

TYPED BY: DAJ

NON-BLEEDING

29-D

24.

EQUIP MENT	PG 02 OF 04 16RW252FMA NAME: MONASTRAL SCARLET	USE LBS	N-CODE	ACCT LBS																				
ALM 2 (CONT)	RECYCLE ALM THROUGH HOMOG AT 2800-3200 PSI WHEN PRESSURE STABLE, SHUT OFF AGITATOR & RECYCLE THROUGH HOMOG FOR 3 HRS RECORD: START FINISH NOTE: 1) DO NOT ALLOW HOMOG TEMP TO EXCEED 120°F 2) IF HOMOG PRESSURE AT UPPER LIMIT (3200 PSI) & TEMP BORDERLINE, LOWER HOMOG PRESSURE TO LOWER LIMIT (2800 PSI) 3) IF TEMP BECOMES EXCESSIVE, STOP HOMOG & ADVISE SUPV. THIS CONDITION INDICATES FOREIGN MATL HUNG UP BETWEEN BALLS & SEATS DURING S10 RECYCLE. RECORD HOMOG DISCHARGE TEMP EVERY 15 MIN. <table border="1"> <tr> <th>TIME</th> <th>*F</th> <th>TIME</th> <th>*F</th> </tr> <tr> <td>15 MIN</td> <td></td> <td>1 HR 15 MIN</td> <td></td> </tr> <tr> <td>30 MIN</td> <td></td> <td>1 HR 30 MIN</td> <td></td> </tr> <tr> <td>45 MIN</td> <td></td> <td>1 HR 45 MIN</td> <td></td> </tr> <tr> <td>1 HR</td> <td></td> <td>2 HRS</td> <td></td> </tr> </table> WHEN HOMOG COMPLETE, ETCH TO MIN & RECORD TEMP *F RECORD PH AMP 75 AN. PH TO 8.0 - 8.5 RECORD PH HYDROCHLORIC ACID ASSUME 52% DELIVER 2 PT SAMPLES TO CTL NOTE: DO NOT PROCEED WITH BATCH UNLESS ADVISED BY CTL	TIME	*F	TIME	*F	15 MIN		1 HR 15 MIN		30 MIN		1 HR 30 MIN		45 MIN		1 HR 45 MIN		1 HR		2 HRS				
TIME	*F	TIME	*F																					
15 MIN		1 HR 15 MIN																						
30 MIN		1 HR 30 MIN																						
45 MIN		1 HR 45 MIN																						
1 HR		2 HRS																						
204/27	RUN ALM THROUGH HOMOG AT 5200-5400 PSI NOTE: 1) RETURN MATL HOMOG BELOW 5200 PSI TO ALM 2) DO NOT ALLOW HOMOG TEMP TO EXCEED 120°F 3) IF HOMOG PRESSURE AT UPPER LIMIT (5400 PSI) & TEMP BORDERLINE, LOWER HOMOG PRESSURE TO LOWER LIMIT (5200 PSI) 4) IF TEMP BECOMES EXCESSIVE STOP HOMOG & ADVISE SUPV. THIS CONDITION INDICATES FOREIGN MATL HUNG UP BETWEEN BALLS & SEATS DURING S25 HOMOG, RECORD HOMOG DISCHARGE TEMP EVERY 15 MIN: <table border="1"> <tr> <th>TIME</th> <th>*F</th> <th>TIME</th> <th>*F</th> </tr> <tr> <td>15 MIN</td> <td></td> <td>1 HR 15 MIN</td> <td></td> </tr> <tr> <td>30 MIN</td> <td></td> <td>1 HR 30 MIN</td> <td></td> </tr> <tr> <td>45 MIN</td> <td></td> <td>1 HR 45 MIN</td> <td></td> </tr> <tr> <td>1 HR</td> <td></td> <td>2 HRS</td> <td></td> </tr> </table> WHEN HOMOG COMPLETE, DRAIN VINES INTO DRUM FOUR TIMES, 15 MIN	TIME	*F	TIME	*F	15 MIN		1 HR 15 MIN		30 MIN		1 HR 30 MIN		45 MIN		1 HR 45 MIN		1 HR		2 HRS				
TIME	*F	TIME	*F																					
15 MIN		1 HR 15 MIN																						
30 MIN		1 HR 30 MIN																						
45 MIN		1 HR 45 MIN																						
1 HR		2 HRS																						
214/28	HOMOG ALM TO CY AT 5200-5400 PSI NOTE: 1) RETURN MATL HOMOG BELOW 5200 PSI TO V-214 2) DO NOT ALLOW HOMOG TO EXCEED 120°F (STEP 28 CONT'D NEXT PAGE)																							

