



TECHNICAL SERVICE BULLETIN

FORD PARTS AND SERVICE DIVISION

OCTOBER 24, 1975

BULLETIN NUMBER 99



"Our goal: No unhappy owners?"

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OCTOBER 24, 1975

Article No. 1267

HEADLAMP COVER ORNAMENT ASSEMBLY -PLASTIC INSERT MISSING

FORD

1975 FORD ALL VEHICLES SO EQUIPPED

On vehicles encountered with the plastic insert (medallion) missing from the headlamp door ornament, the ornament assembly must be replaced. However, should the insert be retrievable, the part can be effectively reconnected to the ornament housing using pressure activated vinyl adhesive kit part number D2AZ 19554-A. Follow the instructions on the label.

PART NUMBER	PART NAME	CLASS
D5AZ 13A186-A	Ornament assembly	B
D2AZ 19554-A	Pressure Activated Vinyl Adhesive Kit	B

WARRANTY STATUS: Reimbursable within the provisions of the Warranty and Policy Manual

OPERATION SP 13186 A-75

TIME 0.3 Hr. Replace Ornament. 0.2 Hr. Cement Ornament Insert

DLR. CODING: Basic Part Number 7013A186 - Code 33

Article No. 1268

INSTRUMENT PANEL GLOVE BOX DOOR REPAIR

FORD

1974-75 MUSTANG

The glove box door is retained to the door inner panel by integral plastic studs that are staked over. Glove box doors can be broken staking but no other damage can be satisfactorily repaired by installation of washer head screws, using the following procedure:

1. Remove the glove box door from vehicle and place on a clean work bench.

2. Using a hand held 3/8" twist drill (wrap tape over the sharp edges of the flutes), remove the broken plastic stakes. Remove sufficient stud material so that the washer head screws (No. 8-18 x 1/2") can clamp the inner panel to the door.

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3. Install No. 8-18 x 1/2" washer head screws (procure locally).

4. Install glove box door in vehicle and adjust door utilizing the in-and out adjustment of the lock striker.

WARRANTY STATUS: Reimbursable within the provisions of the Warranty and Policy Manual

OPERATION. SP-06024-A-75

TIME 0.3 Hr

DLR. CODING: Basic Part No 70124 Code 01

CHASSIS

Article No. 1269

BRAKE ASBESTOS FIBER DUST REMOVAL

FORD

ALL YEARS ALL CAR LINES

LINCOLN-MERCURY

ALL YEARS - ALL CAR LINES

TRUCKS

ALL YEARS - ALL TRUCK SERIES

The following Caution Note should be cross referenced in Group 12, Volume I of the Car and Truck Shop Manuals when performing wheel brake repairs.

CAUTION: Dust and dirt conditions present on wheel brake assemblies and rotors and drums, may contain asbestos fibers that can represent a potential health hazard when made airborne by cleaning with compressed air.

All wheel brake assemblies should therefore be cleaned only with a vacuum cleaner suitable for use with asbestos fibers. This type of vacuum cleaner is available through the Rotunda Dealer Equipment Catalog. Dust and dirt from the vacuum cleaner should be disposed of in a manner that prevents dust exposure.

Any repairs done on brake linings, pads, rotors and drums, should be done using properly exhaust ventilated equipment.

WARRANTY STATUS: "INFORMATION ONLY"

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TECHNICAL SERVICE BULLETIN

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GENERAL

No. 1264

1976 MODEL RADIO FLOAT PROGRAM**FORD**

1976 ALL CARS EQUIPPED WITH AM-FM MONAURAL, AM-FM-MPX, AM-FM STEREO TAPE AND AM-FM STEREO SIGNAL SEARCH RADIOS

LINCOLN-MERCURY

1976 ALL CARS EQUIPPED WITH AM-FM MONAURAL, AM-FM-MPX, AM-FM STEREO TAPE AND AM-FM STEREO SIGNAL SEARCH RADIOS

TRUCKS

1976 F-100/350 EQUIPPED WITH AM-FM - MULTIPLEX RADIOS

The 1976 Radio Float Program was announced in September by a letter which was sent to all dealers accompanied by an order form. The primary purpose of the float program is to give participating dealers the ability to provide one stop service to customers with radio chassis malfunctions. If you are not aware of this program, perhaps the original mailing was misplaced. Program details and additional order forms can be obtained from the Ford Parts and Service Division District Office.

Currently, only the more complex radio parts manufactured by Aeronutronic-Ford Corporation is being offered in the float program. Following is a list of the float radio part numbers and their application to 1975/1976 model year vehicles. These part numbers appear only on the shipping carton.

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BULLETIN NO. 99

BODY (cont'd)

OCTOBER 24, 1975

Article No. 1267

HEADLAMP COVER ORNAMENT ASSEMBLY -PLASTIC INSERT MISSING

FORD

1975 FORD - ALL VEHICLES SO EQUIPPED

On vehicles encountered with the plastic insert (medallion) missing from the headlamp door ornament, the ornament assembly must be replaced. However, should the insert be retrievable, the part can be effectively reconnected to the ornament housing using pressure activated vinyl adhesive kit, part number D2AZ-19554-A. Follow the instructions on the label.

PART NUMBER	PART NAME	CLASS
D5AZ-13A186-A	Ornament assembly	
D2AZ-19554-A	Pressure Activated Vinyl Adhesive Kit	

WARRANTY STATUS: Reimbursable within the provisions of the Warranty and Policy Manual.

