

Exp. No. 2		Date 4-16-45		Class S-PS		Rev. No. 442	
Name S. W. P. Cream						Card No. 80 Replaces No.	
POUNDS	GALLONS	MATERIAL NO.		Customer S. W. CO.			
325		20 L		To Match STB.			
125		2174					
400		412		Reason for Revision To lower cost in line with Card #28.			
82		BW 102-over)		Preferred formula-use Card #29 only in emergency.			
?		BY 40		Viscosity 25-30" @ 75° C			
?		10624		Gravity at			
?		B0 31		Gravity at			
All Factories except Chicago				VOID			
	1/8	(12) W		% Solids (Run) 50			
	28	(2)		Wt./Gd 14.51			
	19	(48)		Label Analysis			
	3/4	(543)		Date 9-23-49			
	1 1/4	(2213)		No. of Finishes 3			
	20 1/2	(348)		Normal Output 100			
	4	(141)		Est. Mig. Loss 2%			
				Department B			
				Package			
				Parallel No.			
				Date Rec'd			
				Mill Roller			
				Lbs. or Ga's. per hour			
				Approved			
				Formulator			
				Supl.			

Rx-452

Attach to Card #29 dated 2-2-45

For S.W. Plants Mfg. only

Replace	with
28 gals (2)	26 gals (2)
19 gals (48)	16 gals (48)
	5 gals(2317)

FORMULA RECORD			A135 12-13 2989	
Exp. No. <u>1</u>	Date <u>2-2-45</u>	Class <u>E-TS</u>	Res. No. <u>462</u>	<u>Y</u>
Name <u>S. W. P. Green</u>			Card No. <u>20</u>	Replaces No. <u></u>
POUNDS	GALLONS	MATERIAL NO.	Customer	
300		20 I or F	<u>S.W.P.</u>	
120		2174	To Match <u>SW</u>	
480		412		
82		BW 102-over	Reason for Revision <u>to lower amt. of white</u>	
?		BY 40	<u>lead carbonate & increase lead</u>	
?		10624	<u>loaded zinc.</u>	
?		BO 31	Comp. <u>3.75# Oil/Gal</u>	<u>A.M.</u>
			Viscosity <u>26-30" @ 75° #3</u>	<u>at 3W hrs. after grind</u>
			Viscosity <u></u>	<u>at hrs. after grind</u>
All factories except CHICAGO			% Solids (Run)	Royalty: Yes ☐ ; No ☐ ; X ☐ ; W ☐
			Wt./Gals. <u>15.01</u>	Label Analysis Checked-Date <u></u>
26	(2)		Baume <u></u>	Label: No Red ☒ ; Red ☐
10	(40)		Std. of Fineness <u>3 *</u>	New Std. Sample Required <u>yes</u>
1/8	(12) W		Normal Output <u>100</u>	Date Rec'd <u></u>
			Est. Mfg. Loss <u>2%</u>	Mill Roller <u></u> Bleed? <u></u>
1	(543)		Department <u>B</u>	Lbs. or Gals. per hour <u></u>
3	(5230)		Package <u></u>	Approved <u></u>
12	(348)		Parallel No.'s <u></u>	Formulator <u>W. S. Boddy</u>
4	(141)			Supt. <u>AMH</u>

MANUFACTURING INSTRUCTIONS

acid value of (48)
must not be 8 to 10

100lbs. of BW 102 1 5/8 gal. (5091)

1/8 gal. (12) W

Application: Surface Bldgs. No. Coats **one**

Undercoater Used **Rx-450** No. Coats

Method 1 **Brush**

Reduction: Amount Reducer Used

Method 2

Reduction: Amount Reducer Used

Drying Time: Touch **10 hrs** Recoat **4-5 days** Stencil

Hard Sand Handle

Tack Free Rub Wrap

Baking Time and Temp.

