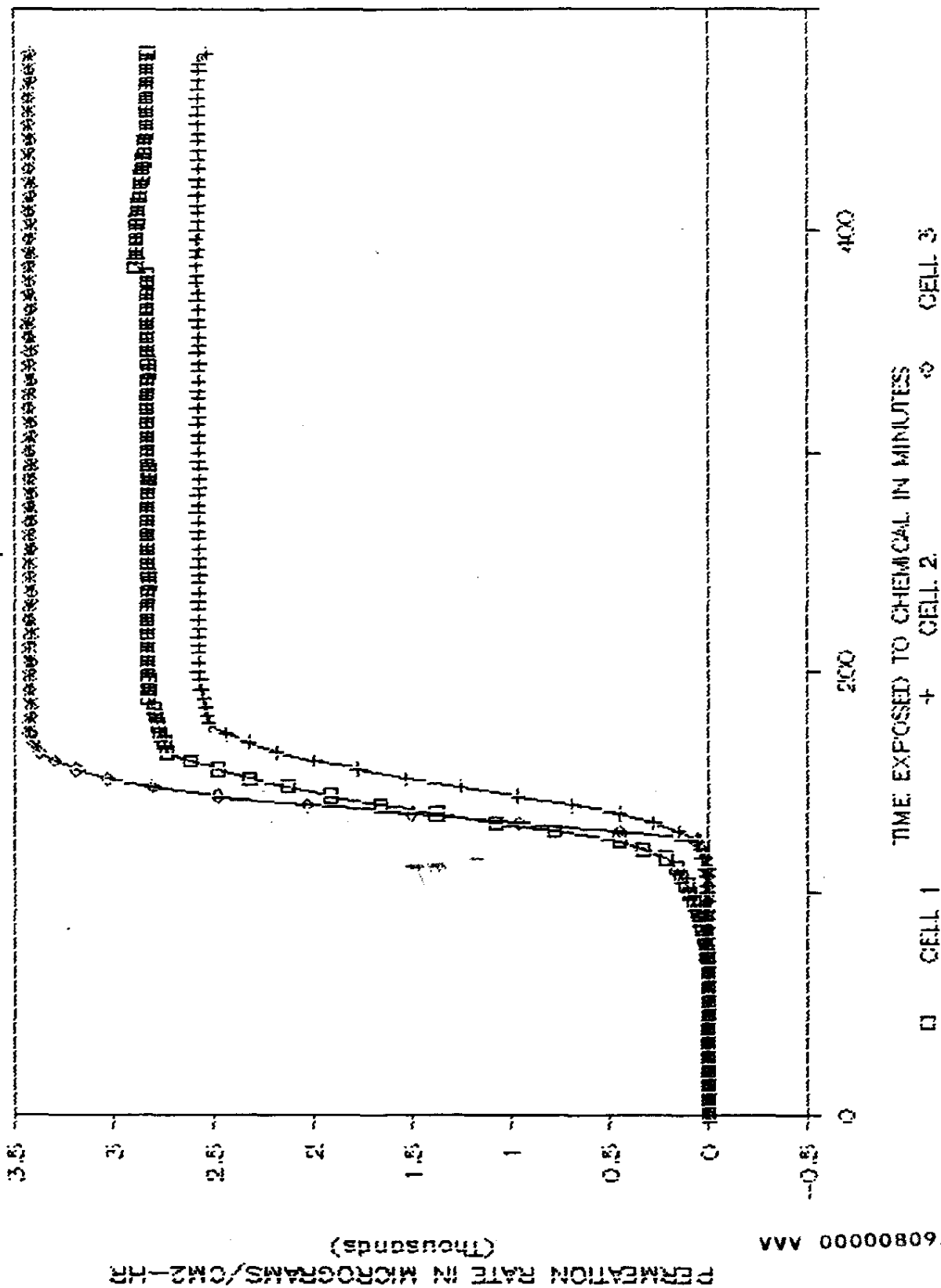
VVV 000008092

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PERMEATION TEST ASTM 739-85

A--EDMONT NITRILE GLOVE/ETHYLENE OXIDE



660800000 AAM

TRI/Environmental, Inc
9063 Bee Caves Road
Austin, TX 78733
Phone: (512) 263 2101

CHEMICAL MANUFACTURERS ASSOCIATION
2501 M. STREET, NW
WASHINGTON, DC 20037

Customer P.O. No. _____

Method Standard ASTM F739-85

Material Log No. 391-152-2

Test Date 08-21-91

Catherine R. Dodge 8/23/91
Analyst QC Date

PERMEATION TEST REPORT

Material Name: ANSELL EDMONT NITRILE Test Temperature: 27° C
Prior Conditioning: NONE Test Duration: 8 hours
Challenge Chemical: ETHYLENE OXIDE Concentration: 100 %
Chemical Source: LINDE CAS No.: 75-21-8

TEST RESULTS	Units	Cell 1	Cell 2	Cell 3
Breakthrough Time	Minutes	<4	4	4
Permeation Rate Steady State ☒ Maximum	$\mu\text{g}/\text{cm}^2\text{-min}$	40	61	180
Unit Area Weight	gms/cm^2	.0417	.0398	.0383
Thickness	mils	14	14	14

Modifications of Method: 1" CELLS

Analytical Technique: CONTINUOUS PHOTOIONIZATION

Sampling Frequency: 4 MINUTES

Chemical State: LIQUID

Type of Contact: 10 SEC EXPOSURE

Collection Medium: NITROGEN

Minimum Detection Limit: 1 ppm

Minimum Detectable Rate: .05 $\mu\text{g}/\text{cm}^2\text{*min}$

Comments:

