

DATA SHEET

PHTHALOCYANINE GREEN B GT-674-D

C. I. Pigment Green 7 C. I. No. 74260

Polychloro copper phthalocyanine; a blue-shade, general purpose green toner.

TYPICAL PHYSICAL PROPERTIES*

Specific Gravity	2.1
Bulking Value	
gal/lb	0.057
L/kg	0.478
pH (aqueous slurry)	6.8
Moisture Content, %	<1
Oil Absorption	
lb/100 lb	34
g/kg	340

TYPICAL WORKING PROPERTIES*

Bleed Resistance	Excellent
Chemical Resistance	Excellent
Lightfastness	Excellent
Dispersibility	Fair to Good
Heat Resistance	Excellent
Flocculation Resistance	Excellent
Transparency	Excellent

*The typical properties listed above are based on historical production performance and on typical product performance in some, but not all, commonly used application systems. Du Pont does not make any express or implied warranty that the commercial product will have the typical properties listed above or that it will perform as shown in all end-use application systems. This product is standardized for strength, hue and intensity. Shipments will be substantially similar to a mutually agreed upon standard.

PERSONAL SAFETY

Health Hazards

Dusts resulting from handling Phthalocyanine Green B GT-674-D are considered as inert or nuisance dusts. The U.S. Department of Labor (OSHA) has ruled that an employee's exposure to nuisance dust in any eight-hour work shift of a forty-hour week shall not exceed a Time Weighted Average of 15 mg/m³ total dust or 5 mg/m³ respirable dust.**

The American Conference of Governmental Industrial Hygienists (ACGIH) recommends a Threshold Limit Value, TLV®, for a nuisance dust of 10 mg/m³ total dust or 5 mg/m³ respirable dust. Du Pont has elected to observe the ACGIH limit in handling Phthalocyanine Green B GT-674-D.

Safety Precautions

Good general ventilation should be provided to keep dust concentration below nuisance dust exposure limits. A chemical cartridge mask with a suitable dust filter should be used in areas where the nuisance dust limits are exceeded. Before using, refer to Material Safety Data Sheet available from your Du Pont sales office.

DISPOSAL PROCEDURES

Comply with federal, state and local regulations.

SHIPPING

This product is not regulated as a hazardous material by the Department of Transportation.** Phthalocyanine Green B GT-674-D is shipped in 25-kg (55.1-lb) net steel drums.

**Due to changing governmental regulations, such as those of the Department of Labor, Department of Transportation, U.S. Environmental Protection Agency, and the Food and Drug Administration, references herein to governmental requirements may be superseded. Each user should consult and follow the current governmental regulations, such as Hazard Classification, Labeling, Food Use Clearances, Worker Exposure Limitations, and Waste Disposal Procedures for the up-to-date requirements.

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