Gloss **Oil** Film **Med. Hard & Tough**

Special Tests

DATE	SLIP No.	AMOUNT

FACTORY	FORMULA	SPEC. CARD
Exec. Cost Dept.	Y-17-44	
Cleveland	A	
Kensington	C	
Allied Research		
Kens. Tech. Serv.		
Kens. Lacquer		
Newark	N	
Oakland	O	
M. Senour	M	
Detroit	D	
Los Angeles	P	
Dallas	T	
Dayton	B	
Gibbsboro	F	
Pittsburgh	H	
Cuba	V	
Montreal		
Buenos Aires	Z	
<i>Handwritten</i>		
<i>Trade Name</i>		

11-6-14-44

Attach to Rx 462 Card No. 28 dated 9-22-44

For Sherwin Williams Plants manufacture
only.

Replace	with
27 1/4 Gals. (2)	25 1/4 Gals. (2)
19 Gals. (48)	16 Gals. (48)
	5 Gals. (2317)

MANUFACTURING INSTRUCTIONS:						
				DATE	SLIP No.	AMOUNT
Application: Surface Slags.		No. Coats one				
Undercoater Used RX-450		No. Coats				
Method 1 Brush				FACTORY		
Reduction: Amount		Reducer Used		FORMULA		
Method 2				SPEC. CARD		
Reduction: Amount		Reducer Used		Exec. Cost Dept. 1-27-44		
Drying Time: Touch 10hrs Recoat 4-5days Stencil				Cleveland A		
Hard		Sand		Kensington C		
Tack Free		Rub		Allied Research ..		
Baking Time and Temp. Oil		Film Med. Hard, Elastic		Kens. Tech. Serv.		
Gloss				Kens. Lacquer		
Special Tests				Newark N		
				Oakland O		
				M. Senour M		
				Detroit D		
				Los Angeles P		
				Dallas T		
				Dayton B		
				Gibbsboro F		
				Pittsburgh H		
				Cuba V		
				Montreal ..		
				Buenos Aires Z		
				Albuquerque		

FORMULA RECORD			A135 9-13 2540	
Exp. No.	Class	Rev. No.	Card No.	Replaces No.
9-22	6 TS	462		
Name	C. W. C.			
POUNDS	GALLONS	MATERIAL NO.	Customer	
125		2174	STD.	
300		2120	To Match 26.6%	
713		37 102 (Cve)	10/9/44 Reverting to 412 on	
?		37 40	concentration basis. Preferred	
?		10624	formula	
?		30 31	Comp. 3.74 lbs. Oil/Gal A.M.	
			26-30" 2750 #3	
			Viscosity at hrs. after grind	
			Viscosity at hrs. after grind	
	5/6	(12) W	% Solids (Run) 14.59	
	27 1/4	(2)	Wt./Gal	
	19	(40)	Baume 27	
	1	(543)	Std. of Fineness 100	
	3	(5230) or (4230)	Normal Output 25	
	16	(343)	Est. Mfg. Loss 3	
	4	(141)	Department	
All Factories Except CHIE			Package	
			Parallel No's.	
			Royalty: Yes ☐ ; No ☐ ; X ☐ ; W ☐	
			Label Analysis Checked-Data	
			Label: No Red ☐ ; Red ☐ yes	
			New Std. Sample Required	
			Date Rec'd roller	
			Mill Bleed?	
			Lbs. or Gals. per hour	
			Approved <i>W. R. R. R.</i>	
			Formulator <i>W. R. R. R.</i>	
			Supt. <i>W. R. R. R.</i>	

MANUFACTURING INSTRUCTIONS: This formula 2174
to be used only when 2174 is scarce
otherwise rfc. on std. card or
alt. 1. If 1526 dry is available
adjust formula replacing:
*(see below)

Application: Surface Blends. No. Coats one
Undercoater Used PV-450 No. Coats

Method 1 Brush

Reduction: Amount Reducer Used

Method 2

Reduction: Amount Reducer Used

Drying Time: Touch 10 hrs Recoat 5 days Stencil

Hard Sand Handle

Tack Free Rub Wrap

Baking Time and Temp.

