

(DRY AND PASTE ONLY)

LOT 35704

PQ

185

STUMP

TOTAL NET WT.

PKG. N-CODE

PROD. SPVR

DATE _____

WHISE. OPER.

N32282

MAY 7 1980

CG 08 CODE A-143-D PKG.

→ MAY 9 35404

EST. WGT. 2184 LBS.

PROCESSING INSTRUCTIONS - BATCH UNIT

MFS D	PROCESSES A-143-D (E)	APPROVED BY JJ 06 08 78
		JJG 05 07 79
		994 5/8/79
	re TYPED BY emw050779	

MAKING NOTES

REMARKS

NAME: CARBON BLACK

NON-BLEEDING

INSTRUCTIONS

-PRESSING-

RECORD

VAT	204		PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE	5-8-80		STARTED	2:40 PM				
TIME	3:30 AM		CAKES USED	100				
RELEASED BY			WATER ON	2:47 PM				
PRESS	20		HRS. WASHED	11				
NO. OF CAKES	2 x 48		OHMS	4000				
PRESS	with		HRS. WASHED					
WASH TO	4000		OHMS					
TEST AFTER	2		HRS. WASHED					
LOAD	on 6 cars		OHMS					
Ask Making to reheat to 180-185°F before pressing			CAKE CONDITION					
			NO. CARS LOADED	10				
			EXPLAIN LOSSES					
SAMPLES			SAMPLED BY		RELEASED BY			
DELIVER TO								

-DRYING-

Dry 30 hours at 220°F	LUMP: - OK - WET - SALTS - CONTAMINATED
	ADDITIONAL DRYING HOURS REQUIRED
	NO. DRUMS 13
SAMPLES	NO. CARS PULLED
DELIVER TO	LUMP WGT. 1924
	SAMPLED BY
	RELEASED BY

-GRINDING-

MILL #7 HSP	SCREEN 3/32" RPM 3500	SCREEN	RPM
MAX. TEMP. 210°F		MAX. TEMP.	°F
		EXPLAIN LOSSES	
SAMPLE AFTER	MIXING into new drums	DATE MIXED	
SAMPLES 2 Env. 2 Pt Cans. 3 Qt Jars			
DELIVER TO C T L		SAMPLED BY	RELEASED BY

N32282.01

DUP050457396

357.04 N C

.51 N

.17 N

.00 T

1.65 C

.14 -

1.67 -

.14 -

1.61 -

.14 -

1.72 -

.14 -

1.57 -

.14 -

1.64 -

.14 -

1.64 -

.14 -

1.67 -

.14 -

1.68 -

.14 -

1.63 -

.14 -

1.63 -

.14 -

1.63 -

.14 -

1.32 -

.14 -

1.924 T

N32282.02

DUP050457397