

DO A 042265
CONFIDENTIAL

1 What does the acronym RCRA represent?

- A Toxic Substance Control Act.....
.....
- B Resource Conservation and Recovery Act.....
.....
- C Recovery Control Resource Act.....
.....
- D
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.96072083337266

2 Is RCRA a state or federal regulation?

A State.....

B Federal.....

C.....

D.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.83504649430283

1 In the State of Louisiana, RCRA regulations are administered and enforced by;

- A The EPA.....
.....
- B The DEQ.....
.....
- C The State Legislature.....
.....
- D The Wildlife and Fisheries Commission.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.62642974761614

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2 Why are there regulations like RCRA?

- A To promote industry growth.....
.....
- B To inhibit industry growth.....
.....
- C To protect the environment.....
.....
- D To protect human health and the environment.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.40476818448155

- (2 The environment consists of people, water, ground, groundwater, air, song-birds, fish, flowers, trees, grass, animals, reptiles, etc.,.

A True.....

B False.....

C

D

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.93887658134982

6 What is the philosophy behind RCRA?

- A To regulate materials from cradle to grave.....
- B To regulate materials that put you in the grave.....
- C To regulate materials that cause cancer.....
- D To regulate materials that volatilize.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

N xt

P revious

1

1.69870274639628

3 What does RCRA regulate?

- A Solid Waste.....
.....
- B Hazardous Waste.....
.....
- C Garbage.....
.....
- D Both a & b.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



- 4 Environmental Operations requires that a waste type number be indicated on the waste label before they transport the waste to their storage facility.

A True

B False

C

D

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.26527311385855

DO A 042273
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- 5 A material becomes a waste when it is discarded, abandoned, meant for recycle, or is inherently like waste.

A True.....

B False.....

C

D

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.44522462060918

DO A 042274
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4 A container is defined as;

- A a portable device.....
.....
- B a stationary device.....
.....
- C a Dak-Pak.....
.....
- D both a & c.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.89019857854126

DO A 042275
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6 A 25 gallon container (Dak-Pak) is considered RCRA empty when;

- A it contains less than 3% by weight of the container volume.....
.....
- B it contains less than 1 inch of residue.....
.....
- C it is emptied more than 50%.....
.....
- D both a & b.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.56750954294927

DO A 042276
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(7 A 500 gallon container is considered RCRA empty when;

- A it contains less than 0.3% by weight of the container volume.....
.....
- B it contains less than 1 inch of residue.....
.....
- C it is emptied more than 50%.....
.....
- D both a & b.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.13288834836934

8 The signs posted in the Vinyl II Hazardous Waste Storage areas contain the following:

WARNING: HAZARDOUS WASTE - UNAUTHORIZED PERSONNEL KEEP OUT

A True.....

B False.....

C

D

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.45447104352269

- 9 RCRA requires that all hazardous waste containers be labeled with a description of the waste, date filled, and the words hazardous waste.

- A True.....
.....
- B False.....
.....
- C
.....
- D
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.2948284858348

DO A 042279
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10 A waste is considered RCRA Hazardous Waste if it;

- A is on any of the RCRA Hazardous Waste List (F, K, P, U).....
.....
- B exhibits the characteristics of Hazardous Waste (D List).....
.....
- C it is known to cause cancer.....
.....
- D both a & b.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.18236142545117

DO A 042280
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9 Under RCRA, the Vinyl II Plant is considered a;

- A Treatment, Storage, and Disposal Facility (TS&D).....
.....
- B Chemical Manufacturing Production Unit (CMPU).....
.....
- C Superfund Remediation Site (SRS).....
.....
- D Strategic Petroleum Reserve (SPR).....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.94847755783632

11 All Hazardous Waste could be subject to Land Disposal Restrictions (Land Ban)?

- A True.....
.....
- B False.....
.....
- C
.....
- D
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.06231455507796

DO A 042282
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- 12 Land Disposal Restrictions regulate the concentration(s) of hazardous constituents present in the **residue** of hazardous waste that has been treated or disposed of (incinerated), and is intended for land disposal.

A True.....

B False.....

C

D

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.32072719527442

13 If a waste is not listed, the generator of the waste must still determine if the waste exhibits any of the characteristics of hazardous waste?

A True.....

B False.....

C.....

D.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.46197097723464

- 14 If a waste is **not** listed, nor does it exhibit any of the characteristics of hazardous waste, the generator of the waste does not have to determine if the waste is state regulated?

- A True.....
.....
- B False.....
.....
- C
.....
- D
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



21 As per RCRA regulations, what is the maximum period of time that hazardous waste can legally be stored in S-240?

- A less than 30 days.....
.....
- B less than 60 days.....
.....
- C less than 90 days.....
.....
- D there is no limit.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.8251284388011

12 As per RCRA regulations, what is the maximum period of time that hazardous waste can legally be stored in T-400-2?

A less than 30 days.....

B less than 60 days.....

C less than 90 days.....

D there is no limit.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous

1

1.93367093006786

DO A 042287
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15 Why is there no limit on the storage time for hazardous waste in T-400-2?

- A It is inspected daily.....
.....
- B It is part of the Plant RCRA Permit.....
.....
- C It has been certified by an independent Professional Engineer.....
.....
- D all of the above.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.20732165044515

16 As per RCRA regulations, what is the maximum period of time that hazardous waste can be legally stored in temporary hazardous waste containers in the Plant?

A if not a Satellite Storage area, less than 30 days.....

B if not a Satellite Storage area, less than 60 days.....

C if not a Satellite Storage area, less than 90 days.....

D there is no limit.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous

1

1.4549790315586

25 As per RCRA regulations, what is the maximum period of time that hazardous waste can be legally stored in temporary hazardous waste containers that are located in Satellite Hazardous Waste Storage areas?

- A if less than 55 gallons of waste, no limit.....
.....
- B if greater than 55 gallons, no more than 3 days.....
.....
- C there is no limit.....
.....
- D both a & b.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous

1

1.83258340546516

DO A 042290
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17 In Satellite Hazardous Waste Storage areas, when the volume of waste accumulated exceeds 55 gallons, what must occur?

- A the containers must be dated immediately and moved to a less than 90 day Hazardous Waste Storage area within 3 days.....
- B the waste may continue to be stored there for up to a period not to exceed 3 days.....
- C the waste may continue to be stored there for up to a period not to exceed 90 days.....
- D no action is required, the volume of waste accumulated is not important.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous

1

1.22929565293216

15 Satellite Hazardous Waste Storage areas require a weekly inspection.

- A True.....
.....
- B False.....
.....
- C.....
.....
- D.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.77203883080373

DO A 042292
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18 Less than 90 day Hazardous Waste Storage areas require a weekly inspection.

A True.....

B False.....

C

D

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.65662931821152

17 Less than 90 day Hazardous Waste Storage area weekly inspections require;

- A inspecting the containers for correct labeling, including the waste accumulation start date and the words "Hazardous Waste"
- B inspecting the containers for leaks, corrosion, container integrity, and that the lid is closed
- C inspecting the integrity of the containment area that the containers are located in
- D all of the above

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.96895118102848

DO A 042294
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19 Less than 90 day Hazardous Waste Storage area weekly inspections require;

- A that there is sufficient aisle space for inspection and that the labels are visible from the aisle space.....
- B that the containers stored there are less than 90 days old.....
- C that the area is free of residues which may be considered to have leaked or spilled from the containers.....
- D all of the above.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



20 Can liquid Hazardous Waste be stored in the Vinyl II Plant's less than 90 day Hazardous Waste DAKPAK Storage area?

A Yes.....

B No.....

C.....

D.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.12986430066166

21 Liquid Hazardous wastes cannot be burned in R400, F410, or F420 unless they are listed in Vinyl II's RCRA permit?

A True.....

B False.....

C

D

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



19 How many Satellite Hazardous Waste Storage areas are allowed in the Vinyl II Plant?

- A 1.....
.....
- B 2.....
.....
- C 3.....
.....
- D there is no limit, as long as the areas are established near the location the waste is generated.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.66561246694327

20 The four characteristics of hazardous waste are; ignitability, corrosivity, reactivity, and toxicity characteristics.

A True

B False

C

D

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.94873191553575

22 What are the labeling requirements for RCRA permitted Hazardous Waste Storage tanks?

- A they must have the accumulation start date on them.....
.....
- B they must be clearly labeled with the words "Hazardous Waste".....
.....
- C they must be marked with the words "RCRA Waste".....
.....
- D there are no labeling requirements for RCRA tanks.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



23 RCRA Hazardous Waste Storage tanks must be inspected;

- A daily.....
.....
- B weekly.....
.....
- C when they are filled.....
.....
- D when they are emptied.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous

1

1.07520684882775

24 RCRA Hazardous Waste Storage tank inspections include inspecting the tank for;

- A labeling.....
.....
- B corrosion or leaks.....
.....
- C deterioration.....
.....
- D all of the above.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.00150824803929

DO A 042302
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25 RCRA Hazardous Waste Storage tank containment area inspections include inspecting the tank containment area for;

- A assurance that the area is free of residues which may be considered to have leaked or spilled from the tank
- B integrity of the containment area (no cracks or gaps in the concrete)
- C corrosion or erosion
- D all of the above

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous

1

1.34912479638547

DO A 042303
CONFIDENTIAL

25 A RCRA Hazardous Waste Storage tank must hav 100% containment.

A True.....

B False.....

C

D

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.74045285058229

DO A 042304
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- 25 Hazardous Waste generators must have a Preparedness Prevention Plan. This plan deals with the maintenance and operation of emergency equipment.

- A True.....
.....
- B False.....
.....
- C.....
.....
- D.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



- (26 At the Vinyl II Plant the C9 checklist , weekend safety checklists, and training programs are used to fulfill the requirements of the Preparedness Prevention Plan.

- A True.....
.....
- B False.....
.....
- C
.....
- D
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.34099187298724

DO A 042306
CONFIDENTIAL

(27 All new RCRA Hazardous Waste Storage tanks must be;

- A double-walled.....
.....
- B made of titanium.....
.....
- C certified by an Independent Certified Professional Engineer.....
.....
- D all of the above.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.05040929655098

DO A 042307
CONFIDENTIAL

28 Pipelines in the plant that transfer hazardous waste must be inspected;

- A when they are in use (transfer in progress).....
.....
- B after they are used.....
.....
- C daily.....
.....
- D there are no inspection requirements.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.22904713229698

DO A 042308
CONFIDENTIAL

29 What are the civil penalties for RCRA non-compliance?

- A \$10,000 / day / occurrence.....
.....
- B \$15,000 / day / occurrence.....
.....
- C \$25,000 / day / occurrence.....
.....
- D \$50,000 / day / occurrence.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.59515251526383

44 What are the criminal penalties for RCRA non-compliance?

- A \$10,000 / day / occurrence plus 1 year imprisonment.....
.....
- B \$15,000 / day / occurrence plus 1 year imprisonment.....
.....
- C \$25,000 / day / occurrence plus 5 years imprisonment.....
.....
- D \$50,000 / day / occurrence plus 2 years imprisonment.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.72832403924704

DO A 042310
CONFIDENTIAL

30 What are the criminal penalties for knowingly and/or willingly violating RCRA regulations?

- A \$250,000 plus 15 years imprisonment.....
.....
- B \$25,000 plus 1 year imprisonment.....
.....
- C \$50,000 plus 5 years imprisonment.....
.....
- D \$75,000 plus 10 years imprisonment.....
.....

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



46

Spilled or leaked waste and accumulated precipitation must be removed from RCRA containment areas within 24 hours, or in as timely a manner as is possible to prevent harm to human health and the environment.

- A True.....
- B False.....
- C
- D

Select Your Answer

☐ A ☐ B ☐ C ☐ D

Next

Previous



1

1.94212762496533

DO A 042312
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HM
126F

HM
181

Hazardous Materials Transportation Safety



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Transporting hazardous materials safely is a

BIG

responsibility

Hazardous materials in transit may pass close to thousands, even millions, of people. So no matter what role you play, many people depend on your safety knowledge.



To assure safety in transporting hazardous materials, the Department of Transportation (DOT) created the Hazardous Materials Regulations. Now, new regulations HM-126F and HM-181 make important changes to the existing regulations.

The new regulations may affect you in many ways, including:

- Learning how to mark and label shipments.
- Recognizing new international hazard classes.
- Training in how to use proper equipment, information, and procedures to reduce risks.

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Business & Legal Reports, Inc., Madison, CT 06443

What are hazardous materials?

Materials are considered hazardous if they can cause harm to people or the environment. Hazardous materials can be:



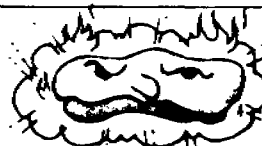
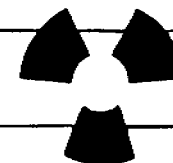
EXPLOSIVE



FLAMMABLE

they catch fire easily

RADIOACTIVE



REACTIVE

they may burn, explode, or release toxic vapors if exposed to other chemicals, heat, air, or water

TOXIC

they may cause illness or possibly death



You can avoid these risks.

This booklet will help you prepare hazardous materials so they can be transported safely.



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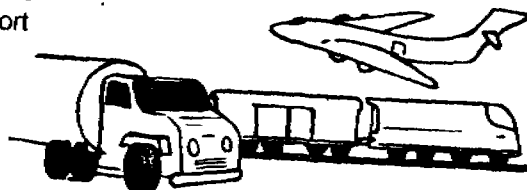
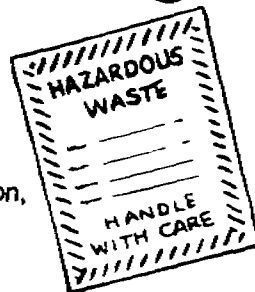
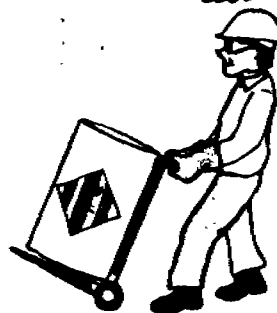
Everyone involved in transporting hazardous materials

plays a role in safety.



You must be trained for your role if you ever:

- Load, unload, pack, or handle hazardous materials
- Prepare hazardous materials for transportation
- Select, classify, test, or recondition shipping containers for hazardous materials
- Provide hazard and other information for shipping papers
- Prepare shipping papers, certification, hazardous waste manifests or other documentation
- Operate a vehicle used to transport hazardous materials



Note: The regulations include self-employed people and motor vehicle owner/operators.

You need to know...



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basic safety precautions and how to do your job properly and safely. The DOT requires several types of training, including:

Safety and general awareness.

Your training should prepare you to:

- Recognize and identify hazardous materials in your workplace
- Know about hazardous materials regulations and their purpose
- Understand the importance of hazardous materials safety
- Know why it's important to do your job in a way that protects you and others

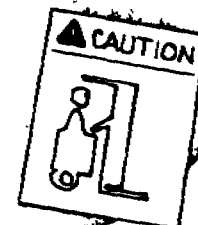
CAUTION



Personal responsibilities for hazardous materials safety.

To perform any hazardous materials transport task safely, you need specific knowledge, skills, and abilities. This part of training may cover how to:

- Load or unload hazardous materials safely
- Fill out shipping papers properly
 - Label and mark containers or packaging for transportation



Proper Hazmat Identification is a Class Act!

And it comes to you from the DOT's Hazardous Materials Table.

Whether you prepare or handle shipments, you'll need to know the new regulations for identifying hazardous materials. The DOT's Hazardous Materials Table contains this information.

Changes in the table include

New hazard classes, some divided further into divisions. Following are the new classes designed to conform with the United Nations' international shipping standards. They are shown with one of their label representations.



Explosives (with six divisions)

Class
1



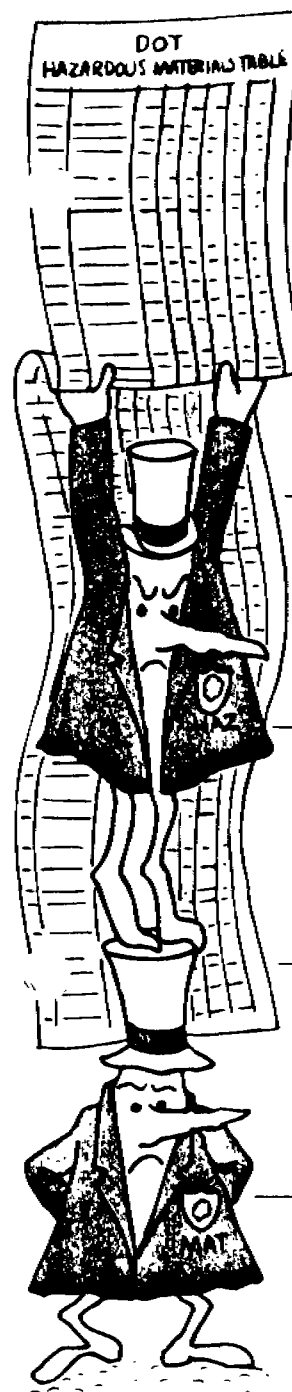
Gases (with three divisions)

Class
2



Flammable Liquids

Class
3



Flammable Solids (with three divisions)

Class
4



Oxidizing Substances (with two divisions)

Class
5



Poisons (with two divisions)

Class
6



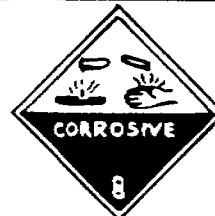
Radioactive Materials

Class
7



Corrosive Materials

Class
8

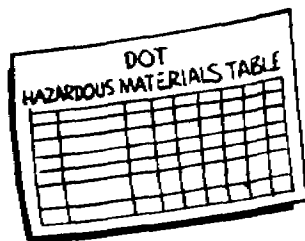


Miscellaneous Hazardous Materials

Class
9

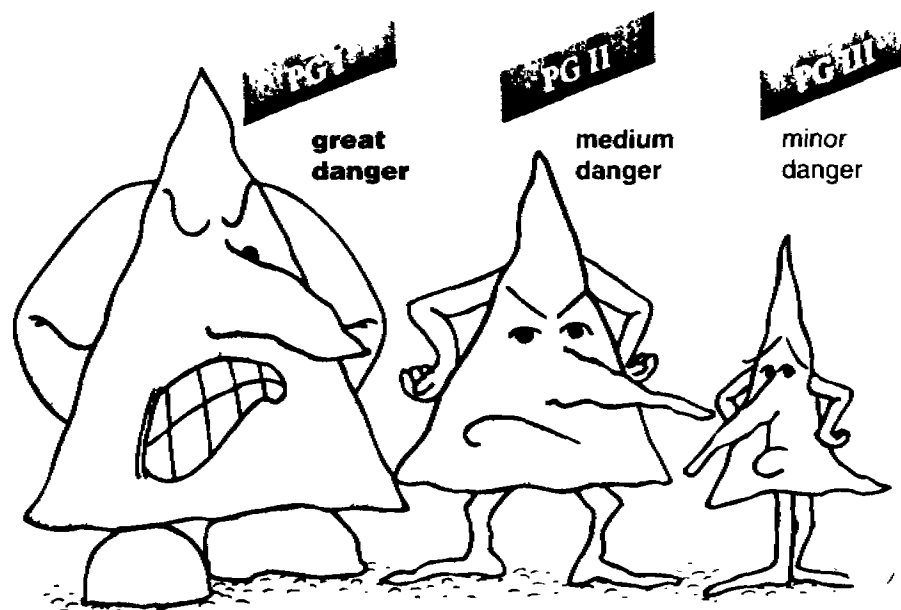


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Packing groups pull some weight

Packing groups (PG) represent the degree of danger of the material. They play a role in the type of packaging that is used. The three new groups are:

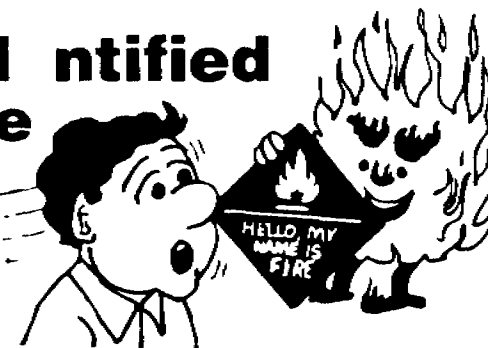


Other information from the table includes:

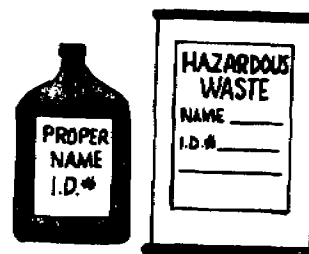
- Proper shipping name
- Packaging authorizations
- Identification numbers
- Quantity limitations
- Labels required
- Vessel stowage requirements
- Special provisions

Hazards identified at a glance

The quickest way of identifying hazardous materials comes from:



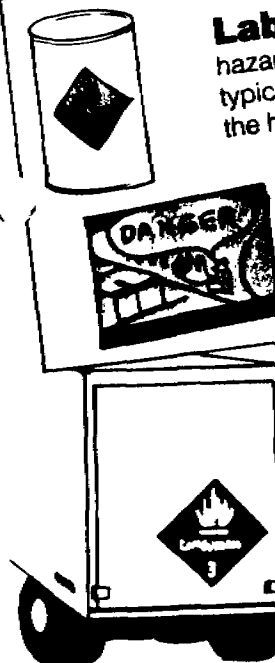
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Markings—used to identify the contents of a package or container. DOT requires the proper shipping name and identification number. Other marking requirements may apply in certain situations.

Labels—graphic representations of the hazards associated with a material. Labels are typically diamond-shaped with an illustration of the hazard and the hazard class number.

You must also check the Hazardous Materials Table to see if special labels are required, such as when shipping by aircraft.



Placards—located on the ends and sides of some motor vehicles, railcars, and freight containers with the same graphic identification as labels

Placards alert you to the hazards of materials entering your plant. And they alert others to any hazards you ship out

Identification makes its way to the front

Even more detailed information goes on:

Shipping documents. These may include a certified bill of lading, waybill, manifest, or other shipping papers. They include at least the following information:

The diagram shows a 'Straight Bill of Lading' form with the following fields and labels:

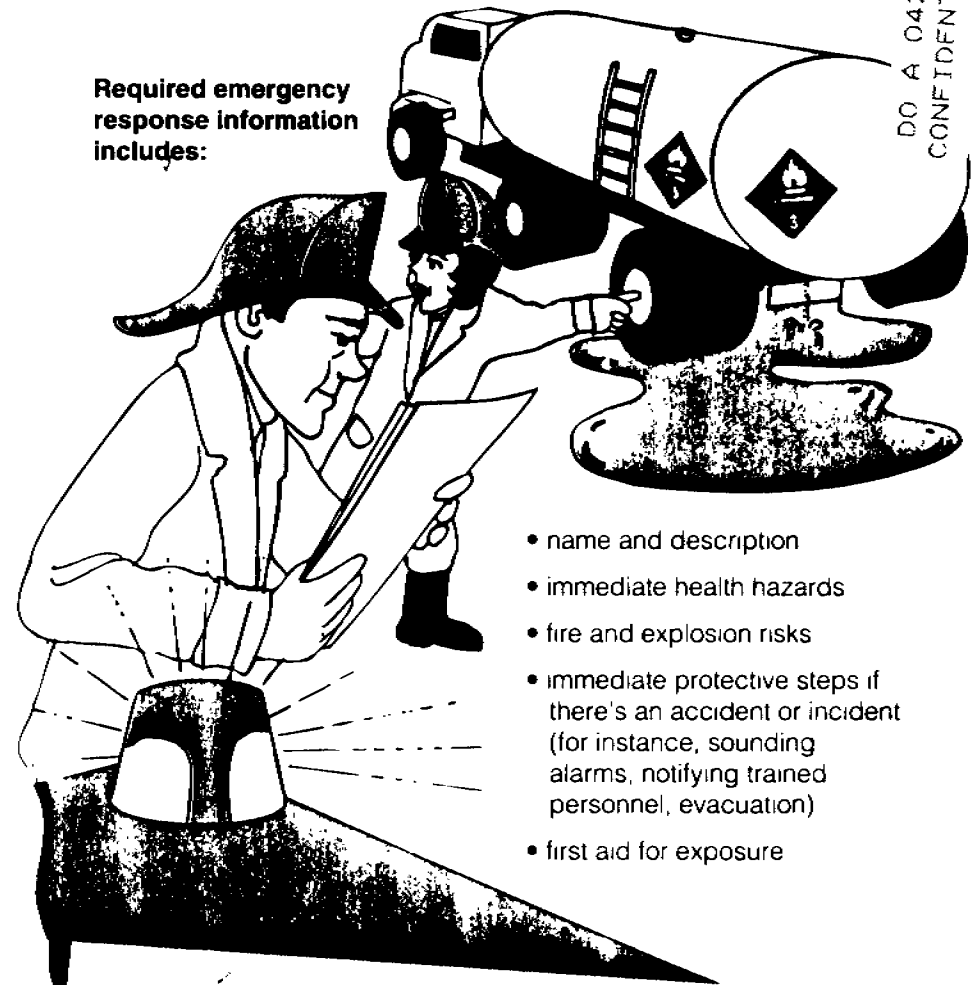
- SHIPPING NAME**: Points to the 'SHIPPING NAME' field at the top right.
- Proper shipping name**: Points to the 'SHIPPING NAME' field.
- Hazard class**: Points to the 'HAZARD CLASS' field.
- ID number**: Points to the 'ID NUMBER' field.
- Packing group, if applicable**: Points to the 'PACKING GROUP' field.
- Total Quantity**: Points to the 'TOTAL QUANTITY' field.
- Shipper's certification**: Points to the 'SHIPPER'S CERTIFICATION' section at the bottom.
- Emergency Response Telephone Number**: Points to the 'EMERGENCY PHONE' field at the bottom left.

The form also includes sections for 'TO: CONSIGNEE STREET, CITY, STATE, ZIP', 'FROM: SHIPPER STREET, CITY, STATE, ZIP', 'ROUTE', 'MODE', 'SHIPPER'S NO.', 'CLASS', 'TYPE', 'WEIGHT', 'LABELS', and 'C.B. Amt.'.

Proper ID=Quick Respons

Accurate information is essential to quick and correct action in an emergency. The DOT requires that such information accompany hazardous materials in transport

Required emergency response information includes:



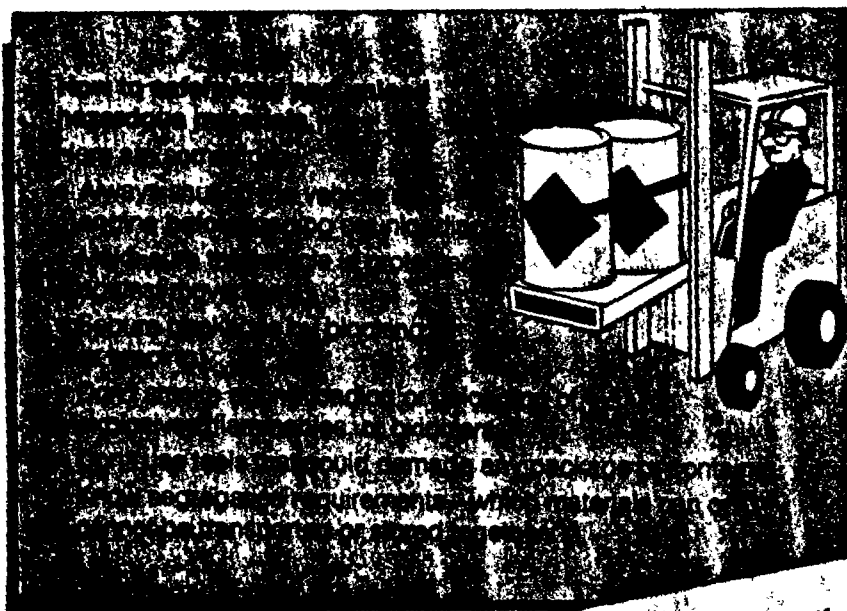
- name and description
- immediate health hazards
- fire and explosion risks
- immediate protective steps if there's an accident or incident (for instance, sounding alarms, notifying trained personnel, evacuation)
- first aid for exposure

The DOT also requires that an emergency response telephone number accompany the hazardous material. The number must be entered on the shipping papers.

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Mak way for af ty in yo ur job

While job specific training will vary gr atly, you may learn some of the following.



How to avoid accidents and protect yourself around hazardous materials.

Your training may cover how to:

- Select and use protective clothing and equipment.
- Identify engineering controls, such as ventilation, needed to reduce exposure risks.
- Read labels and material safety data sheets.

EMERGENCY CONTINGENCY PLAN



How to understand and use emergency response information. Information needed in emergencies must be available in any workplace or vehicle that handles, stores, or carries hazardous materials.

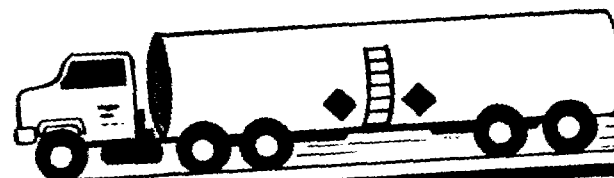
- Know where this information is located.
- Be familiar with your employer's emergency contingency plan.

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On the road precautions

Most hazardous materials are transported by truck. So drivers are required to receive special training that must meet Federal Motor Carrier Safety Regulations. Training may cover:

- Pre-trip safety inspections
- Safe vehicle operation
- Operations and conditions that affect vehicle handling and safety, such as braking, curves, speed, and weather
- Tunnel, bridge, and railroad crossing procedures
- Smoking, parking, routing, incident reporting, and vehicle attendance requirements



Training + knowl dg m an safe hazmat tran port

The Department of Transportation doesn't want to take chances with hazmat transport—or your safety.



So all employees whose jobs relate to hazmat transport are required to receive safety training:

- When assigned to a job
- When assigned new tasks
- At least once every two years



The DOT is serious about this training.
If your job is connected with hazardous materials transportation, your employer will have to certify, in writing, that you have been trained and tested to meet the requirements of this regulation.

S nd afety with very hipm nt!

A job that involves hazmat transport is a serious responsibility. You have to protect yourself, your co-workers, and everyone who will be anywhere near a hazmat shipment.



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Put your safety training to use all day, every day on the job.

- Know the identity and hazards of substances you work with.
- Fully document, label, mark, and package all hazardous shipments.
- Use protective equipment and safety procedures to prevent accidents and dangerous exposure.
- Follow all possible precautions when you pack, load, unload, or handle hazardous materials.
- Know what to do and who to contact in a hazardous materials emergency—and do it immediately!

Hazardous Materials Transportation Quiz

1. DOT created new regulations to assure safety in _____ hazardous materials.
2. Hazardous materials can be corrosive, radioactive, reactive, toxic, flammable, or _____.
3. General awareness training includes how to recognize and identify _____ in your workplace.
4. DOT's Hazardous Materials _____ identifies substances using new international hazard classes.
5. DOT's three packing groups are based on the degree of the material's _____.
6. Hazardous materials identification information is found on _____, placards, and shipping papers.
7. Labels that illustrate a hazard are usually shaped like a _____.
8. Accurate information has to accompany transported hazardous materials to allow quick, correct action if there's an _____.
9. An emergency response _____ number must be entered on the shipping papers.
10. Employers must certify in writing that employees involved with hazmat transport have been _____.

For the correct answers, turn this page upside down.

1) transporting 2) explosive 3) hazardous materials 4) Table 5) danger
6) labels 7) diamond 8) emergency 9) telephone 10) trained



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