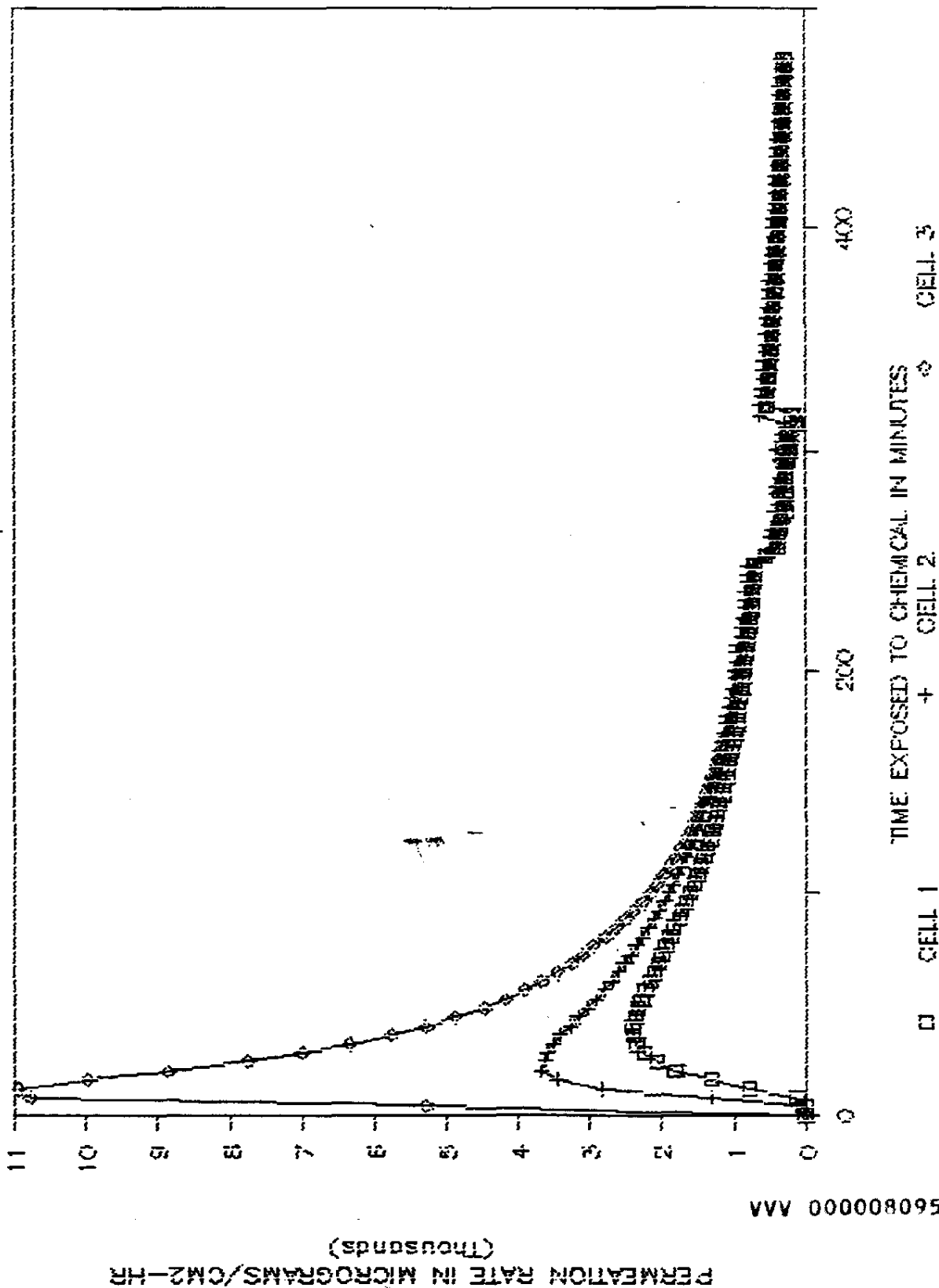
VVV 000008094

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PERMEATION TEST ASTM 739--85

ANSELL EDMONT NITRILE/LIQUID ETO



560800000 AM



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Austin, TX 78733
Phone: (512) 263 2101

CHEMICAL MANUFACTURERS ASSOCIATION
2501 M. STREET, NW
WASHINGTON, DC 20037

Customer P.O. No. _____

Method Standard ASTM F739-85

Material Log No. 391-32-4

Test Date 07-29-91

Caroline R. Dodger 8/2/91
Analyst QC Date

PERMEATION TEST REPORT

Material Name: CHEMREL SEAM

Test Temperature: 27 °C

Prior Conditioning: NONE

Test Duration: 8 hours

Challenge Chemical: ETHYLENE OXIDE

Concentration: 100 %

Chemical Source LINDE

CAS No.: 75-21-8

TEST RESULTS	Units	Cell 1	Cell 2	Cell 3
Breakthrough Time	Minutes	<4	<4	<4
Permeation Rate				
Steady State	$\mu\text{g}/\text{cm}^2\cdot\text{min}$	1.1	.21	.32
Maximum				
Unit Area Weight	gms/cm^2	0.0291	0.0298	0.0284
Thickness	mils	31	32	25

Modifications of Method: 1" CELLS

Analytical Technique: CONTINUOUS PHOTOIONIZATION

Sampling Frequency: 4 MINUTES

Chemical State: GAS

Type of Contact: CONTINUOUS

Collection Medium: NITROGEN

Minimum Detection Limit: .2 ppm

Minimum Detectable Rate: .007 $\mu\text{g}/\text{cm}^2\cdot\text{min}$

Comments:

