MAKING INSTRUCTIONS: BATCH UNIT

S.V. 200, 202, 204, (210) 213, 261, 264 C.V. D.V.

CG 20 CODE BT-297-D PKG.

→ JUL 22 80 36603 Cancelled

EST. WGT. LBS.

STD. HRS. TIME 7A M

PROCESSES		APPROVED BY
( )BT-297-D	M)	AJC 3-11-77
( )	( )	DCG 3/11/77
( )	( )	MTW 3/15/77
( )	( )	
TYPED BY		
NE 3/19/77		

NO-N-8600

NON-BLEEDING

EQUIPMENT		NAME: MONASTRAL® BLUE G	USE LBS.	N CODE	ACCT. LBS.
SV 1	1	Run 2-3" (±200-G) water into V-_____			
	2	Use station #_____, Preset water meter per chart for water addition to full totes then using Mode 3, pump in (± 2100# 100%)		8600-A	
		GALS OF WATER			
		SEQUENCER STEPS			
		LOT 6 11 16 #100% %			
		_____ _____ _____ _____ _____ _____		8600-A	
		Total #100%			
	3	Turn on agitator			
	4	Flood to _____"			
	5	Stop Agitator			
Misc. 2	6	Calculate Est Wgt: _____ #100% N-8600-A x 0.989= _____" Est Wgt.			
		Note: Record Est. Wgt. on Make & Process Cars.			
		S.V 200 202 204 210 213 261 264			
		S-4 54" 62" 62" 53" 37" 42" 82"			
		GALS 3650 3670 3646 3684 3667 3654 3624			
		START FIN OPTR			
		_____ _____ _____			

N37369

JUL 17 1980

CG 20 CODE BT-297-D PKG. ____

→ EST. WGT. JUL·27 80 36603 LBS.

MAKING: Calc & Fill in Est Wgt

PROCESSING INSTRUCTIONS: BATCH UNIT

	PROCESSES	APPROVED BY
	BT-297-D (M)	AJC 03-11-77
		DCG 03-11-77
	TYPED BY	
	emw070279	

MAKING NOTES

REMARKS

NAME: MONASTRAL® BLUE G NON-BLEEDING

INSTRUCTIONS						-PRESSING- RECORD						
VAT						PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE						STARTED					
TIME						CAKES USED					
RELEASED BY						HRS TO FILL					
PRESS	9 & 10		15 & 16	17 & 18	(21)						
NO. OF CAKES	(2x76)(2x43)+14		6 x 42	6 x 42							
PRESS with AGITATION											
WASH TO ____ OHMS											
TEST AFTER ____ HOURS											
LOAD on 6 cars for 15 & 16, 17 & 18											
on 7 cars for 9 & 10											
						CAKE CONDITION					
						NO. CARS LOADED					
						EXPLAIN LOSSES					
SAMPLES											
DELIVER TO						SAMPLED BY		RELEASED BY			

-DRYING-

Dry 14 hours at 220°F	LUMP: - OK - WET - SALTS - CONTAMINATED
	ADDITIONAL DRYING HOURS REQUIRED
	NO. DRUMS
SAMPLES	NO. CARS PULLED LUMP WGT.
DELIVER TO	SAMPLED BY RELEASED BY

-GRINDING-

MILL 7 or 8 LSP 3/32" RP SCREEN 1785 RPM	SCREEN RPM
MAX. TEMP. °F	MAX. TEMP. °F
	EXPLAIN LOSSES
SAMPLE WITHOUT MIXING	DATE MIXED
SAMPLES 1 Env	
DELIVER TO C T L	SAMPLED BY RELEASED BY

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