V. C.V. D.V.

CG 20 CODE BP-366-D PKG. _____

→ MAV-0-87-E1010

EST. WGT. 2329 LBS.

STD. HRS. _____ TIME _____ M

PROCESSES		APPROVED BY
( ) BP-366-D	(L)	AJC 1-16-78
( )	( )	DCG 2-2-78
( )	( )	MTW 2-27-78
( )	( )	
TYPED BY NSA 3-27-78		

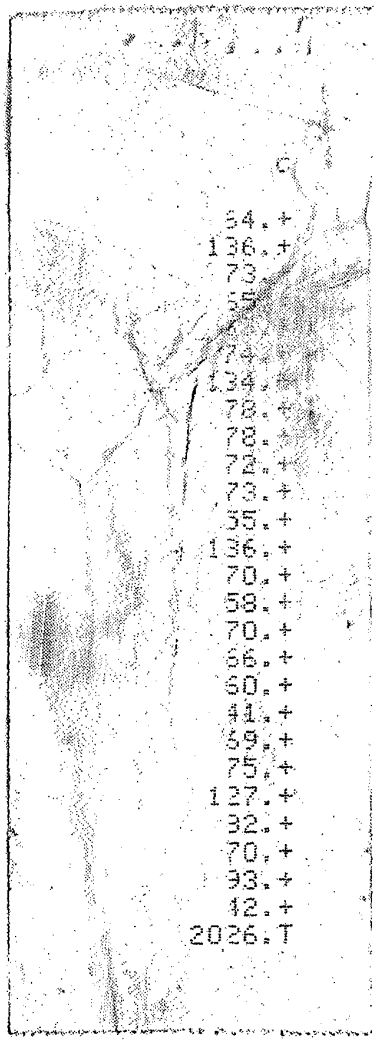
NON-BLEEDING

UIPMENT		NAME: RAMAPO® BLUE BF	USE LBS.	N CODE	ACCT. LBS.
SV 1	1	Run 2-3" (±200 G) water into V- 313			
	2	Use station # 3, preset water meter per chart for water addition to full totes. Use mode 3 for pumping full totes & mode 2 for stumping totes.			
		Pump in thru 20 mesh screen		8551-A	1450
		Gals Of Water Sequencer Steps			
		Lot 6 11 16 #100% %			
		541 50 30 50 380 15.2	2500		
		540-B 50 30 50 330 13.3	2200		
		542- 50 20 50 320 16.8	2500		
		80-A 20 20 20 143 14.1	1023		
		540A MAPP Stump 174 13.3	1308		
		1450 #100% Total			
	3	After last tote pumped, run in 100 gals of water & pump to SV to clean system			
313 2	4	Run 37" (550 G) water into V-313 & heat to 80-100°F			
	5	Turn on agitator & add in 10-12 min	500	530-A	500
	6	Stir 5 min & Record: pH 10.3 (10.0-10.5)			
	7	Stir 15 min or longer to dissolve for S 12			
304 3	8	Run 14" (171 G) water into V-304 & start agitator			
	9	Add in 2-4 min & stir to dissolve for S 13 ✓	170	20-A	170
SV 4	10	Start agitator, stir 5 min & record pH 9.85 (8.0-10.0)			
	11	If necessary adj to pH 8.0-10.0 Assume 50%		7-D	
		& Record: pH ✓ Assume 78%		27-D	
	12	Run in V-313 thru 20-mesh screen & stir 10 min			
	13	Run in V-304 in 5-10 min & stir 5 min			
	14	Add in 8-10 min & stir 15 min	400	65-A	400
	15	Flood to < 5 " & do not stop agitator			

S15	200	202	204	210	213	261
IN	77	88	88	75	53	60
GAL	5205	5210	5174	5212	5252	5220

START	FIN	OPTR
1:30 PM	2:30 PM	3
3:00 PM	6:00 PM	3
2:00 AM	2:00 AM	8

JM



DUP050098163