Gloss Oil Film Hard 2 Elastic

Special Tests

2174 415 (4454 506

2174 102 102 102 102 102 102 102 102 102

2174 102 102 102 102 102 102 102 102 102

DATE	SLIP No.	AMOUNT

FACTORY	FORMULA	SPEC. CARD
Exec. Cost Dept.	1-7-44	
Cleveland A		
Kensington C		
Allied Research		
Kens. Tech. Serv.		
Kens. Lacquer		
Newark N		
Oakland O		
M. Senour M		
Detroit D		
Los Angeles P		
Dallas T		
Dayton B		
Gibbsboro F		
Pittsburgh H		
Cuba V		
Montreal		
Buenos Aires Z		
Alameda		

FORMULA RECORD			4138 9-43 2540	
Exp. No.	Date	Class	Box No.	Card No.
Exp. No. 5	Date 4-2-44	Class 6	Box No. 462	Card No. 26 Replaces No. 25
Name E. F. Green				
POUNDS	GALLONS	MATERIAL No.	Customer	
100		20 HO	S.W.CO.	
50		2203	To Match	STD.
25		2201 or 75		
25		2233 M or D	Reason for Revision	Replacing Scarce 2174 and 1895 dry with 2140 & 2233M, also considering 20 L.
250		2140		
410		413 or 412	Cost	5.73 lbs Oil/Gal A.M.
100		EW 102 (over)	Viscosity	26-30 at 875° F
?		BY 40	osity	at hrs. after grind
?		10624	% Solids (Run)	Royalty: Yes ☐ ; No ☐ ; X ☐ ; W ☐
?		BO 31	Wt./Gal	2 14.69 Label Analysis Checked-Date
	3/4	(12) W	Baume	Label: No Red ☒ ; Red ☐
	27 1/2	(2)	Std. of Fineness	New Std. Sample Required <u>yes</u>
	19	(48)	Normal Output	Date Rec'd
	1	(543)	Est. Mfg. Loss	Mill
	1	(4090)	Department	Bleed?
	19 1/2	(348)	Package	Lbs. or Gals. per hour
	4	(141)	Parallel No.'s	Approved <u>Wm Burdick</u>
AL. FACTORIES EXCEPT CHICAGO..			Supt.	<u>Compt</u>

0007-SWP-061790

MANUFACTURING INSTRUCTIONS:

Acid value of (48) must be 8 to 10 temper. thin batches with not more than 1/4 gal. (320).

Application: Surface Bldgs. No. Coats one
Undercoater Used RA-450 No. Coats

Method 1 Brush

Reduction: Amount Reducer Used

Method 2

Reduction: Amount Reducer Used

Drying Time: Touch 10hr Recoat 4-5dry Stencil

Hard Sand Handle

Tack Free Rub Wrap

Baking Time and Temp.

Gloss Oil Film McHard & Electro

Special Tests

DATE	SLIP No.	AMOUNT

FACTORY	FORMULA	SPEC. CARD
Exec. Cost Dept.	<u>11-12-47</u>	
Cleveland A	..	
Kensington C	..	<u>11-12-47</u>
Allied Research	..	
Kens. Tech. Serv.		
Kens. Lacquer		
Newark N	..	
Oakland O	..	
M. Senour M	..	
Detroit D	..	
Los Angeles P	..	
Dallas T	..	
Dayton B	..	
Gibbsboro F	..	
Pittsburgh H		
Cuba V	..	
Montreal	..	
Buenos Aires Z	..	
<u>Shawmut</u>	..	

