

RESIDUAL VCL CONTENT
OF FINISHED PVC PRODUCTS

DISTRIBUTION

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A U C M 5-6

PLANT PERFORMANCE WITH 20 PPM RVCM SPEC

FOR EP/GP RESINS

April, 1975

<u>PLANT</u>	<u>TOTAL LBS. PRODUCED</u>	<u>TOTAL LBS. PRODUCED GREATER THAN 20 PPM</u>	<u>PERCENT TOTAL LBS. PRODUCED GREATER THAN 20 PPM</u>
Avon Lake	2,079,500	40,000	1.92%
Henry	5,386,658	0	0.00%
Long Beach	5,863,038	1,816,722	30.98%
Louisville	3,723,406	265,000	7.11%
Pedricktown	2,722,000	240,000	8.81%
TOTALS	19,774,602	2,361,722	11.94%

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5/7/75

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RESIDUAL VC1 CONTENT OF FINISHED PVC PRODUCTS

Data Expressed in PPM VC1

PLANT: AVON LAKE

<u>Resin Type</u>	<u>No. Data Points</u>	<u>Average</u>	<u>High</u>	<u>Low</u>
WEEK ENDING: <u>4/4/75</u>				
G-92	4	31.2	54.9	8.0
102EP F-5	10	0.3	0.6	0.1
103EP F-76	10	3.8	14.9	0.7
110X400	1	0.8	0.8	0.8
110X401	11	4.4	12.6	0.7
121	1	0.0	0.0	0.0
124	2	1.4	2.9	0.1

WEEK ENDING: <u>4/11/75</u>				
G-92	5	5.7	27.2	0.1
102EP F-5	10	1.2	3.1	0.2
103EP F-76	6	1.0	4.4	0.2
110X334	9	13.2	16.1	0.3
110X400	3	1.2	1.3	1.1
110X401	17	6.5	18.2	0.2
124	8	1.3	2.5	0.2

WEEK ENDING: <u>4/18/75</u>				
G-92	3	1.4	3.5	0.0
102EP F-5	25	1.1	7.3	0.1
103EP F-76	3	3.9	5.6	2.1
110X334	11	3.6	9.1	0.1
110X400	3	0.5	0.6	0.5
110X401	11	4.0	20.0	0.5
121	1	0.1	0.1	0.1
124	12	3.0	11.4	0.1

WEEK ENDING: <u>4/25/75</u>				
G-92	7	34.4	105.0	0.1
G-99	3	0.3	0.7	0.1
102EP F-5	27	2.0	18.8	0.1
103EP F-76	8	10.2	23.9	0.9
110X334	12	2.1	7.5	0.1
110X400	2	0.3	0.5	0.1
110X401	10	1.4	2.8	0.1
124	20	1.9	9.1	0.0

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RESIDUAL VC1 CONTENT OF FINISHED PVC PRODUCTS

Data Expressed in PPM VC1

PLANT: HENRY

<u>Resin Type</u>	<u>No. Data Points</u>	<u>Average</u>	<u>High</u>	<u>Low</u>
WEEK ENDING: <u>4/4/75</u>				
102EP F-5	6	0.2	0.3	0.1
103EP F-76	3	2.1	5.5	0.3
120X271	3	18.9	25.1	11.2
WEEK ENDING: <u>4/11/75</u>				
102EP F-5	11	0.1	0.3	0.0
103EP F-76	3	5.0	5.6	4.5
120X271	5	14.3	22.9	3.6
WEEK ENDING: <u>4/18/75</u>				
102EP F-5	9	0.1	0.2	0.0
120X271	5	17.4	22.0	10.1
WEEK ENDING: <u>4/25/75</u>				
102EP F-5	3	0.3	0.5	0.2
103EP F-76	3	5.5	6.6	4.2
128	3	9.7	11.1	7.2

