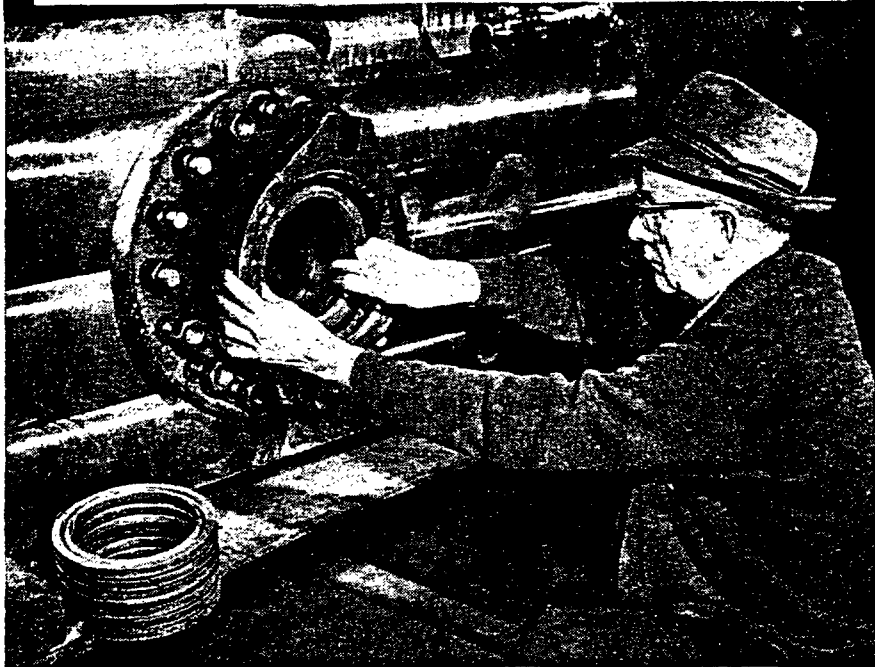


HOW SEVENEERING WITH R/M CUTS MAINTENANCE COSTS, PROTECTS RODS IN STEAM FORGING HAMMER APPLICATION



AVERAGE R/M PACKING LIFE 3 WEEKS, former packings only 1 week. And the R/M Vee-Square eliminated two packings because it is available in sizes to fit any hammer rod, stuffing box and packing gland. It's also uniform and easy to install.

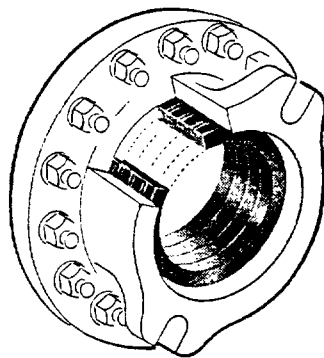
43 hammers with R/M Vee-Square® Packings 15% savings in replacement packing costs

Here is a good example of SEVENEERING with R/M. The Transue-Williams Steel Forging Corporation, Alliance, Ohio switched to R/M Vee-Square Packings for its 43 forging hammers at the recommendation of an R/M Distributor.* This move resulted in savings of 15%.

In addition, inventory was reduced — all makes of hammers in the plant now use R/M Vee-Square instead of three types. Pressure efficiency in the hammers is constant. A positive seal is maintained through stroke and return by R/M's Vee-Square, which combines the nonyielding properties of solid packing with the automatic sealing of V-ring design. Destructive and costly rod scoring is eliminated. Little gland adjustment is required, dry spots on the packing surface do not occur, and snug fit contributes to uniform rod wear.

Transue-Williams is but one of thousands of plants SEVENEERING with R/M to solve their packing problems. Our Big 7 Packing Selection Chart is a helpful guide to the selection and application of R/M Packings for all types of equipment. Write for your copy today. See your authorized R/M distributor for immediate requirements now. He will make suggestions, and supply the packings you need — usually from stock.

*The Alan Packing & Rubber Co., Cleveland, Ohio



R/M's Big 7 Packing Types meet 95% of all packing needs, are sold exclusively through authorized R/M distributors



RAYBESTOS-MANHATTAN, INC.
BIG 7 PACKINGS
PACKING DIVISION, PASSAIC, N.J.
MECHANICAL PACKINGS AND GASKET MATERIALS

Marmaduke

Begin

**PLAINTIFF'S
EXHIBIT**

T-246

Right in your own back yard, at the Cleveland Steel Tube Co. Are you standing by?"

"Aye aye, sir, and waiting for orders," roared Marmy, lighting a piece of rope yarn and tossing his gray bowler on the chief's desk as he stretched out his long legs.

"You're ordered to get those kettles shipshape," shot back the boss. "You arrange for shipment and ride with the tubes to Manchester—they're worth their weight in ambergris. Then hire local boilermakers, roll in the new tubes and get the boilers steaming. That means working watch-and-watch — but I'm depending on you. There's a fat bonus waiting if you cut red tape and get that plant in operation quickly."

Before Marmaduke could reply, Havermeyer added, "I don't care how you do the job—but get it done. And I'm not counting pennies. Pick up \$2000 for pocket money at the Ohio Trust Co—I'll call them."

"Sounds like a South Sea Island picnic," laughed Marmy, envisioning that bundle of beautiful folding money. "What's the problem?"

"It's *no* picnic, and you *got* problems, Mr Surfaceblow," howled the boss. "They're big ones. Don't forget the army's running the railroads now. You evidently don't know that since the swivel-chair cavalry took over, every trunk line and siding is blocked with freight cars for a hundred miles back from the eastern ports. Movement from one railroad division to another can be delayed for weeks. Are you still at the throttle?"

"The sun's sizzling through the fog," assured Marmaduke, as he started to check some Boston phone numbers in a little black address book he fished from his vest pocket.

"Well," heaved Havermeyer, "that's only problem No. 1. Here's No. 2: Mr Orziel Ezra Lype, president of the mill, is popping his rivets. He's been calling me every hour. Wants those boilers back in operation right now—as if we didn't. He blames that dry firing on us—raves we didn't warn their unlicensed operators about something — I'm not sure exactly what. He also says if we have as much brains as a chimp we'll get those

tubes the boilers so how cra and accu Kaiser you'd be —he'll way."

Marm for him. self soon brought port aft days, bu roads waters. was to and he

Minut Marmy house in ing bag of long of Sand he was loaded

His Manche colonel job at of few timental ment v freight three o boiler t York C to the them t and U. breed, Albany away.

guess v ton fo chester

"W the Er then asked large i est ro New Y direct

"Ha "I'm t high-p a war are g get th