0007-SWP-061797

FORMULA RECORD			A135 9-43 2540	
Exp. No. <u>4</u>	Date <u>1-25-44</u>	Class <u>6</u>	Ts	Rev. No. <u>468</u>
Name <u>SWP Cream</u>	Card No. <u>25</u>	Replaces No. <u>24</u>		
POUNDS	GALLONS	MATERIAL No.	Customer <u>S.W. CO.</u>	To Match <u>STD.</u>
<u>200</u>		<u>20 L</u>		
<u>100</u>		<u>20 FG</u>		
<u>40</u>		<u>2233 W</u>		
<u>80</u>		<u>1895</u>		
<u>525</u>		<u>413 668/1er</u>		
<u>80</u>		<u>102-1 3/50</u>		
<u>?</u>		<u>40 1/50</u>		
<u>?</u>		<u>10624</u>		
<u>?</u>		<u>30 31</u>		
	<u>1/2</u>	<u>(12) W</u>		
	<u>28 1/2</u>	<u>(2)</u>		
	<u>19</u>	<u>(48)</u>		
	<u>1</u>	<u>(543)</u>		
	<u>1</u>	<u>(4090)</u>		
	<u>19 1/2</u>	<u>(348)</u>		
	<u>4</u>	<u>(141)</u>		
All Factories except Chicago			Reason for Revision <u>Never use of</u>	
			<u>1895</u> & <u>2235</u>	
			<u>20-348</u>	
			<u>5091/808</u> <u>3.75 lbs</u> <u>6-1/2 gal. A.M.</u>	
			Viscosity <u>28-35</u> <u>@750</u> <u>#3</u>	
			hrs. after grind	
			Viscosity <u>15.40</u>	
			hrs. after grind	
			% Solids (Rm)	
			Wt/Gal	
			Baume	
			Std. of Fineness <u>2F</u>	
			Normal Output <u>100</u>	
			Est. Mfg. Loss	
			Department	
			Package	
			Parallel Nods	
			Royalty: Yes ☐ No ☐ X ☐ W ☐	
			Label Approved Checked-Date	
			1st No Red ☒ ; Red ☐	
			New Std. Sample Required <u>yes</u>	
			Date Rec'd	
			Mill	
			Bleed?	
			Lbs. or Gals. per hour	
			Approved <u>Wm R. Rinaldi</u>	
			Formulator	
			Supt. <u>Wm R. Rinaldi</u>	

FORMULA RECORD			A135 9-43 2540	
Exp. No.	Date	12-30-43	Class	6 TS
Name	S.W.F. Cream		Rev. No.	462
			Card No.	25 Replaces No. 24
POUNDS	GALLONS	MATERIAL No.	Customer S.W.CO.	
20		20.1	To Match STD.	
100		20 H0	Comp. 3.76 lbs. Oil/Gal. A.M.	
44		2174	Reason for Revision: Replacing portion of	
225		2140	2174 with 2140 dry to conserve	
410		413	2174 dry. To be used in emergency	
99		BY 102-55#Ph	of 2174 dry scarcity. ZnO 27.9%	
?		BY 40 11 5/8	Viscosity 150911-PVC 36.2% -HP 18,942	
?		10224 11/8gl	Viscosity 127W 26-30" @75 #3 at hrs. after grind	
?		30 31	Viscosity	
	3/4	(12)W	% Solids (Run)	Royalty: Yes ☐ ; No ☐ ; X ☐ ; W ☐
	27 3/8	(2)	Wt./Gal. 14.76	Label Analysis Checked-Date
	18 1/2	(42)	Baume	Label: No Red ☐ ; Red ☐
			Std. of Fineness 2P	New Std. Sample Required yes
	1	(543)	Normal Output 100	Date Rec'd
	1	(4090)	Est. Mfg. Loss 2%	Mill
	20	(348)	Department B	Bleed?
	4	(141)	Package	Lbs. or Gals. per hour
*All factories except CHIC			Parallel No.'s	Approved
See Mfg. Instructions.			CO.	Formulator <i>Wm. Bidwell</i>
				Supt. <i>ABH</i>

