

BILL OF MATERIAL
MATERIAL FOR ONE

A ₂ REQD	A ₁ REQD	A ₁ REQD	PART No.	PART	MATERIAL
		X	21		ASSEMBLY DRIVE SIDE
	X		22		ASSEMBLY OPER. SIDE
1	1		23	MITER GEAR	BOSTON CAST IRON #0A-832Y-1 1 1/4" 5 SQ. THD/IN (R.H.) BORE
2	2		24	THRUST BRG.	BOSTON-BRONZ TB-2028
1	1		25	ADJ SCREW	CRS C-1016 DWG. 8123-33
	1		26	RATIOMOTOR	BOSTON M115-20-FU 1/2 HP TEFC MOTOR
		1	27	SPROCKET	LINK-BELT 20T-RC40-B
		1	28	RATIOMOTOR BRACKET	DWG. 8123-17
1	1		29	COVER	DWG. 8123-27
	1		30	MITER GEAR	BOSTON CAST IRON #0A-832Y-1 BORE 1" WITH 1/4" SQ. KEY & SET SCREW
		1	31	SPROCKET	LINK-BELT 25T-RC40-B 1" BORE WITH 1/4" SQ. KEY & SET SCREW
1	1		32	PILLOW BLOCK	BOSTON CAST IRON #SRP-16
3	3		33	COLLARS	BOSTON STEEL SET SCREW #SC-100 1" SHAFT
1	1		34	SHAFT	DWG. 8123-29
*	1		35	CHAIN	LB 27/9350 (EXISTING)
		1	36	MAIN BRACKET	DWG. 8123-2
		1	37	BEARING SUPPORT	DWG. 8123-34
	1		38	PILLOW BLOCK	DODGE-TIMKEN SPECIAL DUTY 2 1/2" SHAFT-4 BOLT BASE
*	1		39	SHEAVE	LB 27/9350 (EXISTING)
	1		40	MAIN BRACKET	SEE DWG. 8123-1
	1		41	RETAINER BAR	DWG. 8123-20
			42		
1	1		43	NUT	1"-14 HEX HD.
1	1		44	THRUST BRG.	BOSTON-BRONZ TB-1624
4	4		45	TIE ROD	DWG. 8123-31
8	8		46	NUTS	3/8"-16 NF HEX HD. & WASHERS
1			47		
3	3		48	SET SCREW	3/8"-24 NF 1 1/8" LG.
8	8		49	CAP SCREW	1/2"-20 NF 1 1/2" LG. SOCKET HD.
4	4		50	SCREWS	*10-32 x 1/2" LG.
1			51	BEARING SUPPORT	DWG. 8123-21
4	4		52	BOLTS	3/8"-11 x 5" LG. HEX HD. W/HEX NUTS
	4		53	BOLTS	3/8" x 2" LG. HEX HD. W/HEX NUTS
	4		54	BOLTS	1/2" x 1 1/2" LG. HEX HD. W/HEX NUTS
1	1		55	GIB	DWG. 8123-32
1	1		56	WAY	DWG. 8123-30

NOTE: ITEMS MARKED * ARE EXISTING
FROM ENGLAND.

NOTE: THIS DRAWING IS REPLACED
BY DWG. 11B.25 AT PLANT 5B (12-27-73)
ABC

Ref DWG. No. 8123

S. A. NO.		KEASBEY & MATTISON CO.		SYMBOL	
JOB NO.		AMBLER, PA.		EWA 411	
		CENTRAL ENGINEERING DEPARTMENT			
PLANT No 7 HILLSBORO, TEXAS.					
13 FT. PIPE MACHINE - ADJUSTING BRACKET - FRONT ROLLER - TOP FELT (ASSEMBLY)					
DR. THORNTON	APP.	CK.	APP.	DATE	SCALE
THIS DRAWING IS THE PROPERTY OF AND MUST NOT BE USED IN ANY MAN- NER DETRIMENTAL TO			PRINT ISSUED		ISSUE
KEASBEY & MATTISON CO.			DWG. NO.		
IT IS ONLY LOANED SUBJECT TO RE- CALL AT ANY TIME			8162		
BY	DATE				

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