

V. 200, 202, 204, 210, 215, 201 C.V.
 CG 20 CODE BT-427-D PKG.
 → MAY -0.81-21128
 EST. WGT. 245 244 LBS.
 STD. HRS. _____ TIME _____ M

D.V.
 PROCESSES APPROVED BY
 () BT-427-D () AJC 03-15-77
 () BT-442-P () DCG 03-15-77
 () () MTW 03-16-77
 TYPED BY
 emw051777

*Used #12M to Mix 1 tote (smalling) of
 Pressecke material.*

NON-BLEEDING

JIPMENT	NAME: MONASTRAL® BLUE R	USE LBS.	N CODE	ACCT. LBS.
	NOTE: For processing N-8900-A & N-8802-A, preset water meter per chart for water addition to full totes. Use mode 4 for full totes & mode 1 for stumping totes			
SV	1 Run 2-3" (±200 G) water into V-204			
	2 Station #. 3 weigh & pump in Gals of Water		8900-A	440
	Sequencer Steps			
	LOT 6 11 16 #100% %			
	<u>WT</u> <u>148</u> <u>1440</u> <u>198</u> <u>440</u> <u>18.4</u> <u>2391</u>		8900-A	
	Total <u>440</u> #100%			
	3 Station # 3 weigh. & pump in Gals of Water		8802-A	1855
	Sequencer Steps			
	LOT 6 11 16 #100% %			
	<u>133-A</u> <u>535</u> <u>21.4</u> <u>2500</u>		8802-A	
	<u>133-B</u> <u>533</u> <u>21.3</u> <u>2500</u>			
	<u>135-A</u> <u>272</u> <u>12.5</u> <u>2176</u>			
	<u>94</u> <u>515</u> <u>41.9</u> <u>1230</u>			
	Total #100%			
	4 Turn on agitator			
313	5 Run in 14" (207 G) water into V-313 & heat to 80-100°F			
2	6 Add in 3-4 min	185	530-A	185
	7 Stir 5 min & Record: pH <u>10.2</u> (10.0-10.5)			
	8 Stir 15 min or longer to dissolve for S 15			
304	9 Run in 10" (122 G) water into V-304			
3	10 Weigh & dump in	64	20-A	64
	11 Stir to dissolve for S 17			
SV	12 Record: pH <u>5.3</u> (8.0-10.0)			
4	13 If necessary, adj to pH 8.0-10.0 Assume 50% <u>16</u>		7-D	<u>8</u>
	& Record: pH <u>8.5</u> Assume 77% <u>27-D</u>			
	14 Heat to 170-175°F in 20-25 min			
	Record: Time Start <u>10:20 A</u> Temp <u>176</u> °F			

MAY 21 1981

(Signature)