FORMULA RECORD			A136 2-48 312	
Exp. No.	Date	Class	TS	Rev. No.
Name	SWP Cream			462
				Carry No. 25 Replaces No. 24
POUNDS	GALLONS	MATERIAL No.	Customer SW Co.	
315		20 L	To Match Std.	
116		2174		
438		413 (97#Pb)	Reason for Revision To be used when re-	
113		BW 102-1-896	(5091) placing 1526 dry with	
?		By 40 (.18G(12)W	413 Adjusted to meet	
?		10624	std. label analysis.	
?		BO 31	Viscosity 25-30" @75° #3 at hrs. after grind	
			Viscosity at hrs. after grind	
			% Solids (Run)	
	1/8	(12)W	Wt./Gal 14.92	
	26 3/4	(2)	Baume	
	19	(48)	Std. of Fineness 2P	
			Normal Output 100	
	1	(543)	Est. Mfg. Loss 2%	
	1	(4090)	Department	
	20 1/2	(348)	Package	
	4	(141)	Parallel No.'s	
All factories except Chicago.			See	
Mfg. Instructions.			Mfg. Instructions.	
			Royalty: Yes ☐ No ☐ X ☐ W ☐	
			Label Analysis Checked-Date	
			Label: No Red ☒ Red ☐	
			New Std. Sample Required yes	
			Date Rec'd	
			Mill	
			Bleed?	
			Lbs. or Gals. per hour	
			Approved	
			Formulator <i>W. Rudnick</i>	
			Supt. <i>W. Rudnick</i>	

0007-SWP-061796

675 FORMULA RECORD

Exp. No. 675 Date 6-1-38 Rex. No. 462

Name S. W. P. # 462 CREAM Card No. 12 See No. 11

662 LBS. 412 or 413 164 " 20 L 27 " 1403 G 5 " 1128 3 " BY 140 3 " 10624 279 " 18 1287 " 1/2 GALS. (12 W) 29 " (2) 5 " (213) " () 317 lbs () BY 104 26 gals. 2 4 " (31) 5 " (348) X ()	Customer <u>S. W. Co.</u> To Match <u>Std</u> Weight Per Gal. <u>16.75</u> Visc. <u>29" #3 2nd day</u> Baume. <u>Std. of Fineness 2 P</u> ☐ Red ☒ No Label Required Lbs. Gals. per hour <u>Mill</u> New Std. Sample Required <u>Yes</u> Date Rec'd <u>6-5-38</u> Reason for Revision <u>Result Trade Sales Review</u> <u>per H. E. Van Stone</u>  Normal Output <u>100</u> Approved <u>13</u> Est. Mfg. Loss <u>2%</u> NO Department <u>B</u> Supl. <u>ASH</u> Label Analysis Checked-Date <u>6-1-38</u>
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A135 9-37 2504

MANUFACTURING INSTRUCTIONS: Pigment 11% G

*SLW. or 10 Lead Zinc Pigment	59	*Basic Sulf. wh. W	21
White Lead Carbonate	24	Zinc Oxide	38
Titanium Magnesium Pigment	7		59
Magnesium Silicate	9		

Reduction: Amount _____ Application: Surface <u>Walls</u> No. Coats <u>3-4</u> Undercoater Used _____ Drying Time: Touch <u>10 hrs.</u> Handle _____ Recoat <u>4-5 days</u> Rub _____ Sand _____ Wrap _____ Stencil _____ Baking Time and Temp. _____ Gloss <u>Mat</u> Film <u>Tough and hard</u> Special Tests _____	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="3">PRODUCTION</th> </tr> <tr> <th>Date</th> <th>Slip No.</th> <th>Amount</th> </tr> </thead> <tbody> <tr> <td><u>Vehicle</u></td> <td></td> <td><u>34%</u></td> </tr> <tr> <td><u>Linseed</u></td> <td></td> <td><u>oil 90</u></td> </tr> <tr> <td><u>Drill</u></td> <td></td> <td><u>10</u></td> </tr> <tr> <td></td> <td></td> <td><u>100</u></td> </tr> </tbody> </table>	PRODUCTION			Date	Slip No.	Amount	<u>Vehicle</u>		<u>34%</u>	<u>Linseed</u>		<u>oil 90</u>	<u>Drill</u>		<u>10</u>			<u>100</u>
PRODUCTION																			
Date	Slip No.	Amount																	
<u>Vehicle</u>		<u>34%</u>																	
<u>Linseed</u>		<u>oil 90</u>																	
<u>Drill</u>		<u>10</u>																	
		<u>100</u>																	

