

AKRON, NEW YORK PLANT FORMULA
REGULAR ALL PURPOSE JOINT COMPOUND AK-951
REGULAR TOPPING JOINT COMPOUND

DESCRIPTION: - Buff Joint Compound for taping and finishing joints and spotting nailheads. To be supplied provisionally as Regular All Purpose and/or Joint Compound when requested. Also to be supplied as Topping Joint Compound.

FORMULA:

<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Yellow Oxide 2087	Pigmentation	139	.10	4.0
Vanicide 51Z	Fungicide	126	.05	2.0
Calgon T	Slip Agent	-	.40	16.0
Defoamer M111	Defoamer	196	.025	1.0
Natrosal 250 HXR	Thickner	170	.30	12.0
Staromic 329 Starch	Adhesive	-	5.00	200.0
Hamaco 267	Adhesive	-	1.00	40.0
Asbestos 7RF 9	Fiber Filler	9	4.50	180.0
Mica p80H	Anti-Cracking Agent	11	10.00	400.0
Limestone	Filler	13	<u>78.625</u>	<u>3145.00</u>
			100.000	4000.00

<u>WORKING CONSISTENCY:</u>	Refer to Plant Testing Procedure No. 32.		
<u>Specifications</u>	<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
	64	62	63

WORKING PROPERTIES: Refer to Plant Testing Procedure No. 33.
Specifications Wet mix shall be plastic and buttery working and free of grit or coarse particles.

BONDING PROPERTIES: Refer to Plant Testing Procedure No. 35.
Specifications After compound has dried, tape shall delaminate when peeled back.

CRACK RESISTANCE:
Specifications There shall be, at most, only a couple of very small cracks in the wedge.

COLOR:
Specifications Dried compound should be a neutral color and match the standard sample.

NOTE: Stamp front of bag "Buff"

EDO:dek

SGP 0017080

**AKRON FORMULA #951
ASBESTOS CONTAINING PRODUCTS**

SGP 0017079