OPERATION: SP-13186-A-75

TIME: 0.3 Hr. - Replace Ornament. 0.2 Hr. - Cement Ornament Insert

DLR. CODING: Basic Part Number 7013A186 - Code 33.

Article No. 1268

INSTRUMENT PANEL GLOVE BOX DOOR REPAIR

FORD

1974-75 MUSTANG

The glove box door is retained to the door inner panel by integral plastic stakes that are staked over. Glove box doors with broken stakes but no other damage can be satisfactorily repaired by installation of washer head screws, using the following procedure:

1. Remove the glove box door from vehicle and place on a clean work bench.
2. Using a hand held 3/8" twist drill (wrap tape over the sharp edges of the flutes), remove the broken plastic stakes. Remove sufficient stud material so that the washer head screw(s) (No. 8-18 x 1/2") will clamp the inner panel to the door.

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3. Install No. 8-18 x 1/2" washer head screws (procure locally).

4. Install glove box door in vehicle and adjust door utilizing the in-and-out adjustment of the lock striker.

WARRANTY STATUS: Reimbursable within the provisions of the Warranty and Policy Manual.

OPERATION: SP-06024-A-75

TIME: 0.3 Hr.

DLR. CODING: Basic Part No. 7006024 - Code 01

CHASSIS

Article No. 1289

BRAKE ASBESTOS FIBER DUST REMOVAL

FORD

ALL YEARS - ALL CAR LINES

LINCOLN MERCURY

ALL YEARS - ALL CAR LINES

TRUCKS

ALL YEARS - ALL TRUCK SERIES

The following CAUTION Note should be cross referenced in Group 12, Volume 1 of the Car and Truck Shop Manuals when performing wheel repairs.

CAUTION: Dust and dirt conditions present on wheel brake assemblies and drums, may contain asbestos fibers that can represent a potential health hazard when made airborne by cleaning with compressed air.

All wheel brake assemblies should therefore be cleaned only with a vacuum cleaner suitable for use with asbestos fibers. This type of vacuum cleaner is available through the Rotunda Dealer Equipment Catalog. Dust and dirt from the vacuum cleaner should be disposed of in a manner that prevents dust exposure.

Any repairs done on brake linings, pads, rotors and drums should be done using properly exhaust ventilated equipment.

WARRANTY STATUS: "INFORMATION ONLY"

COATES

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BULLETIN NO. 89

BODY (cont'd)

OCTOBER 24, 1975

Article No. 1267

HEADLAMP COVER ORNAMENT ASSEMBLY - PLASTIC INSERT MISSING

FORD

1975 FORD ALL VEHICLES SO EQUIPPED

On vehicles encountered with the plastic insert (medallion) missing from the headlamp door ornaments, the ornament assembly must be replaced. However, should the insert be retrievable the part can be effectively reattached to the ornament housing using pressure activated vinyl adhesive. Part number D2AZ 19554-A. Follow the instructions on the label.

PART NUMBER	PART NAME	CLASS
D5AZ 13A186-A	Ornament assembly	B
D2AZ 19554-A	Pressure Activated Vinyl Adhesive Kit	B

WARRANTY STATUS. Reimbursable within the provisions of the Warranty and Policy Manual.

OPERATION SP 13186-A-75

TIME 0.3 Hr. Replace Ornament 0.2 Hr. Cement Ornament Insert

DLR CODING. Basic Part Number 7013A186 Code 33

Article No. 1268

INSTRUMENT PANEL GLOVE BOX DOOR REPAIR

FORD

1974-75 MUSTANG

The glove box door is retained to the door inner panel by integral plastic studs that are staked over. Glove box doors may be broken staking but no other damage can be satisfactorily repaired by installation of washer head screws, using the following procedure:

1. Remove the glove box door from vehicle and place on a clean work bench.

2. Using a hand held 3/8" twist drill (wrap tape over the sharp edges of the flutes) remove the broken plastic stake. Remove sufficient stud material so that the washer head screws (No. 8-18 x 1/2") can clamp the inner panel to the door.

3x8

3. Install No. 8-18 x 1/2" washer head screws (procure locally).

4. Install glove box door in vehicle and adjust door utilizing the in-and-out adjustment of the lock striker.

WARRANTY STATUS: Reimbursable within the provisions of the Warranty and Policy Manual.

OPERATION SP-06024-A-75

TIME 0.3 Hr.

DLR CODING. Basic Part No. 70124 Code 01

CHASSIS

Article No. 1269

BRAKE ASBESTOS FIBER DUST REMOVAL

FORD

ALL YEARS ALL CAR LINES

LINCOLN MERCURY

ALL YEARS ALL CAR LINES

TRUCKS

ALL YEARS ALL TRUCK SERIES

The following Caution Note should be cross referenced in Group 12, Volume I of the Car and Truck Shop Manuals when performing wheel brake repairs:

CAUTION Dust and dirt conditions present on wheel brake assemblies and rotors and drums, may contain asbestos fibers that can represent a potential health hazard when made airborne by cleaning with compressed air.

All wheel brake assemblies should therefore be cleaned only with a vacuum cleaner suitable for use with asbestos fibers. This type of vacuum cleaner is available through the Rotunda Dealer Equipment Catalog. Dust and dirt from the vacuum cleaner should be disposed of in a manner that prevents dust exposure.

Any repairs done on brake linings, pads, rotors and drums, should be done using properly exhaust ventilated equipment.

WARRANTY STATUS. "INFORMATION ONLY"

PROPERTY OF
FORD MOTOR COMPANY