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND	<u>6-7-38</u>	<u>6-22-38</u>		ALLIED RESEARCH	<u>6-7-38</u>	<u>6-22-38</u>	
NEWARK	"	"		GIBBSBORO	"	"	
KENSINGTON	"	"		DAYTON	"	"	
OAKLAND	"	"		DETROIT	"	"	
DALLAS	"	"		LONDON	"	"	
LOS ANGELES	"	"		AUSTRALIA	"	"	
MONTREAL	"	"					
PORT DEPT.	"	"					

0007-SWP-061798

FORMULA RECORD

Exp. No. _____ Date 3-15-37 Rex. No. 462
 Name S. W. P. #462 Cream Card No. 11 See No. _____

256 LBS. 1526 480 " 412 128 " 20 L 2 " BY 140 2 " 10624 " " " " " " 26 GALS. (2) 5 " (213) 1/2 " (3) 400 lbs (100) 29 Gals (2) 1 " (2) 3 1/2 " (31) 1/2 " (12 7) 4 " (348)	Customer <u>S. W. Co.</u> To Match <u>Std.</u> Weight Per Gal. <u>17.50</u> , Visc. <u>6 3/4 lbs Rollermill</u> Baume. _____ Std. Finer _____ Lbs. Gals. Per Hour _____ New Std. Sample Required <u>Yes</u> Date Rec'd _____ Reason for Revision <u>To establish Standard</u> <u>formual for light tints and colors</u> <u>and raise pigment volume to 6 tested</u> Normal Output <u>101</u> Approved Formulator <u>PJB</u> Est. Mfg. Loss <u>2%</u> Department <u>B</u> Supl. <u>PC</u> Label Analysis Checked-Date _____ A135 1-37 3207
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SPEC. CARD NO.

MANUFACTURING INSTRUCTIONS: Pigment 67% "E"
 *white lead 51% *white Lead Carbonate 57%
 Zinc Oxide 39 " " Sulfate 44
 Magnesium Silicate 10

Reduction: Amount _____ Application: Surface <u>Blids</u> No. Coats <u>Good-two</u> Drying Time: Touch <u>10 hrs</u> Rub <u>Sand</u> Baking Time and Temp. _____ Gloss <u>Oil</u> Special Tests _____	Reducer Used _____ Method <u>Brush</u> Undercoater Used _____ Handle _____ Wrap _____ Film _____ Tough and hard _____	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="3">PRODUCTION</th> </tr> <tr> <th>Date</th> <th>Slip No.</th> <th>Amount</th> </tr> <tr> <td><u>Vehicle</u></td> <td></td> <td></td> </tr> <tr> <td><u>linseed oil</u></td> <td></td> <td><u>90</u></td> </tr> <tr> <td><u>Dish</u></td> <td></td> <td><u>10</u></td> </tr> </table>	PRODUCTION			Date	Slip No.	Amount	<u>Vehicle</u>			<u>linseed oil</u>		<u>90</u>	<u>Dish</u>		<u>10</u>
PRODUCTION																	
Date	Slip No.	Amount															
<u>Vehicle</u>																	
<u>linseed oil</u>		<u>90</u>															
<u>Dish</u>		<u>10</u>															

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND	<u>3-22-37</u>	<u>07/1/37</u>	<u>Co. 11-37</u>	ALLIED RESEARCH	<u>3-22-37</u>	<u>07/1/37</u>	<u>Co. 11-37</u>
NEWARK	"	"	"	GIBBSBORO	"	"	"
KENSINGTON	"	"	"	DAYTON	<u>3-8-38</u>	"	"
OAKLAND	"	"	"	DETROIT	"	"	"
DALLAS	"	"	"	LONDON	"	"	"
LOS ANGELES	"	"	"	AUSTRALIA	"	"	"
MONTREAL	"	"	"				

