

243. 244. (Automated)

C.V.

D.V.

CG 03 CODE KY-795-D PKG.

MAR-7 34752

EST. WGT. 1110 LBS.

STD. HRS. 8.2 TIME 3 P M

14 YC-2-B 93 4 Lot 24481, 3.500#

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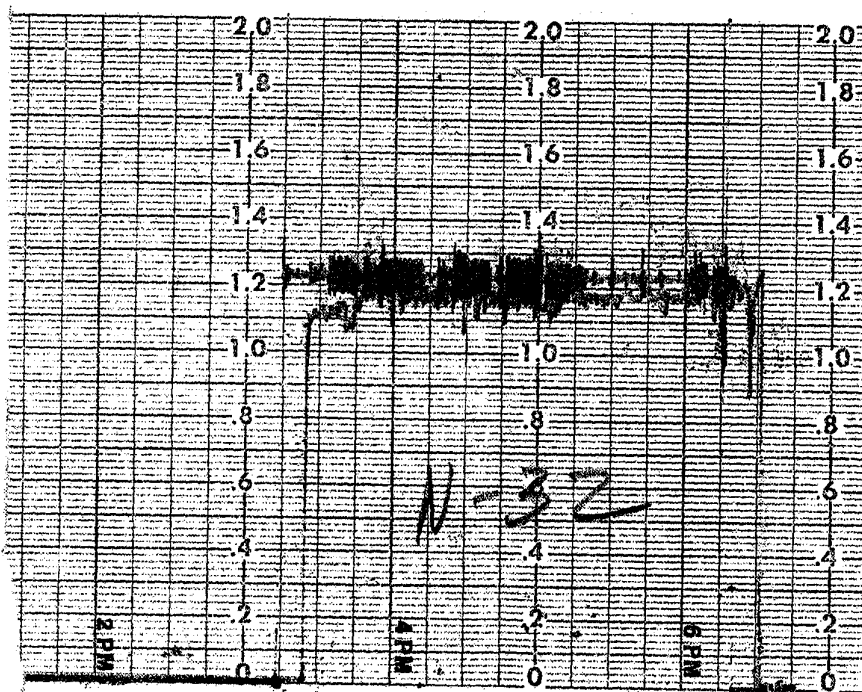
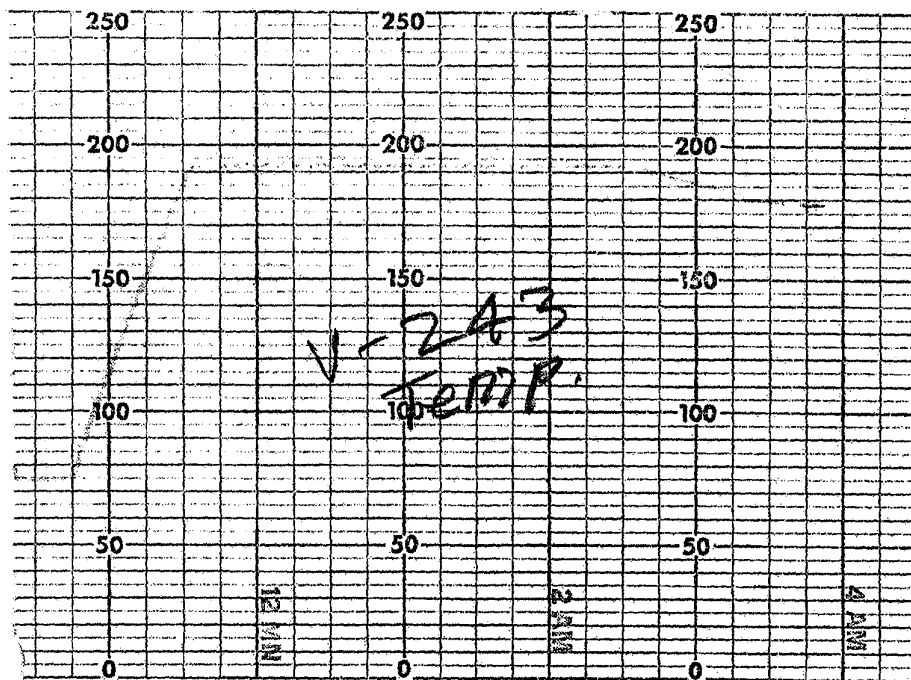
Total Wgt. 4612#

NON-BLEEDING

PROCESSES		APPROVED BY
() KY-795-D (H)		EWK 10-05-76
()	()	DCG 10-07-76
()	()	MTW 10-11-76
()	()	FWP 12-22-78
TYPED BY		
emw122278		

IPMENT	NAME	USE LBS.	N CODE	ACCT. LBS.
203 & 205	1 Run 60" (992 G) water into V-203. SET AGITATOR ON HIGH SPEED			
	2 Weigh in drum & pour in	475	32-D	475
	3 Dump in & stir 5 min	70 x 50	YC-2-B	3500
1	Record: Start 1.15	24481	3.500	
	Fin 2.30			
	75" (12256)			
	4 Adj to 78" (1328 G)			
	5 Pump V-203 thru Homog at 2400-2600 psi into V-205			
	6 When V-203 MTY wash color thru Homog at 1800-2200 psi using minimum water. Use Hot Water			
	7 Record: V-205 Vol 50" & adj to 51" (1874 G)			
	8 Inspect Homog strainer & clean if necessary			
	DURING HOMOG, RUN V-203 AGITATOR ON LOW SPEED.			
205 & SV	9 Run 10" (514 G) water into V-243 & start agitator			
	10 Pump V-205 thru Homog at 4800-5200 psi into V-243			
	Record: Time Start 5:00 PM Total Min 125			
2	NOTE: If Homog pressure falls below 4800 psi, 3-way valve will recirculate slurry to V-205			
	11 When V-205 MTY, run in 5" (240 G) water and pump thru Homog at 4800-5200 psi. Rinse in using Hot Water			
SP & CP	12 SP Step 01 - Set Formula Selector to position #5 (V-243) or #10 (V-244)			
	13 Press SV Cam Reset PB set 22 TC in Auto Remote (Temperature is set at 190-194°F)			
3	14 Record levels and set Raw Material Counter #1 as follows:			
	a. 11 LG 4.5% - preset #1	104 Gal	15-A	208
	15 Set strike flow controllers as follows:			
	a. 3FC10 (N-27-D Controller) in Manual	0.95 GPM	27-D	394
	b. 3FC20 (N-27-D Water) in Manual Local	7.7 GPM		
	c. 3FR10 (N-27-D / Water Ratio)	0.8		
	d. 8FC10 (N-32-D Controller) in Manual	1.27 GPM	32-D	2675
	e. 8FC20 (N-32-D Water) in Manual Local	6.2 GPM		
	f. 8FC20 (N-32-D Water) in Remote			
	g. 8FR10 (N-32-D / Water) Ratio	1.0		
SV	16 Operator Step PB			
SP & CP	17 Record Level 2LG 54% if below 35% follow solution make-up procedure for N-27-D			
	18 Adj SV to 68" (3495 G)			
4	19 Record: pH 10.8 Adj to 11.1-11.3 using N-7-D dilute to 5% (10 parts water to 1 part N-7-D) Assume 50%	12	7-D	6
	Siphon N-7-D into SV & Record: pH 11.1			
	20 Operator Step PB			

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