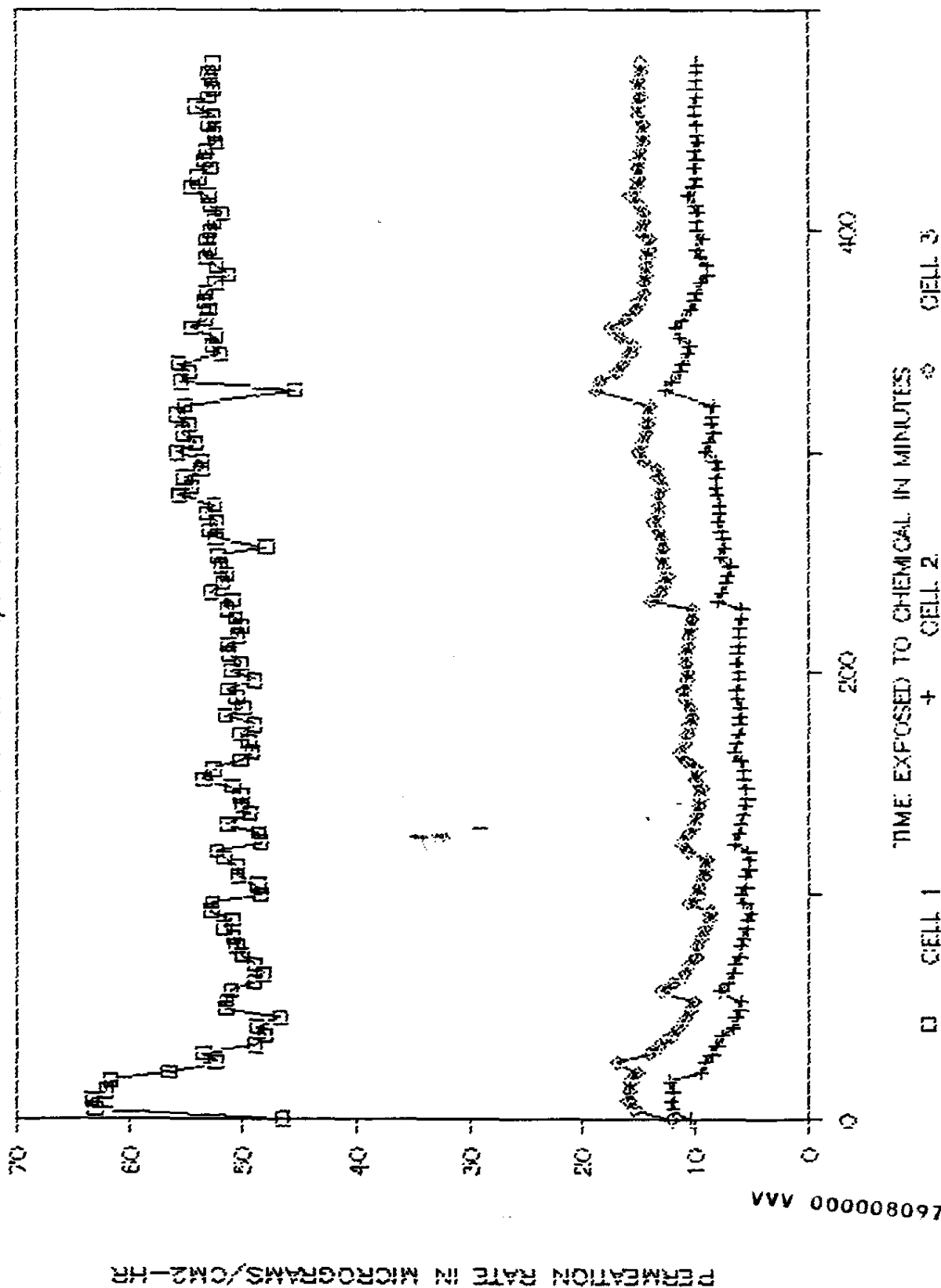
VVV 000008096

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PERMEATION TEST ASTM 739--85

CHEMREL SEAM/ETHYLENE OXIDE





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9063 Bee Caves Road
Austin, TX 78733
Phone: (512) 263 2101

CHEMICAL MANUFACTURERS ASSOCIATION
2501 M. STREET, NW
WASHINGTON, DC 20037

Customer P.O. No. _____

Method Standard ASTM F739-85

Material Log No. 91-543-2-9

Test Date 07-25-91

Catherine R. Dolgen 8/19/91
Analyst QC Date

PERMEATION TEST REPORT

Material Name: CHEMREL MAX SEAM

Test Temperature: 27 °C

Prior Conditioning: NONE

Test Duration: 8 hours

Challenge Chemical: ETHYLENE OXIDE

Concentration: 100 %

Chemical Source LINDE

CAS No.: 75-21-8

TEST RESULTS	Units	Cell 1	Cell 2	Cell 3
Breakthrough Time	Minutes	NO BT	NO BT	NO BT
Permeation Rate	$\mu\text{g}/\text{cm}^2\text{-min}$	N/A	N/A	N/A
Steady State				
Maximum				
Unit Area Weight	gms/cm^2	0.0599	0.0590	0.0594
Thickness	mils	73	73	73

Modifications of Method: 1" CELLS

Analytical Technique: CONTINUOUS PHOTOIONIZATION

Sampling Frequency: 4 MINUTES

Chemical State: GAS

Type of Contact: CONTINUOUS

Collection Medium: NITROGEN

Minimum Detection Limit: .1 ppm

Minimum Detectable Rate: .1 $\mu\text{g}/\text{cm}^2\text{-min}$

Comments:

VVV 000008098

These data are derived from tests performed in accordance with ASTM Standard F739-85. These tests were performed under laboratory conditions and not under actual usage conditions. TRI/Environmental, Inc. makes no warranties or other guarantees concerning protection by this material and assumed no liability for use of this material with the chemical tested. The user should determine the applicability of test conditions when assessing suitability of material for actual anticipated exposure.

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CHEMICAL MANUFACTURERS ASSOCIATION
2501 M. STREET, NW
WASHINGTON, DC 20037

Customer P.O. No. _____

Method Standard ASTM F739-85

Material Log No. 391-32-4

Test Date 08-21-91

Catherine R. Dodge 8/23/91
Analyst QC Date

PERMEATION TEST REPORT

Material Name: CHEMREL MAX SEAM

Test Temperature: 27° C

Prior Conditioning: NONE

Test Duration: 8 hours

Challenge Chemical: ETHYLENE OXIDE

Concentration: 100 %

Chemical Source LINDE

CAS No.: 75-21-8

TEST RESULTS	Units	Cell 1	Cell 2	Cell 3
Breakthrough Time	Minutes	NO BT	NO BT	NO BT
Permeation Rate	$\mu\text{g}/\text{cm}^2\text{-min}$	N/A	N/A	N/A
Steady State				
Maximum				
Unit Area Weight	gms/cm^2	.0147	.0136	.0138
Thickness	mils	11	9	10

Modifications of Method: 1" CELLS

Analytical Technique: CONTINUOUS PHOTOIONIZATION

Sampling Frequency: 4 MINUTES

Chemical State: LIQUID

Type of Contact: 10 SEC EXPOSURE

Collection Medium: NITROGEN

Minimum Detection Limit: .2 ppm

Minimum Detectable Rate: .008 $\mu\text{g}/\text{cm}^2\text{*min}$

Comments:

VVV 000008099

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CHEMICAL MANUFACTURERS ASSOCIATION
2501 M. STREET, NW
WASHINGTON, DC 20037

Customer P.O. No. _____

Method Standard ASTM F739-85

Material Log No. 391-111-5

Test Date 07-26-91

Catherine R. Dodge P 8/19/91
Analyst QC Date

PERMEATION TEST REPORT

Material Name: 4 H GLOVE SEAM

Test Temperature: 27 °C

Prior Conditioning: NONE

Test Duration: 8 hours

Challenge Chemical: ETHYLENE OXIDE

Concentration: 100 %

Chemical Source LINDE

CAS No.: 75-21-8

TEST RESULTS	Units	Cell 1	Cell 2	Cell 3
Breakthrough Time	Minutes	NO BT	NO BT	NO BT
Permeation Rate	$\mu\text{g}/\text{cm}^2\text{-min}$	N/A	N/A	N/A
Steady State				
Maximum				
Unit Area Weight	gms/cm^2	0.0116	0.0108	0.0111
Thickness	mils	15	15	15