0007-SWP-061799

FORMULA RECORD			
Exp. No.	Date	Rev. No.	462
Name	S.W.P. #162 Cream	Card No.	10
300	Lbs. 1526	Customer	S.W.Co.
460	" 412	To Match	Std.
350	" 1140	Weight Per Gal.	17.75
108	" 20 L	Baume	30
1	" BY 140	Fin. Gals.	30"
1	" 10624	New Ed. Sample Required	No
"	1394# Base	Date Rec'd	
22-3/4	GALS. (2)	Reason for Revision	To reduce grinding expense.
"	()	ALL FACTORIES EXCEPT CHICAGO AND NEWARK.	
35	" (2)	CARD NO.	
10	" (213)		
1	" (12 W)		
3-1/2	" (31)		
4	" (348)		
"	()	Normal Output	100
"	()	Est. Mfg. Loss	2%
"	()	Department	Supl. H. B. Einbuck
"	()	Label Analysis Checked - Date	
"	()		A135 9-35 2538

MANUFACTURING INSTRUCTIONS:			
Reduction: Amount			
Reducer Used			
Application: Surface Bldgs.			
Method Brush			
No. Coats Good Two			
Undercoater Used			
Drying Time: Touch 10 Hrs.			
Handle			
Recoat 4-5 Days			
Rub Sand			
Wrap			
Stencil			
Baking Time and Temp.			
Gloss Oil			
Film Tough & Hard			
Special Tests			

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND	11-7-35			ALLIED RESEARCH			
NEWARK				GIBBSBORO			
KENSINGTON				DAYTON			
OAKLAND				DETROIT			
DALLAS				LONDON			
ST. LOUIS				AUSTRALIA			
INDIANAPOLIS							
MOBILE							
PORTLAND							

0007-SWP-061800

TO MATCH Neutral Oil S^a.#87 12-11-54

REX NO. 1155 12-11-54

CARD NO. 21 12-11-54

DATE 6-11-54 12-11-54

APPLICATION: SURFACE Wood Ext.

NO. COATS ONE

UNDERCOATER USED Rx 450

METHOD 1 Brush

REDUCTION: AMOUNT _____ REDUCER USED _____

METHOD 2 _____

REDUCTION: AMOUNT _____ REDUCER USED _____

DRYING TIME TOUCH 8-12hrs RECOAT 2-4days STENCIL _____

HARD _____ SAND _____ HANDLE _____

TACK FREE _____ RUB _____ WRAP _____

BAKING TIME AND TEMP. _____

GLOSS Oil FILM Elastic

SPECIAL TESTS _____

FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.		
CLEVELAND	A	
KENSINGTON	C	
PAINT RESEARCH		
KENS. TECH. SERV.		
KENS. LACQUER		
NEWARK	N	6-15-54
OAKLAND	O	
M. SENCUR	M	6-15-54
DETROIT	D	
LOS ANGELES	P	
DALLAS	T	
DAYTON	L	
GIBBSBORO	F	
EXEC. MFG.		
CUBA	H	
MONTREAL	G	
BUENOS AIRES	Z	
BRAZIL	S	
RES. ADM.		

