

del

7163A

burnish
30
60
1200psi

27.5
24.5

1st Burnish

30
60
80
@1200psi

22
24.5
24.5

Face lat

50%
slope
1440

Gale 2nd

10th step 1370

Final Payton

30
60
80
1200psi

21
22
25.5

916-36A1

16.3
20.0

23.0
19.0
30.0

1350

1125

916-38

19.5
20.0

27.5
23.0
21.6

1460

1170

7018C

27.5
25.0

24.5
25.0
24.5

1700

1550

22.0
25.6
24.2

Over Torque