

S.V. 11 M 42C.V. 214 ONLY

D.V.

MAKING INSTRUCTIONS BATCH UNIT

CG 46 CODE YW-869-P

PKG 05

TIME

7:41 & CHECKED

PROCESSES

APPROVED BY

LOT # 11532537

TAB: Punch Total Wgt as Est Wgt

Est Wgt (Do Not Punch)

(Req #)2750 LBS

NOV

G 1970 BY

TAB: Punch Following Consumptions:

CG	CODE	LOT	PO	DISP	LBS.
46	YT-858-D	32145	93	4	800
46	YT-858-D	32151	93	4	800
46	YT-858-D	32161	93	4	650

TAB: DO NOT PUNCH

% PULP WGT

Scrub #2 ALM

Scrub V-214

96.90 YIELD
COLOR - 100
WATER CLEANING
HOMOGENIZATION
100% HOMOGENIZATION
HOMOGENIZATION
HOMOGENIZATION

Note: RED to Follow.
DO NOT START UNLESS PRESENT

Total Wgt 5000

NON-BLEEDING

EQUIPMENT

NAME: DALAMAR®USE
LBSN
CODEACCT
LBS

MISC

1. OBTAIN AS LISTED ABOVE
2. REMOVE ALM BASKET
3. CLOSE ALM OUTLET
4. COVER ALM WITH DUST HOOD APPARATUS & CONNECT
5. OBTAIN LONG HANDLE SCRAPER

500

158-A

500

150

710-A

150

25

159-B

25

40

173-D

40

422

172-B

422

2250

YT-858-D

2250

6. ADD 259 * WATER TO ALM #2 & ADD 341 * WATER FROM

WGT 341 * WATER FROM

7. ADD - STIR 1 MIN

8. ADD - STIR 1 MIN

9. ADD - STIR 1 MIN

10. ADD - STIR 1 MIN

11. START AGITATOR

12. ADD SLOWLY

XC 4012

13. STIR 5 MIN - ~~RECORD PH~~ AMP 95

14. ADD 1 DRUM AT A TIME (YT-858-D) & STIR 2 MIN

15. AFTER EACH ADDITION

16. AFTER ALL YT-858-D ADDED, SHUT OFF AGITATOR & SCRAPE WALLS &

17. BOTTOM OF ALM TO INSURE ALL COLOR WET OUT

18. RINSE GRATING SIDE WITH 150 * WATER (RINSE WATER FROM

19. STIR 10 MIN OR LONGER TO UNIFORMITY - DO NOT ALLOW

20. TEMP TO RISE ABOVE 130° FINAL RECORD: 92 °F21. RECORDED PH 9.5 (9.3-10.0) IF NECESSARY, ADJ PH TO22. 9.3-10.0 WITH N-173-D RECORD: PH ✓

23. IF ABOVE 10.0 DO NOT ADJ

24. REMOVE HOMOG STRAINER

25. RUN ALM THRU HOMOG AT 4800-5200 PSI INTO V-214

26. ~~DO NOT REVERSE DOWN TO ALM~~ DO NOT REVERSE DOWN TO ALM27. ~~DO NOT REVERSE DOWN TO ALM~~ DO NOT REVERSE DOWN TO ALM28. ~~DO NOT REVERSE DOWN TO ALM~~ DO NOT REVERSE DOWN TO ALM29. ~~DO NOT REVERSE DOWN TO ALM~~ DO NOT REVERSE DOWN TO ALM30. ~~DO NOT REVERSE DOWN TO ALM~~ DO NOT REVERSE DOWN TO ALM31. ~~DO NOT REVERSE DOWN TO ALM~~ DO NOT REVERSE DOWN TO ALM32. ~~DO NOT REVERSE DOWN TO ALM~~ DO NOT REVERSE DOWN TO ALM33. ~~DO NOT REVERSE DOWN TO ALM~~ DO NOT REVERSE DOWN TO ALM34. ~~DO NOT REVERSE DOWN TO ALM~~ DO NOT REVERSE DOWN TO ALM35. ~~DO NOT REVERSE DOWN TO ALM~~ DO NOT REVERSE DOWN TO ALM36. ~~DO NOT REVERSE DOWN TO ALM~~ DO NOT REVERSE DOWN TO ALM37. ~~DO NOT REVERSE DOWN TO ALM~~ DO NOT REVERSE DOWN TO ALM38. ~~DO NOT REVERSE DOWN TO ALM~~ DO NOT REVERSE DOWN TO ALM39. ~~DO NOT REVERSE DOWN TO ALM~~ DO NOT REVERSE DOWN TO ALM40. ~~DO NOT REVERSE DOWN TO ALM~~ DO NOT REVERSE DOWN TO ALM41. ~~DO NOT REVERSE DOWN TO ALM~~ DO NOT REVERSE DOWN TO ALM42. ~~DO NOT REVERSE 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EQUIPMENT

PAGE 2 CG 46 CODE YT-869-P EST. WGT.

LBS.