EQUIP MENT	PG 03 OF 04 16RW252PMA NAME: MONASTRAL SCARLET	USE LBS	N-CODE	ACCT LBS
ALM 4 (CONT)	3) IF HOMOG PRESSURE AT UPPER LIMIT (5400 PSI) & TEMP BORDERLINE, LOWER HOMOG PRESSURE TO LOWER LIMIT (5200 PSI) 4) IF TEMP BECOMES EXCESSIVE, STOP HOMOG & ADVISE SUPV. THIS CONDITION INDICATES FOREIGN MATL HUNG UP BETWEEN BALLS & SEATS 29 DURING S28 HOMOG, RECORD HOMOG DISCHARGE TEMP EVERY 15 MIN: TIME *F TIME *F 15 MIN 100 1 HR 15 MIN 100 30 MIN 100 1 HR 30 MIN _____ 45 MIN 100 1 HR 45 MIN _____ 1 HR 100 2 HRS _____ 30 WHEN HOMOG COMPLETE, DRAIN LINES INTO DRUM & POUR INTO ALM 31 STIR 15 MIN & RECORD PH 7.5 (8.0 - 8.5) 32 IF NECESSARY ADJ TO PH 7.7 - 8.0 AMP 95 ±20z 173-D ±20z RECORD PH 7.9 HYDROCHLORIC ACID ASSUME 32% 28-D 33 DELIVER 2 PT SAMPLES TO CTL NOTE: DO NOT PROCEED WITH BATCH UNLESS ADVISED BY CTL			
V-214 5	34 IF ADVISED BY CTL THAT BATCH IS OK, OMIT S35 - 38 & PROCEED WITH S39 35 IF CTL ADVISES THAT BATCH IS N.G., HOMOG ALM INTO V-214 AT 5200 - 5400 PSI NOTE: 1) RETURN MATL HOMOG BELOW 5200 PSI TO ALM 2) DO NOT ALLOW HOMOG TEMP TO EXCEED 120°F 3) IF HOMOG PRESSURE AT UPPER LIMIT (5400 PSI) & TEMP BORDERLINE, LOWER HOMOG PRESSURE TO LOWER LIMIT (5200 PSI) 4) IF TEMP BECOMES EXCESSIVE, STOP HOMOG & ADVISE SUPV. THIS CONDITION INDICATES FOREIGN MATL HUNG UP BETWEEN BALLS & SEATS 36 DURING S35 HOMOG, RECORD HOMOG DISCHARGE TEMP EVERY 15 MIN: TIME *F TIME *F 15 MIN _____ 1 HR 15 MIN _____ 30 MIN _____ 1 HR 30 MIN _____ 45 MIN _____ 1 HR 45 MIN _____ 1 HR _____ 2 HRS _____ 37 WHEN HOMOG COMPLETE, DRAIN LINES INTO DRUM, POUR INTO V-214 & STIR 15 MIN. 38 STIR 20 MIN & DELIVER 2 PT SAMPLES TO CTL FOR TESTS			
ALM OR V-214 6	39 WHEN ADVISED BY CTL OK TO PACKOUT, REMOVE PACKOUT SCREEN IF V-214 IN USE 40 DISCHARGE INTO PACKAGES FOR SHIPMENT 41 FILL 2-16 OZ & 2-1 QT JARS FROM PACKOUT LINE & DELIVER TO CTL 42 RECORD: SCALE ACCURACY 50# 500#			

NAME: "MONASTRAL" SCARLET

DATE PRINTED: 7/28/82

CG 16 CODE RW-252-P

PKG 06

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES 1 APPROVED BY:

()RW-252-P(A) | EWK 06/18/82

TYPED BY: DAJ

JOB NAME: 16RW252PPA

OCT 13 1982
(DATE)

K2K47
(LOT)

5362
~~7500~~* LBS
(EST WT)

MAKING NOTES

ESTIMATED WEIGHT -1 _____
(WET CODES MUST -2 _____
HAVE AT LEAST-1) -3 _____
-4 _____

BLEEDING

PACKOUT RECORD

NET WGT/PKG. X NOS. PKGS. = PACKOUT WGT LOCATION

_____ X _____ = _____
_____ X _____ = _____
_____ X _____ = _____
_____ X _____ = _____

TOTAL NET WEIGHT _____ PKG. N-CODE _____

PRODUCTION SUPERVISOR _____ DATE _____ WHSE OPERATOR _____

_____ / _____ / _____ # _____

DUP050104027

$$\begin{array}{r}
 107 - 260 \\
 106 \quad \underline{396} \\
 \quad \quad 656 \\
 110 - \underline{430} \\
 \quad \quad 2086
 \end{array}$$

$$\begin{array}{r}
 130 \\
 \underline{130}
 \end{array}$$

$$\begin{array}{r}
 130 \\
 \underline{1170} \\
 \quad \quad 650 \\
 \quad \quad \underline{1820}
 \end{array}$$