FORMULA RECORD

Exp. No. _____ Date 5-15-35 Rex. No. 462

Name S. W. Co. # 462 Cream Card No. 9 See No. 8

300	LBS.	1526	Customer <u>S. W. Co.</u>
450	"	412	To Match <u>Std.</u>
350	"	1140	
108	"	20	Weight Per Gal. <u>17.75</u> Visc. _____
?	"	BY 140	Baume. _____ Std. of Fineness <u>2 P.</u> ☐ Red ☒ No Label Required
?	"	106241	<u>40</u> Gals. per hour <u>30"</u> Mill _____
	"		New Std. Sample Required <u>No.</u> Date Rec'd _____
	"		Reason for Revision <u>Showing replacement for pulp</u>
<u>22 3/4</u>	GALS. (<u>2</u>)		<u>lead when unavailable.</u>
	" (_____)		
<u>35</u>	" (<u>2</u>)		<u>ALL FACTORIES EXCEPT CHICAGO AND NEWARK</u>
<u>10</u>	" (<u>213</u>)		
<u>1</u>	" (<u>12 W.</u>)		<i>See card # 10</i>
<u>3 1/2</u>	" (<u>31</u>)		Normal Output <u>100</u> Approved _____
<u>6</u>	" (<u>348</u>)		Est. Mfg. Loss <u>2%</u> Formulator _____
	" (_____)		Department _____ Supt. <i>H. B. ...</i>
<u>X</u>	" (_____)		Label Analysis Checked - Date _____

A135 4-35 8321

MANUFACTURING INSTRUCTIONS:

Reduction: Amount _____ Reducer Used _____

Application: Surface Bldgs. Method Brush

No. Coats Good Two Undercoater Used _____

Drying Time: Touch 10 Hrs. Handle _____ Recoat 4-5 Days

Rub Sand Wrap _____ Stencil _____

Baking Time and Temp. _____

Gloss Oil Film Tough & Hard

Special Tests _____

FACTORY				PRODUCTION			
FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND	<u>L-19-35</u>			ALLIED RESEARCH			
NEWARK				GIBBSBORO			
KENSINGTON				DAYTON	<u>2-</u>		
OAKLAND	<u>"</u>			DETROIT			
DALLAS	<u>"</u>			LONDON			
LOS ANGELES	<u>"</u>			AUSTRALIA			
MONTECARLO	<u>"</u>						
COST DEPT.							

0007-SWP-061801

TO MATCH <u>Neutral Oil Std. #87</u>			REX. NO. <u>165</u> <i>Reg. No. 11/20/53</i>		
APPLICATION: SURFACE <u>Wood Ext.</u>			CARD NO. <u>23</u> <i>Trade Sales</i>		
NO. COATS <u>one</u>			DATE <u>10-28-53</u> <i>Quality Control</i>		
UNDERCOATER USED <u>Rx 450</u>			DATE <u>10-28-53</u> SLIP NO. <u>1</u> AMOUNT <u>1</u>		
METHOD 1 <u>Brush</u>			<u>Barlow</u>		
REDUCTION: AMOUNT <u>1</u> REDUCER USED <u>1</u>			<u>W. H. H. H.</u>		
METHOD 2 <u>1</u>			<u>W. H. H. H.</u>		
REDUCTION: AMOUNT <u>1</u> REDUCER USED <u>1</u>			<u>W. H. H. H.</u>		
DRYING TIME TOUCH <u>8-12hrs</u> RECOAT <u>2-4days</u> STENCIL			FACTORY		
HARD <u>1</u> SAND <u>1</u> HANDLE <u>1</u>			EXEC. COST DEPT. <u>1</u>		
TACK FREE <u>1</u> RUB <u>1</u> WRAP <u>1</u>			CLEVELAND <u>1</u>		
DAXING TIME AND TEMP <u>1</u>			KENSINGTON <u>1</u>		
GLOSS <u>Oil</u> FILM <u>1</u>			PAINT RESEARCH <u>1</u>		
SPECIAL TESTS <u>1</u>			KENS. TECH. SERV. <u>1</u>		
			KENS. LACQUER <u>1</u>		
			NEWARK <u>1</u>		
			OAKLAND <u>1</u>		
			M. SENCOUR <u>1</u>		
			DETROIT <u>1</u>		
			LOS ANGELES <u>1</u>		
			DALLAS <u>1</u>		
			DAYTON <u>1</u>		
			GIBBSBORO <u>1</u>		
			EXEC. MFG <u>1</u>		
			CUBA <u>1</u>		
			MONTREAL <u>1</u>		
			BUENOS AIRES <u>1</u>		
			BRAZIL <u>1</u>		
			RES ADM <u>1</u>		
			MEXICO <u>1</u>		

Wm. Philip

0007-SWP-061807