Modifications of Method: 1" CELLS

Analytical Technique: CONTINUOUS PHOTOIONIZATION

Sampling Frequency: 4 MINUTES

Chemical State: GAS

Type of Contact: CONTINUOUS

Collection Medium: NITROGEN

Minimum Detection Limit: .3 ppm

Minimum Detectable Rate: .01 $\mu\text{g}/\text{cm}^2\text{-min}$

Comments:

VVV 000008100

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CHEMICAL MANUFACTURERS ASSOCIATION
2501 M. STREET, NW
WASHINGTON, DC 20037

Customer P.O. No. _____

Method Standard ASTM F739-85

Material Log No. 391-111-5

Test Date 08-20-91

Caroline R. Dodge 8/23/91
Analyst QC Date

PERMEATION TEST REPORT

Material Name: 4-H GLOVE SEAM

Test Temperature: 27° C

Prior Conditioning: NONE

Test Duration: 8 hours

Challenge Chemical: ETHYLENE OXIDE

Concentration: 100 %

Chemical Source: LINDE

CAS No.: 75-21-8

TEST RESULTS	Units	Cell 1	Cell 2	Cell 3
Breakthrough Time	Minutes	NO BT	NO BT	NO BT
Permeation Rate	$\mu\text{g}/\text{cm}^2\text{-min}$	N/A	N/A	N/A
Steady State				
Maximum				
Unit Area Weight	gms/cm^2	.009	.007	.009
Thickness	mils	3	3	3

Modifications of Method: 1" CELLS

Analytical Technique: CONTINUOUS PHOTOIONIZATION

Sampling Frequency: 4 MINUTES

Chemical State: LIQUID

Type of Contact: SPLASH

Collection Medium: NITROGEN

Minimum Detection Limit: .6 ppm

Minimum Detectable Rate: .02 $\mu\text{g}/\text{cm}^2\text{*min}$

Comments:

VVV 000008101

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CHEMICAL MANUFACTURERS ASSOCIATION
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WASHINGTON, DC 20037

Customer P.O. No. _____

Method Standard ASTM F739-85

Material Log No. 391-154-1

Test Date 08-14-91

Catherine R. Dodson QC 8/24/91
Analyst Date

PERMEATION TEST REPORT

Material Name: NORTH PVC COATED GLOVE (MODEL 3112) Test Temperature: 27° C
Prior Conditioning: NONE Test Duration: 8 hours
Challenge Chemical: ETHYLENE OXIDE Concentration: 100 %
Chemical Source LINDE CAS No.: 75-21-8

TEST RESULTS	Units	Cell 1	Cell 2	Cell 3
Breakthrough Time	Minutes	8	8	4
Permeation Rate	$\mu\text{g}/\text{cm}^2\text{-min}$	120	120	130
Steady State ☒				
Maximum ☐				
Unit Area Weight	gms/cm^2	0.1255	0.1374	0.1371
Thickness	mils	47	52	51

Modifications of Method: 1" CELLS
Analytical Technique: CONTINUOUS PHOTOIONIZATION
Sampling Frequency: 4 MINUTES
Chemical State: GAS
Type of Contact: CONTINUOUS
Collection Medium: NITROGEN
Minimum Detection Limit: .1 ppm
Minimum Detectable Rate: .005 $\mu\text{g}/\text{cm}^2\text{*min}$

Comments:

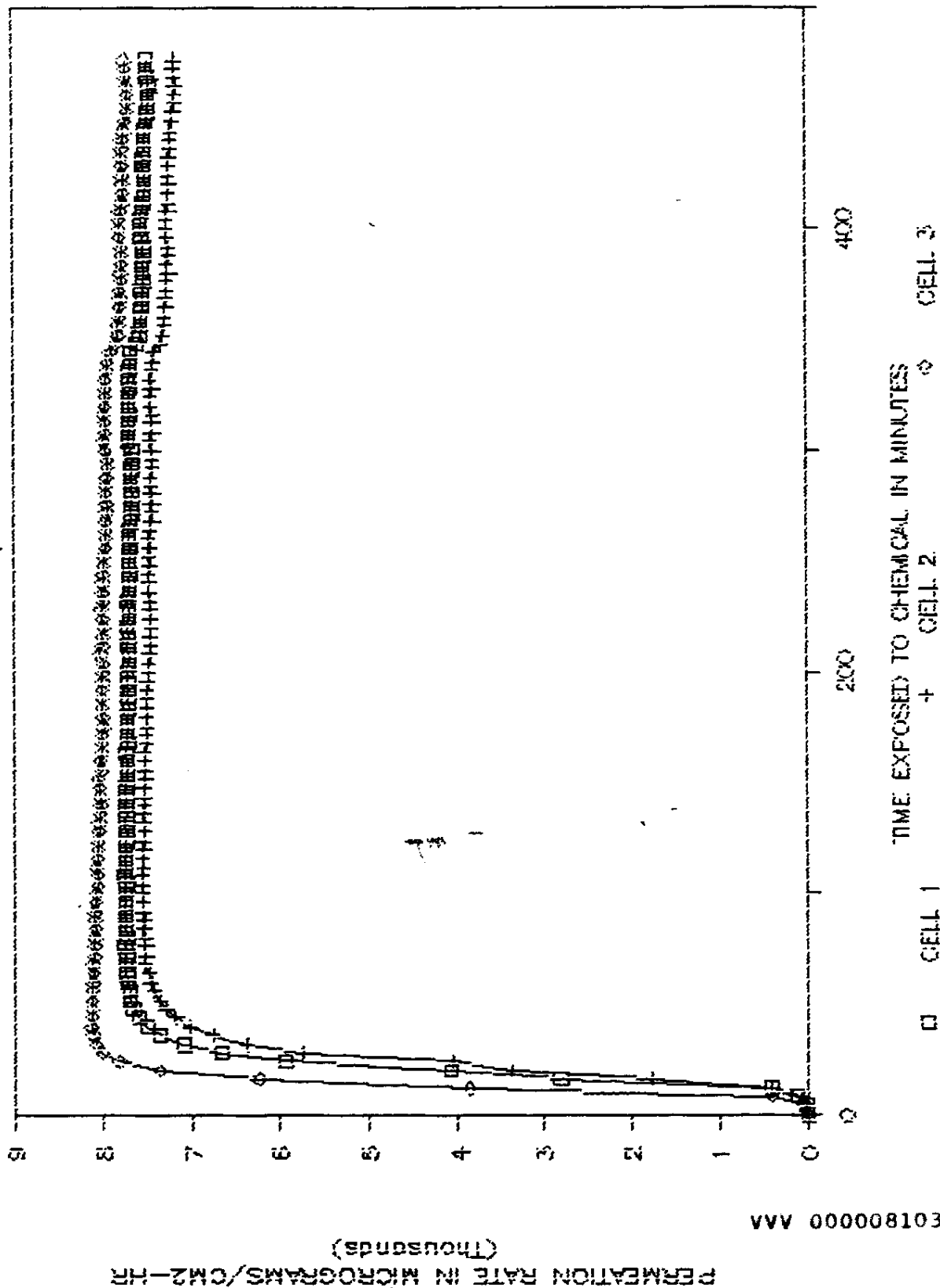
VVV 000008102

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PERMEATION TEST ASTM 739--85

