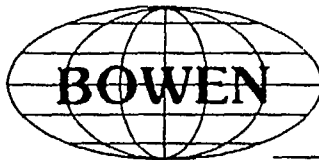


PLAINTIFF'S EXHIBIT

ASA-1304



BOWEN MACHINE & FABRICATING, INC.
INDUSTRIAL CONTRACTORS
CONSTRUCTION & MAINTENANCE

9801 CARNEGIE AVE.
EL PASO, TEXAS 79925
(915) 598-9100

BID ESTIMATE FORM

DATE: 2/13/96 BM&F JOB# AI509

T&M BUDGET _____ HARD BID XX NOT TO EXCEED _____

COMPANY: ASARCO, INC.

JOB DESCRIPTION: REMOVE TRANSITE SHEETS @ SINTER PLANT - see envelope

JOB LOCATION: EL PASO PLANT COMPANY P.O.# _____

SCOPE OF WORK: FURNISH ALL TOOLS, EQUIPMENT, MATERIALS, LABOR & SUPERVISION
TO REMOVE & STACK TRANSITE SHEETS AT SINTER PLANT FOR
TRANSPORT TO SOUTHWEST YARD, AS REQUESTED BY GREG PARIAM.

NOTE: PLEASE INDICATE SPECIAL MATERIALS, SAFETY EQUIPMENT, OR ADDITIONAL
COMMENTS _____

JOB ESTIMATE COST:

G/L	4020/1704	*TOTAL LABOR COST	\$ <u>7,185.18</u>
G/L	4020/1710	*TOTAL PER DIEM COST	\$ _____
G/L	4010/1806	*TOTAL MATERIAL COSTS	\$ <u>142.50</u>
G/L	4050/1902	*TOTAL BOWEN EQUIPMENT COSTS	\$ <u>2,297.50</u>
G/L	4030/1814	*TOTAL SUB-CONTRACTOR COSTS	\$ _____
G/L	4060/1904	*TOTAL 3RD PARTY EQUIPMENT COSTS	\$ <u>2,826.71</u>
G/L	4040/SEE DETAIL	*TOTAL MISC. COSTS	\$ _____

TOTAL JOB ESTIMATE COSTS \$ 12,389.89

TERMS OF PAYMENT: AT COMPLETION OF JOB.

SUBMITTED BY:
BOWEN MACHINE & FABRICATING, INC.

Alan Newby
AUTHORIZED REPRESENTATIVE
SUPERINTENDENT

TITLE
2/13/96

DATE

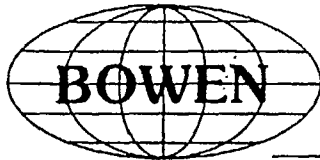
ACCEPTED BY:
ASARCO, INC.
COMPANY

AUTHORIZED REPRESENTATIVE

TITLE

DATE

ASARCO ELP 0010349



9801 CARNEGIE AVE.
EL PASO, TEXAS 79925
(915) 598-9100

BOWEN MACHINE & FABRICATING, INC.
INDUSTRIAL CONTRACTORS
CONSTRUCTION & MAINTENANCE

BID ESTIMATE FORM

DATE: 2/26/96

BM&F JOB# A1514

T&M BUDGET _____ HARD BID XX NOT TO EXCEED _____

COMPANY: ASARCO, INC.

JOB DESCRIPTION: CADMIUM BAGHOUSE REMOVAL

JOB LOCATION: EL PASO PLANT COMPANY P.O.# _____

SCOPE OF WORK: FURNISH ALL TOOLS, EQUIPMENT, MATERIALS, LABOR & SUPERVISION TO

1. REMOVE AND STACK TRANSFER SHEETS FROM CADMIUM BAGHOUSE
FOR REMOVAL TO SOUTHWEST YARD AS REQUESTED BY GREG PARRISH
OF ASARCO.

