

23607

(3322)

NN VENDOR NO.

77920

PURCHASE ORDER NO.

581H-9440-N37

This number **MUST** appear on all
Correspondence, Invoices, Packages
and Shipping Papers.

DATE OF ISSUE

March 3, 1969

INSPECTION BY

U.S. Govt. Class A/Mfg.

Port Allegheny Corning Cor
Port Allegheny, Penn.

APPLICABLE
APPENDIX

A See Below

TO: C. E. Thurston & Sons, Inc.
850 Tidewater Drive
Norfolk, Virginia 23501

3-24-69 3-13-69
ONE FIRMED/2023
7-23-69 FALLS - 26511
SHIP 3/26/69

N.C. NO.	INSP. LEVEL	IDENT NO.	APPLICABLE HULLS	3	4	5	6	7	8
CM-A		55523	1	2					
CHARGE NO.			582H-See Below						
F.O.B. Port Allegheny Pennsylvania			TERMS 1 1/2 10 Days		DATE SHIPMENT WANTED At Once		DATE SHIPMENT PROMISED March 31, 1969		

ITEM	QUANTITY	DESCRIPTION
	QUANTITIES FOR SHIP(S)	ASBESTOS PIPE COVERING: For Various Reactor Plant Systems during construction of Submarine SSN670 Under U. S. Navy Contract NObs 4873, Group No. X9440-5.
1	102'	Molded Asbestos Pipe Covering, 3/4" NPS x 1-1/2" Thk.
2		Certificates (see para. 2A(1))
3		Test Reports (see para. 2A(2))
		<u>ENCLOSURES</u>
		The following documents accompany and form a part of this purchase specification: Appendix A-581 dated 3-16-67 Appendix G-571C dated 7-29-65
		<u>SPECIFICATIONS</u>
		1. Material

(NOTES NOT ON ORIGINAL)

SHIP VIA: Associated Transport	INSP. INST.	YARD REQ. NO.	O.B.R.P. ☐ YES ☒ NO	LEAD YARD ORDER NO.	STOP NO.
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PURCHASE ORDER NO.

581H-9440-N37

381

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SHEET 1 OF 5 SHEETS
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PLAINTIFF'S
EXHIBIT
U.S. DISTRICT COURT
NORFOLK, VIRGINIA

PLAINTIFF'S
EXHIBIT
U.S. DISTRICT COURT
NORFOLK, VIRGINIA

DESCRIPTION	UNIT PRICE	TOTAL AMOUNT
A. The insulation material supplied as Item (1) shall be produced, tested, inspected, and delivered in accordance with Military Specification MIL-I-24244 (Ships) titled: "Insulation Materials, Thermal, with Special Corrosion and Chloride Requirements" dated August 22, 1966 and as specified herein. NOTE: Pay particular attention to the following paragraphs in MIL-I-24244: Paragraph 4.2.2, Sampling, and paragraph 4.2.4.1, Specimen Preparation, which specify the number of samples and specimens required for chemical analyses. NNSD requires that the provisions set forth in these paragraphs be complied with without deviation. B. Item (1) shall be in accordance with MIL-I-2781D, Grade II, Class C titled: "Insulation, Pipe, Thermal" and MIL-I-24244 Type 1R. C. The effective date for all specifications, standards, publications, etc. invoked by this purchase specification shall be July 1, 1962 except where otherwise noted.		
2. Quality Assurance Provisions		
A. The manufacturer/vendor shall prepare and submit to the purchaser three (3) copies of the following documents. The documents shall be signed by an official of the company. The NNS&DDCo. purchase order number and purchase order item number must appear on each document. The Certificates are to be sent, under separate cover, concurrently with or shall precede the applicable shipment of material and are to be sent directly to NNS&DDCo. (1) Certificate of Compliance in accordance with paragraph 6.3.2 of MIL-I-24244 (Ships) and this purchase order. (2) Certified Test Reports in accordance with paragraph 4.2.3 of MIL-I-24244 (Ships). B. Mercury Contamination - During the manufacturing processes, tests, and inspections, the material furnished shall not have come in direct contact with mercury or any of its compounds nor with any mercury containing devices involving a single boundary of containment.		

DESCRIPTION	UNIT PRICE	TOTAL AMOUNT
C. Each item or piece shall be identified with the following information marked on a tag attached to the item or container or marked on the container: (1) Manufacturer's Name or Symbol (2) Basic Component Specification Number (3) Purchase Order and Purchase Order Item Numbers D. Vendor shall immediately inform the purchaser of any problems which might adversely affect delivery or of any particular known to be nonconforming with respect to the requirements of this purchase order. Any request for waiver must be supported by technical justification and benefit to the government to be realized through granting of the proposed waiver. Vendor shall not ship any material known to be nonconforming without obtaining prior approval by the purchaser. 3. Shipment and Packaging A. Packing and shipment shall be such that material is not damaged and that tags on each item shall remain intact, in place and legible for short time storage and handling after receipt. B. Each shipping container shall be substantially marked with the item and purchase order numbers. C. Material is for domestic shipment and immediate use. 4. The end use for which this material is intended must be passed on to all subcontractors. NOTE: TEST The Chemical Tests of MIL-I-24244, para. 4.2.4.2 shall be performed in the presence of the Government Inspector and shall meet the requirements therein. <u>CLASS A MANDATORY INSPECTION</u> Government inspection of items furnished on this purchase order is required prior to shipment from your plant.		

-- UNPRICED

PURCHASE ORDER NO
581H-9440-N37

(3322103)

DESCRIPTION

Please notify the Government Representative who services your plant so that plans for such inspection can be made and provide such assistance in the above inspection as he may request. The Supervisor of Shipbuilding, NM has forwarded a copy of this order to your local Government Representative.

MANUFACTURE AUTHORIZATION

Release for manufacture is granted upon the placement of this purchase order, provided material is in strict accordance with this purchase specification. All departures from this purchase specification shall be specifically and clearly invited to our attention for evaluation prior to actual manufacture.

P. O. Firm Total Price

This confirms telecon of February 28, 1969
with Mr. C. Holland.

ALG
6-APD
ELM/jsy/b
2/27/69

SHEET NO.

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PURCHASE ORDER NO
581H-9440-N37

3816

QTY	DESCRIPTION	UNIT PRICE	TOTAL AMOUNT
	<u>NOT ON THE ORIGINAL</u> 1. Date Req'd: ASAP (5-19-69) MC #253 2. Sch. Place: 2-24-69 Charge: 27% - 9440; 26% - 9456; 24% - 9150; 23% - 6440 Identical material ordered on 581H-9440-N27 Please advise Lewis Gray (Pipe Coverers - Phone 2467) of shipment date when available. This material is to be handled as "CONTROLLED MATERIAL CM-A" in accordance with RPCMP A-23, A-34 and A-35. Controls to start at receipt inspection and continue until installation. Pay particular attention to vendor certification of compliance, proper storage, and issue control to prevent loss or misuse.		

ALG
S-APD
ELM/isy
2/27/69