NORTH PVC COATED GLOVE/ETHYLENE OXIDE



401800000 AM

TRI/Environmental, Inc
9063 Bee Caves Road
Austin, TX 78733
Phone: (512) 263 2101

CHEMICAL MANUFACTURERS ASSOCIATION
2501 M. STREET, NW
WASHINGTON, DC 20037

Customer P.O. No. _____

Method Standard ASTM F739-85

Material Log No. 89-543-10-4

Test Date 07-25-91

Catherine R. O'Brien 8/23/91
Analyst QC Date

PERMEATION TEST REPORT

Material Name: NORTH 12 MIL VITON Test Temperature: 27° C
Prior Conditioning: NONE Test Duration: 8 hours
Challenge Chemical: ETHYLENE OXIDE Concentration: 100 %
Chemical Source LINDE CAS No.: 75-21-8

TEST RESULTS	Units	Cell 1	Cell 2	Cell 3
Breakthrough Time	Minutes	28	20	24
Permeation Rate Steady State ☒ Maximum	$\mu\text{g}/\text{cm}^2\text{-min}$	77	72	73
Unit Area Weight	gms/cm^2	0.1077	0.1101	0.1084
Thickness	mils	17	17	17

Modifications of Method: 1" CELLS

Analytical Technique: CONTINUOUS PHOTOIONIZATION

Sampling Frequency: 4 MINUTES

Chemical State: GAS

Type of Contact: CONTINUOUS

Collection Medium: NITROGEN

Minimum Detection Limit: .06 ppm

Minimum Detectable Rate: .002 $\mu\text{g}/\text{cm}^2\text{*min}$

Comments: MATERIAL SWELLED.

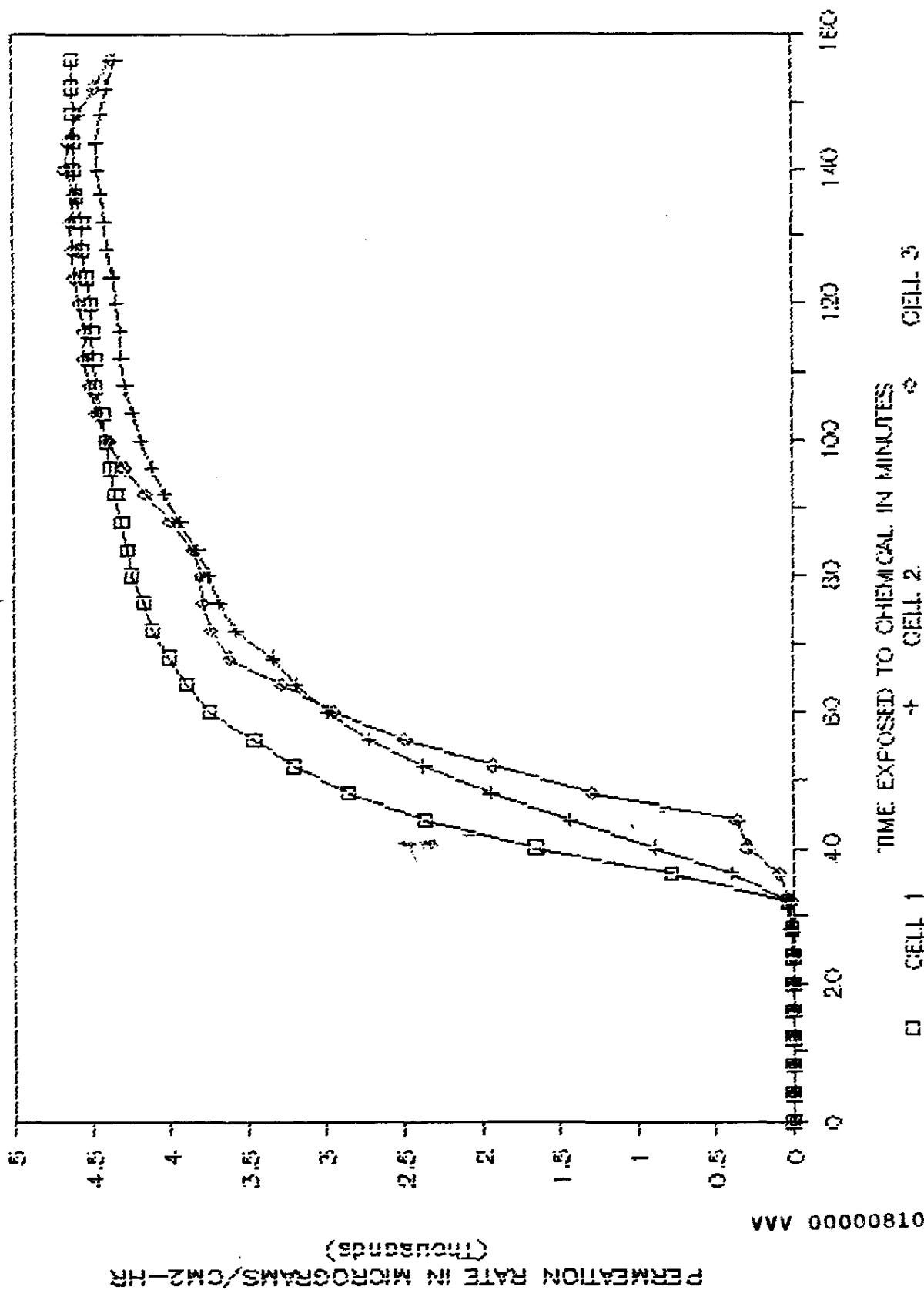
VVV 000008104

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PERMEATION TEST ASTM 739-85

NORTH 12 MIL VITON/ETHYLENE OXIDE



501800000 AMM

TRI/Environmental, Inc
9063 Bee Caves Road
Austin, TX 78733
Phone: (512) 263 2101

