

MAY -0-81-E-1343

DATE: _____

LOT: _____

PROCESSES

APPROVED BY

(A) YC-016-B (-)

FWP 03/13/81

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ESTIMATED WEIGHT: 3130#

COMTYP JOB NAME: 01YC016BMA

EQUIP MENT	NAME: MOLYBDATE ORANGE	USE LBS	N-CODE	ACCT LBS
PREP	1 WEIGH FOR S 35	90	3-A	90
1	2 WEIGH FOR S-43	80	3-A	80
	3 WEIGH IN DRUM FOR S-39	145	32-D	145
	4 WEIGH FOR S-29	250	4-A	250
	5 WEIGH IN FAILS FOR S-30 32.0 %	69	28-D	22
	6 WEIGH FOR S-41	225	15-A	225
356	7 RUN 25" (451 G) WATER INTO V-356			
2	8 TURN ON AGITATOR AND STEAM			
	9 WEIGH AND SIFT IN	270	131-B	270
	10 HEAT TO AND MAINTAIN 60-66* C FOR S 37			
359	11 WEIGH IN OPTR 342 , MK 48 , 38.15 %	490	423-D	24
3	OPTR _____, MK _____, _____ %			187
351	12 WEIGH IN OPTR 342 , MK 244 , 38.25 %	3033	10-D	441
4	OPTR _____, MK _____, _____ %			1160
4	13 RUN IN V-359			
358	14 RUN 10" (473 G) WATER INTO V-358			
5	15 PUMP V-351 INTO V-358			
	16 ADJ TO 68" (3216 G) AT 67-69*F. RECORD: 68			
	17 STIR 3 MIN. RECORD: 69 *F & PH 9.6			
	18 IF NECESSARY, ADJ TO PH 9.8-9.9 ASSUME 50% RECORD: PH 9.85	1	7-D	1
	19 RECORD: G/ML 1.047 (1.044-1.047) ASSUME 66%		33-D	
SV	20 RUN 40" (1908 C) WATER INTO V- 242			
6	21 RUN IN FROM V-354			
	OPTR 145 , MK 484 , 29.30 %	10,399	41-D	3047
	OPTR _____, MK _____, _____ %			
	22 ADJ TO 3148 G AT 67-69*F (64" IN V-240 & V-246, 66 " IN V-241, V-242, & V-245)			
	23 STIR 3 MIN. RECORD: 68 *F		57-A	
	24 RECORD: PH 3.5 (2.8-3.6)			
	25 ADJ TO PH 4.0-4.1 ASSUME 66%		33-D	
	RECORD: PH 4.4 & VOL 66 " ASSUME 50%	2	7-D	1
	NOTE: DILUTE N-7-D 10:1 WITH WATER			
	26 RECORD: G/ML 1.099 (1.097-1.100)			
	27 OBTAIN 1 QT SAMPLES OF S-19 & S-26 SOLUTIONS & TITRATE TWICE			
	RECORD: LOWEST PH 2.92 & ML N-10-D 8.26			
	LOWEST PH 2.91 & ML N-10-D 8.38			
	NOTIFY SUPV IF ML N-10-D IS NOT IN RANGE 8.0-8.6 OR IF THE TWO TITRATIONS DIFFER BY MORE THAN 0.10 ML N-10-D (IF YES, FLUSH ALL EQUIPMENT & REPEAT TITRATIONS)			
	DO NOT PROCEED IF N-10-D TITRATION IS OUT OF RANGE			

PROCEED TO PAGE 2

MAKING INSTRUCTIONS: BATCH UNIT

EQUIP MENT		PAGE 02 OF 2 CG 01 CODE YC-016-B	USE LBS	N-CODE	ACCT LBS
	28	RUN V-358 AT 67-69°F THRU BOTH UNDERSURFACE DISTRIBUTORS INTO SV AT 67-69°F IN 17-19 MIN			
		RECORD: START <u>4:35 P</u> M & TOTAL MIN <u>12</u>			
		NOTE: V-358 STRIKE TIME UP WHEN 1/2 VAT BOTTOM SHOWS MT			
SV 6 (CONT)	29	WHEN S 28 COMPLETED AND BEFORE WASHING IN V-358, DUMP IN N-4-A FROM S-4			
	30	IMMEDIATELY POUR IN N-28-D FROM S 5			
	31	DURING S'S 29 AND 30 (IF ALONE, AFTER S'S 29 & 30) WASH IN V-358			
	32	STIR 2 MIN			
	33	RECORD: PH <u>2.1</u> (2.2-2.5) & PB XS <u>+</u> (+)			
	34	STIR TOTAL OF 15 MIN FROM COMPLETION OF S 28 RECORD: START <u>4:50 PM</u> TOTAL MIN <u>15</u>			
	35	DUMP IN N-3-A FROM S 1			
	36	STIR 3 MIN			
	37	RUN IN N-131-B FROM S 3 IN 7 MIN			
	38	STIR 3 MIN			
	39	POUR IN N-983-D FROM S-3			
	40	STIR 2 MIN			
	41	DUMP IN N-15-A FROM S 6			
	42	STIR 3 MIN			
	43	DUMP IN N-3-A FROM S 2			
	44	STIR 3 MIN			
	45	RECORD: PH <u>6.0</u> (5.8-6.0)			
	46	IF NECESSARY, ADJ TO PH 5.8-6.0 ASSUME 50% RECORD: PH <u> </u> ASSUME 66%		7-D 33-D	
	47	FLOOD TO 153" (7298 G)			
	48	STOP AGITATOR			
		START <u>3:00 PM</u> FINISH <u>5:30 PM</u> OPTR <u>109</u>			