

Catalyst Charge Sheet

<u>Old Module</u>								
Day Shift Operator <u>Hoop</u>						Date <u>3-5-01</u>		
Night shift Operator _____								
<u>Catalyst Type</u>					<u>Changes</u>			
	610	288	L-10	554	610	288	L-10	554
Reactors								
Rx-300								
Rx-400								
Rx-500								
Rx-600								
Rx-700		8	3					
<u>New Module</u>								
Day Shift Operator <u>G. Reeves</u>								
Night shift Operator <u>Clay Brownlee</u>								
<u>Catalyst Type</u>					<u>Changes</u>			
	610	288	L-10	554	610	288	L-10	554
Reactors								
Rx-741								
Rx-742		3	3					
Rx-743		3	3					
Rx-744								
Rx-745		7	4					
Rx-746		7	4					
Rx-747		7	4					
Comments								

DATE 3-5-01

DRYER PRODUCTION AND STATUS REPORT

[illegible]

Vinyl Sample Results

Date 3-5-01

Product	Blend #	PARTICLE SIZE											Past 140	HP	Bulk Density	Fluff	Flow	"L" Color	"B" Color	TIR	PVA	RVCM	Reactor	Run Time
		Micron	40	60	80	100	120	140	200	250	300	350												
5385	7364847	200	0.0	16.9	47.0	18.7	9.8	4.0	2.7	0.9	3.7				584	602	6.0	98.2	219	98	259	2155	747	416
5385	7364946																				228	2154	746	345
5385	7365042																				137	1404	742	448
WATER	7365141																				0	0	741	
5385	7365245																				226	2158	745	421
5385	7365343																				141	1404	743	441
WATER	7365444																				0	0	744	
5385	7365547	200	0.0	16.1	48.7	18.7	9.6	3.8	2.5	0.6	3.1				594	610	6.5	97.7	236	151	254	2157	747	408
5385	7365646																						746	
5385	7365742																				140	1406	740	447
5385	7365843																				138	1605	743	451
5385	7365947	195	0	15.2	44.5	19.8	11.3	4.8	3.4	1.2	4.5				568	615	7	98.27	203	9	258	2356	747	442
5385	7366046																				228	2355	746	353
5385	7366145																				228	1910	745	426
5385	7366242																				139	890	742	452
5385	7366343																				141	1405	743	442
5385	7366446																				227	2155	746	353
5385	7366545	202	0	17.7	46.7	18.8	9.9	3.9	2.4	0.6	3				585	603	7.2	96.62	205	321	226	2157	745	424
5385	7366647																				248	1252	747	420
5385	7366742																				140	1186	742	442
5385	7366846																				226	2153	746	413
5385	7366943																				141	1043	743	439
5385	7367045																				225	1790	745	421
5385	7366478	178	0	7.3	37.8	25.7	16.9	7.3	4.3	0.6	4.9													
5385	7366647	186	0	10.7	41.4	22.7	14.2	6.2	4.1	0.7	4.8													
5385	7365947	184	0	9.6	40.6	24.3	15.1	6.2	2.9	0.9	3.9													
5385	7365646	205	0	19.4	47.5	18.2	9.1	3.4	2	0.5	2.5													

Date 3-5-07[illegible]

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 3-5-01

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400									
741																																	
742																																	
743																																	
744																																	
745																																	
746																																	
747																																	
Hi-Mol Stripper	140																																
Lo-Mol Stripper	160																																
Strainer Cleaning																																	
746 last 3hrs 45 min -MAINT. WORKING ON Buss Line																																	
745 last 2hrs 15 min -MAINT. Repairing Catalyst charge meter																																	
747 - 3.5 min WAITING ON Slurry Results																																	
747 3hrs waiting on lab results												741 down for cleaning																					
744 " " "												744 " " "																					
Hi-Mo Charges = 6												Lo-Mo Charges = 3												Total Charges = 19									

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 3-05-01

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400		
300																										
400																										
500																										
600																										
700	5385 5385 -1490370 1490370												5385 5385 1490370 1490370													
Stripper																										
Strainer																										
Cleaning																										
lost 3 hrs. 25 min 700 waiting on lab results																										
Hi-Mo Charges =	2												1												Total Charges =	2
Lo-Mo Charges =	D												D												Total Charges =	2

Leak Detection and Elimination Sheet

ABD00013786

Date/ Time	Leak No / Written up By	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/ Not No	What Repairs Were Made?	Date Repaired	Repaired By	Repair Verified By
03-4-01 1836	4153 BN	GC#1 1	5.5 9.7 10.0 10.1	Comp shed	10	NO	pulling K.O. post on compressors down with ERS	3/4	TC	TC
3-4-01 1901	4154 KC	GC#3 4	9.8	Coming from top of Eye. Jet at plug above Jet to stack Flange	200	NO	Checking EUC. header & Valves			
3-4-01 2034	4155 BN	GC#1 2	10.1	Found nothing William Robinson					NA	NA
3-4-01 2114	4156 BN	GC#1 3	7.4	Found nothing William Robinson					NA	NA
3-4-01 2203	4157 BN	GC#1 1	10.5	Activated valve for #2 spot front of compressor shed, leaking	15	Yes 165362				

This sheet is to be filled out in the event of one(1) reading of five (5) Parts Per Million or more on the any station of any Chronograph
This sheet is to be distributed as part of the Vinyl Morning Report and returned to the Environmental Manager when all
sections are completed

Leak Detection and Elimination Sheet

Date/Time	Leak No / Written up By	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written? / Not No	What Repairs Were Made?	Date Repaired	Repaired By	Repair Verified By
3-2-01 0647	4147	4	6.3	TOP OF R2724 VCM RECOVERY VALVE 82HV431 REACTOR CLEAN 82HV432	.	YES 165327	Tighten packing on both valves	3/2	Apot	White Laplan
3-2-01 1906	4148 BN	XC#1 3	9.8	#11 spot VAPOR LINE	10	NO	Tightened pipe	3/2	TC	TC
3-2-01 1940	4149 BN	XC#1 2	6.3 5.1	Nothing found William Robinson	0	NO		3/2	N/A	N/A
3-2-01 2045	4150 KC	XC#3 4	6.0 6.2	Leak could not be found at these times Clay Brownlee	0 0	NO NO	N/A	N/A	N/A	N/A
3-3-01 0630	4151 AS	#4	10.0	NEW COMPRESSED NEW EAST UNION ? N2G						
3-3-01 1037	4152 AS	#2-8 EQ	10.9 5.6	HM DUMP STRAINER LXN DUMP STRAINER CONDENSER LEVEL N/A 246			READING CLEAR UP NEXT CHECK			

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