STEELMILL PRODUCTION MEETING

October 27, 1977

Present:	B.F. Kaegi	M.S. Varhola	C.J. Holley
	F. Corpuz	J. Morgan	G. Fenton
	K.O. Tober	D.G.H. Cook	T. Hardy

The meeting was convened to try and increase the profitability of Steelmill's products by joint effort to resolve the main production problems.

Item #1 - E.P. 6131

KOT explained that ever since the removal of asbestos, this recipe had caused problems with compressibility and density, the two being inter-related. This was highlighted by the rings supplied to J&L Cleveland, the 1101, and J&L Pittsburgh, the 432.

ACTION: T. Hardy to look at this recipe to try and increase compressibility. In the long term it was hoped that injection of rings would resolve this problem.

Item #2 - Duquesne 604 Boards

This board was made by a three-up tool, and invariably one or two of the boards were scrapped because the boards virtually covered the whole area of the drying tray. It was felt that if the tool was two up, then it could almost be guaranteed that two boards per cycle can be achieved without any scrap.

ACTION: G. Fenton to estimate costs of two-up production. C.J. Holley to investigate whether the new price, necessary because of the probable increased cost, could be achieved. Providing the above actions satisfactory, a new tool will be ordered.

Item #3 - E.P. 6150

KOT pointed out that only Republic Canton and the Carpenter 75 one-piece were run in this recipe. There were no appreciable cost savings over E.P. 5672P, and the 75 one-piece had already been tried in PROFLEX E.P. 6149.

ACTION: To try sample boards for Canton in E.P. 5672P. If the one-piece are acceptable in the PROFLEX recipe, change from E.P. 6150. If not acceptable, try in E.P. 5672P.

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