

BIRD INCORPORATED

Memo To: Mr. Patenaude - BBH

From: Mr. Bickum - BBH

Subject: BLENDS FOR LOOK-ALIKE
NON-LAMINATED ARCH. 80 DESIGN

Date: May 1, 1984

Attached are proposed Product Specification Sheets for the Cypresswood, Oakwood, and Weathered Wood blends which have been developed for use in the Look-Alike shingle design.

The Oakwood and Weathered Wood blends call for 15 and 5 percent Glenwood Slate in the respective spill bands. This percentage also represents the overall use of Glenwood Slate in the blend, excluding the tone lines.

The tone lines are made using 100 percent uncolored Glenwood Slate granules.

Paul Charbonneau is making up 4' x 4' display boards for viewing of the new blends in the "Look Alike" design.

CB/cm

Chas. Bickum

cc: Mr. Burks - BBP
→ Mr. Charbonneau - BBH
Mr. Jackson - BBH
Mr. Wood - BBP
Tech File

DIVISION SHREVEPORT, LA

PRODUCT CODE

PRODUCT NAME SHADE MIXTURE - CYPRESSWOOD

LOOK-ALIKE, NON LAMINATED ARCH. 80 - #11 GRANULES

MACHINE #

PRODUCT SPECIFICATIONS

PROPOSED
ISSUED DATE 4/20/84
REV.

SUPERSEDES:

CODE	HOPPER	%	COLORS
	1	20	65 Buff
		70	68 Buff
		10	41 Brown
	2	40	65 Buff
		20	68 Buff
		40	41 Brown
	Spill	30	65 Buff
		45	68 Buff
		25	41 Brown
	Tone Line	100	Glenwood Slate

TOTAL GRANULES:

RCD Operating Speed Production Crew Size Unit

Colors:

PROPOSED
ISSUED DATE 4 / 30 / 84
REV.

PRODUCT SPECIFICATIONS

DIVISION SHREVEPORT, LA

MACHINE #

PRODUCT CODE

PRODUCT NAME
LOOK-ALIKE, NON-LAMINATED - #11 GRANULES
ARCHITECT 80

SHADE MIXTURE - WEATHERED WOOD

SUPERSEDES:

CODE	HOPPER	%	COLORS
	1	10	68 Buff
		25	76 Gray
		65	801 Accent Tone
	2	90	801 Accent Tone
		10	Glenwood Slate
	Spill	5	68 Buff
		12.5	76 Gray
		77.5	801 Accent Tone
		5	Glenwood Slate
	Tone Line	100	Glenwood Slate
TOTAL GRANULES:			

RCD Operating Speed _____ Production Crew Size _____ Unit _____

Colors:



Memo To: C. Patenaude

From: C. Bickum

Subject: Revised Oakwood Blend

Date: May 14, 1984

Attached is a revised Product Specification Sheet for the proposed Oakwood Blend for the Look-Alike Non-Laminated Arch 80 Design.

This sheet supersedes the Oakwood Formula, which was issued May 1, 1984, in the memo from C. Bickum to C. Patenaude "Blends For Look Alike Arch 80 Design".

Please replace this sheet with the attached version.

Thank you.

CB/dh
-att-

A handwritten signature, likely of C. Bickum, written in ink.

cc: D. Burks
P. Charbonneau
J. Jackson
F. Wood
Tech File

PRODUCT SPECIFICATIONS

Proposed
ISSUED DATE 5/11/84
REV.

DIVISION

MACHINE #

PRODUCT CODE

PRODUCT NAME

SHADE MIXTURE - OAKWOOD
LOOK ALIKE NON-LAMINATED - #21 GRANULES

Proposed

SUPERSEDES: 4/30/84

CODE

HOPPER

COLORS

70 45 Tan

20 41 Brown

10 Glenwood Slate

25

46 Tan

60 41 Brown

15 Glenwood Slate

Spill

47.5

46 Tan

40 41 Brown

12.5 Glenwood Slate

One Line

100

Glenwood Slate

TOTAL GRANULES:

RCD Operating Speed

Production Crew size

Unit

Colors

PRODUCT SPECIFICATIONS

PROPOSED

ISSUED DATE 4/30/84

REV.

DIVISION SHREVEPORT, LA

MACHINE #

PRODUCT CODE

PRODUCT NAME SHADE MIXTURE - OAKWOOD

LOOK-ALIKE, NON-LAMINATED ARCH. 80 - #11 GRANULES

SUPERSEDES:

CODE

HOPPER

%

COLORS

1

70

46 Tan

41 Brown

Glenwood Slate

2

25

46 Tan

41 Brown

Glenwood Slate

Spill

45 47.5

46 Tan

41 Brown

Glenwood Slate

Tone Line

100%

Glenwood Slate

TOTAL GRANULES:

RCD Operating Speed

Production Crew Size

Unit

Colors:

PROPOSED
ISSUED DATE 4/30/84
REV.

PRODUCT SPECIFICATIONS

DIVISION SHREVEPORT, LA

MACHINE #

PRODUCT CODE
LOOK-ALIKE, NON-LAMINATED ARCH. 80 - #11 GRANULES

PRODUCT NAME
SHADE MIXTURE - OAKWOOD

SUPERSEDES:

CODE	HOPPER	%	COLORS
	1	70	46 Tan
		20	41 Brown
		10	Glenwood Slate
	2	25	46 Tan
		60	41 Brown
		15	Glenwood Slate
	Spill	45 47.5	46 Tan
		40	41 Brown
		15 12.5	Glenwood Slate
	Tone Line	100%	Glenwood Slate

TOTAL GRANULES:

RCD Operating Speed _____ Production Crew Size _____ Unit _____

Colors: