



Interoffice Communication

To : R. E. Lehmkuhl

From : C. L. Miller

Date : March 19, 1981

Subject : WEEKLY PRODUCTION REPORT - ABERDEEN - WEEK ENDING 3/17/81
WEEK NO. 10

Production MM Lbs. - 7 Days - 3/11/81 thru 3/17/81

	<u>Last 7 Days</u>	<u>Month to Date</u>	<u>Year to Date</u>	<u>Previous Month</u>
Resin A & BC	5.62	14.56	64.34	22.47
Plasticizer A & BC	.09	.46	2.95	1.23
Dry Blend	1.21	2.54	9.50	3.49
Compound A & BC	1.16	2.59	10.73	3.63

Safety

There were no injuries recorded for the reporting period.

<u>Resin Unit (A & BC Grade)</u>	<u>Production</u>	<u>Forecast MM Lbs. - March</u>
Last 7 Days, M Lbs./C.D.	802	Budget 25.5
Last 7 Days, % of Budget	98	Forecast 3/12 28.0
Current Rate, % of Budget	100	Forecast 3/19 27.2

Vinyl production averaged 802 M pounds per day during the week. Major items affecting production were: agitator motor failure on D-300, reactor downtime in the new reactor module associated with cleaning the new hot water preheater, and a condenser cleaning on 743 reactor.

Debugging activities for the week upgraded 166 M pounds of "H" grade resin.

<u>Compound Unit (Customer Grade)</u>	<u>Production</u>	<u>Forecast MM Lbs. - March</u>
Last 7 Days, M Lbs./C.D.	158	Budget 4.8
Last 7 Days, % of Budget	106	Forecast 3/12 4.6
		Forecast 3/19 5.0

Line I operated 4 days averaging 72 M pounds per day. Line III operated 7 days averaging 105 M pounds per day. Line V operated 3 days averaging 28 M pounds per day. There were no unusual operating problems.

Plasticizer operated 2 days averaging 48 M pounds per day.

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<u>Dry Blend Unit</u>	<u>Production</u>	<u>Forecast MM Lbs. - March</u>	
Last 7 Days, M Lbs./C.D.	173	Budget	2.2
Last 7 Days, % of Budget	248	Forecast 3/12	4.2
		Forecast 3/19	4.2

Dry Blend operated 6 days averaging 202 M pounds per day with no unusual operating problems.

C L Miller

C. L. Miller

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