

John Lucas & Co. FORMULA RECORD

3

HOME LAB. Gibbsboro CARD NO. 4 DATE 5-25-64 REX NO. A 6346NAME One Coat White for LevittownCUSTOMER Builders Supply Corp.APPROVED ADWGLOSS: Oil

SW TEST METHODS

COLOR: Wet Std. for A-6346WGT. PER GAL.: 401.0

PVC _____ CPVC _____ VOL. SOLIDS % _____

VISCOSITY: 428.1SURFACE: 1 Wood ExteriorDRYING OR BAKING: 406.81

2 _____

Fineness: 441.0METHOD ☐ BRUSH ☐ DIP ☐ SPRAY ☐ ROLLER ☐COLOR: 423.42

OTHER _____

GLOSS: 610.15

REDUCTION: 1 _____

GEN'L APPEARANCE: 628.26

2 _____

1 _____ 2 _____

UNDERCOATING: A-6334

STRAINING: _____

BAKING TIME & TEMP. _____

EXPOSURE: EXT. ☐ LIMITED EXT. ☐ INT. ☐

TYPE OVER: _____

SPECIAL TESTS: _____

DRY TO TOUCH: 2-12 Hrs. HAND: _____

HANDLE: _____

RUB: _____

TACK FREE: _____

STENCIL: _____

RY: 18-24 Hrs.

WRAP: _____

RECOAT: _____

HARD: _____

REASON FOR REVISION: To change name to conform to R & P Bulletin #124.

REX A 6346 CARD NO. 4 DATE 5-25-64

NAME One Coat White for Levittown

QUAL./SPEC.

TDEC	3	POUNDS	GALLONS	OLD MAT'L	NEW MATERIAL
DEPT.		2	.13	6210	62 10 00
PREV. NO.		275	10.14	6685	66 85 22
PARALLEL		225	6.59	6631	66 34 00
INPUT	102	150	6.31	6232	62 32 00
OUTPUT	100	125	2.62	6829	68 29 00
MFG. LOSS	2%	8	1	(1960)	(19 60 11)
MILL	Roller	167	23	(25F10)	(25 99 11)
RATE/HR.	200 gl.				
BLEED					
CAN		100	12	(3870)	(38 70 51)
DRUM					
FLASH PT.	100°F+				
NO RED ☒ RED ☐		85	10 1/4	(3870)	(38 70 51)
ANALY	FA	83	10 3/4	(1527)	(15 27 50)
CAUTION	2a	5	1/2	(909)	(09 09 50)
RVLTY: YES ☐ NO ☐		1	1/8	(9A46)	(09 49 52)
WT./GAL.	13.21	122	18 3/4	(145)	(01 45 00)
GRIND	3H				
CLEANLINESS					
VISC.	85-90 KU				
	77°F				
SOLIDS					
FWLR.	0.1 g/l				
MFG. INSTR.					

0007-SWP-062958

John Lucas & Co.

FORMULA RECORD

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HOME LAB. <u>Gibbsboro</u> CARD No. <u>3</u>	DATE <u>6-22-62</u> REX No. <u>A 6346</u>
NAME <u>Levittown One Coat White</u>	
CUSTOMER <u>Buildings Supply Corp.</u>	APPROVED <u>0244</u>
GLOSS: <u>Oil</u>	SW TEST METHODS
COLOR: <u>Not Std. for A 6346</u>	WGT. PER GAL.: <u>401.0</u>
PVC <u>CPVC</u> VCL SOLIDS %	VISCOSITY: <u>428.1</u>
SURFACE: 1 <u>Wood Exterior</u>	DRYING OR BAKING: <u>406.81</u>
2	IFINENESS: <u>441.0</u>
METHOD BRUSH ☒ DIP ☐ SPRAY ☐ ROLLER ☐	COLOR: <u>423.42</u>
OTHER	GLOSS: <u>510.15</u>
REDUCTION: 1	GENTL APPEARANCE: <u>528.25</u>
2	1 2
UNDERCOATING: <u>A 6283</u>	STRAINING:
BAKING TIME & TEMP.	EXPOSURE: EXT. ☐ LIMITED EXT. ☐ INT. ☐
TYPE OVEN:	SPECIAL TESTS:
DRY TO TOUCH: <u>9-12 Hrs.</u> SAND:	
HANDLE: RUB:	
TACK FREE: STENCIL:	REASON FOR REVISION:
DRY: <u>19-24 Hrs</u> WRAP:	<u>Showing use of (3870) in place</u>
RECOAT: HARD:	<u>of (39 A 36), converting from</u>
OTHER:	<u>Isophthalic to Orthophthalic Vols.</u>