CHEMICAL MANUFACTURERS ASSOCIATION
2501 M. STREET, NW
WASHINGTON, DC 20037

Customer P.O. No. _____

Method Standard ASTM F739-85

Material Log No. 391-152-1

Test Date 08-01-91

Catherine R. Eodger 8/23/91
Analyst QC Date

PERMEATION TEST REPORT

Material Name: PIONEER STANZOIL/MILLED NEOPRENE GLOVES Test Temperature: 27° C
Prior Conditioning: NONE Test Duration: 8 hours
Challenge Chemical: ETHYLENE OXIDE Concentration: 100 %
Chemical Source: LINDE CAS No.: 75-21-8

TEST RESULTS	Units	Cell 1	Cell 2	Cell 3
Breakthrough Time	Minutes	36	28	38
Permeation Rate	$\mu\text{g}/\text{cm}^2\text{-min}$	70	55	90
Steady State ☒				
Maximum				
Unit Area Weight	gms/cm^2	0.1728	0.1770	0.1745
Thickness	mils	35	35	35

Modifications of Method: 1" CELLS

Analytical Technique: CONTINUOUS PHOTOIONIZATION

Sampling Frequency: 4 MINUTES

Chemical State: GAS

Type of Contact: CONTINUOUS

Collection Medium: NITROGEN

Minimum Detection Limit: .2 ppm

Minimum Detectable Rate: .006 $\mu\text{g}/\text{cm}^2\text{*min}$

Comments:

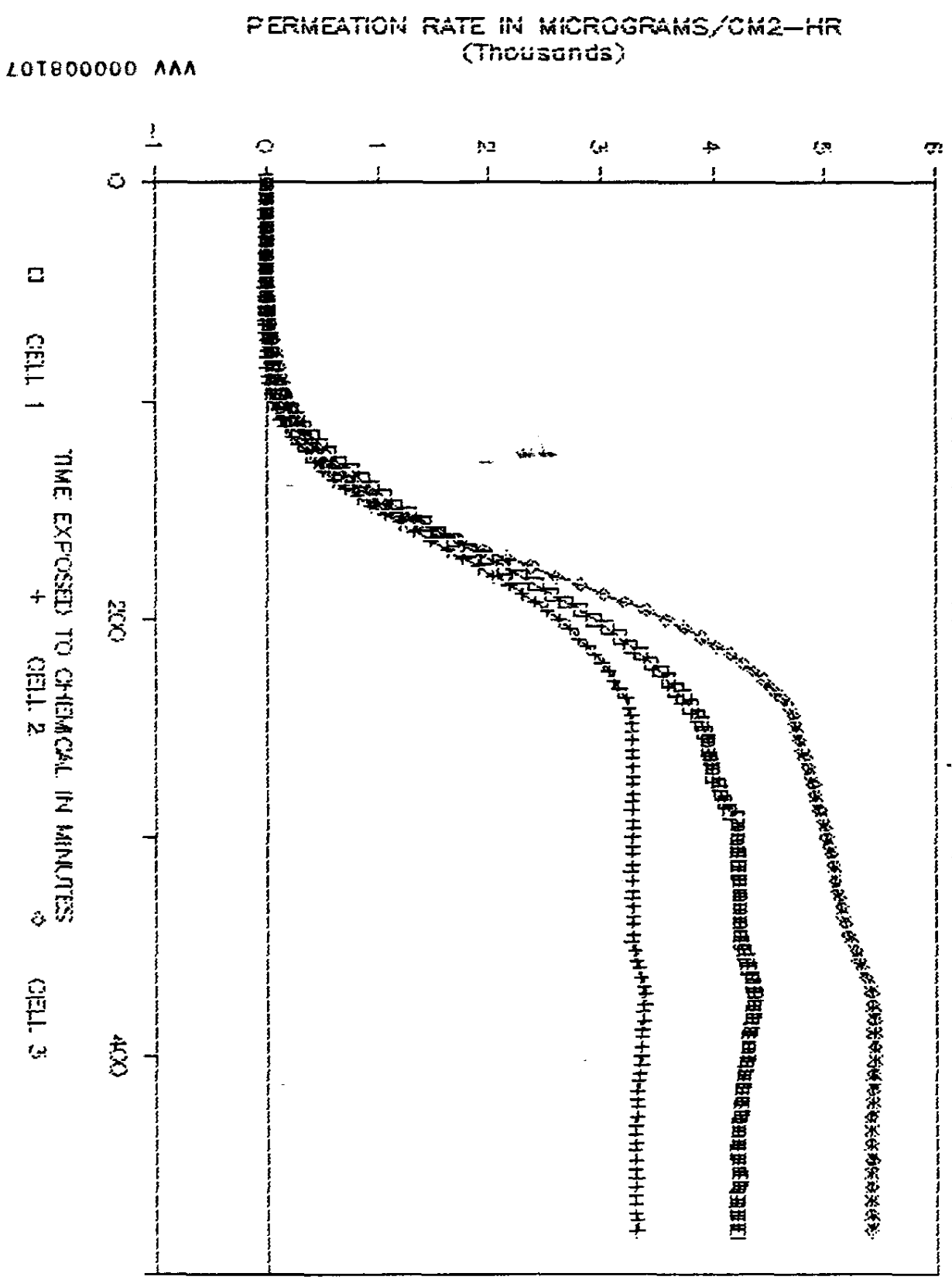
VVV 000008106

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PERMEATION TEST ASTM 739--85

PIONEER STANZOIL NEOPRENE/ETHYLENEOXIDE



101800000 AAA



TRI/Environmental, Inc
9063 Bee Caves Road
Austin, TX 78733
Phone: (512) 263 2101

CHEMICAL MANUFACTURERS ASSOCIATION
2501 M. STREET, NW
WASHINGTON, DC 20037

Customer P.O. No. _____

Method Standard ASTM F739-85

Material Log No. 391-75-2

Test Date 08-14-91

Mark Moody 8/2/91
Analyst QC Date

PERMEATION TEST REPORT

Material Name: RESPONDER SEAM

Test Temperature: 27 °C

Prior Conditioning: NONE

Test Duration: 8 hours

Challenge Chemical: ETHYLENE OXIDE

Concentration: 99.9 %

Chemical Source: LINDE

CAS No.: 75-21-8

TEST RESULTS	Units	Cell 1	Cell 2	Cell 3
Breakthrough Time	Minutes	NO BT	NO BT	<4
Permeation Rate	ug/cm ² -min	N/A	N/A	>6.2
Steady State				
Maximum	X			
Unit Area Weight	gms/cm ²	.0635	.0624	.0600
Thickness	mils	50	52	46

Modifications of Method: 1" CELLS

Analytical Technique: CONTINUOUS PHOTOIONIZATION

Sampling Frequency: 4 MINUTES

Chemical State: GAS

Type of Contact: CONTINUOUS

Collection Medium: NITROGEN

Minimum Detection Limit: .08 ppm

Minimum Detectable Rate: .003 ug/cm²*min

Comments:

