

CO 03 CODE KY-787-D

PKG.

DEC 17 33310

EST. WGT. 1090-990 LBS.

12/21/79

3:40 PM

STD. HRS. 8.9

TIME

7 AM

14 - YC-2-B 98 4

Lot 24168, 2400 #

Lot

Lot

PROCESSES	APPROVED BY
() KY-787-D	() FWK 9/22/76
()	() DCG 9/27/76
()	() MTW 9/30/76
()	()
TYPED BY	
N.E. 2/12/77	

Total Wgt. - 3390

Homog #4 - 2nd Pass

NON-BLEEDING

PMENT	NAME	USE LBS.	N CODE	ACCT. LBS.
203	1 Run 10" (922 G) water into V-203			
&	2 Weigh in drum & pour in	320	32-D	320
205	3 Dump in and stir 5 min	48 x 50	YC-2-B	2400
1	Record: Start 1:20 PM	24168		
	Fin 2:15 PM			
	4 Add to 70" (1200 G)			
	5 Pump V-203 thru Homog #3 at 1800-2200 psi into V-205			
	6 When V-203 MTY, wash color thru Homog at 1800-2000 psi using minimum water			
	7 Record V-205 Vol 60 " & adj to 60" (2100 G)			
	8 Inspect Homog strainer & clean if necessary			
205	9 Run 10" (514G) water into SV & start agitator			
&	10 Pump V-205 thru Homog at 4800-5200 psi into V-			
SV	Record: Time start 6:35 AM Total Min 14.5			
2	NOTE: If Homog pressure falls below 4800 psi, 3-way valve will recirculate slurry to V-205			
	11 When V-205 MTY, run in 5" (240 G) water and pump thru Homog at 4800-5200 psi			
SP	12 SP Step 01 - Set Formula Selector to position #2 (V-243) or (#2 (V-244))			
&	13 Press SV Cam Reset PB-set 22TC in Auto Remote (Temperature is set at 190-194F)			
CP	14 Record levels and set Raw Materials Counter #1 as follows:			
3	a. 11LG 5% - preset #1 80 Gal		15-A	160
	b. 13LG 40% - preset #6 135 Gal		20-A	135
	15 Set strike flow controllers as follows:			
	a. 3FC10 (N-27-D Controller) in Manual 0.83 GPM		27-D	275
	b. 3FC20 (N-27-D Water) in Manual Local 5.28 GPM			
	c. 3ER10 (N-27-D/Water Ratio) 0.64			
	d. 8FC10 (N-32-D Controller) in Manual 1.08 GPM		32-D	1840
	e. 8EC20 (N-32-D Water) in Manual Local 4.47 GPM			
	f. 8EC20 (N-32-D Water) in Remote			
	g. 8ER10 (N-32-D/Water Ratio) 0.83			
SV	16 Operator Step PB			
SP	17 Record Level 2 LG 41 %. If below 35% follow solution make-up procedure for N-27-D			
&	18 Add to 48" (2470 G)			
CP	19 Record pH 10.6			
4	20 Add to 11.1 - 11.3 using N-7-D diluted to 5% Assume 50% (10 parts water to 1 part N-7-D)	20	7-D	10
	Siphon into SV, Record pH 11.1			
	21 Operator Step PB			