

FORMULA RECORD

COMP LAB Cleveland T. S. DATE 8-16-54 REX. NO. 483
 NAME S W P Sagamore Green CARD NO. 7

CUSTOMER	POUNDS	GALLONS	NEW MAT'L	OLD MAT'L
Sherwin-Williams Co.	145	6.9	6235	2188
MFG. INSTR. Do not shade with chrome colors. Up to 2 gals (348) or (145) is permitted to adjust viscosity.	82	5.5	7950	11184
	16	.5	8285	1133
**CAUTION: (8A12) POISON. AVOID CONTACT WITH SKIN. USE GLOVES WHEN HANDLING.	3	.05	6805	18
	4	1/2	(1960)	(5094)
LABEL CAUTION AT	3	1/2	(1954)	(5026)
WT./GAL. T 9.02 VISC. 28 sec. 075 sec. F	298	39 3/4	(2536)	(2536)*
GRIND. LH VISC. on #3 cup				
OUTPUT 100 BLEED	166	20	(3870)	(1106)
DEPT. PKG	62	8	(1521)	(2)
MILL Ball-12hr. fine	30	1	(902)	(1230)
SOLIDS RATE HR. ABOVE LABEL ANALYSIS C	7	1	(948)	(543)
PARALLELS NO FLASH #10 OF LABEL (O) RED (RED) X	3 1/2	1/2	(952)	(1232)
ROYALTY: YES ☐ NO ☐ X ☐ W ☐	1	1/2	(8A12)	(8A12)*
REASON FOR REVISION To correct base	93	14 1/4	(145)	(348)
Material number for 2188 dry.				
		26	(2539)	(2539)
		13 3/4	(145)	(348)
FORMULA BY <i>BT</i> SUPT. <i>SLB</i>				

0007-SWP-062427

TO MATCH **Neutral Oil S.d. #86**

REX NO. **8-23-54**

CARD NO. **1**

DATE **8-16-54**

APPLICATION: SURFACE **Wood Ext.**

NO. COATS **one**

UNDERCOATER USED **Rx 450**

METHOD 1 **Brush**

REDUCTION: AMOUNT _____ REDUCER USED _____

METHOD 2 _____

REDUCTION: AMOUNT _____ REDUCER USED _____

DRYING TIME: TOUCH **8-10 hrs** RECOAT **2 days** STENCIL _____

HARD _____ SAND _____ HANDLE _____

TACK FREE _____ RUB _____ WRAP _____

BAKING TIME AND TEMP. _____

GLOSS **Oil** FILM **Med. Hard & Elastic**

SPECIAL TESTS _____

DATE	SLIP NO.	AMOUNT
8-16-54	1	
8-16-54	1	
8-16-54	1	
8-16-54	1	
FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.	1	
CLEVELAND	A	8-23-54
KENSINGTON	C	8-23-54
PAINT RESEARCH	1	
KENS. TECH. SERV.	1	
KENS. LACQUER	1	
NEWARK	N	8-23-54
OAKLAND	O	8-23-54
M. SENOUR	M	8-23-54
DETROIT	D	
LOS ANGELES	P	
DALLAS	T	
DAYTON	L	
GIRSSBORO	F	
EXEC. MFG.	1	
CUBA	H	
MONTREAL	G	
BUENOS AIRES	Z	
BRAZIL	S	
RES ADH.	1	
MEXICO	1	

0007-SWP-062428

FORMULA RECORD

CONTROL LAB Cleveland T. S. 9-11-53

REX. NO. 1183

NAME S W P Sagamore Green

CARD NO. 6

POUNDS	GALLONS	NEW DATA	OLD DATA	CUSTOMER
11.5	6.9	3746	2188	Sherwin-Williams Co.
82	5.5	7950	11181	MFG. INSTR. Do not shade with chrome
16	.5	8285	1133	colors. Up to 2 gals (31.8) is
3.5	1/2	5270	5122	permitted to adjust viscosity.
1	1/2	(1960)	(5091)	CAUTION: (8A12) POISON. AVOID CONTACT
3	1/2	(1951)	(5026)	WITH SKIN-USE GLOVES WHEN HANDLING.
298	39 3/4	(2536)	(2536)	WT./GAL 28.5 VISC. 28.5 @ 75 deg. F
166	20	(3870)	(1116)	GRIND 4H VISCOSITY 28.5
62	8	(1521)	(21)	OUTPUT 100 BLEED
30	1	(902)	(1230)	MFG. LOSS 2% DEPT. PKG.
7	1	(918)	(513)	STOR. LOSS MILL Hall-121
3 1/2	1/2	(952)	(1232)	RATE/HR LABEL ANALYSIS
1	1/2	(8A12)	(8A12)	FLASH PT. LABEL NO. RED
93	11 1/4	(115)	(318)	REASON FOR REVISION To replace 2170 with
26	1/2	(2539)	(2539)	1133 dry. remove 1302 dry. replace
13	3/4	(115)	(318)	(2233) with (8A12) and adjust
				viscosity.
				FORMULATOR <i>R. Thompson</i> SUPT. <i>S. T. G.</i>

0007-SWP-062429

TO MATCH Neutral Oil Std. #86

REX. NO.

1183

Lab 9-22-53

CARD NO.

64

DATE

9-1-53

APPLICATION: SURFACE Wood Ext.

NO. COATS one

UNDERCOATER USED

Ex 150

METHOD 1

Brush

REDUCTION: AMOUNT

REDUCER USED

METHOD 2

REDUCTION: AMOUNT

REDUCER USED

DRYING TIME: TOUCH 8-10 RECOAT 2-4 STENCIL

HARD

SAND

HANDLE

TACK FREE

RUB

WRAP

BAKING TIME AND TEMP.

GLOSS Oil

FILM Med. Hard & Elastic

SPECIAL TESTS

DATE

SLIP NO.

AMOUNT

FACTORY

FORMULA

SPEC. CARD

EXEC. COST DEPT.

11

CLEVELAND

11

KENSINGTON

11

PAINT RESEARCH

11

KENS. TECH. SERV.

11

KENS. LACQUER

11

NEWARK

11

OAKLAND

11

H. SENOUR

11

DETROIT

11

LOS ANGELES

11

DALLAS

11

DAYTON

11

GRASSBORO

11

EXEC. MFG.

11

CUBA

11

MONTREAL

11

BUENOS AIRES

11

BRAZIL

11

RES ADM

11

MEXICO

11

0007-SWP-062430