

BROWN OXIDE
REPLACEMENT

HARDNESS 60+-5

STOCK NO. 03245 -2

PLASTIC COMPOUND VINYL BROWN

COMPOUNDED BY

04/18/90

APPROVED BY

CODE	MATERIALS	100 RHC	VOL.	100%	200 RESIN BATCH
001	VINYL RESIN	99.99	71.94	32.89	199.98
006	DINP	89.98	90.89	29.59	179.96
017	MERROL E-68	3.01	3.04	.99	6.02
030	VICRON 15-15	99.99	37.03	32.89	199.98
032	UNITANE OR-560	2.52	.63	.82	5.03
106	MAPICO BLACK	1.49	.30	.49	2.98
110	RUBBER CODE 128	1.92	.47	.63	3.84
111	NAPICO RED 297	.15	.03	.04	.30
146	SYNPRON 1530	2.00	1.92	.65	3.99
179	E-8850 BROWN OXIDE	2.21	.58	.72	4.41 A
180	E-8851 BROWN OXIDE	.74	.19	.24	1.48 A

TOTAL	304.00	207.02	99.99	607.97
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.56	-	PHYSICAL PROPERTIES
USE	-	SPEC. MIN. MAX.
REPLACES	-	SPECIFIC GR. 1.468
REASON	-	HARDNESS
COLOR	-	TENSILE
REQUIRMENTS TO MEET	-	ELONGATION
	-	MODULUS @
	-	MOONEY @
	-	SCORCH
	-	CURE
	-	STOCK CONTROL TEST
LAB	-	
COST	-	
MIXING	-	

CHARDO 01999

HARDNESS 60+-5

STOCK NO. 03245 -1

PLASTIC COMPOUND VINYL BROWN

COMPOUNDED BY

03/26/90

APPROVED BY

CODE	MATERIALS	100 RHC	VOL.	100%	200 RESIN BATCH
001	VINYL RESIN	99.99	71.94	32.89	199.98
006	DINP	89.98	90.89	29.59	179.96
017	MERROL E-68	3.01	3.04	.99	6.02
030	VICRON 15-15	99.99	37.03	32.89	199.98
032	UNITANE OR-560	2.52	.63	.82	5.03
106	MAPICO BLACK	1.49	.30	.49	2.98
107	MAPICO BROWN	2.95	.62	.97	5.90
110	RUBBER CODE 128	1.92	.47	.63	3.84
111	NAPICO RED 297	.15	.03	.04	.30
146	SYNPRON 1530	2.00	1.92	.65	3.99

TOTAL	304.00	206.87	99.99	607.98
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.47	-	PHYSICAL PROPERTIES		
	-	SPEC.	MIN.	MAX.
USE	-	SPECIFIC GR.	1.470	
REPLACES	-	HARDNESS		
REASON	-	TENSILE		
COLOR	-	ELONGATION		
REQUIRMENTS TO MEET	-	MODULUS @		
	-	MOONEY @		
	-	SCORCH		
	-	CURE		
	-	STOCK CONTROL TEST		
LAB	-			
COST	-			
MIXING	-			

CHARDO 02000