USE
LBS.N
CODEACCT
LBS.

24 IF TESTS OK, PROCEED TO S-25. IF NOT
OBTAIN INSTRUCTIONS FROM R&D

25 ~~RA~~ FLASH ALM THRU HOMOGG LINES WITH (263#) ~~WATER~~ USED IN S-21) TO CV

26 STIR V214 30 MIN ~~WATER~~

27 FILL 1-16oz & 2-32oz JARS FROM PACKOUT LINE
& DELIVER TO CTL

28 REMOVE PACKOUT SCREENS & IMMEDIATELY DISCHARGE
INTO ~~PACK~~ CONTAINERS

29 RECORD: SCRIB ACCURACY 50% OK, 500% OK

30 ADJ DRUM WETS

31 RECORD: 120 * TOTAL NET PACK

32 SCHEDULED PACK

PACKAGE N-CODE

SCHEDULED PACK

TOTAL NET PACK

1700

1

120

1800

MISC
3

33 CLEAN HOMOG PPR STD PRACTICE

25

3-A

25

START

7:AM

FIN

9:AM

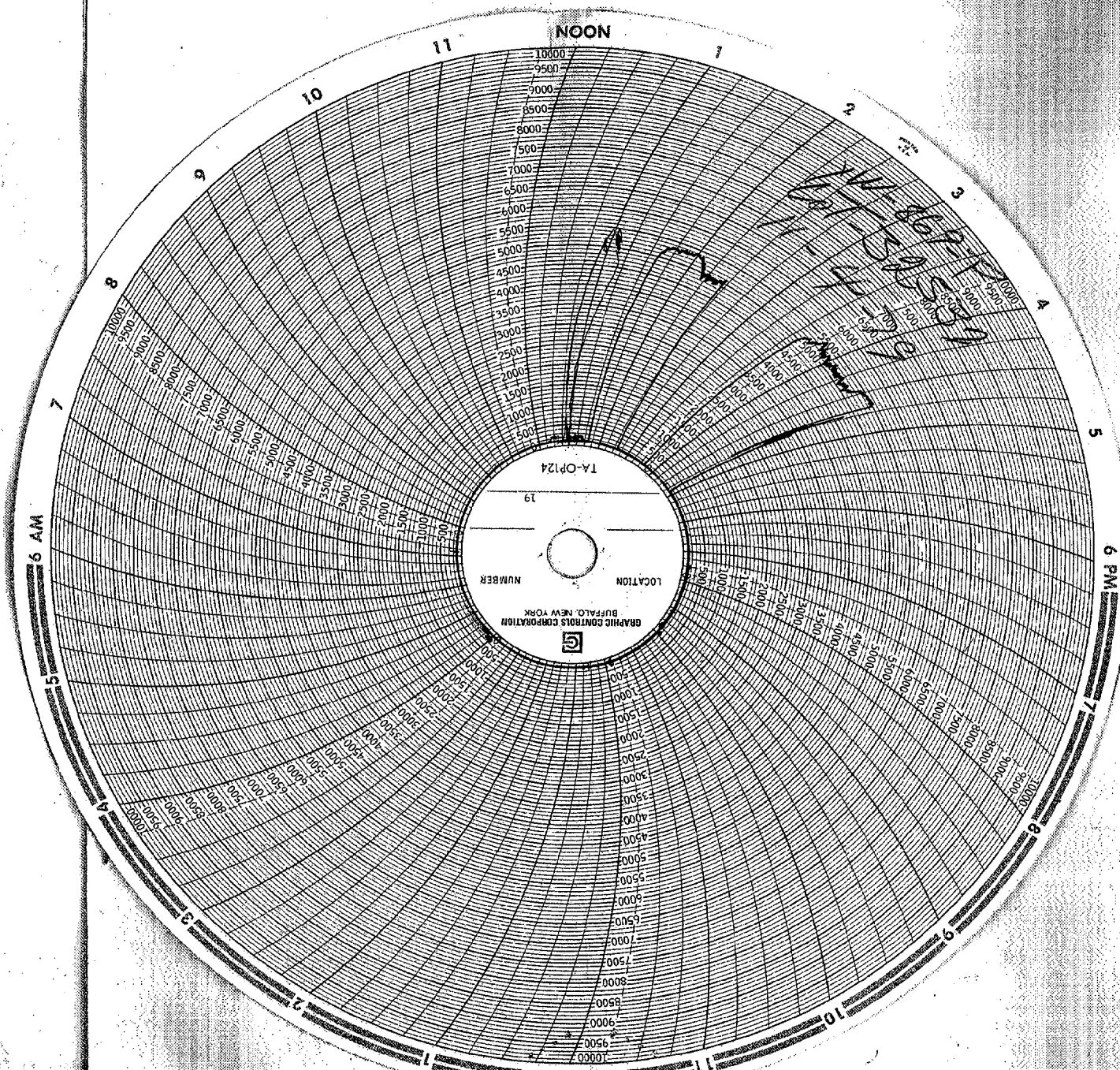
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9/10/2014