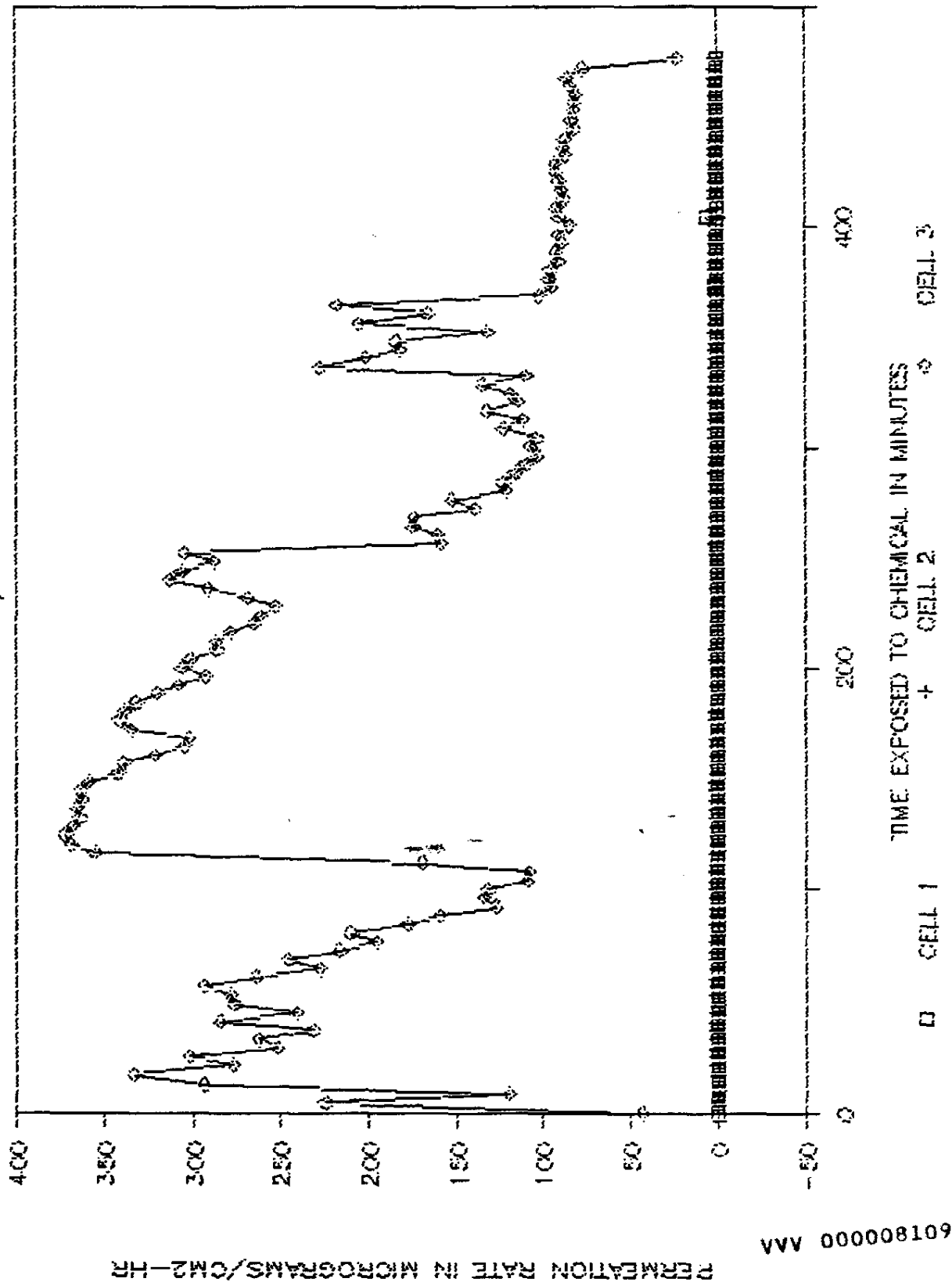
VVV 000008108

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PERMEATION TEST ASTM 739-85

RESPONDER SEAM/ETHYLENE OXIDE





TRI/Environmental, Inc
9063 Bee Caves Road
Austin, TX 78733
Phone: (512) 263 2101

CHEMICAL MANUFACTURERS ASSOCIATION
2501 M. STREET, NW
WASHINGTON, DC 20037

Customer P.O. No. _____

Method Standard ASTM F739-85

Material Log No. 39-75-2

Test Date 08-14-91

Catherine R. Dodge 8/21/91
Analyst QC Date

PERMEATION TEST REPORT

Material Name: RESPONDER SEAM Test Temperature: 27 °C

Prior Conditioning: NONE Test Duration: 8 hours

Challenge Chemical: ETHYLENE OXIDE Concentration: 100 %

Chemical Source LINDE CAS No.: 75-21-8

TEST RESULTS	Units	Cell 1	Cell 2	Cell 3
Breakthrough Time	Minutes	<4	<4	<4
Permeation Rate	$\mu\text{g}/\text{cm}^2\text{-min}$	1.5	.04	.03
Steady State				
Maximum				
Unit Area Weight	gms/cm ²	0.0631	0.0642	0.0653
Thickness	mils	51	53	55