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RESIDUAL VC1 CONTENT OF FINISHED PVC PRODUCTS

Data Expressed in PPM VC1

PLANT: LONG BEACH

<u>Resin Type</u>	<u>No. Data Points</u>	<u>Average</u>	<u>High</u>	<u>Low</u>
WEEK ENDING: <u>4/4/75</u>				
103EP	3	6.3	12.0	3.0
103EP F-76	13	16.6	41.0	5.0
WEEK ENDING: <u>4/11/75</u>				
103EP	2	16.0	18.0	14.0
103EP F-76	21	33.2	78.0	15.0
WEEK ENDING: <u>4/18/75</u>				
102EP F-5	4	18.0	21.0	2.0
103EP F-76	15	40.9	90.0	14.0
WEEK ENDING: <u>4/25/75</u>				
103EP	9	21.1	55.0	3.0
103EP F-76	11	9.1	17.0	0.5

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RESIDUAL VC1 CONTENT OF FINISHED PVC PRODUCTS

Data Expressed in PPM VC1

PLANT: LOUISVILLE

<u>Resin Type</u>	<u>No. Data Points</u>	<u>Average</u>	<u>High</u>	<u>Low</u>
WEEK ENDING: <u>4/4/75</u>				
G-92	4	0.0	0.0	0.0
103EP	10	26.5	119.0	0.0
103EP F-76	9	10.7	26.0	0.0
121	2	11.5	12.0	11.0
121 (Resamples)	10	0.3	1.0	0.1
126 (Resamples)	13	2.1	12.0	0.0
130X24 (Resamples)	2	0.1	0.1	0.1
135	3	2.1	5.0	0.1
135 (Resamples)	8	0.4	1.3	0.0
603X560	4	0.0	0.0	0.0

WEEK ENDING: <u>4/11/75</u>				
G-92	2	0.0	0.0	0.0
103EP	20	61.7	147.0	4.0
103EP F-76	3	4.0	9.0	1.0
110X335	1	3.0	3.0	3.0
121	9	3.7	18.0	0.0
300X6	2	57.0	102.0	12.0
603X560	6	0.1	0.1	0.0

WEEK ENDING: <u>4/18/75</u>				
G-92	3	0.0	0.0	0.0
103EP	5	6.1	20.0	0.3
103EP F-76	5	5.2	11.0	0.7
121	11	3.8	11.0	0.1
121X5	2	7.0	9.0	5.0
126	4	4.0	7.0	1.0
130X24	3	0.0	0.0	0.0
135	2	0.0	0.0	0.0
300X6	2	8.5	9.0	8.0
603X560	7	0.0	0.0	0.0

WEEK ENDING: <u>4/25/75</u>				
G-92	5	0.3	1.0	0.0
103EP	6	4.2	14.0	0.4
103EP F-76	2	8.5	13.0	4.0
121	15	1.8	6.0	0.3
121X5	1	4.0	4.0	4.0
126	2	3.5	4.0	3.0
300X6	3	4.7	6.0	2.0

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RESIDUAL VC1 CONTENT OF FINISHED PVC PRODUCTS

Data Expressed in PPM VC1

PLANT: PEDRICKTOWN

<u>Resin Type</u>	<u>No. Data Points</u>	<u>Average</u>	<u>High</u>	<u>Low</u>
WEEK ENDING: <u>4/4/75</u>				
103EP	9	9.1	16.8	2.3
103EP F-76	2	74.5	79.6	69.3

WEEK ENDING: <u>4/11/75</u>				
80X3	4	0.8	0.9	0.8
80X5	4	1.1	1.2	1.0
103EP	19	16.2	49.2	1.1
121	11	12.8	23.6	1.6

WEEK ENDING: 4/18/75

NO DATA AVAILABLE THIS WEEK -- PLANT SHUTDOWN

WEEK ENDING: <u>4/25/75</u>				
80X5	4	6.0	6.2	5.8
103EP	14	5.2	25.0	0.5
121	2	0.6	0.9	0.3

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