NOTE: PLEASE INDICATE SPECIAL MATERIALS, SAFETY EQUIPMENT, OR ADDITIONAL
COMMENTS _____

JOB ESTIMATE COST:

G/L	4020/1704	*TOTAL LABOR COST	\$ <u>21,300.00</u>
G/L	4020/1710	*TOTAL PER DIEM COST	\$ _____
G/L	4010/1806	*TOTAL MATERIAL COSTS	\$ <u>600.10</u>
G/L	4050/1902	*TOTAL BOWEN EQUIPMENT COSTS	\$ <u>5,020.00</u>
G/L	4030/1814	*TOTAL SUB-CONTRACTOR COSTS	\$ _____
G/L	4060/1904	*TOTAL 3RD PARTY EQUIPMENT COSTS	\$ <u>11,520.46</u>
G/L	4040/SEE DETAIL	*TOTAL MISC. COSTS	\$ _____
TOTAL JOB ESTIMATE COSTS			\$ <u>38,452.96</u>

TERMS OF PAYMENT: AT COMPLETION OF JOB.

SUBMITTED BY:
BOWEN MACHINE & FABRICATING, INC.

Steve J. Smith
AUTHORIZED REPRESENTATIVE
SUPERINTENDENT

TITLE
2/26/96

DATE

ACCEPTED BY:
ASARCO, INC.
COMPANY

AUTHORIZED REPRESENTATIVE

TITLE

DATE

ASARCO ELP 0010350



9801 CARNEGIE AVE.
EL PASO, TEXAS 79925
(915) 598-9100

BOWEN MACHINE & FABRICATING, INC.
INDUSTRIAL CONTRACTORS
CONSTRUCTION & MAINTENANCE

BID ESTIMATE FORM

DATE: 2/26/96 BM&F JOB# A1515

T&M BUDGET _____ HARD BID XX NOT TO EXCEED _____

COMPANY: ASARCO, INC.

JOB DESCRIPTION: ROASTER AREA TRANSITE REMOVAL

JOB LOCATION: EL PASO PLANT COMPANY P.O.# _____

SCOPE OF WORK: FURNISH ALL TOOLS, EQUIPMENT, MATERIALS, LABOR & SUPERVISION

1. REMOVE & STACK TRANSITE SHEETS FROM ROASTER AREA
FOR REMOVAL TO SOUTHWEST LAND AS REQUESTED BY GREG PATTAM O
OF ASARCO.

NOTE: PLEASE INDICATE SPECIAL MATERIALS, SAFETY EQUIPMENT, OR ADDITIONAL
COMMENTS _____

JOB ESTIMATE COST:

G/L	4020/1704	*TOTAL LABOR COST	\$ 14,037.10
G/L	4020/1710	*TOTAL PER DIEM COST	\$
G/L	4010/1806	*TOTAL MATERIAL COSTS	\$ 497.20
G/L	4050/1902	*TOTAL BOWEN EQUIPMENT COSTS	\$ 2,130.00
G/L	4030/1814	*TOTAL SUB-CONTRACTOR COSTS	\$
G/L	4060/1904	*TOTAL 3RD PARTY EQUIPMENT COSTS	\$
G/L	4040/SEE DETAIL	*TOTAL MISC. COSTS	\$

TOTAL JOB ESTIMATE COSTS \$ 16,664.30

TERMS OF PAYMENT: AT COMPLETION OF JOB.

SUBMITTED BY:
BOWEN MACHINE & FABRICATING, INC.

Mark J. Luby
AUTHORIZED REPRESENTATIVE
SUPERINTENDENT

TITLE
2/26/96

DATE

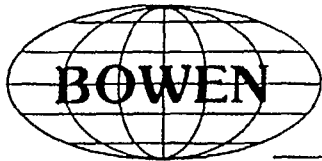
ACCEPTED BY:
ASARCO, INC.
COMPANY

AUTHORIZED REPRESENTATIVE

TITLE

DATE

ASARCO ELP 0010351



9801 CARNEGIE AVE.
EL PASO, TEXAS 79925
(915) 598-9100

BOWEN MACHINE & FABRICATING, INC.
INDUSTRIAL CONTRACTORS
CONSTRUCTION & MAINTENANCE

BID ESTIMATE FORM

DATE: 2/26/96 BM&F JOB# A1516
T&M BUDGET _____ HARD BID XX NOT TO EXCEED _____
COMPANY: ASARCO, INC.
JOB DESCRIPTION: REVERB AREA TRANSITE REMOVAL
JOB LOCATION: EL PASO PLANT COMPANY P.O.# _____

SCOPE OF WORK: FURNISH ALL TOOLS, EQUIPMENT, MATERIALS, LABOR & SUPERVISION TO:

1. REMOVE TRANSITE SHEETS @ REVERB AREA, AND STACK FOR
REMOVAL TO SOUTHWEST YARD AS REQUESTED BY GREG PARIKH
OF ASARCO.

NOTE: PLEASE INDICATE SPECIAL MATERIALS, SAFETY EQUIPMENT, OR ADDITIONAL
COMMENTS _____

JOB ESTIMATE COST:

G/L	4020/1704	*TOTAL LABOR COST	\$ <u>6,820.00</u>
G/L	4020/1710	*TOTAL PER DIEM COST	\$ _____
G/L	4010/1808	*TOTAL MATERIAL COSTS	\$ <u>494.78</u>
G/L	4050/1902	*TOTAL BOWEN EQUIPMENT COSTS	\$ <u>1,242.50</u>
G/L	4030/1814	*TOTAL SUB-CONTRACTOR COSTS	\$ _____
G/L	4060/1904	*TOTAL 3RD PARTY EQUIPMENT COSTS	\$ _____
G/L	4040/SEE DETAIL	*TOTAL MISC. COSTS	\$ _____
TOTAL JOB ESTIMATE COSTS			\$ <u>11,117.26</u>

TERMS OF PAYMENT: AT COMPLETION OF JOB.

SUBMITTED BY:
BOWEN MACHINE & FABRICATING, INC.

[Signature]
AUTHORIZED REPRESENTATIVE
SUPERINTENDENT

TITLE
2/26/96
DATE

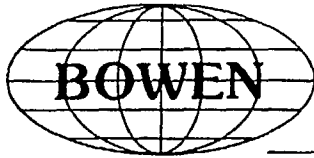
ACCEPTED BY:
ASARCO, INC.
COMPANY

AUTHORIZED REPRESENTATIVE

TITLE

DATE

ASARCO ELP 0010352



9801 CARNEGIE AVE.
EL PASO, TEXAS 79925
(915) 598-9100

BOWEN MACHINE & FABRICATING, INC.
INDUSTRIAL CONTRACTORS
CONSTRUCTION & MAINTENANCE

BID ESTIMATE FORM

DATE: 2/26/96 BM&F JOB# A1517

T&M BUDGET _____ HARD BID XX NOT TO EXCEED _____

COMPANY: ASARCO, INC.

JOB DESCRIPTION: ZINC BAGHOUSE TRANSITE REMOVAL

JOB LOCATION: EL PASO PLANT COMPANY P.O.# _____

SCOPE OF WORK: FURNISH ALL TOOLS, EQUIPMENT, MATERIALS, LABOR & SUPERVISION TO:

1. REMOVE & STACK TRANSITE SHEETS FROM ZINC BAGHOUSE
FOR REMOVAL TO SOUTHWEST YARD, AS REQUESTED BY GREG PAKHAM
OF ASARCO.

NOTE: PLEASE INDICATE SPECIAL MATERIALS, SAFETY EQUIPMENT, OR ADDITIONAL
COMMENTS _____

JOB ESTIMATE COST:

G/L	4020/1704	*TOTAL LABOR COST	\$ <u>9,872.72</u>
G/L	4020/1710	*TOTAL PER DIEM COST	\$ _____
G/L	4010/1806	*TOTAL MATERIAL COSTS	\$ <u>522.50</u>
G/L	4050/1902	*TOTAL BOWEN EQUIPMENT COSTS	\$ <u>7,140.00</u>
G/L	4030/1814	*TOTAL SUB-CONTRACTOR COSTS	\$ _____
G/L	4060/1904	*TOTAL 3RD PARTY EQUIPMENT COSTS	\$ <u>522.50</u>
G/L	4040/SEE DETAIL	*TOTAL MISC. COSTS	\$ _____
TOTAL JOB ESTIMATE COSTS			\$ <u>13,057.72</u>

TERMS OF PAYMENT: AT COMPLETION OF JOB.

SUBMITTED BY:
BOWEN MACHINE & FABRICATING, INC.

Alan J. Lewis
AUTHORIZED REPRESENTATIVE
SUPERINTENDENT

TITLE 2/26/96

DATE

ACCEPTED BY:
ASARCO, INC.
COMPANY

AUTHORIZED REPRESENTATIVE

TITLE

DATE

ASARCO ELP 0010353