0007-SWP-062959

BOX	A 6346	CARD NO.	3	DATE	6-22-62
NAME	Levittown One Coat White				
QUAL./SEC.					
TDRG	3	POUNDS		GALLONS	ALT. MAT'L
DEPT.		2		.13	6210
PREV. NO.		275		10.14	6685
PARALLEL		225		6.43	6631
INPUT	102	150		6.31	6232
OUTPUT	100	125		2.62	6829
MFG. LOSS	23	8		1	(1960)
MILL	Roller	167		23	(25 F 10)
RATE/HR.	200 gal				
BLEED					
CAN	1/4 DT	100		12	(3870)
DRUM					
FLASH PT.	100°F+				
NO RED ☒ RED ☐					
ANALY	None	85		10 1/4	(3870)
CAUTION	H	83		10 3/4	(1527)
TYLTY: YES ☐ NO ☐		5		1/2	(909)
WT./GAL.	13.21	4		1/2	(949)
GRIND	3H	120		18 1/2	(145)
CLEANLINESS					
VISC.	85-90 KU				
	77°F				
SOLIDS					
FMLR.					
MFG. INSTR.					
BEFORE MFG. CLEAN EQUIPMENT WITH (					)

John Lucas & Co. FORMULA RECORD

A-123

HOW LAB. Gibbsboro CARD No. 2 DATE 8-2-60 REX No. A-6346

NAME Levittown Gas Coat White

CUSTOMER North Shore Supply Co.

APPROVED ADN

GLOSS Oil

SW TEST METHODS

COLOR Match wet std. for A-6346

WGT. PER GAL. 401.0

FVC CPVC VOL. SOLIDS %

VISCOSITY: 428.1

SURFACE 1 Wood Exterior

DRYING OR BAKING: 406.81

2

1 2

METHOD BRUSH ☒ DIP ☐ SPRAY ☐ ROLLER ☐

COLOR: 423.42

OTHER

GLOSS: 610.15

REDUCTION: 1

GEN'L. APPEARANCE: 628.26

2

1 2

UNDERCOATING: A-6222

STRAINING:

BAKING TIME & TEMP.

EXPOSURE: EXT. ☒ LIMITED EXT. ☐ INT. ☐

TYPE OVEN:

SPECIAL TESTS:

DRY TO TOUCH: 3-12 H. SAND:

HANDLE:

RUB:

TACK FREE:

STENCIL:

REASON FOR REVISION:

DRY: 12-24 Hrs.

WRAP:

To replace (3878) with (30 A 20)

RECOAT:

HARD:

for orthopedic conservatio

OTHER:

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John Lucas & Co.

FORMULA RECORD

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HOME LAB	Gibbsboro	CARD NO.	1	DATE	3-11-60	REV. NO.	A-6346
NAME	Levittown One Coat White						
CUSTOMER	North Shore Supply Co.						
GLOSSES:				APPROVED <i>W J H</i>			
COLOR				SW TEST METHODS			
Match test std. for A-6346				WGT. PER GAL.: 101.0			
PVC				VISCOSITY: 428.1			
SURFACE: 1. Wood Exterior				DRYING OR BAKING: 406.81			
2.				1. 1.			
METHOD CRUSH ☒ ST ☐ STRENGTH ☐ DENSITY ☐				COLOR: 423.42			
OTHER				GLOSSES: 610.15			
REDUCTION: 1.				GEL APPEARANCE: 628.25			
2.				1. 2.			
UNDERCOATING: A-6283				STRAINING:			
BAKING TIME & TEMP.				EXPOSURE: EXT. ☒ UNTESTED ☐ INT. ☐			
TYPE OVER:				SPECIAL TESTS:			
DRY TO TOUCH: 6-12 HRS.				REASON FOR REVISION:			
TACK FREE:				TO assign permanent number to			
DRY: 18-24 HRS.				FA 1000			
RECOAT:							
SAND:							
OTHER:							

0007-SWP-062963

REF	A 6246	CARD NO.	1	DATE	3-11-60
NAME	Leviton One Coat White				
QUAL/SPEC.					
TDR	3	POUNDS	2	GALLONS	.13
DEPT.			2		6210
PREV. NO.	FA1140		275	10.14	6685
PARALLEL	NONE		225	6.13	6630
INPUT	102		150	6.31	6232
OUTPUT	100		125	2.62	6829
MFG. LOSS	2%		8	1	(1960)
MILL	Roller		167	23	(25 F 10)
RATE/HR.	200 g/l.		100	12	(3870)
BLEED					
CAN					
DRUM					
FLASH PT.	100°F+		85	10 1/4	(3870)
NO RED ☒ RED ☐			83	10 3/4	(1527)
ANALY	NONE		12	1 1/2	(902)
CAUTION	A		4	1/2	(942)
RYLTY: YES ☐ NO ☐			114	17 1/2	(145)
WT./GAL	13.22				
GRIND	3H				
CLEANLINESS					
VISC.	80-90 KU				
	77F				
SOLIDS					
FELD					
MFG. INSTR.					
BEFORE MFG. CLEAN EQUIPMENT WITH ()					