Modifications of Method: 1" CELLS

Analytical Technique: CONTINUOUS PHOTOIONIZATION

Sampling Frequency: 4 MINUTES

Chemical State: GAS

Type of Contact: CONTINUOUS

Collection Medium: NITROGEN

Minimum Detection Limit: .08 ppm

Minimum Detectable Rate: .003 $\mu\text{g}/\text{cm}^2\text{-min}$

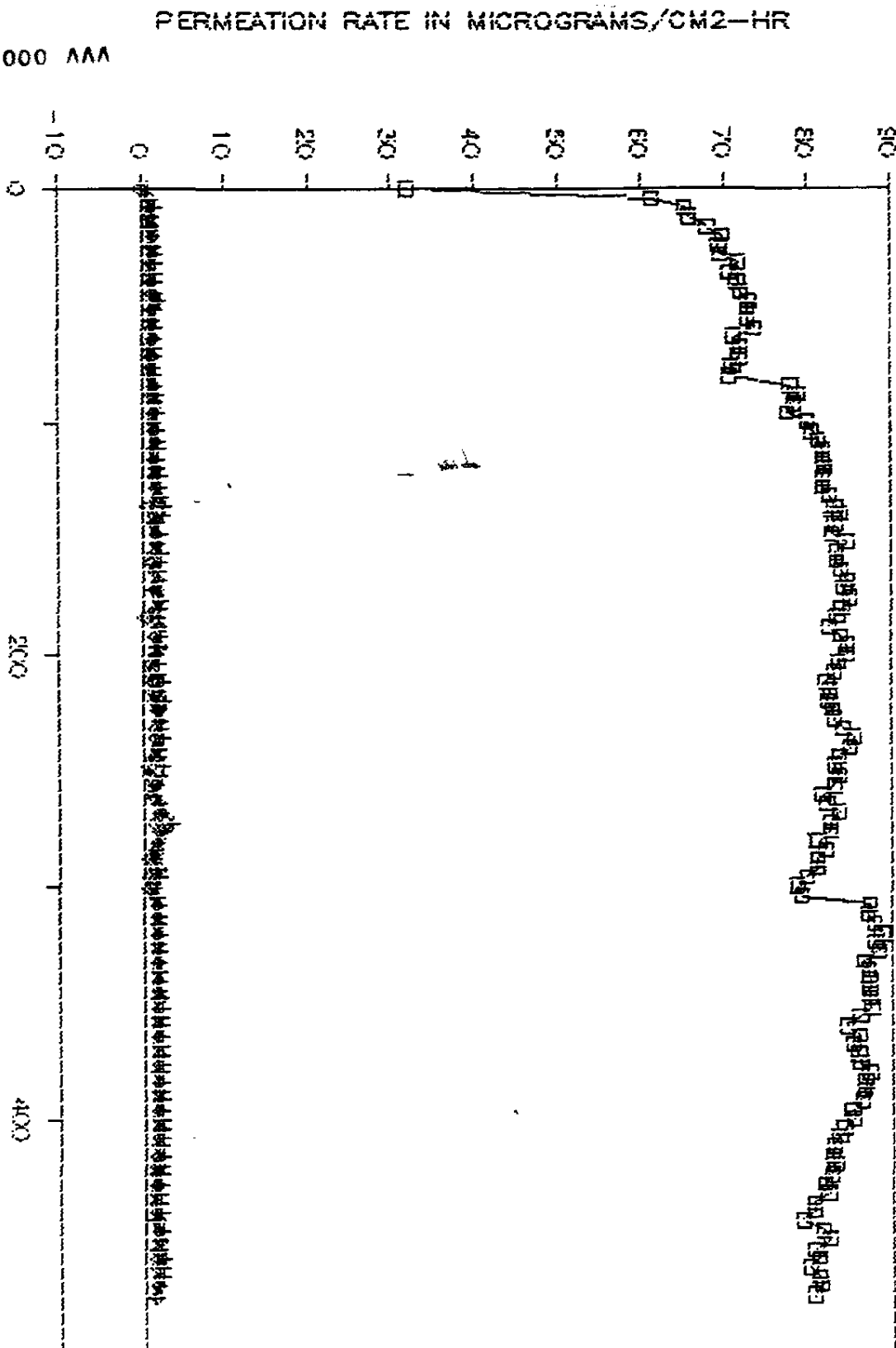
Comments:

VVV 000008110

These data are derived from tests performed in accordance with ASTM Standard F739-85. These tests were performed under laboratory conditions & not under actual usage conditions. TRI/Environmental, Inc. makes no warranties or other guarantees concerning protection by this material and assumed no liability for use of this material with the chemical tested. The user should determine the applicability of test conditions when assessing suitability of material for actual anticipated exposure.



PERMEATION TEST ASTM 739-85 RESPONDER SEAM/ETHANE OXIDE



111800000 AAA

□ CELL 1
+ CELL 2
◇ CELL 3

TRI/Environmental, Inc
9063 Bee Caves Road
Austin, TX 78733
Phone: (512) 263 2101

CHEMICAL MANUFACTURERS ASSOCIATION
2501 M. STREET, NW
WASHINGTON, DC 20037

Customer P.O. No. _____

Method Standard ASTM F739-85

Material Log No. 391-75-2

Test Date 08-20-91

Catherine R. Dodge 8/23/91
Analyst QC Date

PERMEATION TEST REPORT

Material Name: RESPONDER SEAM

Test Temperature: 27° C

Prior Conditioning: NONE

Test Duration: 8 hours

Challenge Chemical: ETHYLENE OXIDE

Concentration: 100 %

Chemical Source LINDE

CAS No.: 75-21-8

TEST RESULTS	Units	Cell 1	Cell 2	Cell 3
Breakthrough Time	Minutes	NO BT	NO BT	NO BT
Permeation Rate				
Steady State	$\mu\text{g}/\text{cm}^2\text{-min}$	N/A	N/A	N/A
Maximum				
Unit Area Weight	gms/cm^2	.0629	.0612	.0621
Thickness	mils	35	31	31

Modifications of Method: 1" CELLS

Analytical Technique: CONTINUOUS PHOTOIONIZATION

Sampling Frequency: 4 MINUTES

Chemical State: LIQUID

Type of Contact: 10 SEC EXPOSURE

Collection Medium: NITROGEN

Minimum Detection Limit: 2 ppm

Minimum Detectable Rate: .07 $\mu\text{g}/\text{cm}^2\text{*min}$

Comments:

VVV 000008112

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2501 M. STREET, NW
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Customer P.O. No. _____

Method Standard ASTM F739-85

Material Log No. 91-543-18-4

Test Date 07-29-91

Catherine L. Dolgan 8/23/91
Analyst QC Date

PERMEATION TEST REPORT

Material Name: SILVERSHIELD SEAM

Test Temperature: 27 °C

Prior Conditioning: NONE

Test Duration: 8 hours

Challenge Chemical: ETHYLENE OXIDE

Concentration: 100 %

Chemical Source LINDE

CAS No.: 75-21-8

TEST RESULTS	Units	Cell 1	Cell 2	Cell 3
Breakthrough Time	Minutes	<4	<4	<4
Permeation Rate	$\mu\text{g}/\text{cm}^2\text{-min}$	11	.37	2.3
Steady State				
Maximum	X			
Unit Area Weight	gms/cm^2	0.0157	0.0159	0.0165
Thickness	mils	26	26	26

Modifications of Method: 1" CELLS

Analytical Technique: CONTINUOUS PHOTOIONIZATION

Sampling Frequency: 4 MINUTES

Chemical State: GAS

Type of Contact: CONTINUOUS

Collection Medium: NITROGEN

Minimum Detection Limit: .9 ppm

Minimum Detectable Rate: .03 $\mu\text{g}/\text{cm}^2\text{*min}$

Comments:

VVV 000008113

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411800000 AA

PERMEATION RATE IN MICROGRAMS/CM²-HR

